GPS

4303/4251/3303/2303

Verification/ Adjustment Manual



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How to Use this Manual

This manual describes how to verify and adjust the performance of GPS-4303/4251/3303/2303 Multiple Output D.C. Power Supplies.

Specification, page5, shows GPS electronic and mechanical specifications. It also shows the locations of relevant verification and adjustment procedures in this manual.

Front Panel, page 7, describes the front panel switches, terminals, and indicators. The **Default Settings** column shows the basic panel settings applicable to all verification and adjustment items.

Performance Verification, page 9, shows how to verify GPS performance, step by step. Check the necessary equipment and the overall procedure before start working on each item.

Adjustment, page 31, shows how to adjust GPS specification. Same as Performance Verification, check the equipment and the overall procedure before start working on each item.



Specification

		GPS-4	.303		
Output Mode	CH1, 2	СНЗ	CH4	Verification	Adjustment
Voltage	0 ~ 30V	2.2 ~ 5.2V	8 ~ 15V	Page10	Page37
Current	0 ~ 3A	1A Max.	1A Max.	Page14	Page42
Tracking Series Voltage	0 ~ 60V			Page12	Page40
Tracking Parallel Current	0 ~ 6A			Page16	Page44
		GPS-4	251		
Output Mode	CH1, 2	СНЗ	CH4	Verification	Adjustment
Voltage	0 ~ 25V	3 ~ 6V	8 ~ 15V	Page10	Page37
Current	0 ~ 0.5A	2.5A Max.	1A Max	Page14	Page42
Tracking Series Voltage	0 ~ 50V			Page12	Page40
Tracking Parallel Current	0 ~ 1A			Page16	Page44
	•	GPS-3	303	•	
Output Mode	CH1, 2	СНЗ	CH4	Verification	Adjustment
Voltage	0 ~ 30V	5V Fixed		Page10	Page37
Current	0 ~ 3A	3A Max.		Page14	Page42
Tracking Series Voltage	0 ~ 60V			Page12	Page40
Tracking Parallel Current	0 ~ 6A			Page16	Page44
	-	GPS-2	303	1	
Output Mode	CH1, 2	СНЗ	CH4	Verification	Adjustment
Voltage	0 ~ 30V			Page10	Page37
Current	0 ~ 3A			Page14	Page42
Tracking Series Voltage	0 ~ 60V			Page12	Page40
Tracking Parallel Current	0 ~ 6A			Page16	Page44

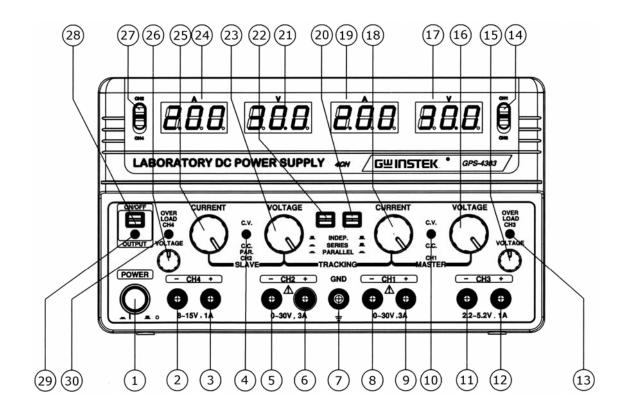
(Continued on next page)



Constant Vol	tage Operation (CH1, CH2)	Verification	Adjustment
Line Regulation	$\leq 0.01\% + 3$ mV		
Load Regulation	$\leq 0.01\% + 3$ mV (rating current ≤ 3 A) $\leq 0.02\% + 5$ mV (rating current > 3 A)	Page22	
Ripple & Noise	≤ 1 mVrms, 5Hz ~ 1 MHz	Page26	
Recovery Time	≤ 100µS (50% Load Change, Minimum Load 0.5A)		
Constant Cu	rrent Operation (CH1, CH2)	Verification	Adjustment
Line Regulation	$\leq 0.2\% + 3\text{mA}$		
Load Regulation	$\leq 0.2\% + 3\text{mA}$	Page18	
Ripple Current	≤3mArms	Page20	
Tracking	GOperation (CH1, CH2)	Verification	Adjustment
Tracking Error	$\leq 0.5\%(\text{CH1}) + 10\text{mV}$	Page12	Page41
Series Regulation	≤ 300mV		
Load Regulation	≤ 0.01% + 3mV	Page24	
Ripple & Noise	≤2mVrms, 5Hz ~ 1MHz	Page24	
CH3 Output		Verification	Adjustment
Line Regulation	$\leq 5 \text{mV}$		
Load Regulation	$\leq 15 \text{mV}$	Page22	
Ripple & Noise	≤2mVrms, 5Hz ~ 1MHz	Page26	
	CH4 Output	Verification	Adjustment
Line Regulation	$\leq 5 \text{mV}$		
Load Regulation	≤ 10mV	Page22	
Ripple & Noise	≤2mVrms, 5Hz ~ 1MHz	Page26	
	Meter	Verification	Adjustment
Model	3 Digits, 0.5" LED display		
Out ON Accuracy	$\pm (0.5\% \text{ rdg} + 2 \text{ digits})$	Page10, 14	Page38, 43
Out OFF Accuracy	± (0.5% rdg + 8 digits) * GPS-2303: ± (0.5% rdg + 2 digits)	Page10, 12, 14, 16	Page39, 41, 43, 45
	Insulation	Verification	Adjustment
Chassis and Terminal	\geq DC 500V/ 20M Ω		
Chassis and AC Cord	≥ DC 500V/ 30MΩ		
	Power Source	Verification	Adjustment
AC 100V/ 120V/ 220V (± 10%)/ 230V (+10% ~ -6%), 50/ 60Hz		
Din	nensions & Weight	Verification	Adjustment
255(W) x 145(H) x 265((D) mm, 7kg *GPS-4251: 6.3kg		



Front Panel



Description and Default Settings

No	Description	Default Settings	GPS- 4303	GPS- 4251	GPS- 3303	GPS- 2303
1	Power Switch	ON	*	*	*	*
2	CH4 – Output Terminal		*	*		
3	CH4 + Output Terminal		*	*		
4	CH2 C.V./ C.C. Indicator Green: Constant Voltage (C.V.) Red: Constant Current (C.C.)		*	*	*	*
5	CH2 - Output Terminal		*	*	*	*
6	CH2 + Output Terminal		*	*	*	*
7	GND Terminal	Connect to Ground	*	*	*	*
8	CH1 – Output Terminal	Connected	*	*	*	*
9	CH1 + Output Terminal	Connected	*	*	*	*



