Errata

Title & Document Type: 180ER Oscilloscope Operating and Service Manual

Manual Part Number: 00180-90002

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About this Manual

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HP References in this Manual

This manual may contain references to HP or Hewlett-Packard. Please note that Hewlett-Packard's former test and measurement, life sciences, and chemical analysis businesses are now part of Agilent Technologies. The HP XXXX referred to in this document is now the Agilent XXXX. For example, model number HP8648A is now model number Agilent 8648A. We have made no changes to this manual copy.

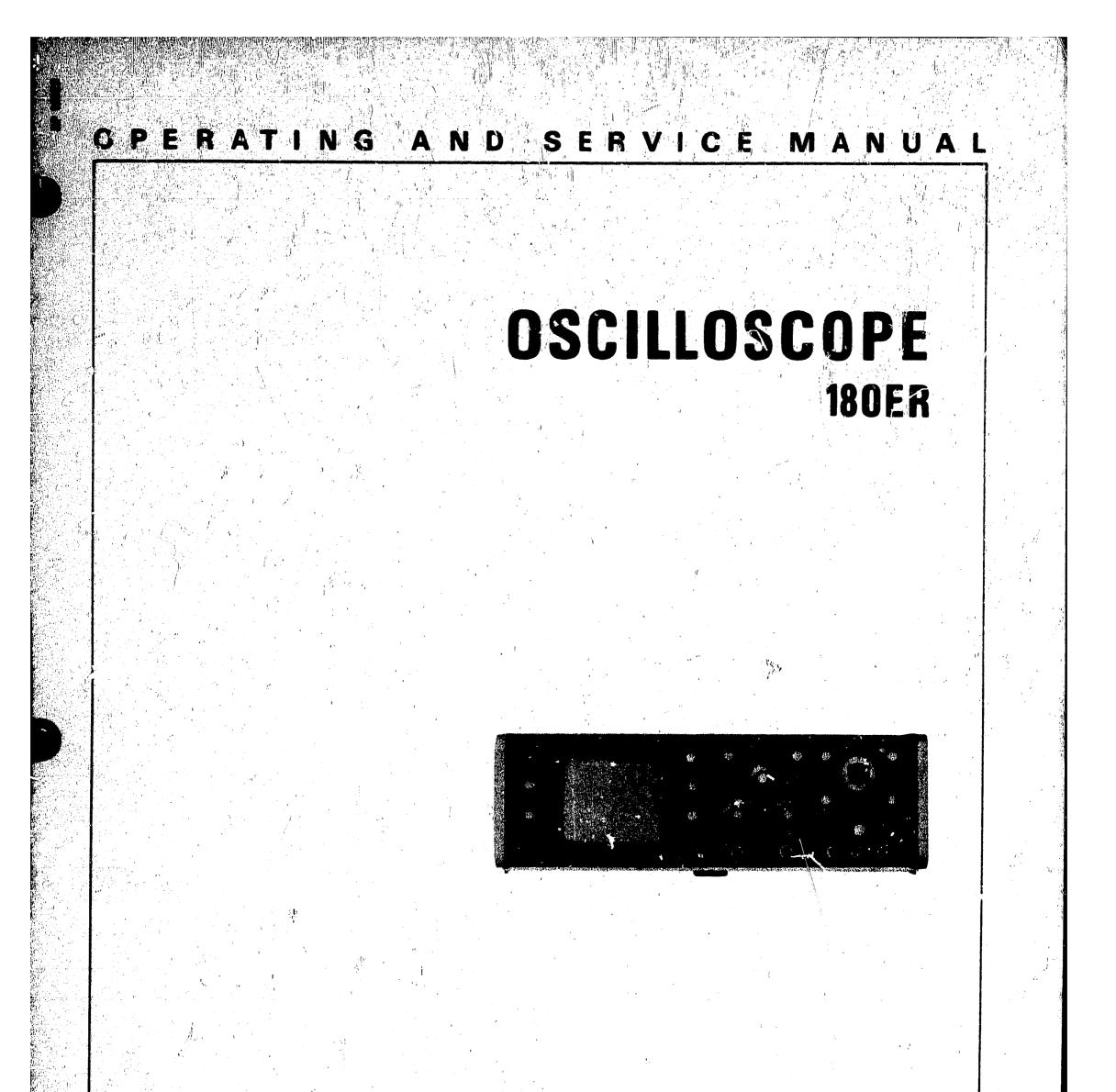
Support for Your Product

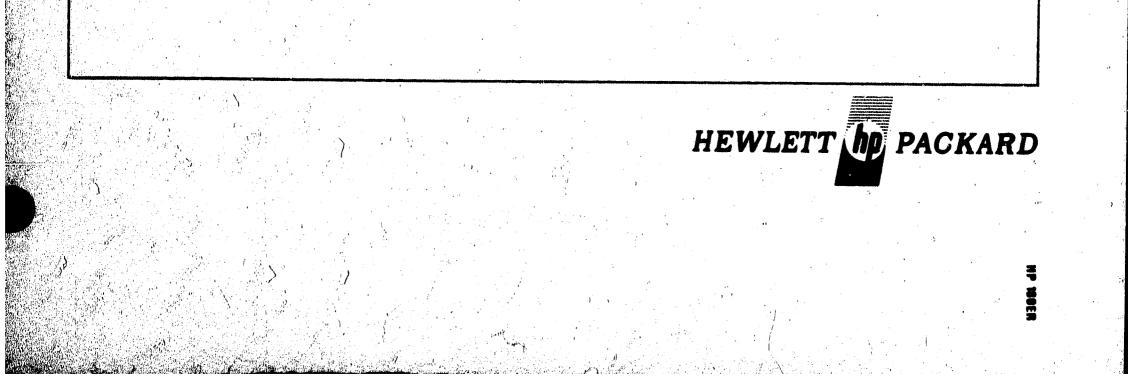
Agilent no longer sells or supports this product. You will find any other available product information on the Agilent Test & Measurement website:

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Search for the model number of this product, and the resulting product page will guide you to any available information. Our service centers may be able to perform calibration if no repair parts are needed, but no other support from Agilent is available.







CERTIFICATION

The Hewlett-Packard Company certifies that this instrument was thoroughly tested and inspected and found to meet its published specifications when it was shipped from the factory. The Hewlett-Packard Company further certifies that its calibration measurements are traceable to the U.S. National Bureau of Standards to the extent allowed by the Bureau's calibration facility.

WARRANTY AND ASSISTANCE

This Hewlett-Packard product is warranted against defects in materials and workmanship. This warranty applies for one year from the date of delivery, or, in the case of certain major components listed in the operating manual, for the specified period. We will repair or replace products which prove to be defective during the warranty period provided they are returned to Hewlett-Packard. No other warranty is expressed or implied. We are not liable for consequential damages.

Service contracts or customer assistance agreements are available for Hewlett-Packard products that require maintenance and repair on-site.

For any assistance, contact your nearest Hewlett-Packard Sales and Service Office. Addresses are provided at the back of this manual.

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OPERATING AND SERVICE MANUAL

MODEL 180ER OSCILLOSCOPE

SERIALS PREFIXED: 915-

Refer to Section VII for instruments with other Serial Prefixes.

HEWLETT-PACKARD COMPANY/COLORADO SPRINGS DIVISION 1900 GARGEN OF THE GODS ROAD, COLORADO SPRINGS, COLORADO, U.S.A. PRINTED: MAR 1970

Model 180ER

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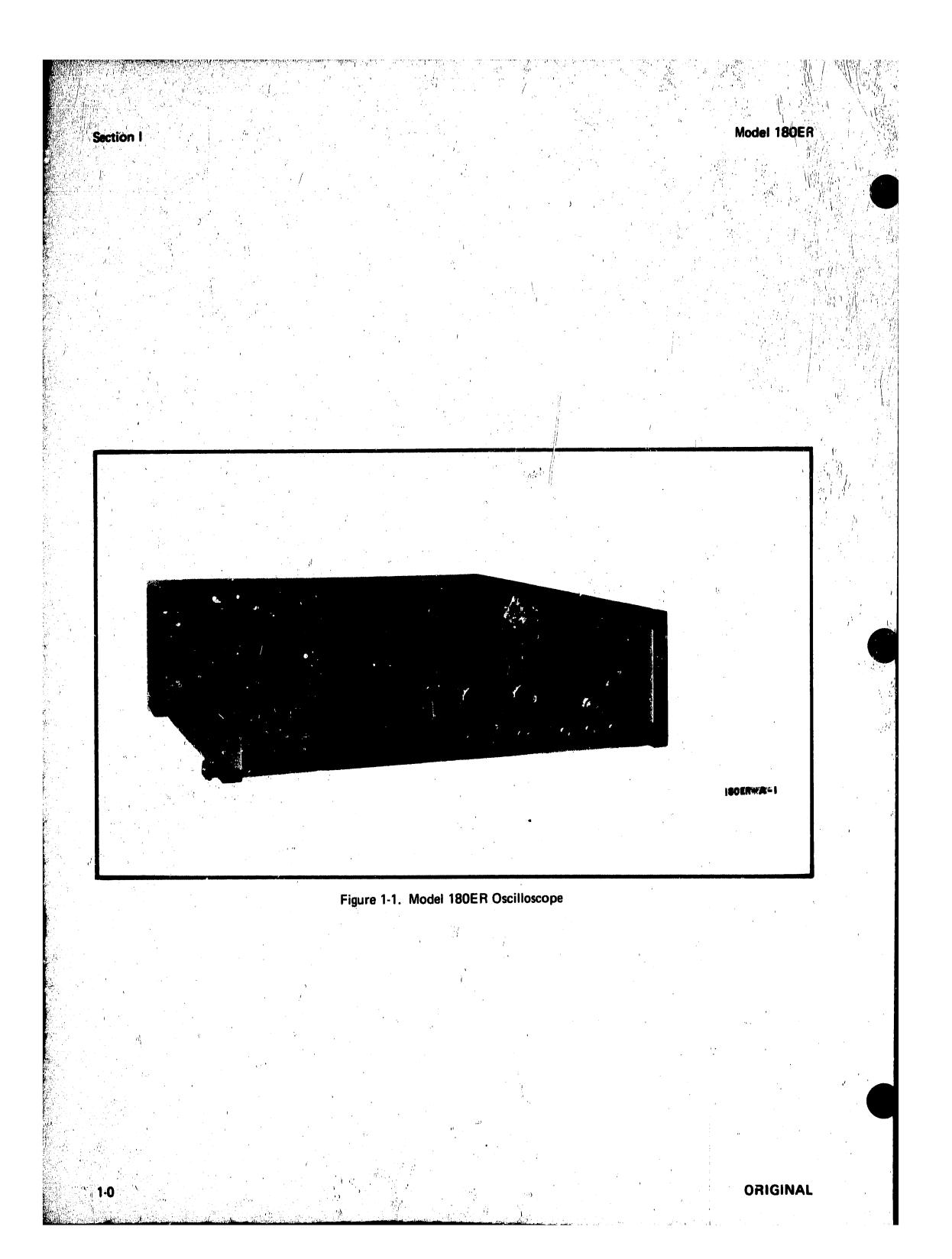
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SECTION I GENERAL INFORMATION

1-1. DESCRIPTION.

1-2. The Model 180ER, Figure 1-1, is a light-weight, general-purpose oscilloscope with plug-in capabilities that may be rack mounted as described in Section II.

1-3. All active components in the Model 180ER are solid state devices (no vacuum tubes except the CRT). The model 180ER is convection cooled and operates from 7 -28°C to +65°C.

1-4. The horizontal amplifier bandwidth is dc to 5 MHzwith direct coupling and 5 Hz to 5 MHz with capacitive coupling. A BNC connector is provided to attach an external deflection signal. The amplifier's dynamic range is $\pm 5V$. The deflection factor is adjustable between 0.1 V/div to 1 V/div.

1-5. A BNC connector is provided to connect an external intensity modulation signal. The input resistance is 5100 ohms. Approximately +2 Vdc to 15 MHz blanks a beam of normal intensity.

1-6. Four other BNC connectors are provided to couple signals from the plug-ins to external equipment. Since these outputs are dependent upon the specific plug-ins, refer to applicable plug-in manuals for identification. The outputs can supply 3 mA and will drive impedances as low as 1 kilohm without distortion.

1-7. A 1 kHz square wave signal at two amplitudes, 250 mV and 10V, is available at the front panel. Its amplitude is accurate to 1% and its risetime is 3 usec. The signal may be used to adjust horizontal and vertical deflection factors and to compensate divider probes.

however, is covered by a warranty separate from the rest of the instrument. The CRT warranty and warranty claim forms are located at the rear of this manual. Should the CRT fail within the time specified on the warranty, return the CRT with the warranty form completed.

Section I

1-12. INSTRUMENT IDENTIFICATION.

1-13. Hewlett-Packard uses a two-section eight-digit serial number to identify instruments. The first threa digits (preceding the dash) are the serial prefix which identifies a series of instruments; the last five digits identify a particular instrument in the series. The serial number appears on a plate located on the rear panel. All correspondence with a Hewlett-Packard Sales/Service Office in regard to an instrument should reference the complete serial number.

1-14. MANUAL CHANGES,

1-15. This manual provides operating and service information for the HP Model 180ER Oscilloscope. Information in this manual applies directly to instruments (as manufactured) with serial numbers prefixed by the three digits indicated on the title page. If the serial prefix of the instrument is different from that on the title page, a MANUAL CHANGES sheet supplied, or Section VII of this manual, will describe changes which will adapt this manual to provide correct coverage. Technical corrections (if any) to this manual, due to known errors in print, are called Errata and are shown on the change sheet. For information on manual coverage of any HP instrument, contact the nearest HP Sales/Service Office (addresses are listed at the rear of this manual).

1-8. CATHODE-RAY TUBE.

1-9. The Model 180ER uses an internal graticule CRT which eliminates display parallax. The CRT is furnished with P31 aluminized phosphor and is equipped with a safety faceplate. P2, P7, and P11 phosphors are also available.

1-10. WARBANTY.

ORIGINAL

1-11. This instrument is certified and warranted as stated on the inside front cover of this manual. The CRT,

1-16. ACCESSORIES FURNISHED.

1-17. The Model 180ER Oscilloscope is equipped with a mesh contrast filter, and a detachable power cord. Also included with the Model 180ER is a rack mounting kit.

1-18. The mesh contrast filter snaps into place under the light shield and provides increased display visibility. All parts and hardware required to convert the Model 180ER for rack mounting are provided in the kit supplied.

1-1

Section I

Sec. 1

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1-19. AVAILABLE ACCESSORIES.

1-20. A series of mobile test stands are available for the Model 180ER. The Model 1119A/B Testmobiles are intended for use with the rack mounted model 180ER. The Model 1119-series Testmobiles are general purpose test stands designed for maximum utility while requiring a minimum of floor space. These testmobiles allow the instrument to be tilted at least 40 degrees above and below horizontal in 10 degree steps.

1-21. A front-panel cover of fiberglass material, HP Model

No. 5060-0437, can be used to provide front-panel protection for the Model 180ER.

1-22. For ease of calibration and maintenance, an HP Model 10407A Plug in Extender is available. It provides for removal of the plug-ins from the frame and exposes components and adjustments for servicing.

1-23. Cameras, probes, viewing hoods, terminations, and other accessory items are available for specifized requirements. Information on these and the above described accessories may be obtained from HP Sales/Service Offices listed in the rear of this manual.

Table 1-1. Specifications

CATHODE-RAY TUBE AND CONTROLS

- Type: Post accelerator, 12 kV accelerating potential; aluminized P31 phosphor (other phosphors available) NESA coated conductive safety glass tuce plate.
- Graticule: 8x10 cm parallax-free internal graticule.
- Display Area: Meets MIL-0-24311 (EC) for 10 cm horizontal and 6 cm vertical display area, ±3 cm about the center horizontal graticule line. The additional centimeter at the top and bottom of the graticule provides additional viewing area.
- Beam Finder: FIND BEAM control brings trace to CRT screen regardless of horizontal, vertical, or intensity control setting.
- Intensity Modulation: Approximately +2V > 50 ns pulse width (X10 MHz cw) blanks trace of normal intensity. Input resistance approximately 5100 ohms.

Intensity: Adjusts beam intensity from extinguished to a point that overrides the unblanking gate.

HORIZONTAL AMPLIFIER

- Bandwidth: DC to /5 MHz dc-coupled; 5 Hz to 5 MHz ac-coupled.
- Deflection Factor: Adjustable from 0.1 V/div to 1.0 V/div.
- Input Impedance: 1 megohim $\pm 2\%$ shunted by <35 pF.
- Positioning Controls: Coarse and fine positioning controls position the start of a trace over any horizontal point on the screen.
- Horizontal Magnifier: X1, X5, X10, ±5%, (for 3% accuracy time base plug-ins).
- Outputs: Four rear-panel emitter follower outputs for main and delayed gates, main and delayed sweeps; maximum current available ±3 mA. Will drive impedances as low as 1000 ohms without distortion.
- Accessories Furnished: Mesh Contrast Filter and Rack Mounting Kit.

Focus: Adjusts spot for minimum size within the 6x10 cm CRT graticule area.

Astigmatism: A front-panel screwdriver control provides circular adjustment of spot.

Trace Align: A front-panel screwdriver control to align the trace with the horizontal graticule within $\pm 2^\circ$.

Calibrator: 1 kHz square wave, <3 usec risetime, 10V and 250 mV amplitude, ±2%.

GENERAL

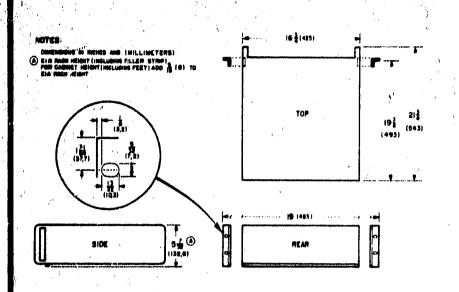
Weight: 28 lbs 8 cz without plug-ins. (12,9 kg). Shipping 43 lbs (19,5 kg).

Power: 115V or 230V ±10%, 50 to 400 Hz, 125 watts max.

Case: Instrument is enclosed in a removable, louvered combination cover and case.



Dimensions: See outline drawing.



ENVIRONMENTAL

- Temperature: Non-operating -62°C to +75°C (storage). Operating -28°C to +65°C.
- Humidity: Operating 0 to 95% relative humidity over entire specified temperature range.
- Altitude: Non-operating Sea level to 50,000 ft. Operating - Sea level to 25,000 ft.

Vibration: Operating -5 Hz to 15 Hz .030 \pm 0.006 inches, 16 Hz to 25 Hz .020 \pm 0.004 inches, 26 Hz to 33 Hz 0.010 \pm 0.002 inches.

Shock: 10 Gs for 11±1 msec to each of the 6 sides method as per MIL-E-7940A Procedure 11 (sandbox).

Inclination: Operating - Per MIL-E-16400.

Electromagnetic Interference: Per MIL-STD-462 performed by MIL-STD-461 for the following test:

- a. CE01 30 Hz to 20 kHz power leads
- b. C203 0.02 Hz to 50 MHz power leads
- c. CS01 0.03 Hz to 50 kHz power leads
- d. CS02 0.05 Hz to 400 MHz power leads
- e. CSO6 Spike power leads
- f. RE01 0.03 Hz to 30 kHz, Mag. Field
- g. RE02 14 kHz to 10 GHz, Elect. Field
- h. RS01 0.03 Hz to 30 kHz, Mag. Field
- i. RS03 14 kHz to 10 GHz, Elect. Field

Reliability: Tested per MIL-0-23411 (EC). Instruments operated for total of 2630 operating hours at 40°C. and vibrated at 25 Hz with an amplitude of 0.020 inch for 10 minutes of each hour of "ON" time during each day of the eight hour manned cycle. The input power was removed for 10 minutes of each 4 hours during the same manned test schedule. Proven MTBF of 600 hours with 99% confidence level.



SECTION II

2-1. INITIAL INSPECTION.

2-2. MECHANICAL CHECK. Check the shipping carton for camage immediately after receipt. If it is damaged, ask the carrier's agent to be present when the instrument is unpacked. Inspect the Model 180ER for physical damage such as bent or broken parts and dents or scratches. If damage is found, refer to Paragraph 2-4 for recommended claim procedure. If the Model 180ER appears undamaged, perform the electrical check below. Retain the packaging material for possible future use.

2-3. ELECTRICAL CHECK. The performance check is given in Section V. This check will determine whether or not the instrument is operating within its specifications as listed in Table 1-1. The initial performance and accuracy of this instrument are certified as stated on the inside front cover of this manual. If the Model 180ER does not operate as specified, refer to Paragraph 2-4 for recommended claim procedure.

2-4. CLAIMS.

2-5. If physical damage is found or if the instrument is not within specifications when received, notify the carrier and the nearest Hewlett-Packard Sales/Service Office immediately. The Sales/Service Office will arrange for repair or replacement of the instrument without waiting for a claim to be settled with the carrier.

2-6. The warranty statement for all Hewlett-Packard products is on the inside front cover of this manual. Contact the nearest Sales/Service Office for information about warranty claims.

2-7. REPACKAGING FOR SHIPMENT

2-8. If the instrument is to be shipped to a Hewlett-Packard Sales/Service Office, attach a tag to it showing owner's name and address, instrument's model number polyurethane or a cushioned paper such as Kimpak around all projecting parts).

c. At least four inches of tightly-packed, industryapproved, shock-absorbing material such as extra-firm polyurethane foam.

d. Heavy duty shipping tape to secure outside of carton.

Table 2-1. Shipping Carton Test Strength

Gross Weight (Ibs)	Carton Test Strength (Ibs)
up to 20	200
10 to 30	275
30 to 120	350
/ 120 to 140	500
140 to 160	600

2-10. PREPARATION FOR USE.

2-11. POWER REQUIREMENTS.

2-12. The standard Model 180ER requires either a 115 or 230V \pm 10%, single phase, 50 to 400 Hz power source that can deliver 110 watts. Options 003 and 004 provide for 100/200V or 110/220V operation respectively (refer to Section VIII).

a. 115V OPERATION. This instrument, as shipped, is ready for operation on 115 Vac. Refer to the following paragraph for 230 Vac operation.



and eight-digit serial number, and a description of service required.

2-9. The original shipping carton and packaging materials should be used for reshipment. If they are not available or reusable, the instrument should be repackaged with the following materials:

a. A double-walled carton (refer to Table 2-1 for test strength required).

b. Heavy paper or sheets of cardboard to protect all instrument surfaces (use a nonabrasive material such as

Before applying power, check the rear-panel slide switch for proper position (115 or 230).

b. 230V OPERATION. If the instrument is to be operated on 230 Vac, set the rear-panel switch to 230. It is not necessary to replace the 115V fuse. Positioning the 115/230 switch selects the proper fuse for the desired voltage.

2-13. THREE-CONDUCTOR POWER CABLE.

2-14. The National Electrical Manufacturers' Association (NEMA) recommends that the instrument panel and

2-1/



Section II

cabinet be grounded to protect the operating personnel. The Model 180ER is equipped with a three-conductor power cord which, when plugged into an appropriate butlet, grounds the instrument through the round offset pin. When operating the Model 180ER from a two-contact outlet, use a three-conductor to two-conductor adapter. Preserve the safety feature by grounding the adapter lead.

