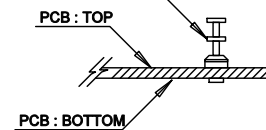


REVISION HISTORY				
ECO	REV	DESCRIPTION	APPR	DATE
-	5	PRODUCTION	ZP	2-29-16

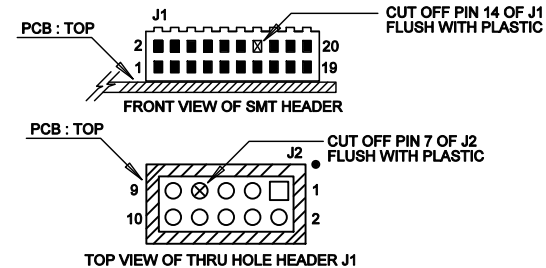
NOTES: UNLESS OTHERWISE SPECIFIED

1. WORKMANSHIP SHALL BE IN ACCORDANCE WITH IPC-A-810.
2. ASSEMBLY REFLOW PROFILE SHALL BE IN ACCORDANCE WITH J-STD-020 WITH MAXIMUM SOLDER TEMPERATURE OF 250 DEGREES CELSIUS.
3. PARTS TO OMIT WILL BE SPECIFIED ON THE BILL OF MATERIALS. LOCATIONS OF OMITTED PARTS SHALL BE FREE OF SOLDER. MASK THE SOLDER STENCIL WHERE SMT PARTS ARE OMITTED.
4. INSTALL SHUNTS AS SHOWN ON ASSY DRAWING.
5. DEPANELIZE BOARDS AFTER ASSEMBLY AND ROUTE-OUT THE BREAKOUT TABS ON FOUR SIDES OF THE BOARD EDGE.
6. INSTALL TURRETS SHOWN BELOW:

(6PLCS) : MILL-MAX 2308-2



7. HEADER J1 PIN 14 NEEDS TO BE CUT AS SHOWN BELOW. HEADER J2 PIN 7 NEEDS TO BE CUT AS SHOWN BELOW.



8. RECOMMENDED DISPLAY INSTALLATION PROCEDURE:
NOTE: EPD1 (DISPLAY) SHOULD BE INSTALLED AFTER WASHING

- STEP 1. PLACE A PIECE OF 1" x 1.5" DOUBLE-SIDED TAPE IN THE BOX WHERE EPD1 WILL BE INSTALLED ON THE BOARD.
2. ON J8, PULL THE BLACK LATCH OUT HORIZONTALLY WHILE APPLYING EQUAL FORCE TO BOTH SIDES.
3. HOLDING THE DISPLAY AT A 45 DEGREE ANGLE, FEED THE FLIXIBLE CONNECTOR (WITH CONTACTS FACING THE BOARD) INTO J8.
4. KEEPING THE CONNECTOR AS DEEP IN J8 AS POSSIBLE, LAY THE DISPLAY INTO ITS BOX ON THE BOARD.
5. IF THE PLACEMENT IS ALIGNED WITH THE BOX AND THE CONNECTOR IS DEEP INSIDE J8, APPLY LIGHT PRESSURE AROUND THE EDGES OF THE DISPLAY TO ADHERE TO THE TAPE.
6. ON J8, PUSH THE BLACK LATCH IN HORIZONTALLY WHILE APPLYING EQUAL FORCE TO BOTH SIDES.
7. ONCE DISPLAY IS FIRMLY IN PLACE, REMOVE PROTECTIVE COVER FROM SCREEN.