No	Description	Default Settings	GPS- 4303	GPS- 4251	GPS- 3303	GPS- 2303
10	CH1 C.V./ C.C. Indicator Green: Constant Voltage (C.V.) Red: Constant Current (C.C.)		*	*	*	*
11	CH3 – Output Terminal		*	*	*	
12	CH3 + Output Terminal		*	*	*	
13	CH3 Overload Indicator		*	*	*	
14	CH1/ CH3 Selector	CH1	*	*		
15	CH3 Voltage Control	Minimum	*	*		
16	CH1 Voltage Control	Minimum	*	*	*	*
17	CH1/ CH3 Voltage Meter		*	*	CH1 Only	CH1 Only
18	CH1 Current Control	Minimum	*	*	*	*
19	CH1/ CH3 Current Meter		*	*	CH1 Only	CH1 Only
20	Mode Switch ■ Independent ■ Series ■ Parallel	Independent	*	*	*	*
21	CH2/ CH4 Voltage Meter		*	*	CH2 Only	CH2 Only
23	CH2 Voltage Control	Minimum	*	*	*	*
24	CH2/ CH4 Current Meter		*	*	CH2 Only	CH2 Only
25	CH2 Current Control	Minimum	*	*	*	*
26	CH4 Voltage Control	Minimum	*	*		
27	CH2/ CH4 Selector	CH2	*	*		
28	Output Switch	OFF	*	*	*	*
29	Output Indicator		*	*	*	*
30	CH4 Overload Indicator		*	*		



Performance Verification

Overall Procedure

- 1. Prepare the Equipment according to the following table.
- 2. Set the front panel according to the *Default Settings* (page 7).
- 3. Verify a specification item and record the result (page10 to 26). The recording tables are at the end of this chapter (page28).
- 4. Repeat step 3 for all items.
- 5. In case of over- or under-specification, continue with the relevant item in the Adjustment chapter (page 31).

Verification Equipment

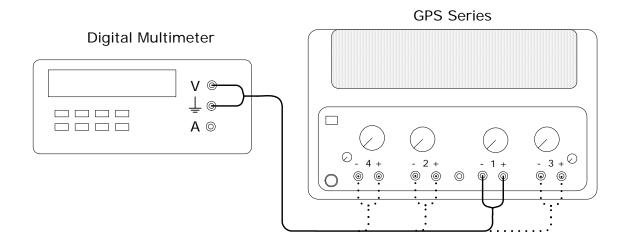
Equipment	Required Specification	Used in	Recommended Model
Digital Multimeter	 AC & DC Voltage Accuracy: < ±0.1% DC Current Range: ≥ 6A DC Current Accuracy: <±0.1% 	All items	• GDM-8245 • GDM-8246
2 nd Digital Multimeter	• AC & DC Voltage Accuracy: < ±0.1%	Ripple Current	• GDM-8245 • GDM-8246
Electronic Load	 DC Voltage Range: ≥ 60V DC Current Range: ≥ 6A CV, CC, CR Mode Short Mode 	Load RegulationRipple VoltageRipple Current	• Agilent N3305A
AC Power Supply	 Capacity: ≥ 1k VA Frequency: 50 - 60Hz Line Voltage: ±10% *230V: -6% ~ +10% 	Ripple Voltage	• APS-9102 • Agilent 6813B
GPS – Multimeter cable	Voltage rating: > 60VCurrent rating: > 6A	All items	
GPS – 2 nd Multimeter cable	• Voltage rating: > 30V	Ripple Current	
GPS – Electronic Load cable	Voltage rating: > 60VCurrent rating: > 6A	Load RegulationRipple VoltageRipple Current	
Calculator	For calculating the acceptance ranges	All items	



Output Voltage Verification

Here we verify Minimum Output Voltage, Maximum Output Voltage, and Voltage Meter Accuracy.

Connection



Verification steps

- 1. Set the front panel according to *Default Settings*, page 7.
- 2. Connect the Multimeter to CH1 and turn ON the Output Switch.

Minimum Output Voltage

- 3. (CH1, CH2 only) Turn up the Current Control to full.
- 4. (CH1, CH2 only) Make sure the indicator shows C.V. (green).
- 5. Record the Multimeter readout as Minimum Output Voltage.

Maximum Output Voltage

- 6. Turn up the Voltage Control to full.
- 7. (CH1, CH2 only) Make sure the indicator shows C.V. (green).
- 8. Record the Multimeter readout as Maximum Output Voltage.

Out ON Meter Accuracy

9. Record the GPS readout. Calculate the difference between the previous Multimeter readout and record it as Out ON Meter Accuracy.

Out OFF Meter Accuracy

10. Turn OFF the Output Switch.

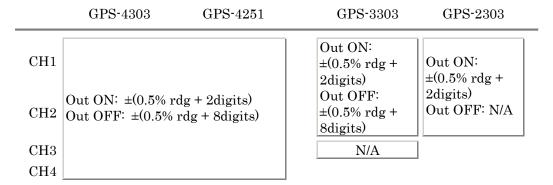


- 11. Record the GPS readout. Calculate the difference between the previous GPS readout (Output ON) and record it as Out OFF Meter Accuracy.
- 12. Switch the GPS connection to the next channel and turn ON the Output Switch.
- 13. Repeat step 3 to 12 for CH2, CH3, and CH4.

Acceptance range: Output Voltage

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1	Min: <-30mV Max: 30V +3% ~ +8% (30.9 ~ 32.4)	Min: < -30mV Max: 25V +3% ~ +8% (25.75 ~ 27)	Min: <-30mV Max: 30V +3% ~ +8% (30.9 ~ 32.4)
CH2	Min: < -30mV Max: > CH1 +0.2	V	Min: < -30mV Max: > CH1 +0.2V
СНЗ	(2.024 ~ 2.376) Max: 5.2V ±8%	Min: 3.0V ±8% (2.76 ~ 3.24) Max: 6.0V ±8% (5.52 ~ 6.48)	Min: 5.0V ±8% (4.6 ~ 5.4) Max: N/A
CH4	Min: 8.0V ±8% (7 Max: 15.0V ±8% (

Acceptance range: Voltage Meter Accuracy



When out of range...

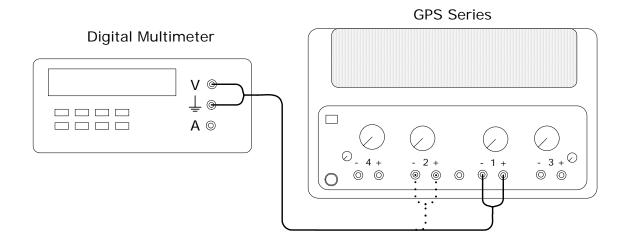
Refer to Output Voltage adjustment, page 37.



Tracking Series Voltage Verification

Here we verify Tracking Series Minimum Voltage, Tracking Error, and Tracking Series Meter Accuracy.

Connection



Verification steps

- 1. Set the front panel according to *Default Settings*, page 7.
- 2. Connect the Multimeter to CH1 and turn ON the Output Switch.

Tracking Series Minimum Voltage

- 3. Turn up the Current Control to full and set the Tracking Switch to Series .
- 4. Make sure the indicator shows C.V. (green) for both CH1 and CH2.
- 5. Turn up the Voltage control to 1.0V and record the Multimeter readout.
- 6. Switch the GPS connection to CH2, turn up the Current Control to full, and record the Multimeter readout.
- 7. Calculate the difference between the CH1 readout and record it as Tracking Series Minimum Voltage.

Tracking Error

8. Switch the GPS connection to CH1, turn up the Voltage Control to full, and record the Multimeter readout.

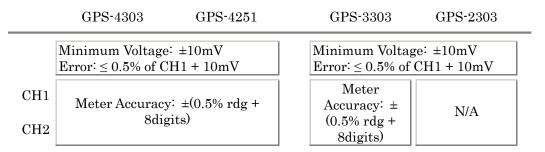


- 9. Make sure the indicator shows C.V. (green) for both CH1 and CH2.
- 10. Switch the GPS connection to CH2, turn up the Voltage Control to full, and record the Multimeter readout.
- 11. Calculate the difference between CH1 and record it as Tracking Error.