2-15. INSTRUMENT MOUNTING.

2-16. BENCH USE. The Model 180ER, as shipped from the factory, is intended for bench use. The instrument, however, may be rack mounted as dascribed below.

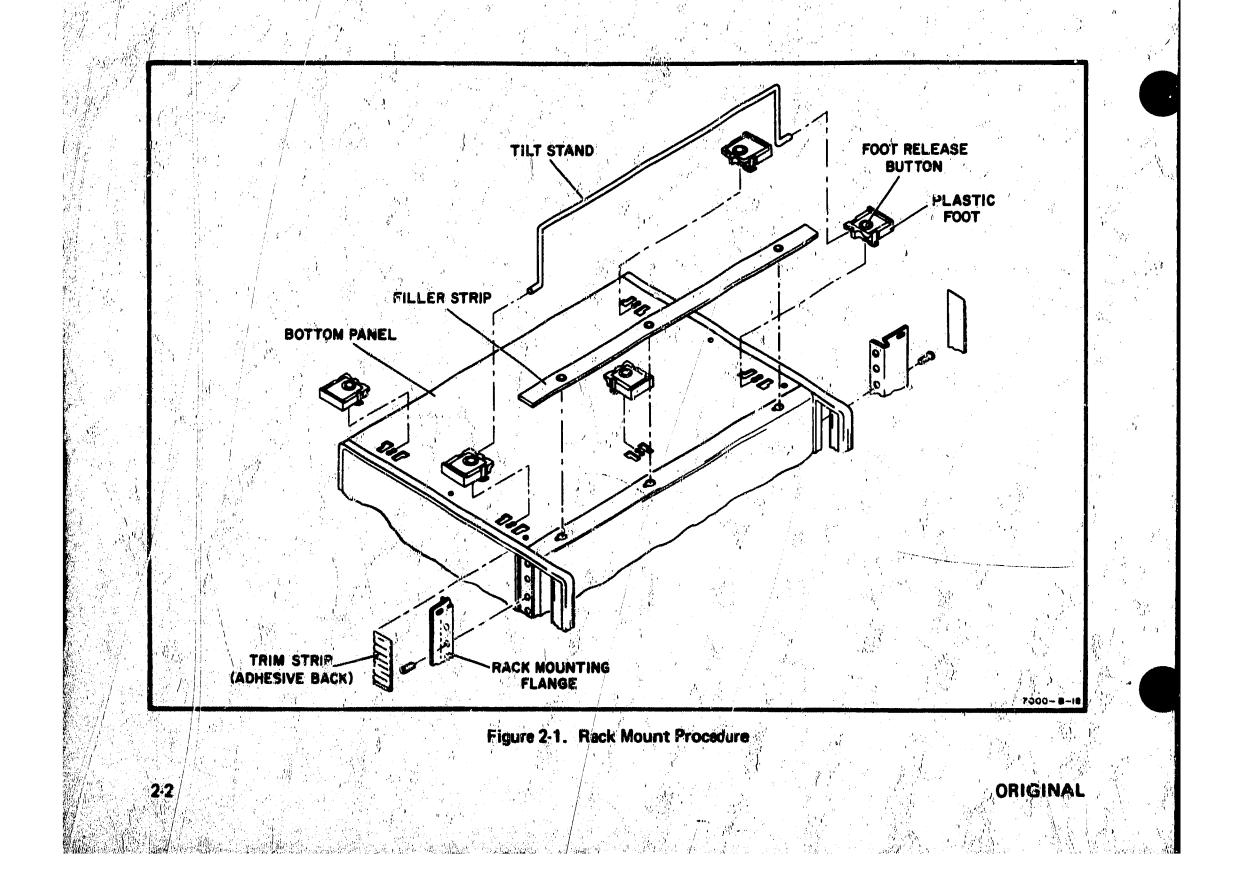
2.17. RACK MOUNTING. A kit for converting the Model 1801 R to a rack mount configuration is supplied with such instrument. Instructions for making the conversion are given below. See Figure 2-1 for parts identification. a. Detach tilt stand by pressing it away from the front feet. Remove all plastic feet by depressing metal button and sliding feet free.

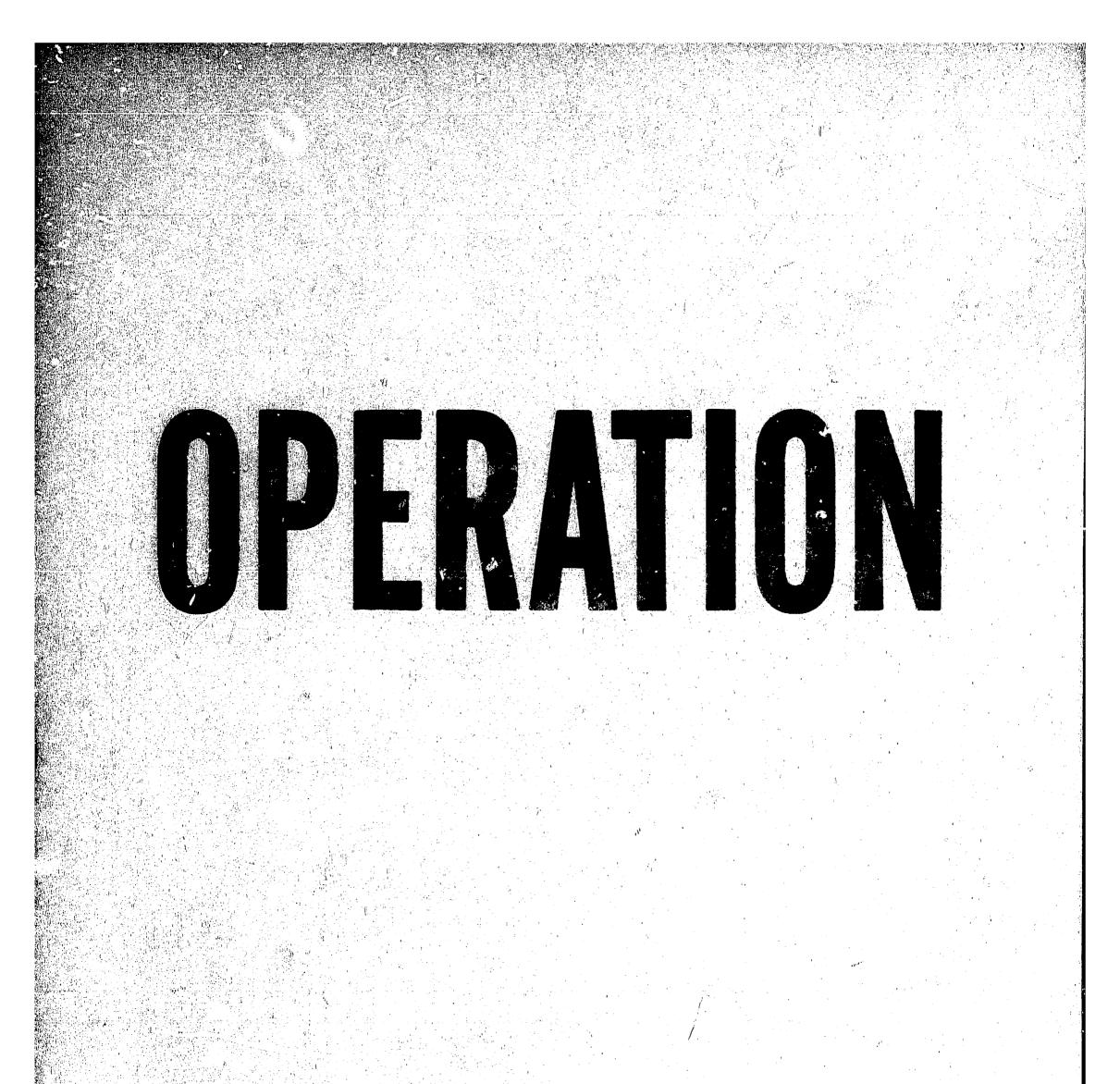
b. Remove aluminum trim strip from each side of instrument with a thin blade tool.

c. Attach rack mounting flange in space where trim strip was removed (use screws provided with kit). Large notch of flange should be positioned at oottom of instrument.

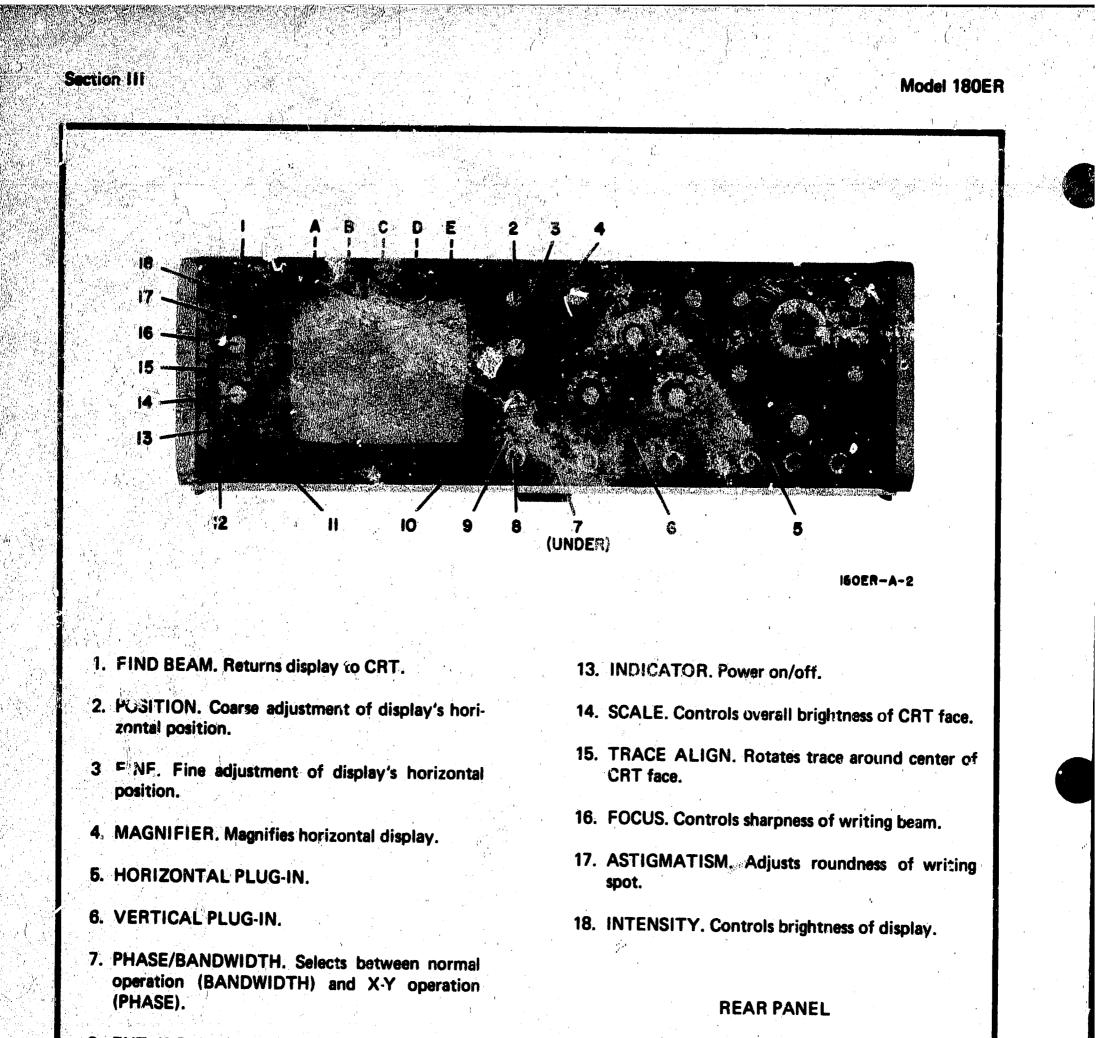
2-18. INSTRUMENT COOLING.

2-19. The Model 180ER does not require forced-air cooling when operated in an ambient temperation of -28 to +65 degrees centigrade. Normal air circulation will maintain a reasonable temperature within the instrument.









- 8. EXT INPUT. BNC connector for applying an external horizontal input signal to the oscillo-scope.
- A. Z-AXIS INPUT. BNC for applying an external intensification or blanking signal to the oscillo-scope.
- 9. AC/DC. Selects AC or DC coupling for the external horizontal input signal.
- 10. DISPLAY. Selects source of horizontal input signal.
- 11. POWER. Toggle switch for turning oscilloscope on and off.
- 12. CALIBRATOR. Provides a 1 kHz square wave at two amplitudes; 250 mV and 10V pk-pk.

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- B. MAIN SWEEP OUTPUT. BNC for connecting main sweep signal to external equipment.
- C. DELAYED SWEEP OUTPUT. BNC for connecting delayed sweep signal to external equipment.
- D. DELAYED GATE OUTPUT. BNC for connecting delayed gate signal to external equipment.
- E. MAIN GATE OUTPUT. BNC for connecting main gate signal to external equipment.

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Figure 3-1. Controls and Connectors

SECTION III OPERATION

3-1. INTRODUCTION.

3-2. The Model 180ER is a light-weight, general-purpose oscilloscope with plug-in capabilities. The plug-in compartment is located to the right of the CRT. The horizontal plug-in goes into the right side of the compartment and the vertical into the left. The plug-ins must be locked together before being inserted into the compartment (see plug-in manuals).

3-3. CONTROLS AND CONNECTORS.

3-4. Location of controls and connectors is shown in Figure 3-1 along with a brief description of their functions. The following paragraphs explain some functions in more detail.

3-5. FRONT PANEL.

3-6. CALIBRATOR. The 10V and 250 mV, 1 kHz square-wave outputs of the CALIBRATOR may be used for vertical and horizontal sensitivity calibration, and for divider probe compensation. The amplitude is accurate to $\pm 1\%$ from -28° C to $+65^{\circ}$ C (-82° F to 149° F). Risetime of the signal is 3 usec

3-7. SCALE. This control adjusts the over-all brightness of the CRT face. It should be adjusted for good contrast between the background and the graticule. The SCALE control is especially useful when using a hood to view the display or when photographing waveforms. Rotate SCALE to OFF when scale illumination is not needed.

3-8. TRACE ALIGN. The TRACE ALIGN adjustment compensates for external magnetic fields that may affect the alignment of the horizontal trace with the graticule. The alignment should be checked when the instrument is moved to a new location and adjustment made whenever properly set, the beam will remain visible when FIND BEAM is released.

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3-11. MAGNIFIER. This control varies the gain of the horizontal amplifier. When switched from X1 to X5 or X10 the gain increases five or ten times respectively. For example, one volt into the vertical amplifier plug-in Ext Input jack produces 1 div of deflection in X1, 5 div of deflection in X5, and 10 div of deflection in X10.

3-12. DISPLAY. This control determines the origin of the input signal applied to the horizontal amplifier. With the DISPLAY control positioned to EXT CAL, the external horizontal input is coupled directly to the horizontal amplifier. As DISPLAY is rotated ccw, the external signal is increasingly attenuated. When DISPLAY is fully ccw (INT), the external input signal is disconnected and the internal sweep is coupled directly to the horizontal amplifier.

3-13. REAR PANEL.

3-14. OUTPUTS. Four BNC connectors on the rear panel of the Model 180ER are provided to supply signals from the plug-ins to external equipment. Refer to the plug-in manuals for signal identification. These outputs can supply 3 mA and will drive impedances as low as 1000 ohms without distortion.

3-15. Z-AXIS INPUT. This BNC connector allows application of an external intensity modulation signal directly to the gate amplifier. Approximately +2V, dc to 15 MHz, blanks a beam of normal intensity. Conversely, a negative signal will intensify the beam.

3-16. INTERNAL.

3-17. Positioning the PHASE/BANDWIDTH switch to PHASE causes the horizontal input signal to be delayed

noussairy.

3.9. FOCUS AND ASTIGMATISM. Both of these controls are used to obtain the sharpest display. Normally, once set, ASTIGMATISM will not need to be readjusted. It may need readjustment however, when the vertical plug-in is clanged.

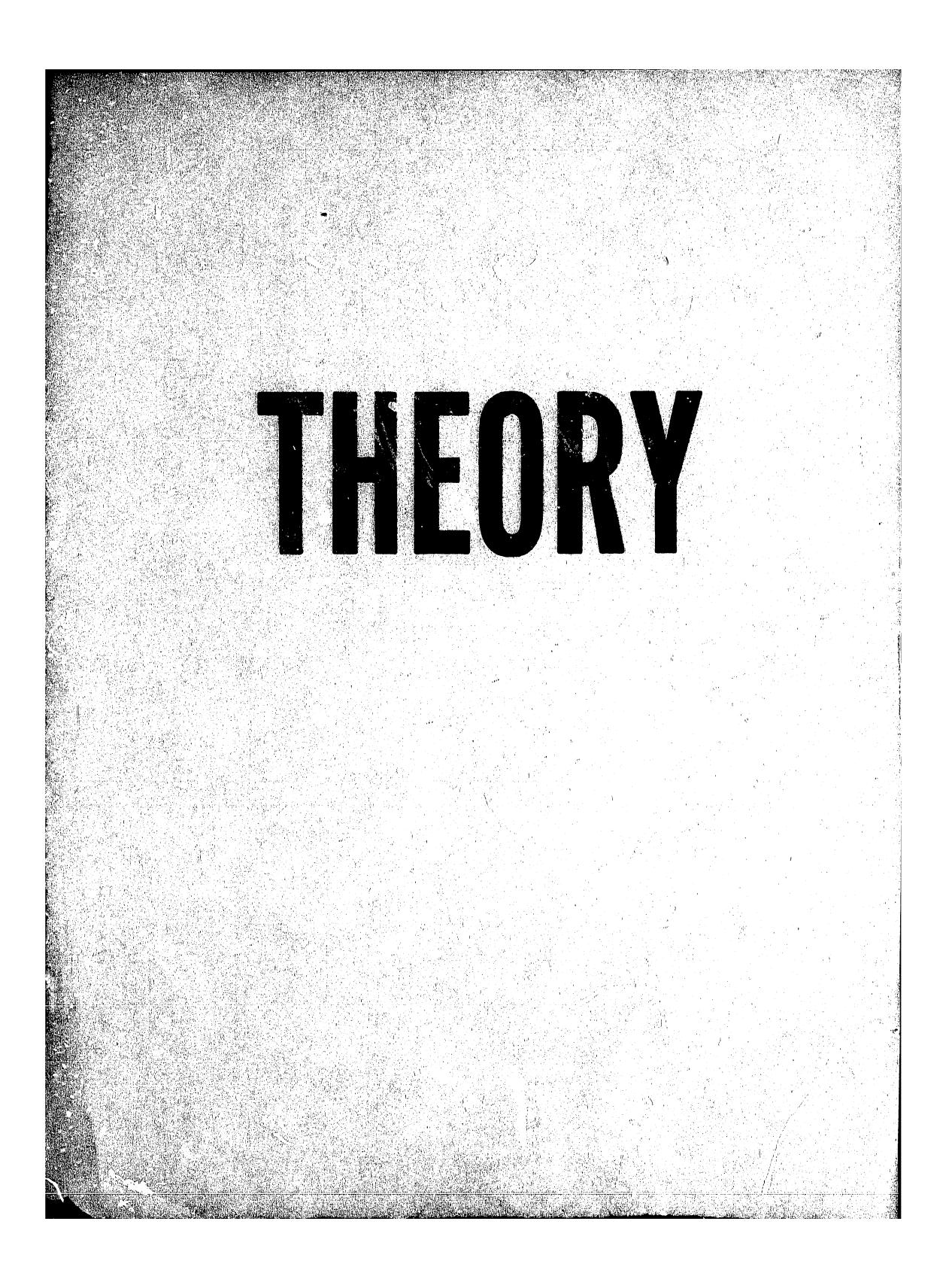
3-10. FIND BEAM. Occasionally the CRT beam may be driven off screen by large dc input levels or by improper control settings. The beam may be brought back on screen by oupressing the FIND BEAM control and adjusting the horizontal and vertical (see vertical plug-in manual) position controls to center the beam. If INTEN. TY is the same amount of time as the vertical input signal. This delay allows the Model 180ER to be used for phase measurements. Channel A of multi-channel vertical plug-ins should be used when making phase measurements. Refer to Paragraph 5-29e for calibration procedures when a different channel (other than A) is used, or when changing from one vertical plug-in to another.

Note

Make certain that the switch is placed to BANDWIDTH after making phase measurements. This will allow normal operation.

3-1/3-2





Model 180ER

Section IV

SECTION IV PRINCIPLES OF OPERATION

41. INTRODUCTION.

4-2. The Model 180ER Oscilloscope is comprised of four basic circuits. These are: a gate amplifier, a horizontal amplifier, a high-voltage power supply, and a low-voltage power supply. Two associated circuits, also contained, are a calibrator and an output amplifier. Figure 4-2 shows the interrelationship of these circuits,

4-3. FUNCTIONAL DESCRIPTION.

4.4. Three input signals; intensity, horizontal deflection, and vertical deflection; are necessary to obtain a usable display on the CRT. The circuitry for the intensity and horizontal deflection signals is explained in the following paragraphs which are referenced to Figure 4-2. The vertical deflection signal is coupled directly to the CRT from the Vertical Plug-in.

4.5. INTERNAL. Positioning the HORIZONTAL DIS-PLAY switch to INT applies -100 volts to the Horizontal Plug-in. This voltage allows the plug-in to operate normally and to produce the unblanking gate and the internal sweep signal.

4-6. The unblanking gate is coupled from the Horizontal Plug-in to the gate amplifier where it is summed with the Z-axis input and chopped blanking signals (if they are applied). The resulting signal is amplified, and coupled through the high voltage power supply to the control grid of the CRT to control the intensity of the display.

47. The alternate trigger signal is a negative pulse produced by the gate amplifier at the end of each

unblanking gate. It is coupled directly to the Vertical Plug-in (refer to Vertical Plug-in manual for signal function).

4-8. The internal sweep signal from the Horizontal Plug-in is coupled through the HORIZONTAL DISPLAY switch to the output amplifier. Here it is converted to a differential signal, amplified, and applied to the CRT horizontal deflection plates.

