

REVISION HISTORY																																																																														
ECO	REV	DESCRIPTION	APPROVAL																																																																											
	1	PRODUCTION	SAM Y.																																																																											
DATE 07/12/11																																																																														
NOTES: UNLESS OTHERWISE SPECIFIED.																																																																														
1. ARTWORK PIN DC1688B REV 1. 2. FAB PER IPC-A-600 3. PCB SHALL MEET RoHS COMPLIANCE. 4. MATERIAL: A. LAMINATE: EPOXY FIBERGLASS, NEMA GRADE FR-4. FLAMMABILITY RATING: 94 V-2 MINIMUM. B. THICKNESS: 1.6 +/- 0.1 mm C. CLAD: 2 OZ. (50um) EXTERNAL LAYERS. 1 OZ. (25um) COPPER ON TWO INTERNAL LAYERS. 5. FINISH: A. COATING: SOLDERMASK OVER BARE COPPER, COLOR: GREEN LP. B. PLATING: GOLD IMMERSION BOTH SIDES. C. SILKSCREEN: COMPONENT SIDE WITH WHITE NON-CONDUCTIVE INK. 6. TOLERANCES: A. WARPAGE: (0.075mm) MAX. ALONG THE LONGEST DIAG. AS PER IPC-TM-650 METHOD 2.4.22. B. ETCHING: +0.03mm, -0.3mm OF MASTER PATTERN. C. REGISTRATION: 0.075mm MAX. D. MASK THICKNESS: 0.025mm MIN., 0.075mm MAX. E. HOLE PLATING: 22um +/- 3um. 7. SIZE: A. CUT TO DIMENSIONS AND TOLERANCES SHOWN. 0.00 ARE PRIMARY DATUMS. 8. HOLE DIAMETERS ARE POST-PLATED SIZES. 9. DEBURR AND BREAK ALL SHARP EDGES. 10. DO NOT ALTER ARTWORK e.g. TO ADD LOGO OR DATE CODE.																																																																														
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<p><u>LAYER CONSTRUCTION</u></p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON ANGLE: +/- <math>XX \pm 0.254</math> INTERPRET DIM AND TOL PER ASME Y14.5M-1994 THIRD ANGLE PROJECTION</p>																																																																														
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