Tracking Series Meter Accuracy

- 12. Switch the GPS connection to CH1 and record the GPS readout. Turn OFF the Output Switch and record the GPS readout.
- 13. Calculate the difference between Output ON and OFF GPS readout and record it as CH1 Tracking Series Meter Accuracy.
- 14. Switch the GPS connection to CH2 and record the GPS readout. Turn ON the Output Switch and record the GPS readout.
- 15. Calculate the difference between Output ON and OFF GPS readout and record it as CH2 Tracking Series Meter Accuracy.

Acceptance range



When out of range...

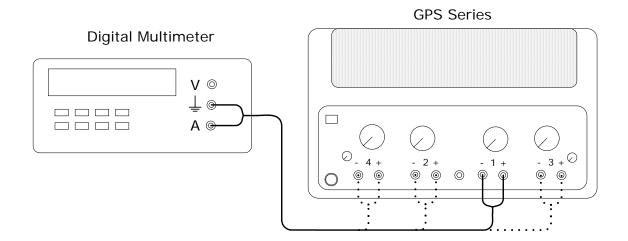
Refer to Tracking Series Voltage adjustment, page 40.



Output Current Verification

Here we verify Minimum Output Current, Maximum Output Current, and Current Meter Accuracy.

Connection



Verification steps

- 1. Set the front panel according to *Default Settings*, page 7.
- 2. Connect the Multimeter to CH1 and turn ON the Output Switch.

Minimum Output Current

- 3. Turn up the Voltage Control to full.
- 4. (CH1, CH2 only) Make sure the indicator shows C.C. (red).
- 5. (CH1, CH2 only) Record the Multimeter readout as Minimum Output Current.

Maximum Output Current

- 6. (CH1, CH2 only) Turn up the Current Control to full.
- 7. (CH1, CH2 only) Make sure the indicator shows C.C. (red).
- 8. (CH3, CH4 only) Make sure the Overload indicator turns on.
- 9. Record the Multimeter readout as Maximum Output Current.

Out ON Meter Accuracy

10. Record the GPS readout. Calculate the difference between the previous Multimeter readout and record it as Out ON Meter Accuracy.



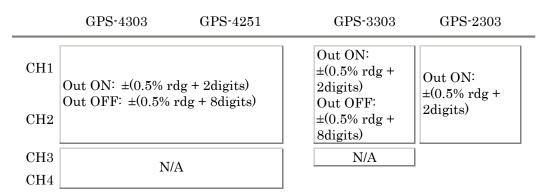
Out OFF Meter Accuracy

- 11. (CH1, CH2 only) Turn OFF the Output Switch.
- 12. (CH1, CH2 only) Record the GPS readout. Calculate the difference between the previous GPS readout (Output ON) and record it as Output OFF Meter Accuracy.
- 13. Switch the GPS connection to the next channel and turn ON the Output Switch.
- 14. Repeat step 3 to 13 for CH2, CH3, and CH4.

Acceptance range: Output Current

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1	Min: < -30mA Max: 3A +2% ~ +10% (3.06~3.3)	Min: <-30mA Max: 0.5A+2%~ +10%(0.51~0.6)	Min: <-30mA Max: 3A +2% ~ +10% (3.06~3.3)
CH2	Min: < -30mA Max: CH1 < CH2 < CH1+150mA		Min: <-30mA Max: CH1 < CH2 < CH1+150mA
СНЗ	Min: N/A Max: 1.18A ~ 1.20A	Min: N/A Max: 2.8A ~ 2.9A	Min: N/A Max: 3.38A ~ 3.42A
CH4	1,111	n: N/A 2A ~ 1.28A	

Acceptance range: Current Meter Accuracy



When out of range...

Refer to *Output Current* adjustment, page 42.

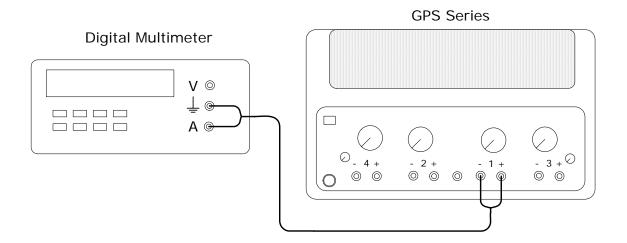
Refer to *Overload Indicator* adjustment, page 46.



Tracking Parallel Current Verification

Here we verify Tracking Parallel Maximum Current and Tracking Parallel Meter Accuracy.

Connection



Verification steps

- 1. Set the front panel according to *Default Settings*, page 7.
- 2. Connect the Multimeter to CH1 and turn ON the Output Switch.

Tracking Parallel Maximum Current

- 3. Turn up CH2 Voltage Control, CH2 Current Control, and CH1 Voltage Control to full.
- 4. Turn up CH1 Current Control to 3.000A by watching the Multimeter.
- 5. Set the Tracking Switch to Parallel .
- 6. Record the Multimeter readout as Tracking Parallel Maximum Current.

Tracking Parallel Meter Accuracy

- 7. Record the GPS readout.
- 8. Turn OFF the Output Switch.
- 9. Record the GPS readout. Calculate the difference between the previous GPS readout (Output ON) and record it as Tracking Parallel Meter Accuracy.



Acceptance range: Output Current

GPS-4303 GPS-4251 GPS-3303 GPS-2303

Max: 6.000A Max: 6.000A

Acceptance range: Meter Accuracy

When out of range...

Refer to Tracking Parallel Current adjustment, page 44.

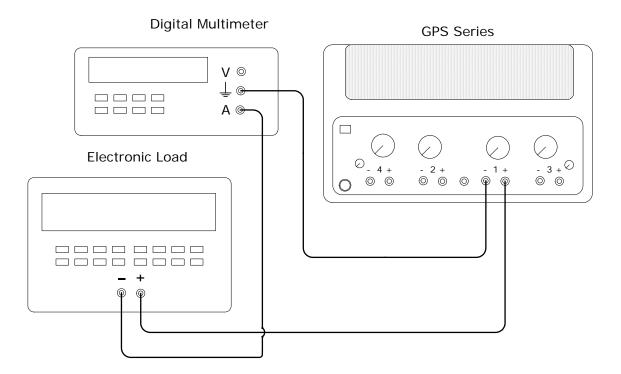


Current Load Regulation Verification

Here we verify Current Load Regulation for Independent and Tracking Parallel mode.

Connection

Connect the Digital Multimeter in series with the Electronic Load and GPS.



Electronic Load settings

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1 CH2	30V, 3A	25V, 0.5A	30V, 3A
	Tracking Parallel 30V, 6A	Tracking Parllel 25V, 1A	Tracking Parallel 30V, 6A



Verification steps

- 1. Set the front panel according to *Default Settings*, page7 and turn OFF the Electronic Load output.
- 2. Connect the Multimeter and Electronic Load to CH1 and turn ON the Output Switch.
- 3. Turn ON the Electronic Load output. Set the output value according to the table on the previous page.
- 4. Turn up the Voltage Control and Current Control to full.
- 5. (Tracking Parallel only) Set the Tracking Switch to Parallel .
- 6. Record the Multimeter readout.
- 7. Short the Electronic Load output.
- 8. Record the Multimeter readout.
- 9. Calculate the difference between normal and shorted Load Multimeter readout and record as Current Load Regulation.
- 10. Set the Electronic Load output to normal (No short).
- 11. Switch the GPS connection to the next channel and turn ON the Output Switch.
- 12. Repeat step 3 to 11 for CH2 and Tracking Parallel (Connect to CH1).