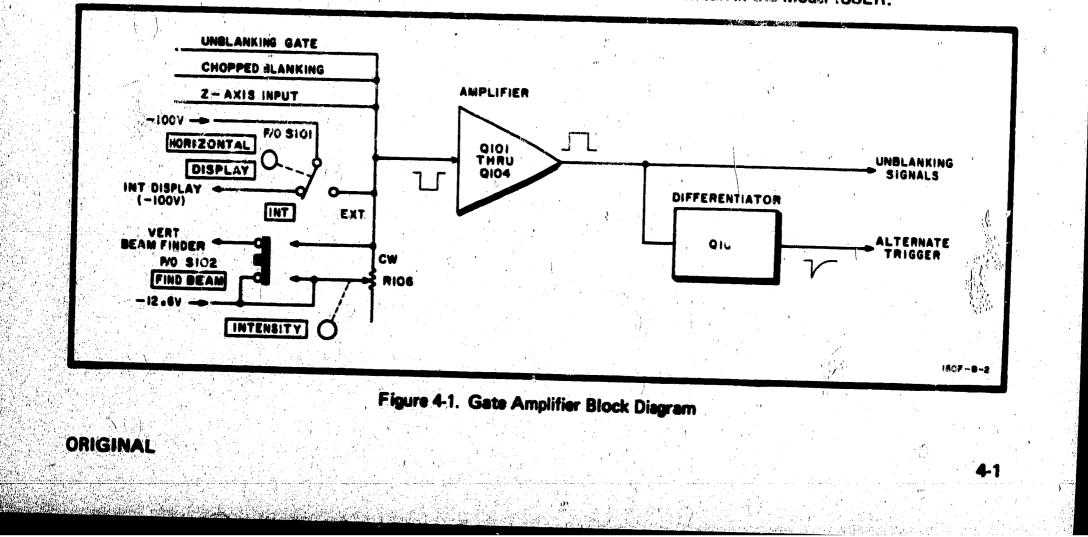
4-9. EXTERMAL. Positioning the HORIZONTAL DIS-PLAY switch to EXT removes the internal display voltage from the Horizontal Plug-in, eliminating both the unblanking gate and the internal sweep signal.

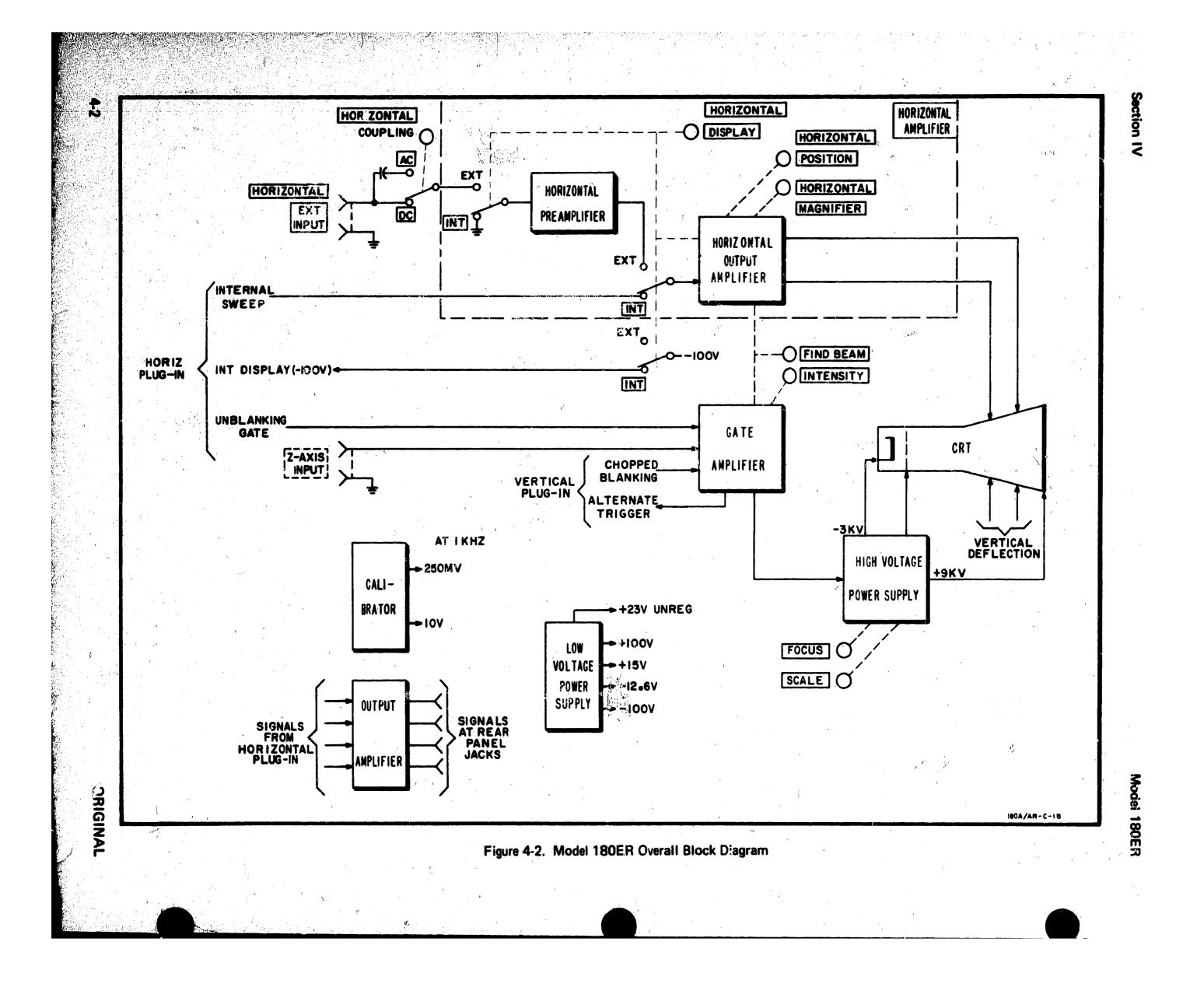
4-10. The gate amplifier operates as it did when iNT was selected. There are; however, only two inputs to the gate amplifier: an externally applied intensity modulation signal (Z-axis input) and the chopped blanking signal from the Vertical Plug-in. The alternate trigger signal will be produced only if the externally applied signal is similar to the normal unblanking gate.

4-11. The externally applied deflection signal is coupled through the horizontal preamplifier to the output amplifier where it is amplified and converted to a differential signal and then applied to the CRT horizontal deflection plates.

4-12. CIRCUIT DETAILS.

4-13. The following paragraphs contain a detailed explanation of each circuit in the Model 180ER.





Model 180ER

4-14. GATE AMPLIFIER.

4-15. The inputs to the gate amplifier (see Figure 4-1) are the unblanking gate, the chopped blanking signal, and the Z-axis input signal. These three signals may be present either singly or simultaneously, depending upon control settings. These inputs are combined with a current established by three front-panel controls: FIND BEAM, INTENSITY, and HORIZONTAL DISPLAY. Depressing FIND BEAM shunts the normally adjustable INTENSITY potentiometer and supplies maximum current from this source. Setting HORIZONTAL DISPLAY to EXT supplies additional current to brighten the beam.

4-16. The input current to amplifier Q101 through Q104 is converted to a voltage, amplified, and coupled to the control grid of the CRT. The output signal is also differentisted, clipped, and coupled to the Vertical Plug-in.

4-17. The input currents to the gate amplifier (see Figure 8-3, schematic) are summed in the low impedance emitter circuit of Q101. The resulting current is coupled to the complementary feedback amplifier (a current-fed operational amplifier) Q102/Q103/Q104, where it is converted to a voltage, and coupled to the control grid circuit of the CRT. The output voltage is approximately:

△EQ104 COLLECTOR ≅(△ | CR101) (R R119 & R121)

The large negative feedback from the collectors of Q103 and Q104 to the base of Q102 provides the complementary feedback amplifier with a very stable gain. C110 and C113 adjust the high-frequency feedback. CR108 provides temperature compensation for Q103, CR109 and CR110 protect Q103 and Q104 from voltage breakdown. CR112 and CR113 isolate Q103 and Q104 from the high voltage in the control grid circuit of the CRT in the event of a grid or cathode short. The output from Q103 and Q104 is differentiated by C116, R128, and R130, and coupled through Q105 to the Vertical Plug-in. CR111 is a positive clipper.

4-18. HORIZONTAL AMPLI TER.

4-19. The inputs to the horizontal amplifier (see Figure 4-3) are the internal sweep signal and an external signal applied to the HORIZONTAL EXT INPUT jack.

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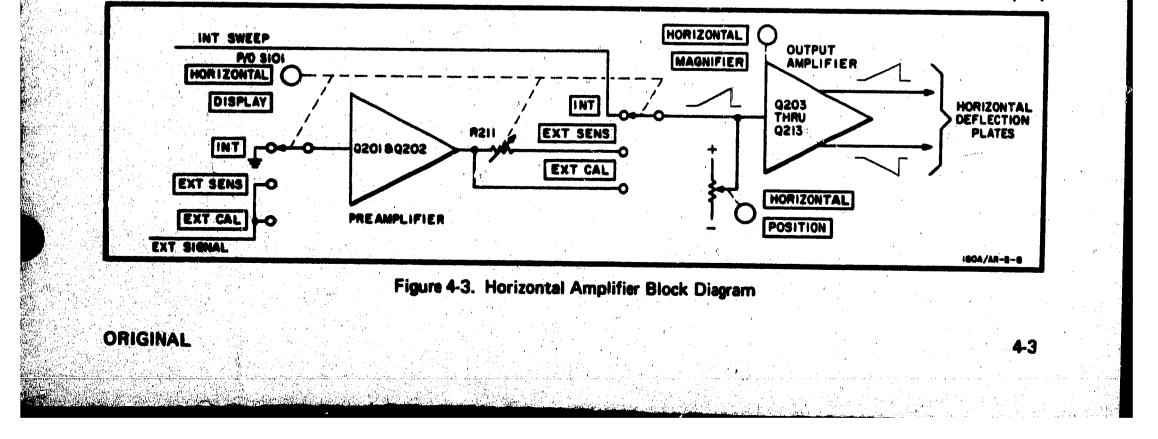
Positioning HORIZONTAL DISPLAY to INT disconnects the external signal and grounds the input of the preamplifier. The internal sweep signal is connected through the HORIZONTAL DISPLAY switch to the output amplifier.

4-20. Selecting either EXT SENS or EXT CAL disconnects the internal sweep signal and connects the external signal through the preamplifier to the output amplifier. With EXT SENS selected, the amplitude of the signal from the preamplifier is adjustable by rotating HORIZONTAL DIS-PLAY between the extreme positions. In EXT CAL, R211 is shorted and the output amplitude is determined only by the input amplitude.

4-21. The selected signal is applied to the output amplifier and summed with a current established by the HORIZON-TAL POSITION control. The resulting current is converted to a differential signal, amplified, and applied to the horizontal deflection plates of the CRT.

4-22. The external signal applied to the preamplifier (see Figure 8-4, schematic) is coupled through Q201 and Q202 to the HORIZONTAL DISPLAY switch, S101. The high input impedance of Q201 prevents loading the external circuit. Q202 provides the low impedance necessary to drive Q203. CR201 protects Q201 from voltage breakdown. C203 and C204, when switched in, decrease the bandwidth of the preamplifier. The decreased bandwidth compensates for the signal delay in the Vertical Plug-in and allows more accurate X-Y phase measurements to be made. R207 is adjusted for 0 Vdc across R211, eliminating horizontal dc shift as HORIZONTAL DIS-PLAY is rotated.

4-23. The input signal to Q203 is summed in the low impedance emitter circuit with a current established by the POSITION controls. The resulting signal is coupled from the emitter of Q206 through emitter follower Q204 to differential amplifier Q206/Q207. Q204 provides the low impedance necessary to drive Q206. The input signal to Q206 is coupled through the MAGNIFIER switch, S203, to Q207, S203 selects the amount of emitter degeneration between Q206 and Q207, and therefore controls the gain; as degeneration decreases, gain increases, R250, R248, and R246 adjust the gain in the X1, X5, and X10 positions, respectively, of S203. R253 adjusts the emitter potentials of Q206 and Q207 to be equal,



Section IV

preventing horizontal dc shift as the MAGNIFIER control is switched. Q205 provides a low impedance voltage source for the base of Q207. The differential signal at the collectors of Q206 and Q207 is applied to complementary feedback amplifiers (current-fed operational amplifiers) Q208/Q209/Q210 and Q211/Q212/Q213, converted to a voltage, and coupled to the horizontal deflection plates of the CRT. CR203 and CR206 prevent Q206 and Q207, respectively, from saturating. Diodes CR202/CR204 and CR207/CR208 limit the output to the deflection plates between +8 and +94 volts regardless of the input amplitude. Depressing the FIND BEAM control disables limiter CR207/CR208 and blocks the signal to Q211. The differential gain is effectively cut in half and the electron beem is confined to the horizontal limit of the CRT screen. The gain of the complementary feedback amalifier is very stable because of the large negative feedback from the collectors of CI200/C210 and O212/O213 to the bases of Q208 and Q211, respectively. C210 and C229 adjust the high frequency feedback of each amplifier individually while C213 adjusts the feedback for both. CR205 and CR209 provide temperature compensation for Q210 and Q213.

4-24. HIGH-VOLTAGE POWER SUPPLY (HVPS).

4-25. The high voltage power supply (see Figure 4-4) produces three regulated voltages: -2950V, $\approx+9$ kV, and a control grid bias voltage. All three voltages are regulated by sampling the -2950 volt supply

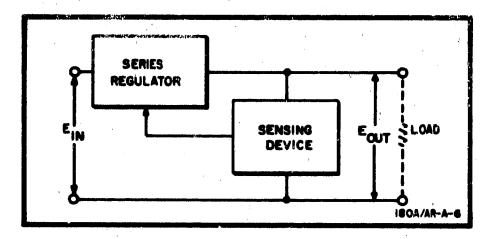
4-26. The 50 kHz output from oscillator Q304/T301 (see Figure 8-5, schematic) is coupled to two half-wave rectifiers, CR302 and CR307, and to a voltage tripler circuit. The pulsating dc from CR302 is filtered and applied to the control grid of the CRT. R326 adjusts the dc potential on the grid. The pulsating dc from CR307 is filtered and applied to the cathode of the CRT. V301 and V302 limit the potential difference between the cathode and the control grid to 140 volts in the event of a grid or cathode short. The ac voltage applied to CR307 is also coupled to a voltage tripler, CR308CR310 and C318-C321. The +9 kV output from the tripler is applied to the post-accelerator of the CRT.

4-27. Changes in the cathode voltage are coupled through the regulator Q301-Q303 to the oscillator Q304/T301. Assume the cathode voltage decreases (goes positive); a positive-going signal is applied through the regulator to the base of Q304; Q304 conducts for a greater portion of the input cycle and causes a greater voltage change across the primary of T301, thus increasing the voltage across the secondary. R302 adjusts the quiescent dc on the base of Q304 and controls the CRT cathode potential. L301 prevents the oscillator from running at 1 MHz. C308 provides an ac ground so that the oscillator's feedback is felt on the base of Q304.

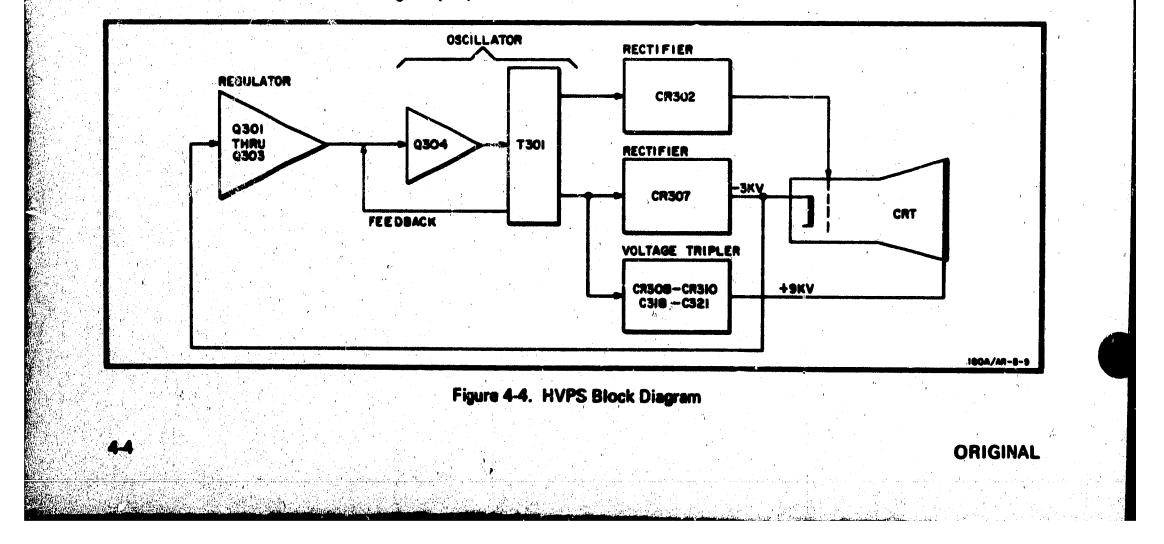
4-28. LOW-VOLTAGE POWER SUPPLY (LVPS).

4-29. The low-voltage power supply produces five dc voltages. The -100, -12.6, +15, and +100-volt supplies are regulated and used throughout the Model 180ER and plug-ins. The unregulated +23V supply is used only by the HVPS and the pilot lamp. A regulated +105-volt supply is also produced, however, it is used only within the LVPS.

4-30. Figure 4-5 shows a basic regulated power supply. It is like a voltage divider in that the entire applied voltage must be dropped across the series regulator and the perallel combination of the load and the sensing device. If







the voltage across the load were to change, the sensing device would detect the change and cause the resistance of the series regulator to change and correct the output.

4-31. See the LVPS schematic diagram, Figure 8-6. Closing S401 supplies power through rear-panel switch S402 to the primary of T401. S402 connects the primary windings in either series or parallel for 230-volt or 115-volt operation, respectively.

4-32. AC voltages from the secondary windings of T401 are full-wave rectified by bridge circuits. The resulting dc voltages are filtered and applied to the regulating circuits described in the following paragraphs.

4-33. The -100V supply output is used as a reference for the other regulating circuits. It must be adjusted first since its amplitude will affect the other outputs.

4-34. -- 100-VOLT SUPPLY. The level of the -- 100V supply output voltage is controlled by a series regulator, Q414, in the supply ground path. Any change in output voltage is sensed by Q415 and Q416 which are connected in a differential amplifier configuration. The adjustable tap of R449 provides a sample of the supply output voltage which is used to control the conduction of Q416. Voltage regulator V402 maintains a constant voltage drop of 82 volts, and in conjunction with R444 divides the supply output voltage so that the total variation in output voltage will be sensed by Q415. If an increase in the load current requirement occurs, a decrease in output voltage will be observed, resulting in a positive-going (less negative) signal on the base of Q416, with a larger change being sensed by Q415. This causes Q415 to conduct more positive. Thus, the variation in output voltage is sensed and amplified. The positive-going change is coupled from the single-ended output of Q416 to the base of Q413. Driver Q413 controls the base bias level of Q414. The series regulator will therefore compensate for the change in output voltage by decreasing its series resistance to return the supply output voltage to the desired level. Temperature compensation for Q416 is provided by Q415. High-frequency variations in the driver input signal are filtered by C425 and R442 to prevent oscillation. Transistors Q415 and Q416 are protected by CR433 and CR434, while CR432 prevents voltage breakdown from the base of Q413 to the emitter of Q414. Overload current protection is furnished by F406, and CR430 protects against possible reverse charging of C427 in the event F406 opens.

4-35. +100-VOLT SUPPLY. The operation of the +100V supply is similar to the -100V supply. Q403 and Q404 momente as a differential amplifier, with Q404 sensing any This+105-volt potential at the top of VR401 provides bias current for Q402 and Q404.

4-37. -12.6-VOLT SUPPLY. Part of the voltage from the -12.6V rectifier filter is dropped across the series regulator and R430, the rest is dropped across the load. Any variation in the output will be coupled through Q412 and Q409 to the base of the series regulator. Q412 provides a voltage gain, while Q409 provides a current gain. C419 and R428 shunt high frequencies to prevent oscillation. CR425 provides temperature compensation for Q412. CR420 protects Q412 from base to emitter voltage breakdown.

4-38. Current limiter, Q411, and R430 form a protective circuit for the series regulator. If the output is shorted, the voltage drop across R430 turns Q411 on. The resulting negative signal from the collector of Q411 is coupled through the driver to the series regulator, turning it off. The output current is limited to the current necessary to keep Q411 turned on.

4-39. +15-VOLT SUPPLY. The +15V supply is similar to the -12.6V supply. Changes in output voltage are applied to the base of Q409, amplified, and coupled through Q405 to series regulator Q406. Current limiting action is provided by R419 and Q407.

4-40. SUPPLY CURRENT AVAILABLE. Table 4-1 lists the current available from each power supply. There is no minimum current requirement for any supply.

Power Supply	Maximum Safe Current Available
+100 VDC	160 mA
+15 VDC	420 mA
-12.6 VDC	725 mA
-100 VDC	80 mA

Table 4-1. LVPS Current Capabilities

4-41. CALIBRATOR.

4-42. The schematic diagram of the calibrator is in Figure 8-3. Q106 and Q107 comprise a free-running multivibrator whose output is a 1 kHz square wave at two amplitudes, 250 mV and 10V. CR116 and CR117 protect Q106 and Q107 from voltage breakdown. CR115 disconnects the collector of Q107 from C122 as Q107 turns off, providing a faster risetime. The two outputs are supplied to frontpanel connectors and may be used for probe compensation and sensitivity calibration.

variation in output or change in relation to the regulated -100V supply. Voltage regulator V401 and R407 divide the supply output voltage, and Q403 senses the total variation in output voltage. Protection against excessive current is provided by F403, and CR412 prevents the output filter capacitor, C408, from reverse charging if the fuse opens. Temperature compensation for Q404 is provided by Q403.