Acceptance range

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1 CH2	≤ 0.2% +3mA (≤ 9mA)	≤ 0.2% +3mA (≤ 4mA)	≤ 0.2% +3mA (≤ 9mA)
	Tracking Parallel $\leq 0.2\% + 5$ mA $(\leq 17$ mA)		Tracking Parallel $\leq 0.2\% + 5\text{mA}$ $(\leq 17\text{mA})$

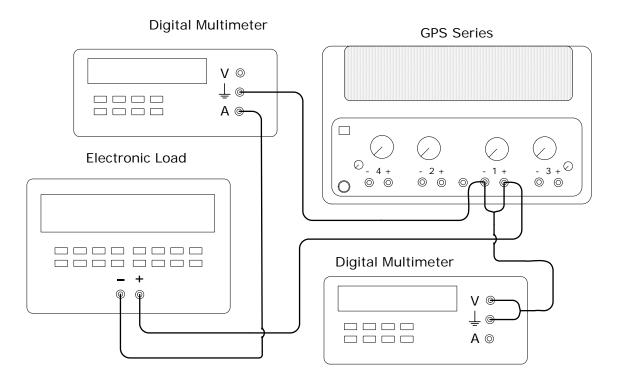


Ripple Current Verification

Here we verify Ripple Current for Independent mode.

Connection

Connect the first Digital Multimeter in series with the Electronic Load and GPS. Connect the second Digital Multimeter in parallel to GPS.



Electronic Load settings

	GPS-4303	GPS-4251	GPS-3303 GPS-2303	
CH1 CH2	30V, 3A	25V, 0.5A	30V, 3A	



Verification steps

- 1. Set the front panel according to *Default Settings*, page7 and turn OFF the Electronic Load output.
- 2. Connect the Multimeter and Electronic Load to CH1 and turn ON the Output Switch.
- 3. Turn ON the Electronic Load output. Set the output value according to the table on the previous page
- 4. Change the Electronic Load to CR mode.
- 5. Decrease the Electronic Load value until the C.C. indicator turns on.
- 6. Record the first Multimeter readout (DC Current).
- 7. Record the second Multimeter readout (DC Voltage).
- 8. Calculate Load Resistance R = (DC Voltage)/ (DC Current).
- 9. Switch the second Multimeter range to AC mV. Record the Multimeter readout.
- 10. Calculate the Ripple Current I = (AC mV)/ (Load Resistance R).
- 11. Switch the GPS connection to CH2 and turn ON the Output Switch.
- 12. Repeat step 3 to 11 for CH2.

Acceptance range

	GPS-4303	GPS-4251	GPS-3303	GPS-2303
CH1 CH2	≤ 3mA rms		≤ 3m	ıA rms

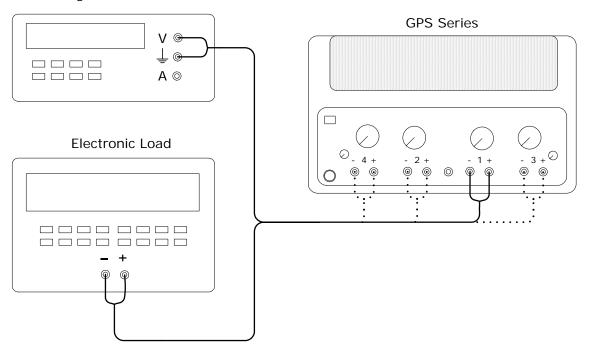


Voltage Load Regulation Verification

Here we verify Voltage Load Regulation for Independent and Tracking Parallel mode.

Connection

Digital Multimeter



Electronic Load settings

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1 CH2	30V, 3A 25V, 0.5A		30V, 3A
СНЗ	5.2V, 1A	6V, 2.5A	5V, 3A
CH4	15V, 1A		
	Tracking Parallel 30V, 6A	Tracking Parllel 25V, 1A	Tracking Parallel 30V, 6A



Verification steps

- 1. Set the front panel according to *Default Settings*, page7 and turn OFF the Electronic Load output.
- 2. Connect the Multimeter and Electronic Load to CH1 and turn ON the Output Switch.
- 3. Turn ON the Electronic Load output. Set the output value according to the table on the previous page.
- 4. Turn up the Voltage Control and Current Control to full.
- 5. (Tracking Parallel only) Set the Tracking Switch to Parallel
- 6. Record the Multimeter readout.
- 7. Turn OFF the Electronic Load output.
- 8. Record the Multimeter readout.
- Calculate the difference between Load ON and OFF
 Multimeter readout and record as Voltage Load Regulation.
- 10. Switch the GPS connection to the next channel and turn ON the Output Switch.
- 11. Repeat step 3 to 10 for CH2, CH3, CH4, and Tracking Parallel (Connect to CH1).

Acceptance range: Load Regulation

	GPS-4303	GPS-4251	GPS-3303 GPS-2303
CH1 CH2	≤ 0.01% +3mV (≤ 6mV)	≤ 0.01% +3mV (≤ 5.5mV)	≤ 0.01% +3mV (≤ 6mV)
СНЗ	≤ 18	5mV	$\leq 15 \mathrm{mV}$
CH4	≤ 10)mV	
	Tracking Parallel ≤ 0.01% +3mV (≤ 6mV)	Tracking Parallel ≤ 0.01% +3mV (≤ 5.5mV)	Tracking Parallel ≤ 0.01% +3mV (≤ 6mV)

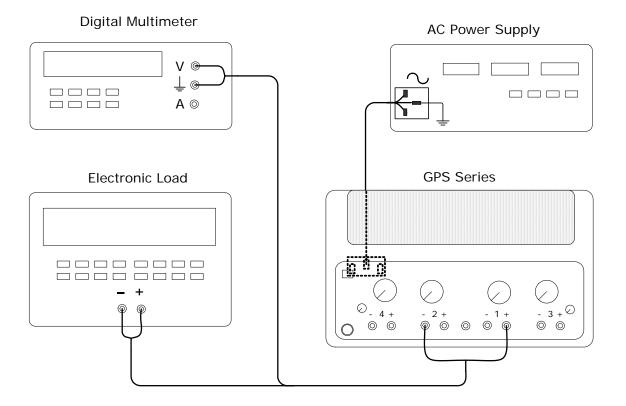


Tracking Series Load Regulation/ Ripple Verification

Here we verify Voltage Load Regulation and Ripple Voltage for Tracking Series mode.

Connection

Connect the positive side to CH1 + and the negative side to CH2 -.



Electronic Load settings

 GPS-4303	GPS-4251	GPS-3303	GPS-2303
60V, 3A	50V, 0.5A	60V	7, 3A



Verification steps

- 1. Set the front panel according to *Default Settings*, page7 and turn OFF the Electronic Load output.
- 2. Connect the Multimeter and Electronic Load as shown in the previous page and turn ON the Output Switch.
- 3. Turn up CH1 Voltage Control and Current Control to full.
- 4. Turn up CH2 Voltage Control and Current Control to full.
- 5. Set the Tracking Switch to Series **__ __**.