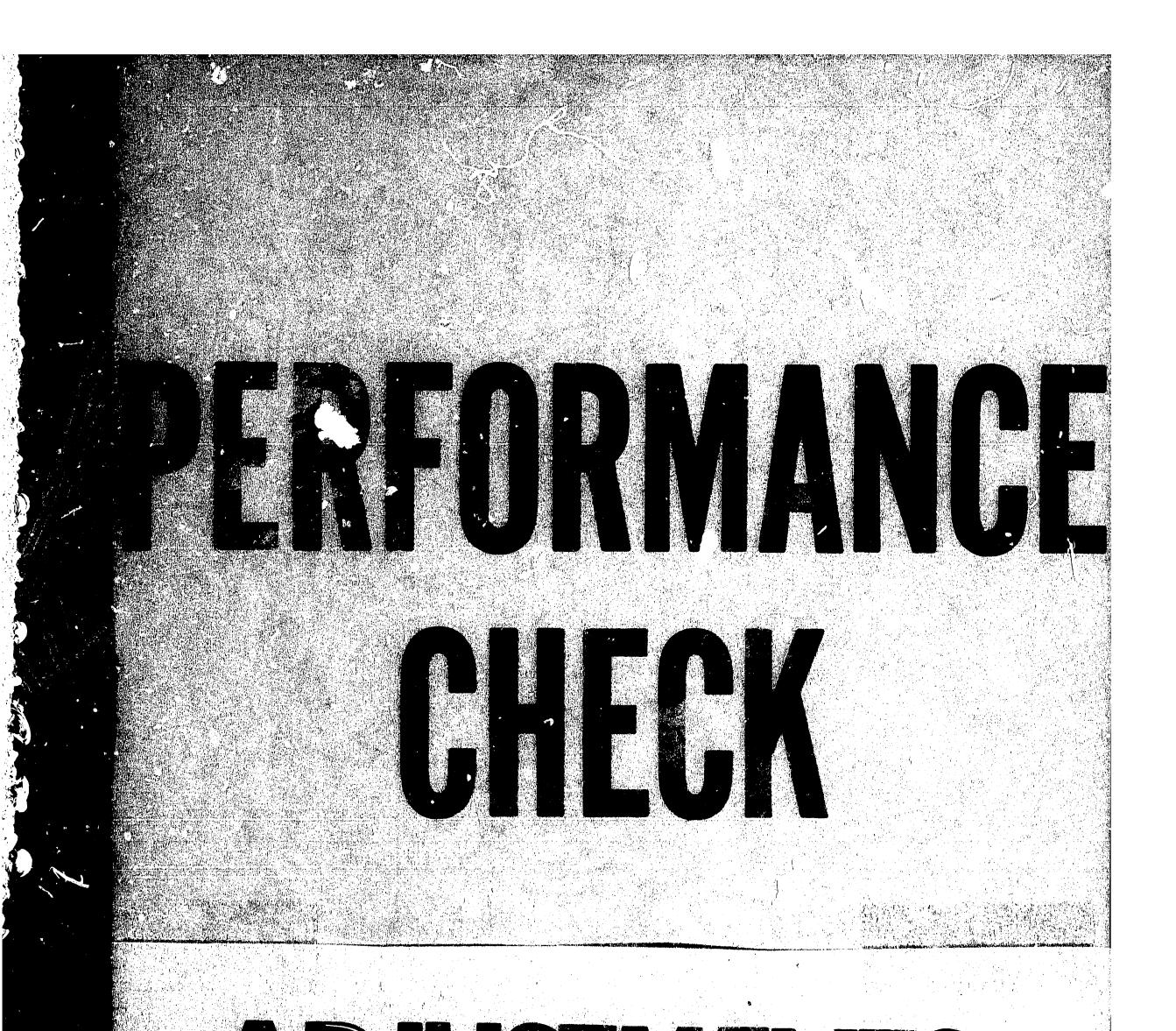
4-36. +105-VOLT SUPPLY. A dc voltage from rectifier CR401-CR404 is applied across R401 and breakdown diode VR401. Zener action keeps the top of VR401 five volts more positive than the bottom, which is at +100V.

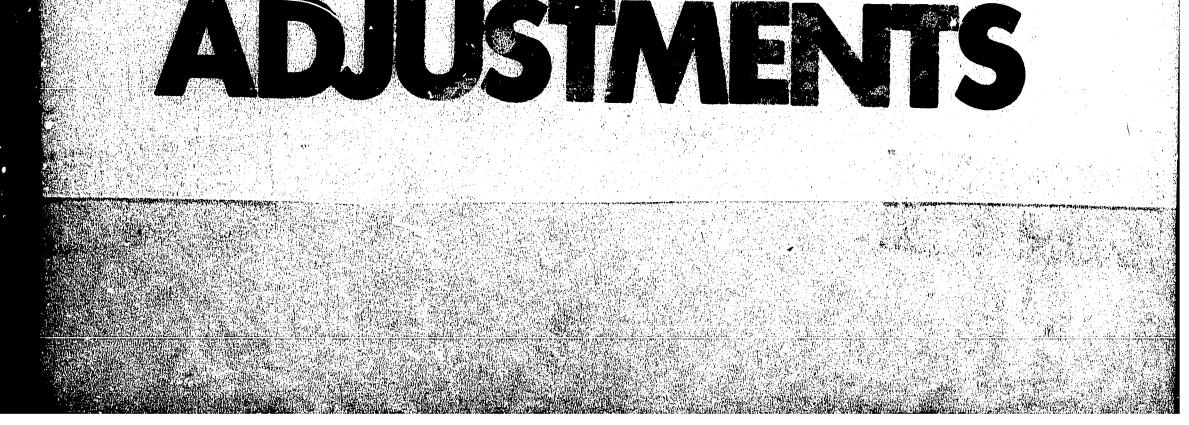
4-43. OUTPLIT AMPLIFIERS.

4-44. The support amplifiers (see Figure 8-3, schematic) are four eractor followers (Q108-Q111) that couple signals from the forizontal Plug-in to rear-panel connectors. Check the specific plug-in manual to determine what signals are actually applied to the rear panel connectors.

4.5





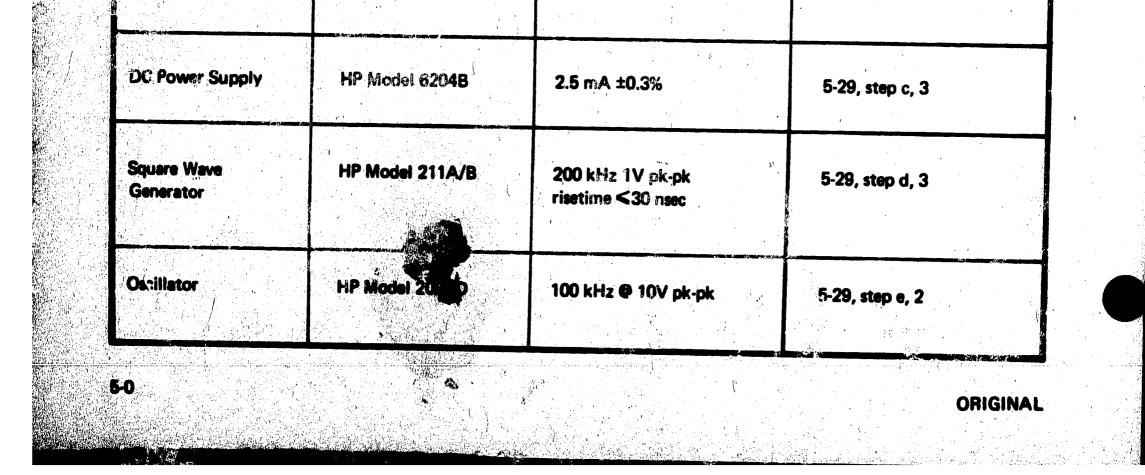


Section \	1	1

Table 5-1. Required Test Equipment

Model 180ER

Recommend	id Test Equipment		
Турэ	Model	Required Characteristics	Reference Paragraph
Voltmeter Calibrator	HP Model 738AR, 6920B, or E02-738BR	1, 2, and 10V pk-pk ±0.2%	5-11, step b; 5-12, steps b and d
Monitor Oscilloscope	HP Model 180A/AR w/1801A and 1820A plug-ins	Sensitivity 1 V/div sweep speed 1 usec/div risetime <3 usec sweep output	5-11, step g; 5-28, step b 5-29, step d, 1
10:1 Divider Probe	HP Model 10001A	±3%	5-28, step c
Constant Amplitude Signal Generator	Tektronix Type 190B/191	50 kHz — 50 MHz @ 10V pk-pk	5-13, step a; 5-29, step d,7
Digital Voltmeter	HP Model 3440A w/3441A or 3444A plug-in	± 100 Vdc ±.05%	5-22, step a; 5-23, step a
100:1 Divider Probe	HP Model 11044A	3000 Vdc	5-23, step a
Ammeter	HP Model 3440A w/3444A plug-in	0.20 mA – 2.5 mA ±0.2%	5-29, step c, 3



SECTION V

PERFORMANCE CHECK AND ADJUSTMENTS

5-1. INTRODUCTION.

5-2. This section provides the performance check (Paragraph 5-5) and the adjustment procedure (Paragraph 5-17) for the Model 180ER. Troubleshooting information, schematic diagrams, and component identification are located in Section VIII.

5-3. TEST EQUIPMENT.

5-4. Test equipment required for maintaining and checking the performance of the Model 180ER is listed in Table 5-1. Test equipment having characteristics similar to those listed in the table may be used for the performance check and adjustments.

5-5. PERFORMANCE CHECK.

5-6. The performance check verifies whether or not the Model 180ER is operating within the specifications as stated in Table 1-1. This check may be used as part of an incoming quality control inspection, as a periodic operational check, or after repair and/or adjustments have been made. Recently calibrated test equipment should be used when performing the check.

5-7. A Performance Check Record form is included in this manual on Page 5-4a/b. As the initial performance check is accomplished, the actual readings should be entered on the form. The form should then be removed from the manual and filed in a safe place so that readings taken at a later date can be compared with the original readings.

5-8. The performance check must be done in the sequence given below. Do not attempt to start the procedure in mid-sequence, as succeeding steps are dependent upon control settings and results of previous steps.

b. Connect a 10V pk-pk signal from Voltmeter Calibrator output to HORIZONTAL EXT INPUT.

c. Obtain a horizontal trace by adjusting INTENSITY and POSITION controls.

d. Adjust HORIZONTAL DISPLAY for 10 div of deflection.

e. Disconnect Voltmeter Calibrator and connect CALI-BRATOR 10V output to HORIZONTAL EXT INPUT.

f. Trace is 10 div ± 1 minor div long.

g. Observe CALIBRATOR 10V output using the Monitor Oscilloscope.

h. Risetime of calibrator waveform should be less than 3 usec.

5-12. MAGNIFIER.

a. Set MAGNIFIER to X1 and HORIZONTAL DIS-PLAY to EXT CAL.

b. Connect a 10V pk-pk signal from Voltmeter Calibrator output to HORIZONTAL EXT INPUT.

c. Deflection is 10 div ±5 minor div.

d. Repeat above procedure setting MAGNIFIER to X5 with 2V pk-pk signal, and X10 with a 1V pk-pk signal. Deflection is 10 div ± 5 minor div in each case.

5-13. BANDWIDTH.

a. Connect a 50 kHz signal from Constant Amplitude Signal Generator to HORIZONTAL EXT INPUT.

b. Set MAGNIFIER to X1. Adjust Signal Generator amplitude for 10 div of deflection.

59. PRELIMINARY SET-UP.

5-10. Apply power to the Model 180ER and allow a fifteen minute warm-up. Do not install plug-ins.

5-11. CALIBRATOR.

a. Set controls as follows:

 c. Increase frequency to 5 MHz. Deflection is greater than 7.1 div. (If deflection is less than 2 div check that Phase/Bandwidth switch is in Bandwidth.)

5-14. BEAM FINDER.

a. Rotate INTENSITY and HORIZONTAL POSITION fully ccw.

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b. Depress FIND BEAM.

c. Intensified beam appears on screen.



5-15. COVER REMOVAL

5-16. The cover of the Model 180ER may be removed by removing the appropriate screws and lifting the cover free.

5-17. ADJUSTMENTS.

5-18. Procedure for adjusting the Model 180ER is given in Paragraphs 5-19 through 5-29. Required test equipment is listed in Table 5-1. Test equipment with similar characteristics may be substituted if necessary. Figure 5-1 shows the location of adjustments in the Model 180ER.

5-19. The adjustment procedure must be done in the sequence given below. Do not attempt to start the procedure in mid-sequence, as succeeding steps are dependent upon control settings of previous steps.

5-20. PRELIMINARY SET-UP.

5-21. Install plug-ins in Model 180ER. Turn power on and allow a fifteen minute warm-up. Make certain that Phase/ Bandwidth switch is in Bandwidth position.

5-22. LOW-VOLTAGE POWER SUPPLY.

a. Connect the Digital Voltmeter to each test point in Table 5-2.

b. Make the proper adjustment to obtain the indicated voltage.

Table 5-2.	Low	Voltage	Adjus	tments
		v vi sugo	rinjua	

Fest Point	Measure	Adjust
TP404 TP401 TP403 TP402	-100V ± 0.1V +100V ± 0.1V -12.6V±0.01V +15V ± 0.01V	R449 R412 R434 R423

5-23. HIGH-VOLTAGE POWER SUPPLY.

a. Monitor the -100 Vdc at TP404 with the Digital Voltmeter using a 100:1 Divider Probe.

e. Adjust R302 to obtain a voltage reading exactly equivalent to the result obtained in step c, (approximately -29.500V).

f. The required high-voltage output of the supply is $-2950V \pm 0.5\%$.

5-24. ASTIGMATISM.

a. Set HORIZONTAL DISPLAY to EXT CAL and Vertical Display to A.

b. Center spot with Horizontal and Vertical POSITION controls.

c. Adjust FOCUS and ASTIGMATISM for the smallest round spot.

5-25. INTENSITY LIMIT.

a. Set Sweep Display switch on Horizontal Plug-in to MAIN (if applicable) and rotate INTENSITY to 10 o'clock position.

b. Adjust R326 until spot disappears.

5-26. FLOOD GUN.

a. Rotate INTENSITY fully ccw and SCALE fully cw.

b. Rotate R348 fully cw and then slowly ccw until entire screen is at a uniform intensity.

c. Rotate SCALE fully ccw.

5-27. TRACE ALIGNMENT.

a. Set HORIZONTAL MAGNIFIER to X1 and HOR-IZONTAL Coupling to AC.

b. Connect CALIBRATOR 10V output to HORIZON-TAL EXT INPUT.

c. Rotate INTENSITY cw to view trace.

d. Adjust TRACE ALIGN to make trace parallel with center graticule line.

b. Observe and note the voltage reading, which will be approximately -1.000 volt. Accuracy in noting the obtained voltage is essential for proper adjustment.

c. Multiply the reading obtained in step b by 28.50.

d. Monitor the High Voltage by TP301 with the Digital Voltmeter using a 100:1 Divider Probe.



This voltage is dangarous to life.

5-2

e. Connect CALIBRATOR 10V output to Channel A input.

f. Set Vertical Plug-in controls as follows:

 Channel A Polarity.
 +UP

 Channel A Volts/div.
 1

 Channel A Vernier
 CAL

 Channel A Coupling.
 AC

g. Adjust R336 to align trace parallel with center graticule line.



Model 180ER

h. Disconnect CALIBRATOR from Vertical INPUT.

5-28. GATE AMPLIFIER RESPONSE.

a. Set following controls as applicable:

HORIZONTAL	DISPL	AY		INT
Main Time/div			(D.1 uSEC
Main Vernier		• • • • • • • •		CAL
Sweep Mode				
Sweep Display				. MAIN
Delayed Time/c	liv			OFF

b. Set Monitor Oscilloscope controls as follows:

Volts/div	•															 					1
Time/div	•		•														D.	1		JSE	C
Trigger So	ur	C								Ĩ										IN	T
Slope	:									•	•	•	•	•	•	•	•	•	•		+
Coupling	••		•					,	:	•	:		•	•	•			•	•	ີວ	Ċ

c. Observe signal on collector of Q103 using a 10:1 Divider Probe. Adjust INTENSITY control to cause observed signal to increase by 2 minor div.

d. Adjust C110 and C113 for a fast risetime and a flat response.

5-29. HORIZONTAL AMPLIFIER.

a. DC BALANCE.

1. Set MAGNIFIER to X10 and HORIZONTAL DISPLAY to EXT CAL. Center spot with HORIZONTAL POSITION.

2. Set MAGNIFIER to X1 and re-center spot with R253.

3. Repeat steps 1 and 2 until spot does not shift position when MAGNIFIER is switched from X10 to X1.

b. VERNIER BALANCE.

1. Set MAGNIFIER to X10.

2. Adjust Horizontal and Vertical POSITION to center spot on left edge of graticule.

Note

Table 5-3 lists the currents necessary to calibrate the horizontal gain. They should be accurate to 0.3% if plug-in interchangeability is desired.

3. Inject the current specified in Table 5-3 into the emitter of Q203. Spot should be at right edge of graticule.

MAGNIFIER	INJECT	ADJUST
X1	2.5 mA	R250
X5	0.5 mA	R248
X10	0.25 mA	R246

Table 5-3. Gain Adjust

4. Perform the adjustment specified in Table 5-3 to take up half of the difference between the spot and the right edge of the graticule.

Note

If 10 div of deflection can not be obtained by adjusting R250 and the CRT has been replaced, it may be necessary to select a new value for R251.

5. Repeat steps 2 through 4 until spot deflects 10 div.

6. Set HORIZONTAL MAGNIFIER to X5 and repeat steps 2 through 5 using applicable information in Table 5-3.

7. Set HORIZONTAL MAGNIFIER to X10 and repeat steps 2 through 5 using applicable information in Table 5-3.

d. TRANSIENT RESPONSE.

2. Rotate HORIZONTAL DISPLAY fully ccw (not into INT) and center spot with HORIZONTAL POSITION.

3. Rotate HORIZONTAL DISPLAY to EXT CAL and adjust R207 to re-conter spot.

4. Repeat Steps 2 and 3 until spot does not shift when HORIZONTAL DISPLAY is rotated from fully ccw (not in INT) to EXT CAL.

c. GAIN.

ORIGINAL



1. Connect a 1 usec/div sweep signal from the Monitor Oscilloscope to the Channel A Input of the Vertical Plug-in.

2. Adjust Channel A Volts/div and Vernier controls for an 8 div display.

3. Connect a 200 kHz 1V pk-pk, square wave from the Square Wave Generator to the Model 180ER HORI-ZONTAL EXT INPUT.

4. Synchronize the Monitor Oscilloscope with the 200 kHz signal.

5-3

Section V

5. Observe the waveform on the Model 180ER and adjust C210, C213, and C229 for best response on lower right-hand corner of the waveform.

Note

C210 and C229 should be adjusted so their slugs are almost equally extended.

6. Set controls as follows:

HORIZO													
Channel													
Channel	A Vern	ier	•	 	• . •	•	••		 •	•	• •		CAL

7. Connect a 50 MHz sine wave at approximately 4V pk-pk from the Constant Amplitude Signal Generator to Channel A Input.

8. Select the fastest sweep speed and obtain a display.

9. Readjust C213 to display one cycle in 20 nanoseconds.

e. PHASE.

1. Set controls as follows:

Phase/Bandwidth	•	• •	•	•	•	•	•	•		•		P	has	8	
HORIZONTAL MAGNIFIE	R					•	:•				• •	- n /•	X 1	Î	
HORIZONTAL DISPLAY .			•			-			.	Ē	X	T (¢Al		,

2. Connect a 100 kHz sine wave from the Oscillator to HORIZONTAL EXT INPUT and to Channel A Input.

Note

Under normal conditions, only Channel A should be used (when using a multi-channel Vertical Plug-in). If another channel must be used, perform this procedure for that channel instead of A.

3. Adjust Oscillator amplitude for an 8 div display.

4. Adjust C203 for a single diagonal line of the CRT (no phase shift).

5. Return Phase/Bandwidth switch to Bandwidth position before replacing covers.



LINE

DOTTED

ALONG

Section V

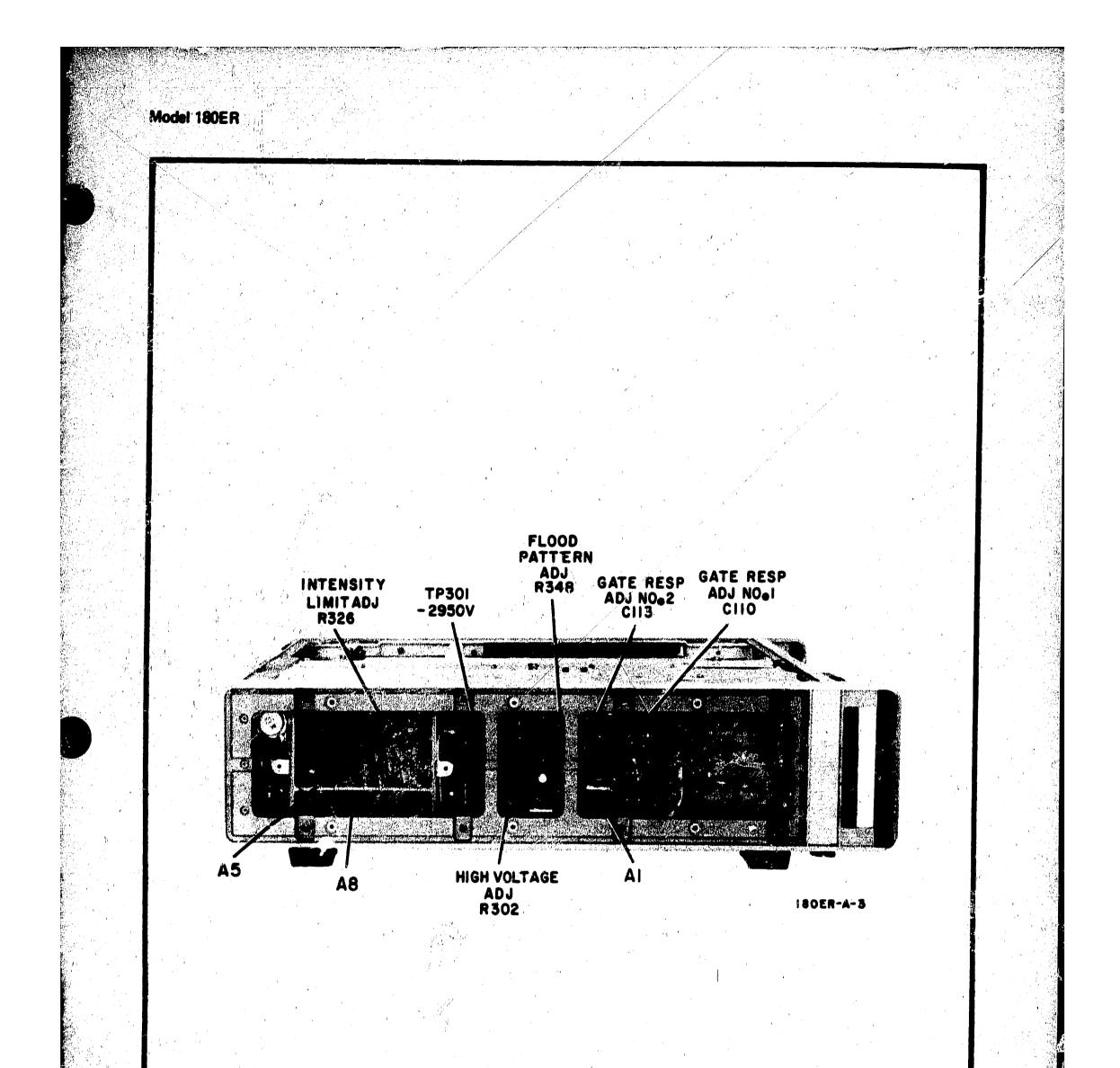
PERFORMANCE CHECK RECORD

Serial Number:_

PARAGRAPH	CHECK	MINIMUM	READING	MAXIMUM
5-11	Calibrator			
step f	amplitude	9.9 div		10.1 div
step h	risetime	none		3 usec
5-12	Magnifier	i te de la constante de la cons L		
step c	X1	9.5 div	and the second s	10.5 div
step d	×5	9.5 div		10.5 div
	X10	9.5 div		10.5 div
5-13	Bandwidth			
step c	AC coupling	7.1 div		none
5-14				
step c	Beam Finder	Intensified beam		yes or no