Tracking Series Voltage Load Regulation

- 6. Record the Multimeter readout.
- 7. Turn ON the Electronic Load output. Set the output value according to the table on the previous page.
- 8. Record the Multimeter readout.
- Calculate the difference between Load ON and OFF
 Multimeter readout and record as Tracking Series Load
 Regulation.

Tracking Series Ripple Voltage

- 10. Check the AC Selector on the rear panel for Power Supply Voltage Rating. Set AC Power to Rating value −10%, 50Hz. (for 230V, −6%, 50Hz).
- 11. Record the Multimeter readout (AC Voltage) as Ripple Voltage.
- 12. Repeat step 11 for AC Power -10%, 60Hz (for 230V, -6%, 50Hz) / +10%, 50Hz/ +10%, 60Hz.
- 13. Pick up the largest value of the four as Tracking Series Ripple Voltage.

Acceptance range

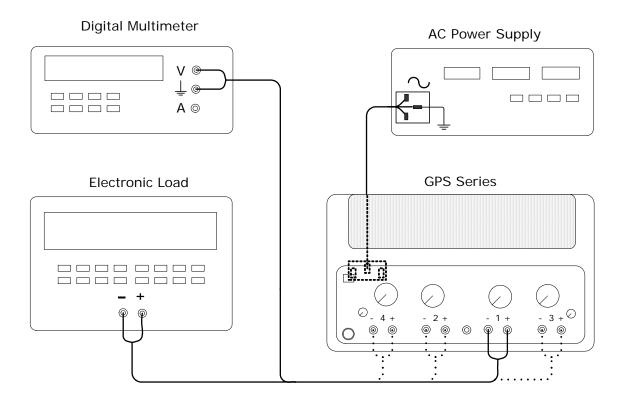
GPS-4303	GPS-4251	GPS-3303 GPS-2303
Tracking Series Load Regulation ≤ 0.01% +3mV (≤ 9mV) Tracking Series Ripple Voltage ≤ 2mVrms	Tracking Series Load Regulation ≤ 0.01% +3mV (≤ 8mV) Tracking Series Ripple Voltage ≤ 2mVrms	Tracking Series Load Regulation ≤ 0.01% +3mV (≤ 9mV) Tracking Series Ripple Voltage ≤ 2mVrms



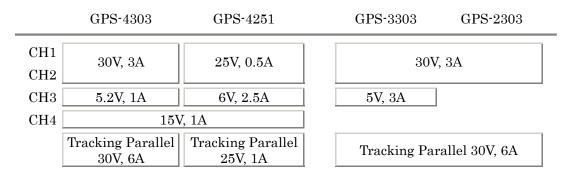
Ripple Voltage Verification

Here we verify Ripple Voltage for Independent and Tracking Parallel mode.

Connection



Electronic Load settings





Verification steps

- 1. Set the front panel according to *Default Settings*, page7 and turn OFF the Electronic Load output.
- 2. Connect the Multimeter and Electronic Load to CH1 and turn ON the Output Switch.
- 3. Turn up Voltage Control and Current Control to full.
- 4. (Tracking Parallel only) Set the Tracking Switch to Parallel .
- 5. Turn ON the Electronic Load output. Set the output value according to the table on the previous page.
- 6. Check the AC Selector on the rear panel for Power Supply Voltage Rating. Set AC Power to Rating value -10%, 50Hz. (for 230V, -6%, 50Hz).
- 7. Record the Multimeter readout (AC Voltage) as Ripple Voltage.
- 8. Repeat step 7 for AC Power -10%, 60Hz (for 230V, -6%, 50Hz) / +10%, 50Hz/ +10%, 60Hz.
- 9. Pick up the largest value of the four as Ripple Voltage.
- 10. Switch the GPS connection to the next channel and turn ON the Output Switch.
- 11. Repeat step 3 to 10 for CH2, CH3, CH4, and Tracking Parallel (Connect to CH1).

Acceptance range

	GPS-4303	GPS-4251	GPS-3303 GPS-2303		
CH1 CH2			≤ 1mVrms		
CH3 CH4			$\leq 2 \text{mVrms}$		
		g Parallel Vrms	Tracking Parallel ≤2mVrms		



Recording Tables

□GPS-4303 □GPS-4251 □GPS-3303 □GPS-2303

	СН	C.V.	Multi	meter	Pass/ Fail	Note
Minimum	1	\Box ON \Box OFF		mV	$\Box P \ \Box F$	
Output	2	\Box ON \Box OFF	mV		$\Box P \ \Box F$	
Voltage	3			V	$\Box P \ \Box F$	
	4			V	\Box P \Box F	
	CH	C.V.	Multi	meter	Pass/ Fail	Note
	1	\Box on \Box off		V	$\Box P \ \Box F$	
Maximum Output Voltage	2	□on□off	(CH1 + 0.2V	V = V)	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
	3			V	$\Box_{\mathbf{P}} \ \Box_{\mathbf{F}}$	
	4			V	$\Box P \ \Box F$	
Out ON	СН	Multimeter Out ON	GPS Out ON	Multimeter – GPS	0.5% rdg + 2 digits	Pass/ Fail
Voltage	1	V	V	mV	mV	\Box P \Box F
Meter	2	V	V	mV	mV	\Box P \Box F
Accuracy	3	V	V	mV	mV	\Box P \Box F
	4	V	V	mV	mV	\Box P \Box F
Out OFF	СН	GPS Out ON	GPS Out OFF	GPS Out ON – OFF	0.5% rdg + 8 digits	Pass/ Fail
Voltage	1	V	V	mV	mV	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$
Meter	2	V	V	mV	mV	\Box P \Box F
Accuracy	3	V	V	mV	mV	\Box P \Box F
	4	V	V	mV	mV	\Box P \Box F
Tracking	CH	C.V.	Multimeter	CH2 – CH1	Pass/ Fail	Note
Series	1	\Box ON \Box OFF	V	7.7		
Minimum Voltage	2	□on□off	V	mV	\Box P \Box F	
Tracking	СН	C.V.	Multimeter	CH2 – CH1	10mV + 0.5%(CH1)	Pass/ Fail
Series Error	1	\Box ON \Box OFF	V	mV	mV	$\Box P \ \Box F$
	2	□ON□OFF	V	111 V	111 V	
Tracking Series	СН	GPS Out OFF	GPS Out ON	GPS Out ON – OFF	0.5% rdg + 8 digits	Pass/ Fail
Meter	1	V	V	mV	mV	\Box P \Box F
Accuracy	2	V	V	mV	mV	\Box P \Box F



Recording Tables cont.

Minimum	СН	C.C.	Multi	meter	Pass/ Fail	Note
Output	1	□on□off	mA		\Box P \Box F	
Current	2	□on□off		mA	$\Box_{\mathbf{P}} \ \Box_{\mathbf{F}}$	
	СН	C.C.	Overload	Multimeter	Pass/ Fail	Note
Maximum	1	□on□off		A	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
Output	2	□on□off		A	\Box P \Box F	
Current	3		□on□off	A	\Box P \Box F	
	4		\Box ON \Box OFF	A	$\Box P \ \Box F$	
Out ON	СН	Multimeter	GPS	Multimeter – GPS	0.5% rdg + 2 digits	Pass/ Fail
Current	1	A	A	mA	mV	\Box P \Box F
Meter	2	A	A	mA	mV	\Box P \Box F
Accuracy	3	A	A	mA	mV	$\Box P \ \Box F$
	4	A	A	mA	mV	\Box P \Box F
Out OFF Current	СН	GPS Out ON	GPS Out OFF	GPS Out ON – OFF	0.5% rdg + 8 digits	Pass/ Fail
Meter	1	A	A	mA	mV	\Box P \Box F
Accuracy	2	A	A	mA	mV	\Box P \Box F
Tracking Parallel	СН	Multimeter Independent	Multimeter Parallel		Pass/ Fail	Note
Maximum Current	1	A		A	\Box P \Box F	
Tracking Parallel	СН	GPS Out ON	GPS Out OFF	GPS Out ON – OFF	0.5% rdg + 8 digits	Pass/ Fail
Meter Accuracy	1	A	A	mA	mV	$\Box_{\mathbf{P}} \ \Box_{\mathbf{F}}$
Current	СН	Load ON	Load short	Load ON – short	Pass/ Fail	Note
Load Regulation	1	A	A	mA	$\Box P \ \Box F$	
I Togulation	2	A	A	mA	$\Box_{\mathbf{P}} \ \Box_{\mathbf{F}}$	
Tracking Parallel	СН	Load ON	Load short	Load ON – short	Pass/ Fail	Note
Current Load Regulation	1	A	A	mA	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
Ripple Current	СН	DC Current	DC Voltage	Load Resistance	AC Voltage	Ripple Current
Regulation CH1□P□F	1	A	V	Ω	mV	mA
$CH1\Box P\Box F$ $CH2\Box P\Box F$	2	A	V	Ω	mV	mA
	СН	Load ON	Load OFF	Load ON – OFF	Pass/ Fail	Note
Voltage	1	V	V	mV	\Box P \Box F	
Load Regulation	2	V	V	mV	\Box P \Box F	
1005 atautott	3	V	V	mV	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
	4	V	V	mV	\Box P \Box F	



Recording Tables cont.

Tracking Parallel	СН	Load ON	Load OFF	Load ON – OFF	Pass/Fail	Note
Voltage Load Regulation	1	V	V	mV	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
Tracking Series	СН	Load OFF	Load ON	Load ON – OFF	Pass/Fail	Note
Voltage Load Regulation	1 2	V	V	mV	$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Tracking Series		-10/6%,50Hz	mV			
Ripple	1	+10%, 50Hz	mV		\Box P \Box F	
Voltage	2	-10/6%,60Hz	mV			
		+10%, 60Hz	mV			
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Ripple		-10/6%,50Hz	mV			
Voltage	1	+10%, 50Hz	mV		$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
	1	-10/6%,60Hz	mV		_1 _1	
		+10%, 60Hz	mV			
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Ripple	2	-10/6%,50Hz	mV			
Voltage		+10%, 50Hz	mV		$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
		-10/6%,60Hz	mV		_1 _1	
		+10%, 60Hz	mV			
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Ripple		-10/6%,50Hz	mV			
Voltage	3	+10%, 50Hz	mV		$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
		-10/6%,60Hz	mV		_1 _1	
		+10%, 60Hz	mV			
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Ripple		-10/6%,50Hz	mV			
Voltage	4	+10%, 50Hz	mV		$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
	1	-10/6%,60Hz	mV		_1 _1	
		+10%, 60Hz	mV			
	CH	AC Power	Multimeter	Largest	Pass/ Fail	Note
Tracking Parallel		-10/6%,50Hz	mV			
Ripple	1	+10%, 50Hz	mV		$\Box_{\mathrm{P}} \ \Box_{\mathrm{F}}$	
Voltage	_	-10/6%,60Hz	mV			
		+10%, 60Hz	mV			



Adjustment

Overall Procedure

- 1. Prepare the Equipment according to the following table.
- 2. Open the Case according to the diagram on page 32.
- 3. Set the front panel according to *Default Settings*, page 7.
- 4. Connect the Multimeter to GPS CH1 and turn ON the Output Switch.
- 5. Adjust the specifications according to your needs (page 34 to 46). The adjustment points are shown in the diagram: page 33 (GPS-4303), page 34 (GPS-4251), page 35 (GPS-3303), page 36 (GPS-2303).
- 6. When the adjustment is completed, run the Performance Verification again to verify the result (page9).

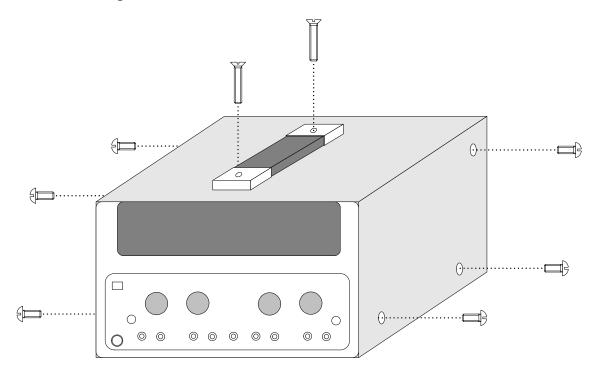
Adjustment Equipment

Equipment	Required Specification	Used in	Recommended Model
Digital Multimeter	 AC & DC Voltage Accuracy: < ±0.1% DC Current Range: ≥ 6A DC Current Accuracy: <±0.1% 	All items	• GDM-8245 • GDM-8246
Electronic Load	 DC Voltage Range: ≥ 60V Current Range: ≥ 6A 	Overload Indicator	• Agilent N3305A
GPS – Multimeter cable	Voltage rating: > 60VCurrent rating: > 6A	All items	
GPS – Electronic Load cable	Voltage rating: > 60VCurrent rating: > 6A	Overload Indicator	
Flathead Screw Driver Small	• 1.5mm • For adjustment	All items	
Phillips Screw Driver Small	• 2mm • For adjustment	All items	
Phillips Screw Driver Large	 3mm/ 4mm For opening the case	All items	

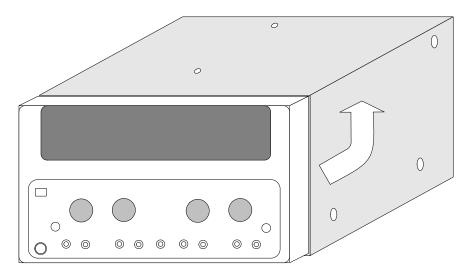


Opening the Case

- 1. Take off six screws, 3x6mm, on the side panels.
- 2. Take off two screws, 4x12mm, holding the belt on the top panel.