PERFORMANCE CHECK RECORD

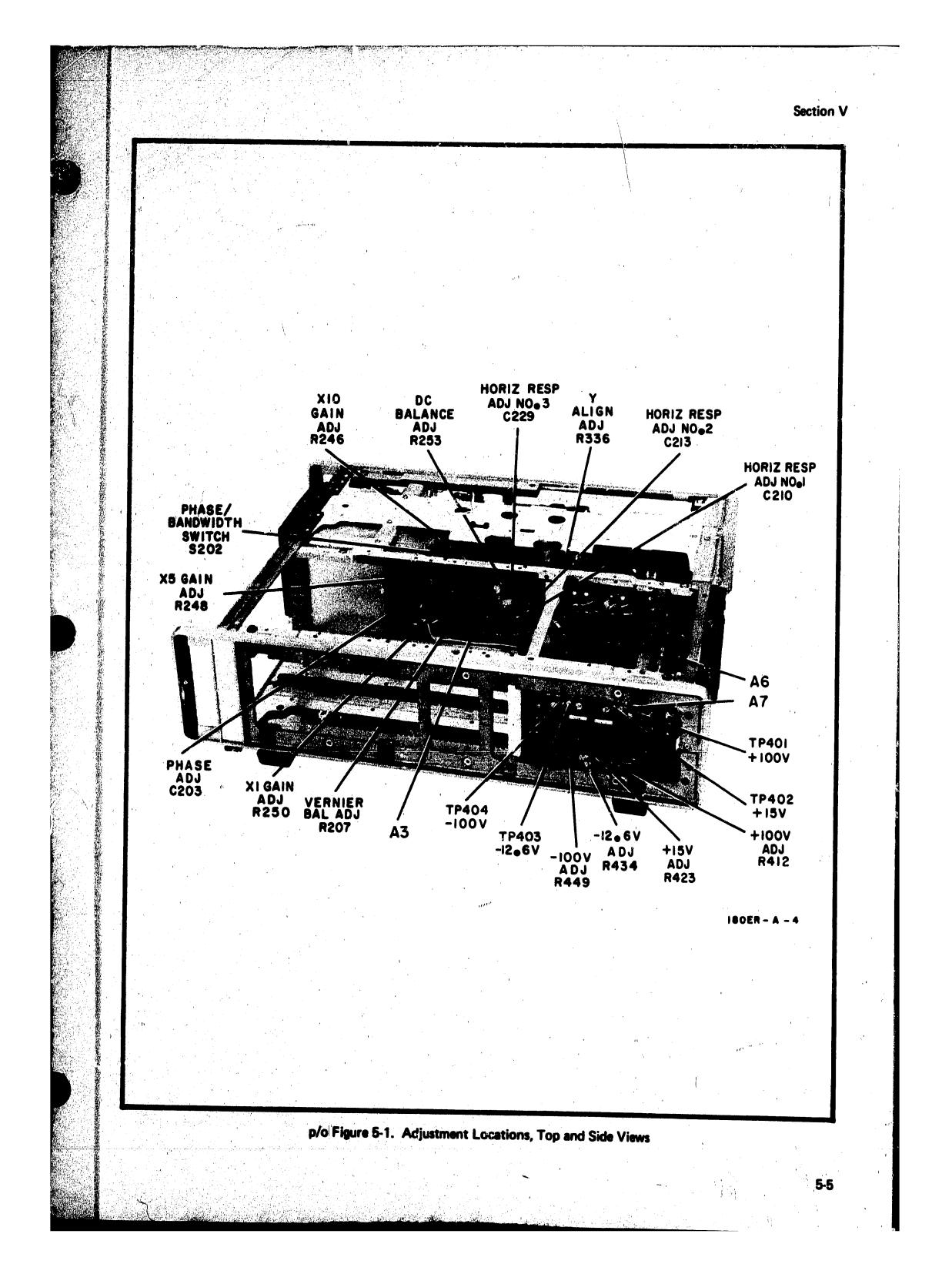
	PARAGRAPH	CHECK	MINIMUM	READING	MAXIMUM
	5-11	Calibrator	·		
	step f	amplitude	9.9 div		10.1 div
	scep h	risetime	none		3 usec
	5-12	Magnifier	,		1
	step c	X1	9.5 div		10.5 div
•	step d	X5	9.5 div		10.5 div
		X10	9.5 div		10.5 div
•	5-13	Bandwidth			
	step c	AC coupling	7.1 div		none
	5-14				đ.
	step c	Beam Finder	Intensified beam		yes or no



p/o Figure 5-1. Adjustment Locations, Left Side View

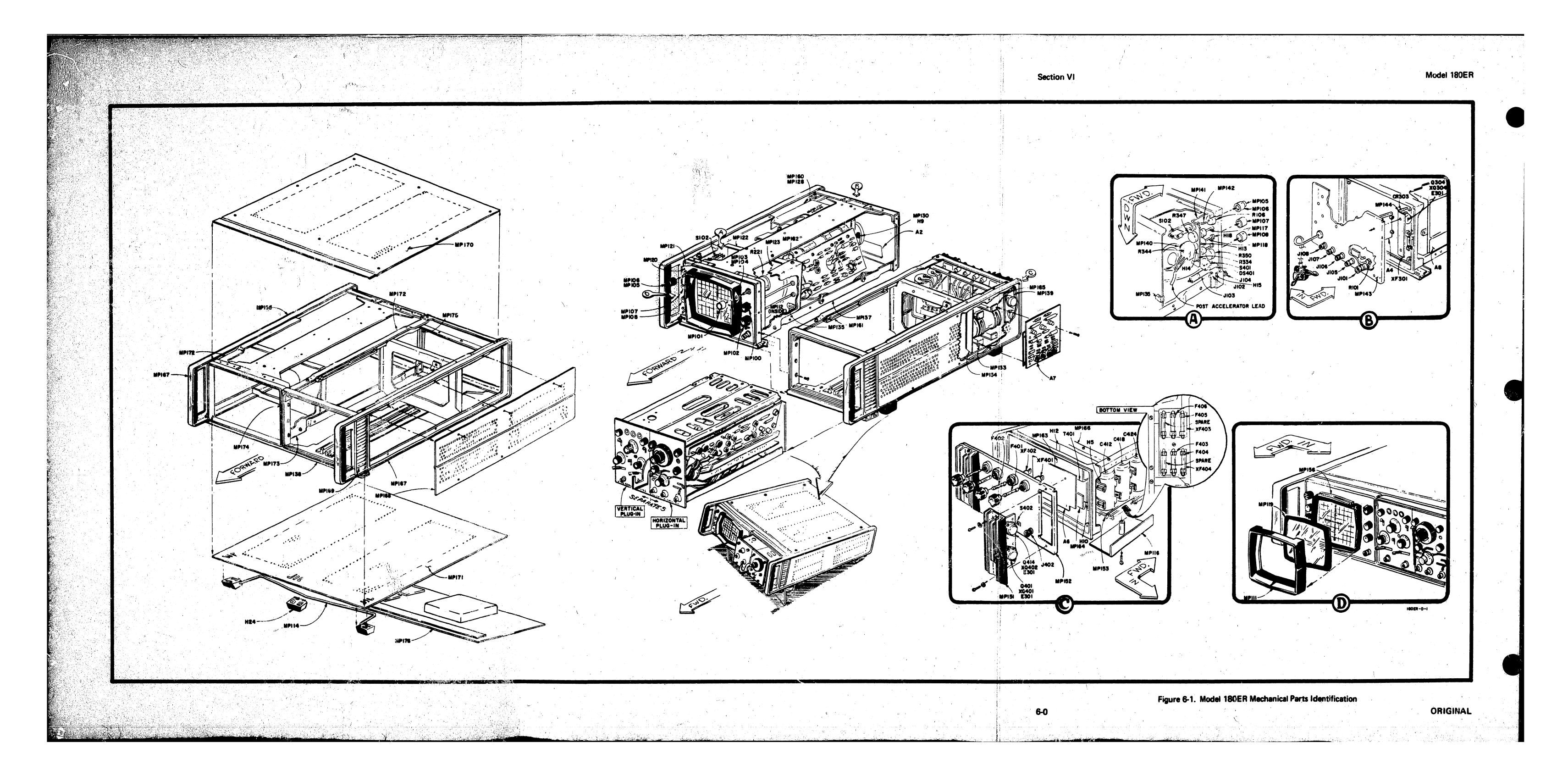
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6-1

SECTION VI

REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replaceable parts for the instrument. Tables 6-2 and 6-3 list the parts in alpha-numerical order of uneir reference designations and provides the following information for each item:

a. Table 6-2 lists the HP Part Number.

b. Table 6-3 lists the equivalent military part number.

c. Description of part; see Table 6-1 for list of reference designators and abbreviations.

6-3. Mechanical parts are listed by reference designation in Table 6-2 and Table 6-3 and identified in Figure 6-1.

64. ORDERING INFORMATION.

6-5. To order a replacement part from the Hewlett-Packard Company, address the order or inquiry to the nearest Hewlett-Packard Sales/Service Office (list in rear of manual) and supply the following information:

a. HP Part Number of item(s).

b. Model number and eight-digit serial number of instrument.

c. Quantity of parts desired.

6-6. To order a part not listed in Table 6-2, provide the following information:

a. Model number and eight-digit serial number of the instrument

b. Description of part including function and location.

6-7. Component descriptions given in Tables 6-2 and 6-3 will assist in obtaining replacement parts from manufacturers other than HP. However, many parts are manufacturers only by HP. Manufacturer and manufacturers per number for non-HP parts will be supplied upon request. Contact the nearest HP Sales/Service Office.

6-8. To order a replacement part from Table 6-3, refer to military procurement standards.

		• • • • • • • • • • • • • • • • • • •	,	REFEREN	ICE DE	BIGNATORS			
		= assembly	E	= misc. electronic part	M	= meter	тв	= terminal board	
	AT	= attenuator,	F	= fuse	MP	= mechanical part	TP	= test point	
	1.1	resistive termination	FL	= filter	P	= plug	Ũ		
	B	= motor, fan	H	= hardware	PS	= power supply	, v	= microcircuit(non-repairable))
	C	= capacitor	IC	= integrated circuit	ີຊິ່	= transistor		= vacuun: tube, neon bulb,	
	CP	= coupling	3	= jack	R	= cransistor = resistor	VR	photocell, etc.	
	CR	= diode	K	= relay	RT	= thermistor	W	" voltage regulator (diode)	
	DL	= delay line	L	= inductor	S	= switch	x	∝ cable	
1	DS	= device signaling (lamp)	LS	= speaker	Ť	** transformer	Ŷ	= socket	
						the cranoror mer	.	= crystal	
					REVIA	TIONS			
	i, j			~00					
	A	= ampere(s)	Ge	= germaniµm		······································	·. · ·		
2	ampl	= amplifier(s)	Ğ	= giga (10 ⁹)	minat	= miniature	s-b	= slow-blow	
	assy '	= assembly	gl	= glass	mom.	= momentary	Se	= selenium	
			grd		mtg	* mounting	sect	ection(s)	ł
	bd 👘 👘	= board(s)	gru	= ground(ed)	my.	= mylar	semicon		
	bp	= bandpass	17			-9	SI	a silicon	
	~		H	= henry(ies)	. n	= nano (10 ⁻⁹)	ail	= silver	
C	C	$= centi (10^{-2})$	Hg	* mercury	n/c	= normally closed	31 (111)	= slide	1. T
l c	car.	* carbon	hr	= hour(s)	Ne	= neon	SID	= single pole	
c	CCW	= counterclockwise	HP	= Hewlett-Packard	n/o	= normally open	spi	= special	
c	ter	= ceramic	Hz	= hertz	npo	= negative positive zero	st	= single throw	
e e	toax.	= coaxial	·			(zero temperature	std	= standard	1
5 SA	teel	= coefficient	if.	= intermediate freq		coefficient)			
	om	= common	impg	= impregnated	nsr	= not separately	Та	= tantalum	1
	omp	= composition	incd	= incandescent		replaceable	td	= time delay	·
C	Onn	= connector(s)	incl	= include(s)			TD	= tunnel diode(s)	
l C	CRT	= cathode-ray tube	ins .	= insulation(ed)	obd	= order by description	tgl	= towrie	
	:W	- clockwise	int	= internal	OX	* oxide	Ti	* titanium	1.1
S. S	i the second	fenerály a constructión 🚡 constructión y construction				- WRANG	tol	= tolerance	. · ·
đ		= deci (10 ⁻¹)	k k	> = kilo (10 ³)	p . 1	= pico (10 ⁻¹²)	trim.		
	lepc	- deposited carbon			DC	= printed (etched) circuit(s)	1.1.111 .	= trimmer	
	b se de	- double pole	2b:	= pound(s)	PGM	= princed (ecched) circuit(s) = program		· · · · · ·	
d di	k –	- double throw	lev	* lever	piv		u	= micro (10 ⁻⁰)	· ·
		성 그 같은 이 것이 같은 것이 같이 다.	lin	= linear taper	p/o	= peak inverse voltage(s)			
i na interesta e e e e e e e e e e e e e e e e e e e	lect.	= electrolytic	log.	= logarithmic taper		= part of	V	= volt(s)	
	ncap	= encapsulated	lpf	= low-pass filter(s)	poly	= polystyrene	var	= variable	
4 No 🖓 👗		- external		- ***** 111(61 (B)	porc	= porcelain			
				$=$ milli (10 $^{-3}_{-3}$)	pos	= position(s)	W	= watt(s)	
7	•	= farad(s)	m M		pot.	= potentiometer(s)	w/ 1	= with	
		= field-effect transistor(s)		= mega (10 ⁰)	pk-pk	= peak-to-peak	W/o	= without	
		= fixed		i = metal film	rect	= Fectifier(s)	wVdc	= dc working volt(s)	
			metox	= metal oxide	rf	= radio frequency	WW	= wirewound	

Table 6-1. Reference Designators and Abbreviations



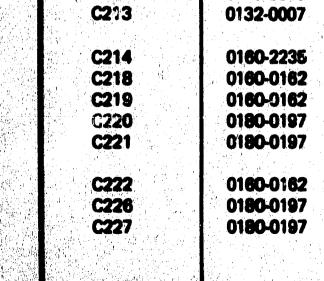
Section VI

Table 6-2. Replaceble Parts

R			Description
Deelg	HP Part No.	ΤΟ	(Refer to Table 6-1.)
A1	00180-66511	1	A: gete amplifier and high voltage regulator
A2	00180-66516	1	A: sweep gate output amplifier
A3	00180-66510	1	A: horizontal amplifier
A4	00180-66515	1	A: high voltage oscillator
AB	00180-66509	1	A: high voltage rectifier
A6	00180-66514		A: low voltage rectifier
A7	00180-66513	1 1	A: low voltage power supply
ÂB	00180-61102		A: high voltage power supply
A9	00180-61902	i	A: switch display
C101	0160-0168	5	C: fxd my. 0.1 uF 10% 200 wVdc
C102	0160-0207	1 1	C: fxd my01 uF 5% 200 wVdc
C103	0160-0162	12	C: fxd my022 uF 10% 200 wVdc
C104	0160-0162		C: fxd my022 uF 10% 200 wVdc
C105	0160-0162		C: fxd my027 uF 10% 200 wVdc
C106	0160-0162		C: fxd my022 uF 10% 200 wVdc
C110	0132-0004	1 1	C: var polystyrene 0.7 -3 pF 300 wVdc
C111	0150-0069	1 1	C: fxd cer 3.3 pF ±0.25 pF 500 wVdc
C112	0140-0180	11	C: fxd mice 2000 pF 2% 300 wVdc
C113	0121-0168	1	C: var teflon 0.2 -1.5 pF 600 wVdc
C114	0160-0162		C: fxd my022 uF 10% 200 wVdc
C115	0180-0039	1 1	C: fxd Al slect. 100 uF -10+75% 12 wVdc
C116	0150-0061	1 1	C: fxd cer 20 pF 10% 100 wVdc
C120	0180-0155	3	C: fxd Ta 2,2 uF 20% 20 wVdc
C121	0140-0189	2	C: fxd mice 5825 pF 2% 300 wVdc
C122	0140-0189		C: fxd mice 5825 pF 2% 300 wVdc
C123	0180-0089	1 1	C: fxd elect. 10 uF -10+100% 150 wVdc
C127	0180-0155		C: fxd Ta 2.2 uF 20% 20 wVdc
C128	0190-0155		C: fxd Ta 2.2 uF 20% 20 wVdc
C201	0170-0022	1	C: fxd my. 0.1 uF 20% 600 wVdc
C202	0150-0075	1	C: fxd cer 4700 pF 20+100% 500 wVdc
C203	0131-0004		C: var mica 16 - 150 pF 175 wVdc
C204	0140-0228	1 1	C: fxd mica 360 pF 1% 300 wVdc
C205	0160-0162		C: fxd my022 uF 10% 200 wVdc
C206	0160-0162		C: fxd my022 uF 10% 200 wVdc
C210	0132-0007	3	C: fxd var rexolite 0.7 - 3 pF 350 wVdc
C211	0160-0162		C: fxd my047 uF 10% 200 wVdc
C212	0170-0040	2	C: fxd my022 uF 10% 200 wVdc
C292	0122.0007	1	C_{1} was remained 0.7, 2 pE 2E0 wV/dc

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C: var rexolite 0.7 - 3 pF 350 wVdc

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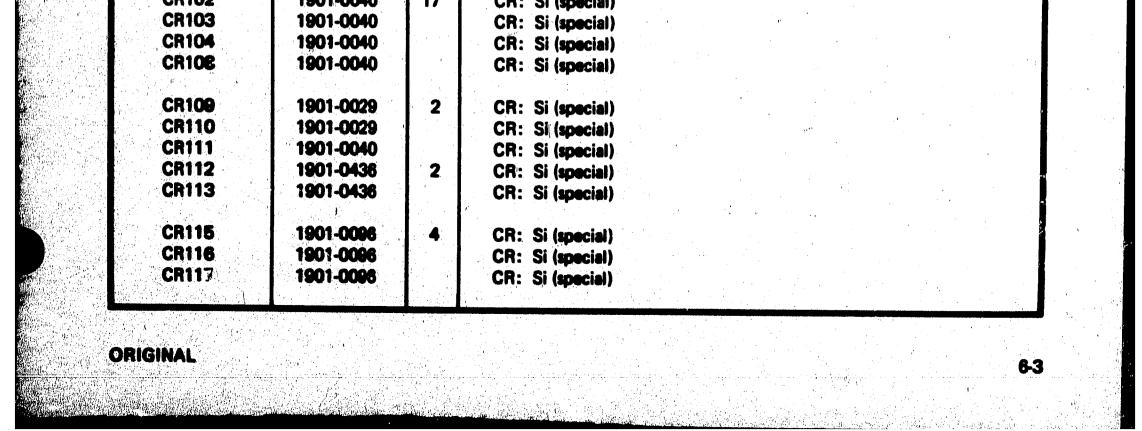
10 10 C: fxd cer 0.75 pF ±0.25 pF 500 wVdc C: fxd my. .022 uF 10% 200 wVdc C: fxd my. .022 uF 10% 200 wVdc C: fxd Ta elect. 2.2 uF 10% 20 wVdc C: fxd Ta elect. 2.2 uF 10% 20 wVdc

C: fxd my. .022 uF 10% 200 wVdc C: fxd Ta elect. 2.2 uF 10% 20 wVdc C: fxd Ta elect. 2.2 uF 10% 20 wVdc Model 180ER

Table 6-2. Replaceable Parts (Cont'd)

Section	VI
	•••

Rof Deelg	HP Part No.	TQ	Description (Refer to Table 6-1.)		
C:229	0132-0007		C: var rexolite 0.7 - 3 pF 350 wVdc		
C230	0160-0162		C: fxd my022 %F 10% 200 wVdc	,	
C231	0170-0040		C: fxd my047 JF 10% 200 wVdc		• •
C301	01 80-00 76	1	C: fxd elect. 20 uF 25 wVdc		
C302	0160-2486	1	C: fxd cer .0047 uF 20% 3500 wVdc		
C303	0170-0019	1 1	C: fxd my. 0.1 uF 5% 200 wVdc	,	$(\mathbf{r}_{i}) \in \mathcal{I}_{i}$
C307	0180-0097	3	C: fxd elect. 47 uF 10% 35 wVdc		· · ·
C308	0160-0380	1	C: fxd my. 0.22 uF 10% 200 wVdc		
C309	0160-0907	1	C: fxd cer .01 uF 5000 w\/dc		
C310	0160-0907	2	C: fxd cer .01 uF 20% 5000 wVdc		
C311	0160-2320		C: fxd cer .01 uF 20% 5000 wVdc		
C315	0160-2320		C: fxd cer .01 uF 5000 wVdc		
C316	0160-0907		C: fxd cer .01 uF 20% 5000 wVdc		
C317	0160-2320		C: fxd cer .01 uF 20% 5000 wVdc		
C318	0160-0224		NSR: p/o A8 potted assy		1
C319	0160-0224		NSR: p/o A8 potted assy		۲.
C320	0160-0224		NSR: p/o A8 potted assy		
C321	0160-0224		NSP: p/o A8 potted assy		
C401	0180-1811	1.	C: fxd elect. 100 uF 20 wVdc	s.	· ·
C402	0160-0151	2	C: fxd cer 4700 pF +80 -20% 4000 wVdc		
C404	0160-0151		C: fxd cer 4700 pF +80 -20% 4000 wVdc	•	
C405	0180-1808		C: fxd elect. 430 uF -10 +50% 200 wVdc		
C406	0160-0168	4	C: fxd my. 0.1 uF 10% 200 wVdc		
C407	0180-0100	2	C: fxd Ta elect. 4.7 uF 20% 35 wVdc		1
C408	0180-1810	2	C: fxd Al elect. 18 uF -10 +50% 150 wVdc		
C412	0180-1865	1	C: fxd elect. 2100 uF -10 +75% 40 wVdc		
C413	0160-0168	1	C: fxd my. 0.1 uF 10% 200 wVdc		
C414	0180-0097		C: fxd elect. 47 uF 10% 35 wVdc		
C418	0180-1809	1	C: fxd elect. 3400 uF-10 +75% 25 wVdc		
C419	0160-0168		C: fxd my. 0.1 uF 10% 200 wVdc		
C420	0180-0097		C: fxd elect. 47 uF 10% 35 wVdc		
C424	0180-1807	11	C: fxd elect. 290 uF -10 +50% 200 wVdc		
C425	0160-0168		C: fxd my. 0.1 uF 10% 200 wVdc		,
C426	0180-0100		C: fxd Ta elect. 4.7 uF 10% 35 wVdc		
C427	0180-1810		C: fxd Al elect. 18 uF -10 +50% 150 wVdc	,	
CR101	1901-0179	1	CR: Si (special)		
CR102	1901-0040	17	CR: Si (special)		
CR103	1901-0040	1	CR · Si (special)		

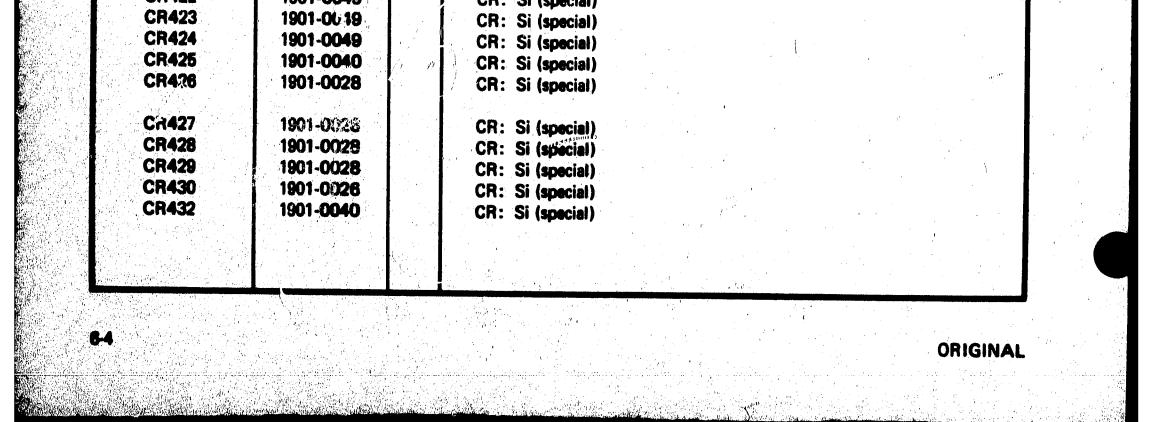


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Table 6-2. Replaceable Parts (Cont'd)