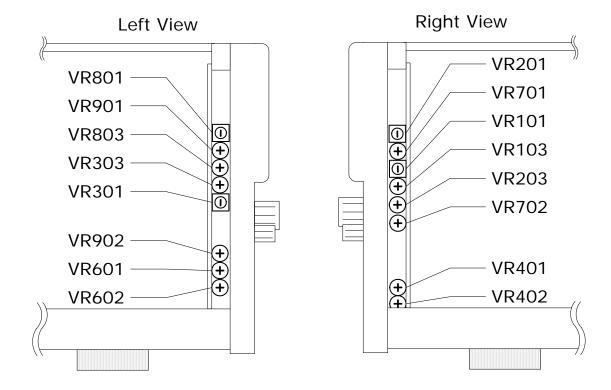


3. Hold the case, slide it behind, and pull it off upward.

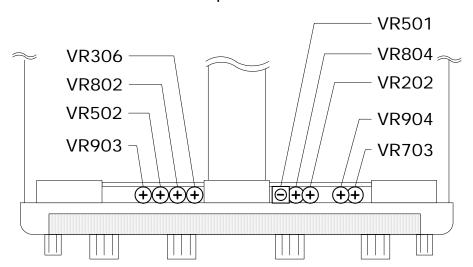


Adjustment Point

GPS-4303

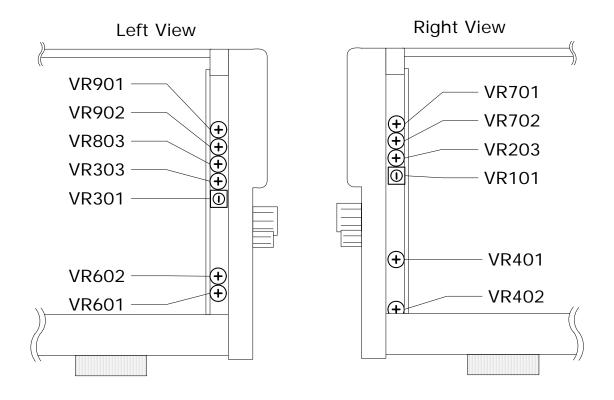


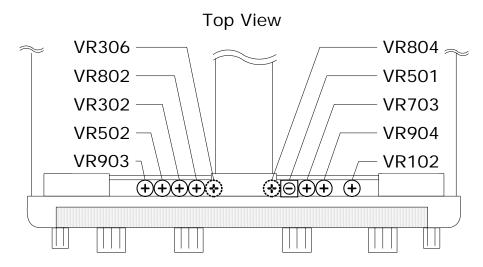
Top View





GPS-4251





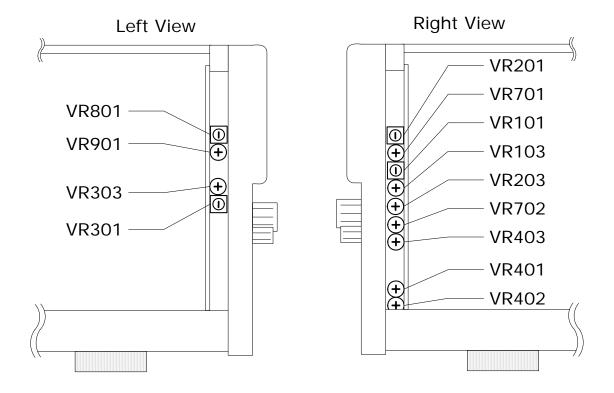
Main PCB - Rear View

VR201 Daughter Board

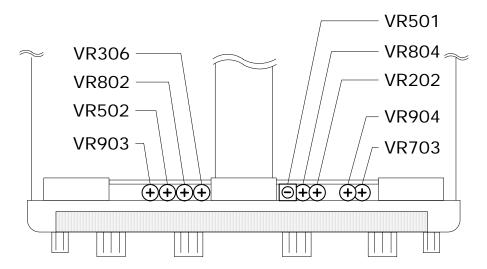
VR103



GPS-3303

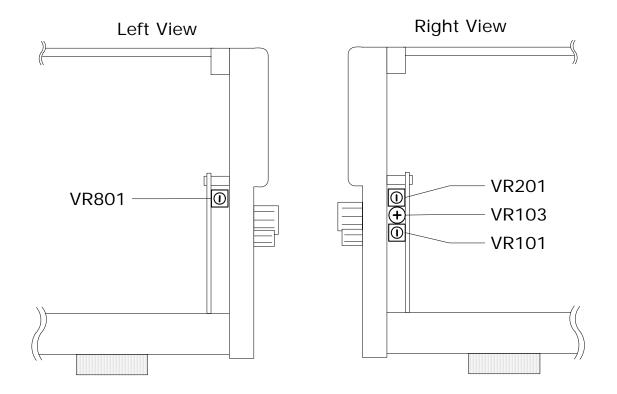


Top View

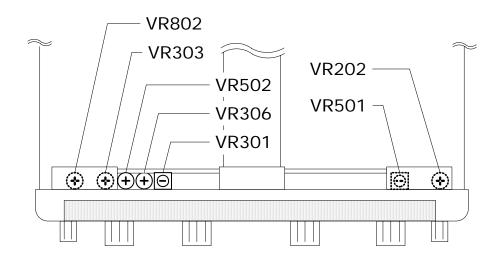




GPS-2303



Top View

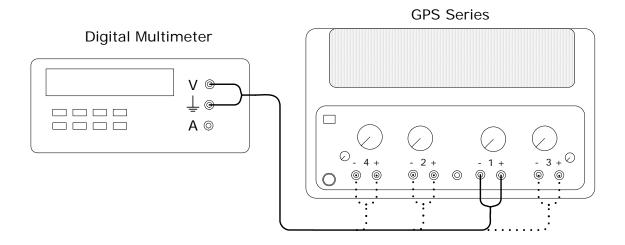




Output Voltage Adjustment

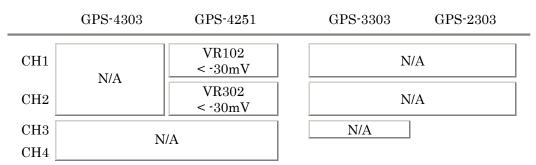
Here we adjust Minimum Output Voltage, Maximum Output Voltage, Out ON Voltage Meter Accuracy, and Out OFF Voltage Meter Accuracy.

Connection



Minimum Output Voltage Adjustment (GPS-4251 only)

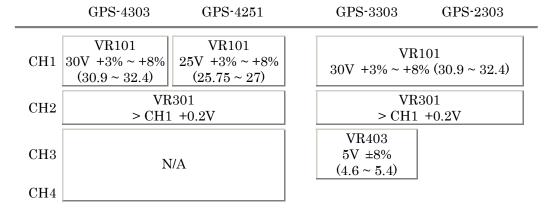
- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control to full.
- 3. Adjust the Multimeter readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2 and repeat step 2 and 3.





Maximum Output Voltage Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Adjust the Multimeter readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2. Repeat step 2 and 3 for CH2 and CH3 (GPS-3303 only).



Out ON Voltage Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Adjust the difference between Multimeter and GPS readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2 and repeat step 2 and 3.

	GPS-4303	GPS-4251		GPS-3303	GPS-2303	
CH1	VR201 ±(0.5% rdg + 2digits)			VR201 ±(0.5% rdg + 2digits)		
$\mathrm{CH2}\left[ight.$	VR801 ±(0.5% rdg + 2digits)			VR801 ±(0.5% rdg + 2digits)		
СНЗ	N/A			N/A		
CH4	14/	11				



Out OFF Voltage Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn ON the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Check the GPS readout. Turn OFF the Output and adjust the difference between Out ON and OFF GPS readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2. Repeat step 2 and 3 for CH2, CH3, and CH4.