Model 180ER

Ref Denig	HP Part No.	та	Description (Refer to Table 6-1.)
CR201	1901-0096		CR: Si (special)
CR202	5080-0464	4	CR: Si (special)
CR203	1901-0040		CR: Si (special)
CR204	5080-0464		CR: Si (special)
CR205	1901-0040		CR: Si (special)
CR206	1901-0040		CR: Si (special)
CR207	5080-0464		CR: Si (special)
CR208	5080-0464		CR: Si (special)
CR209	1901-0040		CR: Si (special)
CR301	1901-0049	5	CR: Si (special)
CR302	1901-0341	2	CR: Si (special)
CR307	1901-0341		CR: Si (special)
CR308	1880-0025		NSR: p/o A8 potted assy
CR309	1880-0025		NSR: p/o A8 potted assy
CR310	1880-0025		NSR: p/o A8 potted assy
CR401	1901-0049		CR: Si (special)
CR402	1901-0049		CR: Si (special)
CR403	1901-0049	1 a 196 1	CR: Si (special)
CR404	1901-0049		CR: Si (special)
CR405	1901-0040		CR: Si (special)
CR406	1901-0040		CR: Si (special)
CR407	1901-0040		CR: Si (special)
CR408	1901-0028	8	CR: Si (special)
CR409	1901-0028		CR: Si (special)
CR410	1901-0028		CR: Si (special)
CR411	1901-0028		CR: Si (special)
CR412	1901-0026	2	CR: Si (special)
CR413	1901-0049	8	CR: Si (special)
CR414	1901-0049		CR: Si (special)
CR415	1901-0049		CR: Si (special)
CR416	1901-0049		CR: Si (special)
CR417	1901-0040 (CR: Si (special)
CR419	1901-0040		CR: Si (special)
CR420	1901-0040		CR: Si (special)
CR421	1901-0049		CR: Si (special)
CR422	1901-0049		CR: Si (special)
CB423	1001.01.10	l í	



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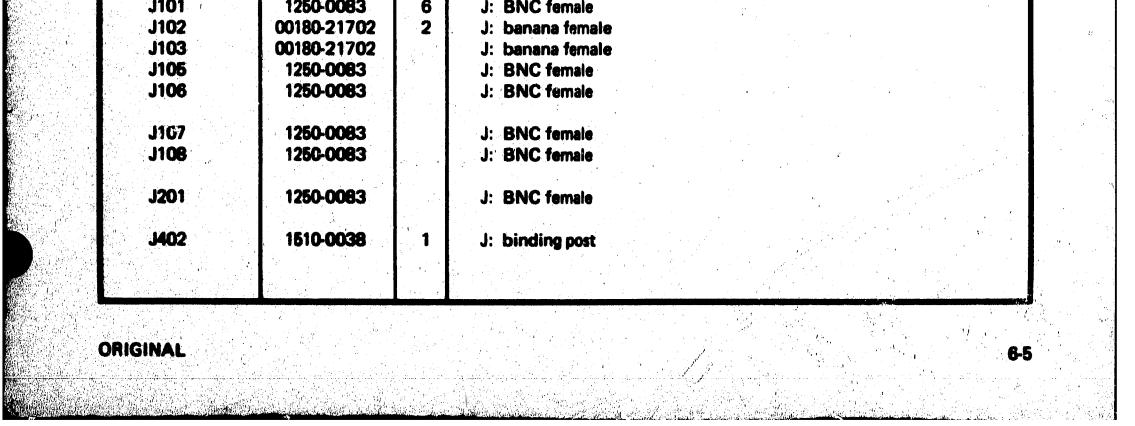
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Ref Decky	HP Part No.	TQ	Description (Refer to Table 6	+1.)
CR433	1901-0040		CR: Si (special)	
CR434	1901-0040		CR: Si (special)	
D\$401	1450-0359	1	DS: Indicator light, power 28V 40 mA	
E301	1200-0043	5	Insulator: transistor	
F301	2110-0012	1	F: 0.5A 250V cartridge	8
				· · · ·
F401	2100-0021		F: 1.25V s-b 125V cartridge	
F402	2110-0021		F: 1.25A s-b 125V cartridge	
F403	2110-0067		F: .30A 250V cartridge	
F404	2110-0002	2	F: 2A 250V cartridge	
F405	2110-0002		F: 2A 250V cartridge	
F406	2110-0067		F: 0.30A 250V cartridge	
FL401	9100-2483	1	FL: Line Filter	
H1	0362-0063	40	Clip: square pin	
H2	5020-0495	109	Pin: interconnection square	
H5	1400-0091	6	Clip: component 1-3/8 in. dia block	``
H6	0340-0114	2	Bushing: teflon	
H7	5040-0402	1	Mount: T301 7/8 in.	
H8	5040-0430	1	Mount: T301 21/32 in.	
H9	1400-0026	1 1	Clamp: hose (CRT neck)	
H10	00180-24701	4	Standoff: octagonal T401 mount	· ·
H11	00180-24702	1	Standoff: black insulating for A1	
H12	0380-0724	2	Spacer: T401 support	
H13	00180-45402	1	Bushing: insulator focus control	
H14	00180-45404	1	Insulator: focus control	
H15	00180-45403	3	Bushing: insulator calibrator jacks	
H16	00180-09104	1 1	Clip: ground plug-in	
H17	00180-09105		Clip: ground dag	
H18	0510-0053		Retaining ring: focus shaft	
H22	00180-41208		Clip: twin lead horiz	
H23	5040-0464	2	Hanger: probe clip-on	
H24	5060-0767	5	Foot: assy plastic	
J1	1251-0137	1	J: female 32 pin	
1101	1050 0000		the BNIC formula	
J101	1250-0083	6	J: BNC female	

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Decip	HP Part No.	ΤΟ	Description (Refer to Table 6-	1.) ¹		
L101	9140-0047	8	L: fxd 20 uH 10%			
L102	9140-0047		L: fxd 20 uH 10%	·/};		
L105	9140-0047		L: fxd 20 uH 10%	· · · ·	4	
L107	9140-0047		L: fxd 20 uH 10%			
L108	9140-0047		L: fxd 20 uH 10%			
	3170007/				•	
L200	9140-0047		L: fxd 20 uH 10%		4	
L201	9140-0047		L: fxd 20 uH 10%			
L202	9140-0047		L: fxd 20 uH 10%	,		i
1.203	9170-0029	1	L: bead			
L301	0140 0071					
	9140-0071		L: fxd 22 uH 10%		۰.	
L302	5060-0435		L: trace align		,	
L303	00180-65601		L: yalign		• .	
MP100	00180-67404	2	Knob: assy bar w/black arrow			
MP101	00180-67402		Knob: assy w/black arrow	,		
MP102	00180-67404		Knob: assy bar w/black arrow			
MP103	00180-05002		Lever: control fine horiz position	v		
MP104	0370-0432		Knob: control lever	<i></i>		
MP105	0370-0360		Button: push find beam			
MP106	0370-0348		Knob: round hollow shaft intensity			
MP107	00180-67401	1	Knob: assy w/black arrow			
MP108	00180-67403	1 1	Knob: assy w/black arrow and off	19		
MP111	5040-0444	1	Shield: light plastic bezel			
MP112	0905-0331		Gasket: CRT mount		,	
MP114	1490-0030	1	Stand: tilt			
MP116	00180-44103	1	Cover: fuse block			
MP117	00180-23202	2	Coupler: control screwdriver adjust			
MP118	00180-23201	1	Coupler: control knob	1	•	
MP119	10178-60501		- ···		, N	
MP120			Filter: mesh contrast filter			
MP120 MP121	00180-00229		Panel: front (incl J104)			
MP123	00180-00208		Panel: front sub			
	00180-00602		Shield: assy CRT	х., с.		
MP128	00180-64108		Cover: high voltage supply			ł
MP130	00180-61201	2	Clamp: CRT neck plastic			
MP133	00180-01210	1	Bracket: xfmr mount bottom front			
MP134	00180-01209		Bracket: connector plug-in			
MP135	0400-0010	2	Grommet: .250 I.D.		•	
MP137	00180-43102	3	Guide: right plug-in			
MP138	00180-60108	1	Chassis: assy power section			
MP139	00180-61103	1	Heat Sink: right (incl XQ403, XQ404)			
MP140	5040-0453		Insulator: high voltage			
MP141	00180-01208		Bracket: CRT control			
MP142	00180-23701	1	Shaft: find beam control			
MP143	00180-00210		Panel: rear display section			
MP144	00180-01206		Bracket: pwr transistor (incl XF301, XQ30	11		
MP151	00180-61104		Heat Sink: left (incl XQ401, XQ402)	<i>,</i> ,,		
이 같이 아니는 것은 것이 아니는 것이 가지 않는 것이다.	00181.00200	.				
MP152 MP153	00181-00209 00180-01227	1	Panel: rear power section Bracket: capacitor (incl XF403, XF404, H		•	

Model 180ER

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MP 155

MP158

MP160

MP161

MP162

MP163

MP164

MP165

MP166

MP167

0205

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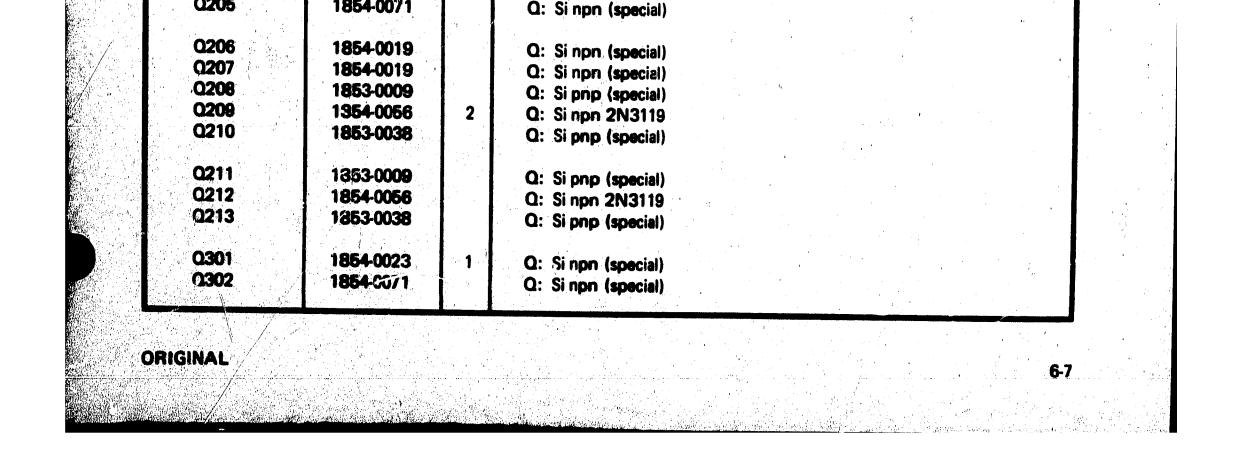
Table 6-2. Replaceable Parts (Cont'd) Description HP Part No. 10 (Refer to Table 6-1.) 00130-60107 1 Chassis: assy display section 5020-0476 1 Bezel: front panel Insulator: plexiglass high voltage cover 00180-25401 1 00180-43101 1 Guide: left plug-in 00180-01218 2 Bracket: mount L302 00180-01223 1 Bracket: T401 mount top rear 00180-01215 1 Bracket: T401 mount bottom rear 00180-01222 Bracket: T401 mount top front 1 00180-04703 Bracket: T401 support 1 5060-0447 2 Frame: assy side 5000-0444 2 Cover: side

MP168 MP169 5000-0051 Plate: fluted aluminum 2 **MP170** 5000-0446 1 Cover: top **MP171** 5000-0445 1 Cover: bottom **MP172** 00180-01217 2 Bracket: cover MP173 00180-00601 1 Shield: post accelerator **MP174** 5000-0449 1 Spacer: frame front **MP175** 5000-0469 1 Spacer: frame rear **MP176** 5060-0462 1 Kit: rack mount MP: 01 4320-0231 1 Gasket: RFI Q101 1854-0019 5 Q: Si npn (special) Q102 1854-0019 Q: Sinpn (special) Q103 1853-0038 3 Q: Si pnp (special) Q104 1854-0056 1 Q: Si npn 2N3119 Q105 1853-0009 3 Q: Sippp (special) Q106 1854-0234 2 Q: Si npn 2N3440 Q107 1845-0234 Q: Si npn 2N3440 Q108 1854-0071 12 Q: Si npn (special) Q109 1854-0071 Q: Si npn (special) Q110 1853-0016 2 Q: Si pnp 2N3638 Q111 1853-0016 Q: Si pnp 2N3638 0201 1855-0020 1 Q: Si FET n-channel (special) **Q202** 1854-0083 Q: Si npn (special) 1 **Q203** 1850-0158 Q: Ge pnp 2N2635 1 0204

1854-0019

1854-0071

Section VI



Q: Si npn (special)

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	Ref Decig	HP Part No.	ΤQ		Description (Refer to Table 6-	1.)	
	Q303	1854-0039	3	Q: Si npn 2N3053		1	
	Q304	1854-0291	1	Q: Si npn (special)			
	Q401	1854-0063	4	Q: Si npn 2N3055			
	Q402	1854-0090	2	Q: Si npn (special)			-
	0403	1854-0087		Q: Si npn (special)	. 1	•	
	Q404	1854-0071		Q: Si npn (special)			
	Q405	1854-0039	e i i	Q: Si npn 2N3053		· · ·	
	Q406	1854-0063		Q: Sinpa 2N3055			
	Q407	1854-0071		Q. Si npn (special)			
	Q408 Q409	1854-0071	999 1	Q: Sinph (special)	۰.		
	Q409 Q410	1854-0039 1854-0063		Q: Si npn 2N3053			
		1004-0003		Q: Si npn 2N3055			
	Q411	1854-0071		Q: Si npn (special)			
	Q412	1854-0071		Q: Si npn (special)	· · · ·		
	Q413	1854-0090		Q: Si npn (special)			1
	0414	1854-0063		Q: Si npn 2N3055	,		
	Q415	1854-0087		Q: Si npn (special)			
	Q416	1854-0071		Q: Sinpn (special)	• . • .	ч. Ч.,	
	R101	0757-0438	8	R: fxd metflm 5.11 kil	ohms 1% 1/8W		
	R102	0757-0407	7	R: fxd metfim 200 ohn	-		
	R103	0757-0407		R: fxd metfim 200 ohn			
	R104	0757-0401	9	R: fxd metfim 100 ohn	ns 1% 1/8W		
	R105	0757-0458	1	R: fxd metflm 51.1 kild	ohms 1% 1/8W	(
	R106	2100-1904	1	R: var comp 10 kilohm	s 20% 1/4W		
	R107	0757-0281	1	R: fxd metfim 2.74 kild		5 - j	
	R111	0757-0401		R: fxd metfim 100 ohn	-	1	
	R112	0757-0401		R: fxd metfim 100 ohn			
	R113	0757-0401		R: fxd metfim 100 ohn	ns 1% 1 /8W		
	R114	0757-0290	1	R: fxd metfim 6.19 kild	ohms 1% 1/8W		
	R115	0757-0724	1	R: fxd metfim 392 ohn		ſ	• • • • • • • •
e soud o star og ⁴⁴ (). Se s	R116	0757-0461		R: fxd metfim 68.1 kild			
	R117	0757-0727	1	R: fxd metfim 562 ohn		,	
	R118	0757-0407		R: fxd metfim 200 ohn	ns 1% 1/8W		
	R119	0757-0756	1	R: fxd metflm 13 kiloh	ms 1% 1/4W		
	R120	0757-0469	1	R: fxd metflm 150 kilo	• • •	1	
	R121	0757-0756		R: fxd metfim 13 kiloh			
	R125	0757-0280	10	R: fxd metflm 1 kilohn		· · · · · · · · · · · · · · · · · · ·	
	R126	0757-0760	3	R: fxd metfim 20 kiloh	ms 1% 1/4W		
	R127	0757-0416	1	R: fxd metfim 511 ohm	ns 1% 1/8W		
	R128	0757-0441	2	R: fxd metfim 8.25 kild			
	R129	0757-0438		R: fxd metfim 5.11 kild		, , ,	
	R130	0757-0434	5	R: fxd metfim 3.65 kild			
	R131	0757-0283	3	R: fxd metfim 2 kilohm	is 1% 1/8W		
	R132	0757-0421	1	R: fxd metfim 825 ohm		. * · · .	
	R133	0761-0083		R: fxd metox film 68 ki	Uhms 5% 1W		
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	Ref Decig	HP Part No.	та	Description (Refer to Table 6-1.)	
	R136	0757-0760		R: fxd metflm 20 kilohms 1% 1/4W	· · · · · · · · · · · · · · · · · · ·
	R137	0757-0468	2	R: fxd metflm 130 kilohms 1% 1/8W	
	R138	0757-0468		R: fxd metflm 130 kilohms 1% 1/8W	
	R139	0683-0275	5	R: fxd comp 2.7 ohms 5% 1/4W	
	R140	0757-0283		R: fxd metflm 2 kilohms 1% 1/8W	
	R141	0757-0407		R: And metfim 200 onms 1% 1/8W	
	R142	0757-0760		R: /xd metfim 20 kilchms 1% 1/4W	
	R143	0698-5418	1	R: fixd metfim 50 ohms 0.1% 1/8W	
	R144 R145	0698-5419		R: ixe metflm 1.95 kitchms 0.1% 1/2W	
		0698-5421		R: fxd mettim 17.82 kilohms 0.1% 1/2W	
	R149	0757-0451	2	R: fxd metflm 24.3 kilohms 1% 1/8W	τ
	R150	0757-0438		R: fxd metflm 5.11 kilohms 1% 1/8W	
	R151	0757-0436	3	R: fxd metflm 4.32 kilohms 1% 1/8W	
	R152 R153	0757-0451 0757-0438		R: fxd metflm 24.3 kilohms 1% 1/8W	
	1100	0/5/-0436		R: fxd metflm 5.11 kilohms 1% 1/8W	
	R154	0757-0436		R: fxd metflm 4.32 kilohms 1% 1/8W	
	R155	0757-0431	2	R: fxd metfim 2.43 kilohms 1% 1/8W	. •
	R156	0757-0283		R: fxd metfim 2 kilohms 1% 1/8W	4.
	R157	6757-0438		R: fxd metflm 5.11 kilohms 1% 1/8W	
	R158	0757-0431		R: fxd metflm 2.43 kilohms 1% 1/8W	
ang sang Sang sang sang sang sang sang sang sang s	R159	0757-0283		R: fxd metflm 2 kilohms 1% 1/8W	
	R160	0757-0438		R: fxd metflm 5.11 kilohms 1% 1/8W	
	R161	0683-0275		R: fxd comp 2.7 ohms 5% 1/4W	
	R162	0683-0275	N 4 7	R: fxd comp 2.7 ohms 5% 1/4W	
	R201	0757-0465	7	R: fxd metflm 100 kilohms 1% 1/8W	
	R202	0757-0344	1	R: fxd metfim 1 megohm 1% 1/4W	
	R203	0757-0401		R: fxd metfim 100 ohms 1% 1/8W	
	R204 R205	0757-0845 0757-0282		R: fxd metflm 18.2 kilohms 5% 1/2W	1
	11200	0/5/-0282		R: fxd metflm 221 ohms 1% 1/8W	
4	R206	0757-0847	. 1	R: fxd metflm 27.4 kilohms 1% 1/2W	
	R207	2100-1418	1	R: var comp 50 kilohms 20% 1/5W	,
	R208	0757-0440	2	R: fxd metfim 7.5 kilohms 1% 1/8W	
	R209 R210	0698-5420 0757-0463	1	R: fxd metflm 3874 ohms 0.1% 1/8W	
		0757-0463	2	R: fxd metflm 82.5 kilohms 1% 1/8W	45
\$ 1	R211	2100-2089	1	R: var comp 50 kilohms 30% 1/2W (special slot)	
	R215	0757-0441		R: fxd metflm 8.25 kilohms 1% 1/8W	
	R216 R217	0757-0792	· 1	R: fxd metflm 681 kilohms 1% 1/4W	
	R218	0757-0401 2100-2076	-	R: fxd metfim 100 ohms 1% 1/8W	
		2100-2070		R: var car comp dual 100 kilohms 20% (includes R221)	
	R219	0757-0460	4	R: fxd metflm 61.9 kilohms 1% 1/8W	
	R220	0757-0401		R: fxd metfim 100 ohms 1% 1/8W	
	R221	0757 0000		NSR: 11/0 R218	
	R222 R223	0757-0283 0757-0764	3	R: f3 d metflm 2 kilohms 1% 1/8W	
			3	R: fxd metfim 33.2 kilohms 1% 1/4W	
	R225	0757-0741	2	R: fxd metfim 2.43 kilohms 1% 1/4W	
	R229	0757-0281		R: fxd metfim 2.74 kilohms 1% 1/8W	
O F	IIGINAL			n an an an an Arian an Arian ann an Arian ann an Arraighe an Arian ann an Arrainn an Arian an Arian an Arrainn Ann an Arian Arian an Arian an Arian an Arian Arraighe an Arian an Arian an Arian an Arian an Arian an Arian an	6-9