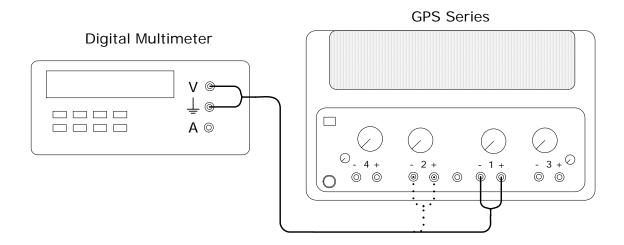
	GPS-4303	GPS-4251	GPS-3303	GPS-2303
CH1 CH2	VR202 ±(0.5% rdg + 8digits)		VR202 ±(0.5% rdg + 8digits)	N/A
СНЗ	VR203 ±(0.5% rdg + 8digits)		N/A	
CH4	VR ±(0.5% rdg	803 g + 8digits)		



Tracking Series Voltage Adjustment

Here we adjust Tracking Series Minimum Voltage, Tracking Series Error, and Tracking Series Meter Accuracy.

Connection



Tracking Series Minimum Voltage Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control to full and set the Tracking Switch to Series . Turn up the Voltage Control to 1.0V.
- 3. Check the Multimeter readout. Switch the connection to CH2 and adjust the difference between CH1 and CH2 Multimeter readout. The following table shows the adjustment point and range.

GPS-4303	GPS-4251	GPS-3303	GPS-2303
VR: ±10:	· · · ·		R306 .0mV



Tracking Series Error Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up CH1 Current Control and Voltage Control to full. Turn up CH2 Current Control and Voltage Control to full.
- 3. Set the Tracking Switch to Series ■ and check the Multimeter readout.
- 4. Switch the connection to CH2 and adjust the difference between CH1 and CH2 Multimeter readout. The following table shows the adjustment point and range.

GPS-4303	GPS-4251	GPS-3303	GPS-2303	
VR5 ≤ 0.5% of CI	. • -	VR3 ≤ 0.5% of C		

Tracking Series Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up CH1 Current Control and Voltage Control to full. Turn up CH2 Current Control and Voltage Control to full.
- 3. Set the Tracking Switch to Series ■.
- 4. Check the GPS readout and turn OFF the Output.
- 5. Adjust the difference between Out ON and OFF GPS readout. The following table shows the adjustment point and range.
- 6. Switch the connection to CH2 and repeat step 2, 3, and 4.

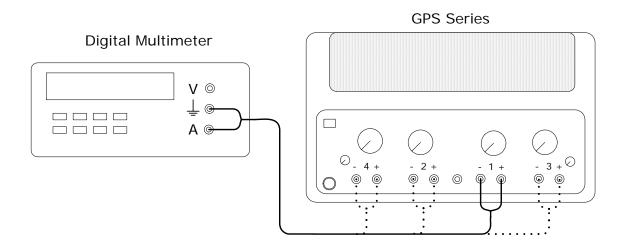
	GPS-4303	GPS-4251	GPS-3303	GPS-2303	
CH1 CH2	VR8 ±(0.5% rdg		VR804 ±(0.5% rdg + 8digits)	N/A	



Output Current Adjustment

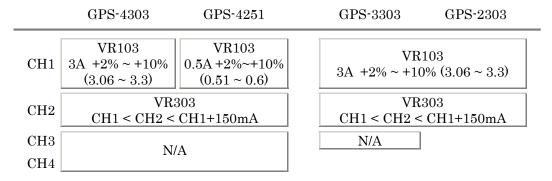
Here we adjust Maximum Output Current, Out ON Current Meter Accuracy, and Out OFF Current Meter Accuracy.

Connection



Maximum Output Current Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Adjust the Multimeter readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2 and repeat step 2 and 3.





Out ON Current Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Adjust the difference between Multimeter and GPS readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2. Repeat step 2 and 3 for CH2, CH3, and CH4.

	GPS-4303	GPS-4251	GPS-3303	GPS-2303
CH1	VR ±(0.5% rdg	701 g + 2digits)	VR701 ±(0.5% rdg + 2digits)	VR202 ±(0.5% rdg + 2digits)
CH2	VR ±(0.5% rdg	901 g + 2digits)	VR901 ±(0.5% rdg + 2digits)	VR802 ±(0.5% rdg + 2digits)
СНЗ	VR ±(0.5% rdg	702 g + 2digits)	N/A	
CH4	VR ±(0.5% rdg	902 g + 2digits)		

Out OFF Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page 7, and connect the Multimeter to CH1. Turn ON the Output.
- 2. Turn up the Current Control and Voltage Control to full.
- 3. Check the GPS readout. Turn OFF the Output and adjust the difference between Out ON and OFF GPS readout. The following table shows the adjustment point and range.
- 4. Switch the connection to CH2 and repeat step 2 and 3.

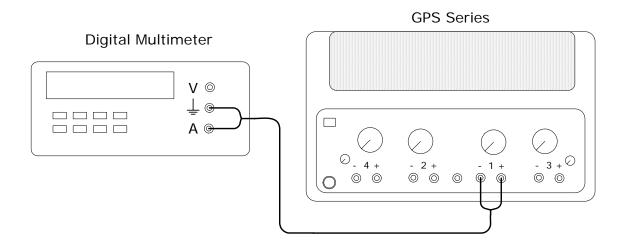
	GPS-4303	GPS-4251	GPS-3303	GPS-2303	
CH1		703 g + 8digits)	VR703 ±(0.5% rdg + 8digits)	N/A	
CH2	VR903 ±(0.5% rdg + 8digits)		VR903 ±(0.5% rdg + 8digits)	IV/A	
CH3 CH4	N	/A	N/A		



Tracking Parallel Current Adjustment

Here we adjust Tracking Parallel Error and Tracking Parallel Meter Accuracy.

Connection



Tracking Parallel Error Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up CH1 Voltage Control, CH2 Current Control, and CH2 Voltage Control to full. Turn up CH1 Current Control to 3.000A by watching the Multimeter.
- 3. Set the Tracking Switch to Parallel and adjust the Multimeter readout.

GPS-4303	GPS-4251	GPS-3303	GPS-2303
· '	R502	VR.	502
	000A	6.00	00A



Tracking Parallel Meter Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH1. Turn on the Output.
- 2. Turn up the Current Control and Voltage Control to full and set the Tracking Switch to Parallel.
- 3. Check the GPS readout and turn OFF the Output.
- 4. Adjust the difference between Out ON and OFF GPS readout. The following table shows the adjustment point and range.

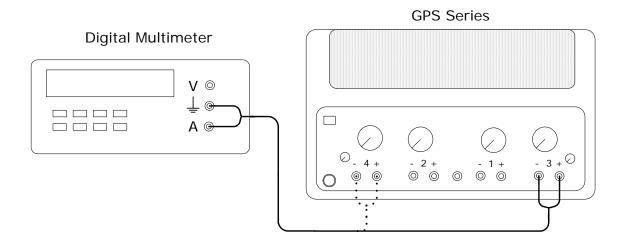
	GPS-4303	GPS-4251	GPS-3303	GPS-2303	
CH1	VR: ±(0.5% rdg	001	VR904 ±(0.5% rdg + 8digits)	N/A	



Overload Indicator Adjustment

Here we adjust Overload Indicator Accuracy.

Connection



Overload Indicator Accuracy Adjustment

- 1. Set the front panel according to *Default Settings*, page7, and connect the Multimeter to CH3. Turn on the Output.
- 2. Turn up the Voltage Control to full.
- 3. Check the Multimeter readout and adjust the Overload Indicator turns ON at the correct range. The following table shows the adjustment point and range.
- 4. Switch the connection to CH4 and repeat step 2 and 3.