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Ref Desig	HP Part No.	TQ	Description (Refer to Table 6-1.		1.64
R230	0757-0443	2	R: fxd metfim 11 kilohms 1% 1/8W		
R231	0757-0434		R: fxd metfim 3.65 kilohms 1% 1/8W	• •	
R232	0757-0736	2	R: fxd metfim 1.5 kilohms 1% 1/4W		•
R234	0757-0846	2	R: fxd metflm 22.1 kilohms 1% 1/2W	· · · · · · · · · · · · · · · · · · ·	
R235	0757-0413	2	R: fxd metflm 392 ohms 1% 1/8W		
R237	0757-0407		R: fxd metfim 200 ohms 1% 1/8W	u'	;
R238	0757-0841	2	R: fxd metflm 12.1 kilohms 1% 1/2W		
R239	0757-0448		R: fxd metflm 18.2 kilohms 1% 1/8W		
R244	0683-0275		R: fxd comp 2.7 ohms 5% 1/4W		. 1
R245	0757-0388	5%	R: fxd metfim 30.1 chms 1% 1/8W		i i
R246	2100-1770	1	R: var ww 100 ohms 10% 1/2W		
R247	0757-0284		R: fxd metfim 150 ohms 1% 1/8W		
R248	2100-1771	1	R: var ww 200 ohms 10% 1/2W		
R249	0757-0411	1	R: fxd metfim 332 ohm; 1% 1/88		
R250	2100-1773	2	R: var ww 1 kilohm 10% 1/2W		
R251	0757-0428	1	R: fxd metflm 1.62 kilohms 1% 1/8W		
R252	0698-3416	2	R: fxd metflm 21.5 kilohms 1% 1/2W		
R253	2100-0741		R: var ww 5 kilchms 5% 1W		
R254	0698-3416		R: fxd metflm 21.5 kilohms 1% 1/2W		
R257	0757-0468		R: fxd metflm 130 kilohms 1% 1/8W		n de la composition de la comp
R258	0757-0440		R: fxd metflm 7.5 kilohms 1% 1/8W		
R259	0757-0427		R: fxd metflm 1.5 kilohms 1% 1/8W		
R261	0757-0741		R: fxd metflm 2.43 kilohms 1% 1/4W		, /*
R262	0757-0281		R: fxd metflm 2.74 kilohms 1% 1/8W		
R263	0757-0200		R: fxd metflm 5.62 kilchms 1% 1/8W		
R264	0757-0443		R: fxd metflm 11 kilohms 1% 1/8W		н н
R268	07157-0434		R: fxd metflm 3.65 kilohms 1% 1/8W		
R269	0757-0736		R: fxd metflm 1.5 kilohms 1% 1/4W		
R270	0757-0413		R: fxd metfim 392 ohms 1% 1/8W		а. 1
R271	0757-0848		R: fxd metfim 22.1 kilohms 1% 1/2W		•
R273	0757-0407		R: fxd matfim 200 ohms 1% 1/8W	· · ·	
R275	0757-0841		R: fxd metfim 12.1 kilohms 1% 1/2W		
R301 R302	0683-0275 2100-0943		R: fxd comp 2.7 ohms 5% 1/4W		
R302	0727-0263		R: var metfilm 100 killehms 20% 3/4W		
R304			R: fxd metflm 950 kilohms 1% 1/2W		
R305	0757-0442 0698-6239	2 1	R: fxd metfim 10 kilohms 1% 1/8% R: fxd metfim 30 megohms 2% 1/2%		, , [,]
R313	0757-0442		R: fxd metfim 10 kilohms 1% 1/8W		
R314	0757-0438		R: fxd metflm 5.11 kilohms 1% 1/8W		1
R315	0698-3553				
R316	0757-0283		R: fxd car. flm 2.49 megohms 1% 1/2W R: fxd metflm 2 kilohms 1% 1/8W	×	.4
R317	0757-0280		R: fxd metflm 1 kilohm 1% 1/8W		
R318	0757-0465		R: fxd metfim 100 kilohms 1% 1/8W		
R319	0757-0401		R: fxd metfim 100 chms 1% 1/8W		
R320	0757-0814		R: fxd metfim 511 ohms 1% 1/2W		

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Note 180ER		Tel	Section ble 6-2. Repleceble Parts (Cont'd)
Ref	HP Part No.	70	Description (Refer to Table S-1.)
1 R321 R325	0757-0465 0683-2235		R: fxd metfin 100 kilohns 1% 1/8W R: fxd comp 22 kilohns 5% 1/4W
R328	2100-1618	;	B: var comp 1 megohm 20% lin 1/5W
R327	0836-0003	1	R: fxd depc 29 megahms 10% 1W
R328	083-1055	1	R: fxd comp 1 meguhm 5% 1/4W
R330	0757-,456	3	R: fxd metfim 43.2 kilohms 1% 1/8W
R331	0757-0460		R: fxd metfim 61.9 kilohms 1% 1/8W
R332	0757-0456		R: fxd methin 43.2 kilohms 1% 1/8W
R333 R334	0757-0460		R: fxd metfin: 61.9 kilohms 1% 1/8W
	2100-1903		R: var ww 5 kilohms 10% 2W
7335	0757-0280		R: fxd metfin 1 kilohm 1% 1/8W
1 1338	2100-2030	1	A: var cer metfim 20 kilohms 30% 1/2W
R337 R341	0757-0280		R: fxd metfim 1 kilohm 1% 1/8W
R342	0685-2245		R: fxd comp 15 kilchms 5% 1/4W NSR: p/o A8 polited ansy
			가지 않는 것에 있는 것이 있다. 것이 가지 않는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 같은 것이 같은 것이 같은 것이 같은 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 같은 것이 같은 것이 있는 것이 같은 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것
R343 R344	0898-6677 2100-1906		R: fxd comp 8.25 meuphins 5% fW
R345	0098-5678	1	R: var comp 5 megohms 10% 1/2W R: fxd comp 16.25 megohms 5% 1W
R346	(HE3-1045	1	R: fxd comp 100 kilohms 5% 1/4W
R347	2100-1206	3	R: var comp 50 kilchms 20% 1/2W
R348	2100-2031	1	R: var cer metfim 50 kilohms 30% 1/2W
R349	0757-0454	1	R: fxd metfim 33.2 kilohmis 1% 1/8W
R350	2100-1901		R: var ww 100 ohms 10% 2W
R351 R352	0757-0280		R: fxd metflm 1 kilohm 1% 1/8W R: fxd metflm 1 kilohm 1% 1/8W
R353 R354	0757-0480		R: fxd metfim 61.9 kilohms 1% 1/8W R: fxd metfim 43.2 kilohms 1% 1/8W
			TT. TAG HIGH HIT TOJ.Z KINOPINISH TAD STRING
R401	0757-0280		R: fxd metfim 1 kilohm 1% 1/8W
R402 R403	0811-1788 0757-0465	7 [R: fxd ww 15 ohms 5% 2W
R404	0757-0280		R: fxd metfim 100 kilchms 1% 1/8W R: fxd metfim 1 kilchm 1% 1/6W
R406	0757-0399	2	R: fxd metfim 82.5 ohms 1% 1/8W
R40S	0767-0848	122	R: fxd nietfim 30.1 kilohms 1% 1/2W
R407	0767-0200	3	R: fxd matfim 5.62 kilohyns 1% 1/8W
R408	0767-0438		R: 1xd metfim 5.11 kilohms 1% 1/8W
R409	0757-0764		R: fxd metfilm 33.2 kilohms 1% 1/4W
R4 10	0757-0386		R: fxd metfim 30.1 ohms 1% 1/8W
R611	0757-0200		R: fxd metflm 5.62 kilohms 1% 1/8W
R412	2100-1774	1	R: var ww 2 kilohms 10% 1/2W
R413 R417	0757-0855 0757-0368		R: fxd metfim 68.1 kilohons 1% 1/2W
R418	0757-0044	1	R: fxd metfim 30.1 ohms 1% 1/8W R: fxd metfim 33.2 kilohms 1% 1/2W
R419			이 약한 가격적 가지 않는 것이다. 이는 것이 가격 가격 가격 가격 가격이 있는 것이 가지 않는 것이다. 이는 것이 가격 가격을 가지 않는 것이다. 1993년 1월 1월 1일 - 1995년 1997년 1997
R420	0811-1746 0757-0463	2	R: fxd ww 0.38 ohms 5% 2W R: fxd metfin 82.5 kilohms 1% 1/8W
R421	0757-0480		R: fxd metlim 432 kilohms 1% 1/SW

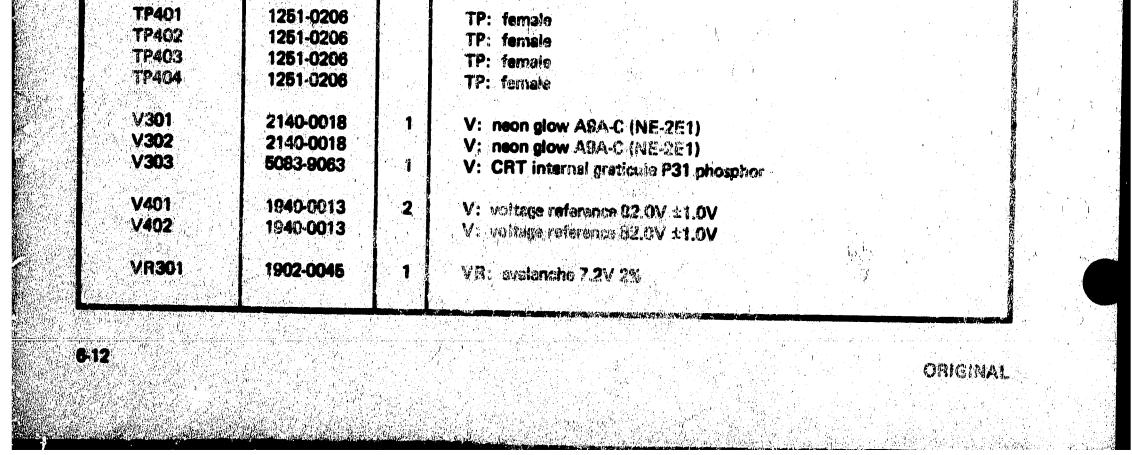
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Table 6-2. Repleceable Parts (Cont'd)

Model 180ER

Rof Desig	HP Part No.	TO	Der iption (Refer to Table 6-1.)	
R423	2100-1772	2	P: var wv 500 ohms 10% 1/2W	1
R424	0757-0060	2	R: fxd metilm 24.3 kilohms 1% 1/2W	
R428	0757-0388		R: fxd metfim 36.1 ohms 1% 1/8W	
R429	0757-0848		R: fxd metfin 30.1 kilohms 1% 1/210	
8430	0811-1748		F: fxd ww 0.36 ohms 5% 2W	
11431	0757-0465		R: fxd metilm 100 kilohms 1% 1/8W	
R432	0757-0477	1 1	R: fxd metfim 332 kilohms 1% t/3W	
R433	0757-0434		B: fxd metfin 3.65 kikohms 1% [/8W	
R434	2100-1772		R: var ww 500 ohms 10% 1/2W	
R436	0757-0060		R: fxd metfim 24.3 kilohos 1% 1/2W	ĺ
8439	0611-1678	1 1	R: fxd ww 10 chms 5% 2W	÷.
R440	0757-0465		R: fxd metfim 100 kilohms 196 1/8W	
P-41	0757-0280		R: fxd mistfin 1 kilohm 1% 1/6W	5 8
R442	0757-0399		R: fxd metfin 82.5 ohms 1% 1/8W	
R443	0757-0348		R: fxd matfim 30.1 kilchms 1% 1/2W	
			and a second second to the second	
R444	0757-0200		R: fxd metflm 5.62 kilohms 1% 1/8W	
R445	0757-0465		R: fxd metilm 100 kilchms 1% 1/8W	
R446	0757-0764		R: fxd metfim 33.2 kilohms 1% 1/4W	
R447	0757-0388	and and and a second se	R: fxd metfim 30.1 ohms 1% 1/8W	I
R448	0757-0436		R: fxd metfim 4.32 kilonmu 1% 1/8W	
			**** **** ****************************	X
R449	2100-1773		R: var ww 1 kilohm 10% 1/2W	
R450	0398-3416	1	R: fxd metfim 21.5 kilohnus 1% 1/2W	
S101	3100-1344		S: rotary two-position (includes §211)	
S102	3101-0977	1	S: pushbutton dpdr mom. 30 Vac 250 mA	5
			and have a summary where a subject of the set of the set of the set	5
S201	3101-0070	7	S: slide dpdt minat 125 Vac-Vdc 0.5A	
S202	3101-0982		S: slide spot minat 125 Vac-Vdc 0.5A pc mount	į
S203	3100-1345	1	S: rotary three-position one-section	
				ļ
5401	3101-0995	1	S: toggle switch dpdt 125 Vac 5A	ĺ
S402	3101-0109	1	S: slide dpdt slotted 125 Vac-Vdc 0.5A	Í
7301	00180-60601	1	T: Mas westage	ľ
T401	9100-1109	1	T: power (for Options 003 and 004)	
TP301	1251-0206	5	TP: formale	 • •



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104 		6-2. Replaceable Parts (Cont'd)	Section 1
Ref Deelg	HP Part No. T		ecription to Table 6-1.)
VR302	1902-0025	VR: avalanche 10.0V 5%	
VR401	1902-3096	VR: avalanche 5.32V 5%	
VR402	1902-3354	VR: avalanche 54.6V 5%	
VR403	1902-3354	VR: avalanche 54.6V 5%	
1 W1	00180-61617		
	00180-61626	W: assy coax 11 to S101	
	00180-61650	W: assy vert deflection:	
	00180-61656	W: assy swill gate output	
	00180-61653	W: assy horiz deflection W: assy low voltage supply	
WZ	0180-81665	t.Ad ^{11,11}	and the second
	0180-81657	W: assy main harrass	
	0180-61658	W: assy horiz magnifier W: assy T401	
W101 0	0180-61652	W: assy coax display switch	
W401 0	0180-61674 1	W: power input	
XF301	1400-0008 1	XF: block single	
XF401	1400-0084 2		
	1400-0084 2	XF: cartridge single extractor-po	ost type
		XF: cartridge single extractor-po	ost type
	1400-0123 2 1400-0123	XF: block three-fuse XF: block three-fuse	
XQ304	200-0041 5	XQ: insulated two-pin	
XQ401	200-0041	YO: insulated the sta	
	200-0041	XQ: insulated two-pin	
	200-0041	XQ: insulated two-pin XQ: insulated two-pin	
	200-0041	XQ: insulated two-pin	
XV303			
	200-0192 1	Consists of: Socket: CBT	
	200-0050 7	Socket: CRT Bin: CRT control	
	200-0408 1	Pin: CRT socket Cover: CRT socket	

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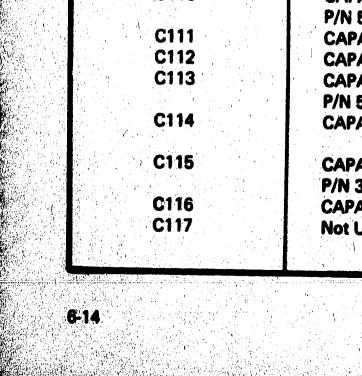


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Table 6-3. Military Part No.

Model 180ER

Ref Desig	Description
A1	CIRCUIT BOARD, CALIBRATOR; GATE AND HIGH VOLTAGE CONTROL! Printed circuit board w/all components assembled for operation; mfr 28480, P/N 00180-66511.
A2	CIRCUIT BOARD, MAIN AND DELAYED SWEEP AND GATE OUTPUT AMPLIFIER: Printed circuit board w/all components assembled for operation; mfr 28480, P/N 00180-66516.
A3	CIRCUIT BOARD, HORIZONTAL AMPLIFIER: Printed circuit board w/all components assembled for operation; mitr, 20480, P/N 00180-66510.
A4	CIRCUIT BOARD, HIGH VOLTAGE OSCILLATORS: Printed circuit board w/all components assembled for operation, P/N 00180-66515.
A5	CIRCUIT BOARD, HIGH VOLTAGE RECTIFIER: Printed circuit board w/all components assembled for operation; mfr 28480, P/N 00180-66509.
A6	CIRCUIT BOARD, LOW VOLTAGE RECTIFIER: Printed circuit board w/all components assembled for operation; mfr 28480, P/N 00180-66514.
A7	CIRCUIT BOARD, LOW VOLTAGE POWER SUPPLY: Printed circuit board w/all components assembled for operation, mfr 28480, P/N 00180-66513.
A8	TRIPLER ASSEMBLY, HIGH VOLTAGE: Box w/all components assembled for operation; mfr 28480, P/N 00180-61102.
A9	SWITCH DISPLAY: Printed circuit board w/all components assembled for operation; mfr 28480, P/N 00180-61902.
C100	Not Used.
C101	CAPACITOR, FIXED, MYLAR: 0.1 uF 10% 200 vdcw
C102	CAPACITOR, FIXED, MYLAR: 0.01 uF ±5%, 200 vdcw; mfr 56289
C103	P/N 192P10352 PTS. CAPACITOR FIXED MXLAR: 0.022 UE +10% wtv 50000 D/M 40000000 D/M
C104	CAPACITOR, FIXED, MYLAR: 0.022 uF ±10%; mfr 56289, P/N 192P22392 PTS. CAPACITOR: Same as C103.
C105	CAPACITOR: Same as C103.
C106	CAPACITOR: Same as C103.
C107	Not Used.
C108	Not Used.
C109	Not Used.
C110	CAPACITOR, VARIABLE, POLYSTYRENE: 0.7 to 3 pf, 300 vdcw, (nfr 72932,



BLE, FULTSTTHENE: 0.7 to 3 pt, 300 vdcw, infr 72932, P/N 535-009-4R.

CAPACITOR: MIL type CC20CJ3R3C.

CAPACITOR: MIL type CM06FC202G03.

CAPACITOR, VARIABLE, TEFLON: 0.2 to 1.5 pf. 600 vdcw; mfr 72982,

P/N 530-000 CAPACITOR: Same as C103.

CAPACITOR, FIXED, ELECTROLYTIC: 100 uf, 12 voicw; mfr 56289, P/N 30D107G012CC2DSM. CAPACITOR, FIXED, CERAMIC: 20 pf, 100 vdcw; mfr 56289, P/N 53C47. Not Used.



lodel 180ER	Table 6-3. Military Part No. (Cont'd.)
Ref Desig	Description
C118	Not Used.
C119	Not Used.
C120	CAPACITOR, FIXED, TANTALUM: 2.2 uf ±20%, 20 vdcw; MIL type CS13BE225M.
C121	CAPACITOR, FIXED, MICA: 5825 pf ±2%, 300 vdcw; mfr 00853.
	P/N RDM20F5825QG3S.
C122	CAPACITOR: Same as C121.
C123	CAPACITOR, FIXED, ELECTROLYTIC: 10 uf -10% +100%, 150 vdcw; mfr 56289, P/N 30D106F150DD2DSM.
C124	Not Used.
C125	Not Used.
C126	Not Used.
C127	CAPACITOR, FIXED, TANTALUM: 2.2 uf 20% 20 vdcw.
C128	CAPACITOR, FIXED, TANTALUM: 2.2 uf 20% 20 wvdc.
C200	Not Used.
C201	CAPACITOR, FIXED, MYLAR: 0.1 uf 20% 600 vdcw
C202	CAPACITOR, FIXED, CERAMIC: 4700 pf -20% +100%, 500 vdcw; mfr 72982,
C203	P/N 851-000X5U0-472Z. CAPACITOR, VARIABLE, MICA: 16 to 150 pf, 173 vdcw; mfr 28480, P/N 0131-000
C204	CAPACITOR: MIL type CM05F361F03.
C205	CAPACITOR: Same as C103,
C206	CAPACITOR: Same as C103.
C207	Not Used.
C208	Not Useri.
C209	Not Used.
C210	CAPACITOR, VARIABLE, GLASS: 0.7 to 3 pf, 350 vdcw; mfr 72982, P/N 535-033-4
C211	CAPACITOR: Seme as C103.
C212	CAPACITOR, FIXED, MYLAR: 0.047 uf ±10%, 200 vdcw; mfr 56289, P/N 192P47392PTS.
C213	CAPACITOR: Same as C210.
C214	CAPACITOR: MIL type CC20CKR75C.
C215	Not Used.
C216	Not Used.
C217 C218	Not Used. CAPACITOR: Same as C103.

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U22U C221 C222 C223 C224 C225 C226 C227 C228 C229

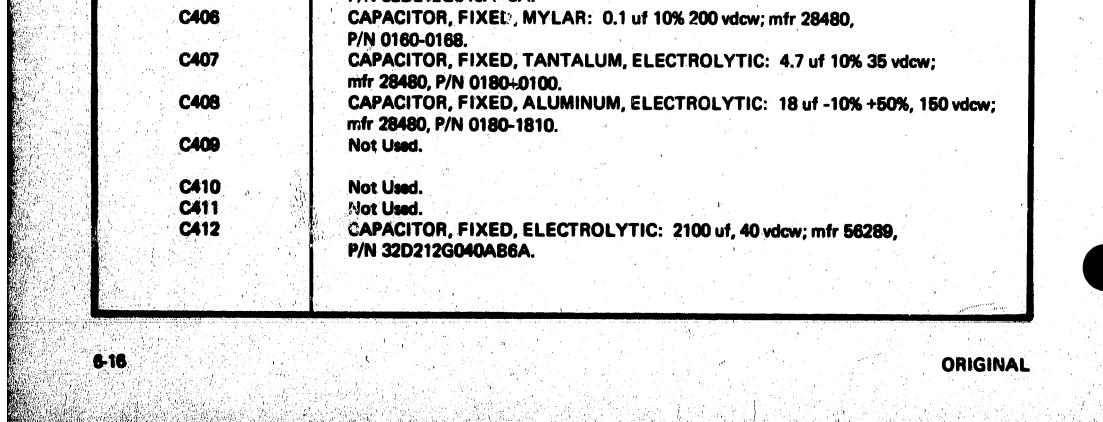
CAPACITOR: MIL type CS13BE225K. CAPACITOR: Same as C220. CAPACI (OR: Same as C103. Not Used.

Not Used. Not Used. CAPACITOR: Same as C220. CAPACITOR: Same as C220. CAPACITOR: MIL type CSR13G154KM.

CAPACITOR: Same as C210.

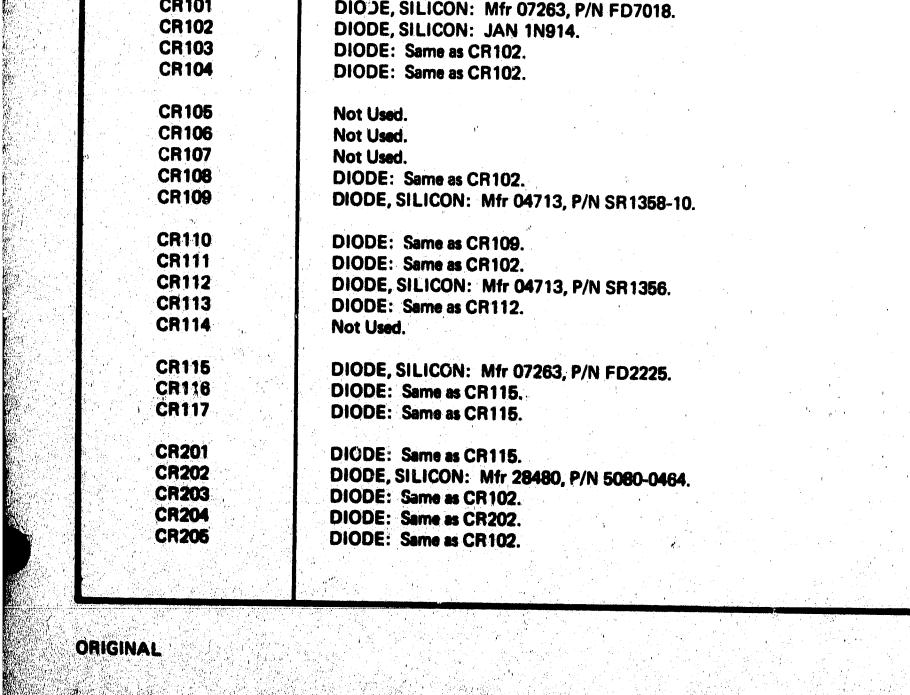


Section VI	Table # 3. Military Part No. (Cont'd.)
Ref Decig	Description
C230 C231	CAPACITOR: Same as C\03. CAPACITOR: Same as C7:12.
C 300	Not Used.
C301	CAPACITOR, FIXED, ELECTROLYTIC: 20 uf, 25 vdcw; mfr 56289, P/N 40D206G025DC6DST.
C302 C303	CAPACITOR, FIXED, CERAMIC: 4500 pf, 3500 vdcw; mfr 28480, P/N 0160-2486. CAPACITOR, FIXED, MYLAR: 0.1 uf ±5%, 200 vdcw; mfr 56289,
C304	P/N 192P10452PTS. Not Used.
C305	Not Used.
C306	Not Used.
C307	CAPACITOR, FIXED ELECTROLYTIC: 47 uf 10% 35 vdcw; mfr 28480, P/N 0180-0097
C308	CAPACITOR, FIXED, MYLAR: 0.22 uf 10% 200 vdcw; mfr 28480, P/N 0160-0380.
C309	CAPACITOR, FIXED, CERAMIC: 0.1 uf 5000 vdcw; mfr 28480, P/N 0160-0907.
C310	CAPACITOR, FIXED, CERAMIC: 0.01 uf, 5000 vdcw; mfr 71590, P/N DA938-000J.
C311	CAPACITOR, FIXED, CERAMIC: 0.01 uf, 5000 vdcw; mfr 28480, P/N 0160-2320.
C312	Not Used.
C313 C314	Not Used. Not Used.
C315	CAPACITOR: Same as C309.
C316	CAPACITOR: Same as U310.
C317	CAPACITOR: Same as C311.
C318 C319	CAPACITOR: Potted assy, not replaceable. CAPACITOR: Same as C318.
C320	CAPACITOR: Same as C318.
C321	CAPACITOR: Same as C318.
C400	Not Used.
C401	CAPACITOR, FIXED, ELECTROLYTIC: 100 uf -10+75%, 20 vdcw;
	Mfr 56289, P/N 600D107G020DD4.
C402	CAPACITOR, FIXED, CERAMIC: 4700 pf 20+80% 4000 vdcw;
	Mfr 71590, P/N 2DDH67S472ZAA. Not Used
C403	Not Used. CAPACITOR: Same as C402.
C404 C405	CAPACITOR: Same as C402. CAPACITOR, FIXED, ELECTROLYTIC: 430 uf 200 vdcw; mfr 56289,
	P/N 32D212G040A36A.
and the second	- I - D/N 7202126868 88 A -



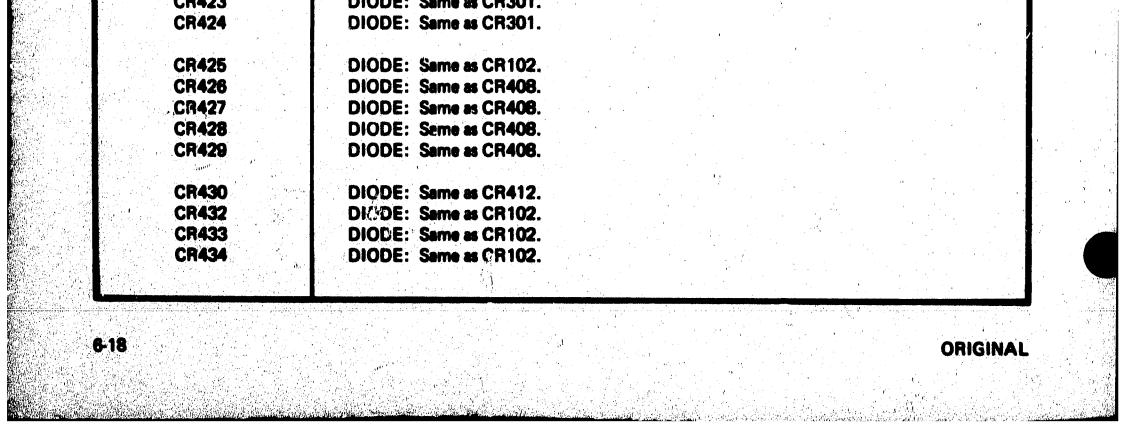
Model 180ER	Table 6-3. Military Part No. (Cont'd.) Section
Ref Desig	Description
C413	CAPACITOR, FIXED, MYLAR: 0.1 uf 10% 200 vdcw; mfr 28480 P/N 0160-0168.
C414	CAPACITOR, FIXED, ELECTROLYTIC: 47 uf 10% 35 vdcw; mtr 28480, P/N 0180-0097.
C415	Not Used.
C416	Not Used.
C4 17	Not Used.
C418	CAPACITOR, FIXED, ELECTROLYTIC: 3400 uf, 25 vdcw, mfr 56289,
C419	P/N 32D342G025AB2A
	CAPACITOR, FIXED, MYLAR: 0.1 uf 10% 200 vdcw; mfr 28480, P/N 0160-0168.
C420	CAPACITOR, FIXED, ELECTROLYTIC: 47 uf 10% 35 vdcw; mfr 28480
	P/N 0180-0097.
C421	Not Used.
C422	Not Used.
C423	Not Used.
C424	CAPACITOR, FIXED, ELECTROLYTIC: 290 uf 200 vdcw; mfr 56289,
	P/N 32D291F200AB2A.
C425	CAPACITOR, FIXED, MYLAR: 0.1 uf 10% 200 vdcw; mfr 28480,
	r/N 0160-0168.
C426	CAPACITOR, FIXED, TANTALUM, ELECTROLYTIC: 4.7 uf 10% 35 vdcw;
	mfr 28480, P/N 0180-0100.
C427	CAPACITOR, ALUMINUM, ELECTROLYTIC: 18 uf -10% +50% 150 vdcw;
affinition and a second s	mfr 28480, P/N 0180-1810.
CR100	Not Used.
CR101	DIOJE, SILICON: Mfr 07263, P/N FD7018.
CR102	DIODE, SILICON: JAN 1N914.
CR103	DIODE: Same as CR102.
CR104	DIODE: Same as CR102.
CR105	Not Used.
CR106	Not Used.
CR107	Not Used.
CR108	DIODE: Same as CR102.
CR109	DIODE, SILICON: Mfr 04713, P/N SR 1358-10.
CR110	DIODE: Same as CR109.
CR111	DIODE: Same as CR102.
CR112	DIODE, SILICON: Mfr 04713, P/N SR 1356.

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Model 180ER

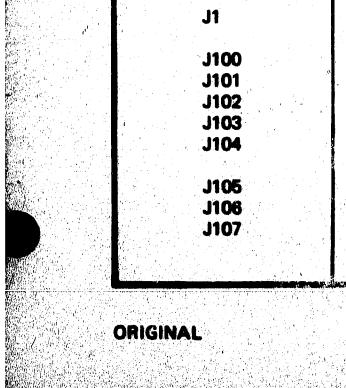
R::i Desig	Description
CR206	DIODE: Seme as CR102.
CR207	DIODE: Same as CR202.
CR208	DIODE: Same as CR202.
CR209	DIODE: Same as CR102.
CR300	Not Used.
CR301	DIODE, SILICON: Mfr 28480, P/N 19010049.
CR302	DIODE, SILICON: Mfr 28480, P/N 1901-0341.
CR303	Not Used.
CR304	Not Used.
CR305	Not Used.
CR306	Not Used.
CR307	DIODE: Same as CR302.
CH3U/	DIUDE. Jame as Chiguz.
CR400	Not Used.
CR401	DIODE: Same as CR301.
A	
CR402	DIODE: Same as CR301.
CR403	DIODE: Same as CR301.
CR404	DIODE: Same as CR301.
CR405	DIODE: Same as CR102
CR406	DICDE: Same as CR102.
CR407	DIODE: Same as CR102.
CR408	DIODE, SILICON: Mfr 28480, P/N 1901-0028.
CR409	DIODE: Same as CR408.
6044 0	DIODE: Same as CR408
CR410	DIODE: Same as CR408.
CR411	DIODE: Same as CR408.
CR412	DIODE, SILICON: Mfr 04713 P/N 1358-8.
CR413	DIODE: Same as CR301.
CR414	DIODE: Same as CR301.
CR415	DIODE: Same as CR301.
CR416	DIODE: Same as CHJUI.
CR417	DIODE: Same as CR102.
CR418	Not Used.
CR419	DIODE: Same as CR102.
CR420	DIODE: Same as CR102.
CR421	DIODE: Same as CR301.
CR422	DIODE: Same as CR301.
CR423	DIODE: Same as CR301.
ODADA	DIODE: Come of CB201



Model 180ER Table 6-3. Military Part No. (Cont'd.)

6-19

Ref Desig	Description
CC4AA	
DS400 DS401	Not Used. LIGHT, INDICATOR: Mfr 08717, P/N 102SR-G-FB13.
F300	Not Used.
F301	FUSE: MIL type MS 90078-7.
F400	Not Used.
F401	FUSE, SLOW BLOW: 3 AG, 125v, 1¼ amp; mfr 71400, P/N MDL1¼.
F402 F403	FUSE: Same as F401. FUSE: 3 AG, 250v, 3/10 amp; mfr 71400, P/N AGC3/10.
F404	FUSE: MIL type MS90078-9
F405	FUSE: Same as F404.
F408	FUSE: Same as F403.
FL400	Not Used.
FL400	FILTER, LINE: Mfr 28480, P/N 9100-2483.
lander af de la strikter en de la strikter. Steller de la strikter in strikter en de la strikter in strikter.	CLIP: SQUARE PIN, mfr 28480, P/N 0362-0063.
H2	PIN: SQUARE INTERCONNECTION, mfr 28480, P/N 5020-0495.
H5	CLIP: COMPONENT, 1-3/8 dia. block, mfr 28480, P/N 1400-0091.
H6	BUSHING: TEFLON, mfr 28480, P/N 0340-0114.
H7	MOUNT: Transformer T301 7/8 in., mfr 28480, P/N 5040-0402.
H8 H9	MOUNT: Transformer T301 21/32 in., mfr 28480, P/N 5040-0430. CLAMP, HOSE: CRT neck, mfr 28480, P/N 1400-C026.
H10	STANDOFF, TRANSFORMER: Mfr 28480, P/N 00180-24701.
H11	STANDOFF, GATE BOARD: Mfr 28480, P/N 00180-24702.
H12	SPACER, POST TYPE: Mfr 28480, P/N 0380-0724.
H13	INSULATOR, BUSHING: Mfr 28480, P/N 00180-45402.
H14	INSULATOR, FOCUS: Mfr 28480, P/N 00180-45404.
H15	INSULATOR: 1/4-inch bushing, mfr 28480, P/N 00180-45403.
H16	CLIP, GROUND: Mfr 28480, P/N 00180-09104.
H17 H18	CLIP, DAG GROUND: Mfr 28480, P/N 00180-09105. RETAINING RING: focus shaft, mfr 28480, P/N 0510-0053.
H22	CLIP, LEAD HORIZONTAL: Mfr 28420, P/N 00180-41208.
H23	HANGER, PROBE, CLIP-ON: Mfr 28480, P/N 5040-0464.
H24	FOOT: Assy plastic, Mfr 28480, P/N 5060-0767.

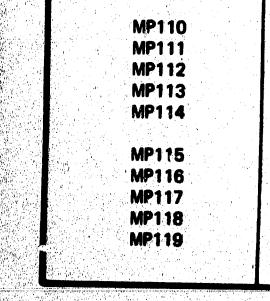


CONNECTUR, RECEPTACLE: 32-contact, female; mfr 02660, P/N 264200-32S.

Not Used. CONNECTOR, BNC, FEMALE: Mfr 95712, P/N 30624-1. JACK, BANANA: Mfr 833330, P/N 219-0. JACK: Same as J102, Not Used.

CONNECTOR: Same as J101. CONNECTOR: Same as J101. CONNECTOR: Same as J101.

Ref Desig Description J108 CONNECTOR: Same as J101. J200 Not Used. J201 CONNECTOR: Same as J101. J400 Not Used. J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR, Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 INDUCTOR: Same as L101. L303 INDUCTOR: Same as L101. L304 INDUCTOR: Same as L101. L305 INDUCTOR: Same as L101. L306 Not Used. L307 COIL, ALIGNMENT: Tr	Section VI	Table 6-3. Military Part No. (Cont'd.) Model 180ER
J200 Not Used. J201 CONNECTOR: Same as J101. J400 Not Used. J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 IvDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L204 INDUCTOR: Same as L101. L205 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 COLL, ALIGMMENT: Trace align; mfr 28480, P/N 00180-67404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal aposition, coarse; mfr 28480, P/N 00180-67402.	Ref Desig	Description
J200 Not Used. J201 CONNECTOR: Same as J101. J400 Not Used. J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 IvDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L204 INDUCTOR: Same as L101. L205 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 COLL, ALIGMMENT: Trace align; mfr 28480, P/N 00180-67404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal aposition, coarse; mfr 28480, P/N 00180-67402.	J108	CONNECTOR: Same as 1101
J201 CONNECTOR: Same as J101. J400 Not Used. J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR, Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 00180-65404. L301 INDUCTOR: Same as L101. L302 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-65404. <t< td=""><td></td><td></td></t<>		
J400 Not Used. J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L304 Not Used. L305 Not Used. L306 Not Used. L307 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L304 Not Used. L305 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. L303 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-657404.		
J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L204 INDUCTOR: Same as L101. L205 INDUCTOR: Same as L101. L206 INDUCTOR: Same as L101. L207 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L304 Not Used. L305 INDUCTOR: Same as L101. L306 Not Used. L307 INDUCTOR: Same as L101. L308 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 00180-65404. L309	J201	CONNECTOR: Same as J101.
J401 Not Used. J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L204 INDUCTOR: Same as L101. L205 INDUCTOR: Same as L101. L206 INDUCTOR: Same as L101. L207 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L304 Not Used. L305 INDUCTOR: Same as L101. L306 Not Used. L307 INDUCTOR: Same as L101. L308 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 00180-65404. L309	400	
J402 POST BINDING: Mfr 28480, P/N 1510-0038. L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR; Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 NOUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR; Same as L101. L204 INDUCTOR; Same as L101. L305 INDUCTOR; Same as L101. L306 Not Used. L307 INDUCTOR: Same as L101. L308 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. L303 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. MP103 <td>생각은 이 것 같은 것 같은 것 같은 것 같은 것 같이 있는 것 같이 있다.</td> <td></td>	생각은 이 것 같은 것 같은 것 같은 것 같은 것 같이 있는 것 같이 있다.	
L130 Not Used. L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L304 INDUCTOR: Same as L101. L305 INDUCTOR: Same as L101. L306 Not Used. L307 INDUCTOR: Same as L101. L308 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 00180-67404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal position, carse; mfr 28480, P/N 00180-67402. MP102 KNOB ASSEMBLY: Horizontal position, carse; mfr 28480, P/N 00180-67402. MP103	$(21) = (2 + q_{12})^{-1} + (2 + q_{12})^{-1}$	
L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 NOUCTOR: Same as L101. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 INDUCTOR: Same as L101. L303 INDUCTOR: Same as L101. L304 Not Used. L305 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. L303 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. MP102 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-65002. MP104 KNOB, LEVE		
L101 INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020. L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 NOUCTOR: Same as L101. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L203 INDUCTOR: Same as L101. L301 INDUCTOR: Same as L101. L302 INDUCTOR: Same as L101. L303 INDUCTOR: Same as L101. L304 Not Used. L305 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. L303 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. MP102 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-65002. MP104 KNOB, LEVE		
L102 INDUCTOR: Same as L101. L103 Not Used. L104 Not Used. L105 INDUCTOR: Same as L101. L106 Not Used. L107 INDUCTOR: Same as L101. L108 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L109 INDUCTOR: Same as L101. L200 INDUCTOR: Same as L101. L201 INDUCTOR: Same as L101. L202 INDUCTOR: Same as L101. L203 INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A. L300 Not Used. L301 INDUCTOR: Same as L101. L302 COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. L303 COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65404. MP100 KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402. MP101 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. MP102 KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. MP103 LEVER : Horizontal position, coarse; mfr 28480, P/N 00180-65002. MP104 KNOB, LEVER: Mfr 28480, P/N 0370-0330. MP105 PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-		
L103Not Used.L104Not Used.L105INDUCTOR: Same as L101.L106Not Used.L107INDUCTOR: Same as L101.L108INDUCTOR: Same as L101.L109INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-590-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-67402.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	(a) A. J. Martin and A. Mar	INDUCTOR, FIXED: 20 uh ±10%; mfr 99848, P/N H51074020.
L104Not Used.L105INDUCTOR: Same as L101.L106Not Used.L107INDUCTOR: Same as L101.L108INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-590-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr. 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		
L105INDUCTOR: Same as L101. Not Used.L106INDUCTOR: Same as L101.L107INDUCTOR: Same as L101.L108INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 50-590-65/4A.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-67404.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.		
L106Not Used.L107INDUCTOR: Same as L101.L108INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr.28480, P/N 5060-0435.COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal display; Same as MP100.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-67402.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		
L107 L108INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.		INDUCTOR: Same as L101.
L108INDUCTOR: Same as L101.L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR: BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.		
L200INDUCTOR: Same as L101.L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-590-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.		
L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal display; Same as MP100.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.	LIU8	INDUCTOR: Same as L101.
L201INDUCTOR: Same as L101.L202INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal display; Same as MP100.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0350.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0348.	L200	INDUCTOR: Same as L 101
L202INDUCTOR: Same as L101.L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		
L203INDUCTOR, BEAD, FERRITE: Mfr 02114, P/N 56-390-65/4A.L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal display; Same as MP100.MP104KNOB, LEVER: Mfr 28480, P/N 00180-05002.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	L202	
L300Not Used.L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal display; Same as MP100.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	L203	
L301INDUCTOR: Same as L101.L302COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435.L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.MP101KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP102KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402.MP103LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002.MP104KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.MP106KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	1200	
L302 L303COIL, ALIGNMENT: Trace align; mfr 28480, P/N 5060-0435. COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100 MP101 MP101 MP102 MP102 MP103 MP103 MP104KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404. KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. KNOB ASSEMBLY: Horizontal display; Same as MP100. LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105 MP106PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		
L303COIL, ALIGNMENT: Y align; mfr 28480, P/N 00180-65601.MP100 MP101 MP101 MP102 MP103 MP104KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404. KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. KNOB ASSEMBLY: Horizontal display; Same as MP100. LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105 MP106PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		
MP100 MP101 MP102 MP102 MP103 MP104KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404. KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. KNOB ASSEMBLY: Horizontal display; Same as MP100. LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105 MP106PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		COIL, ALIGNMENT: Trace align; mtr 28480, P/N 5060-0435. COIL, ALIGNMENT: Y align: mfr 28480, P/N 00180, 65601
MP101 MP102 MP103 MP104KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. 		
MP101 MP102 MP103 MP104KNOB ASSEMBLY: Horizontal position, coarse; mfr 28480, P/N 00180-67402. KNOB ASSEMBLY: Horizontal display; Same as MP100. LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105 MP106PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		KNOP ASSEMPTING THE TRANSPORT
MP102 MP103 MP104KNOB ASSEMBLY: Horizontal display; Same as MP100. LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. KNOB, LEVER: Mfr 28480, P/N 0370-0432.MP105 MP106PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		KNOB ASSEMBLY: Horizontal magnifier; mfr 28480, P/N 00180-67404.
MP103 LEVER: Horizontal position, Fine; mfr 28480, P/N 00180-05002. MP104 KNOB, LEVER: Mfr 28480, P/N 0370-0432. MP105 PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. MP106 KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.		KNOB ASSEMBLY: Horizontal display: Same as MP100
MP104 KNOB, LEVER: Mfr 28480, P/N 0370-0432. MP105 PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. MP106 KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	MP103	LEVER: Horizontal position, Fine: mfr 28480 P/N 00180-05002
MP105 PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350. MP106 KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	MP104	KNOB, LEVER: Mfr 28480, P/N 0370-0432.
MP106 KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348.	ND405	
		PUSH-BUTTON: Find beam; mfr 28480, P/N 0370-0350.
	MP108	KNOB ASSEMBLY: Intensity; mfr 28480, P/N 0370-0348. KNOB ASSEMBLY: Focus; mfr 28480, P/N 00180-67401.
	MP108 MP109	KNOB ASSEMBLY: Scale; mfr 28480, P/N 00180-67403. Not Used.



6-20

Not Used.

SHIELD, LIGHT: Mfr 28480, P/N 5040-0444. GASKET, SHOCK MOUNTING: Mfr 28480, P/N 0905-0331. Not Used.

STAND, TILT: Mfr 28480, P/N 1490-0030.

Not Used.

COVER, FUSE: Mfr 28480, P/N 00180-44103. COUPLER, SHORT: 2 required; mfr 28480, P/N 00180-23203. COUPLER, FOCUS: Mfr 28480, P/N 00180-23201. FILTER, MESH CONTRAST: Mfr 28480, P/N 10178-60501.

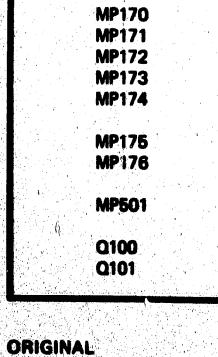


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6-21

Ref Desig	Description
LAD4 OA	
MP120 MP121	PANEL, FRONT: Mfr 28480, P/N 00180-00229. PANEL, SUB: Mfr 28480, P/N 00180-00208.
MP123	SHIELD, CRT: Mfr 28480, P/N 00180-00602.
MP128	COVER PLATE, HIGH VOLTAGE SUPPLY: Mfr 28480, P/N 00180-64128.
MP130	CLAMP, SHOCK MOUNT ASSEMBLY: Mfr 28480, P/N 00180-61201.
MP133	BRACKET, TRA RMER, FRONT, BOTTOM: Mfr 28480, P/N 00180-01210.
MP134	BRACKET, CONNECTOR: Mfr 28480, P/N 00180-01209.
MP135	GROMMET: .250 Inside diameter; mfr 28480, P/N 2400-0010.
MP137	GUIDE DIGUT DI LIC IN. MA- 20400 DAI 00100 42102
MP138	GUIDE, RIGHT PLUG-IN: Mfr 28480, P/N 00180-43102.
MP138	CHASSIS ASSEMBLY, POWER CABINET: Mfr 28480, P/N 00180-60108.
그는 것 같은 것 같은 것은 것 같은 것 같은 것 같이 있는 것 같이 없다.	HEAT SINK ASSEMBLY, RIGHT TRANSISTOR: Mfr 28480, P/N 00180-61103.
MP140	INSULATOR, CONTROL: Mír 28480, P/N 5040-0453.
MP141	BRACKET, CONTROL MOUNTING: Mfr 28480, P/N 00180-01208.
MP142	COUPLER, SHORT: 2 Required; mfr 28480, P/N 00180-23701.
MP143	PANEL, REAR: Mfr 28480, P/N 00180-00210.
MP144	BRACKET, TRANSISTOR: Mfr 28480, P/N 00180-01206.
MP151	HEAT SINK ASSEMBLY, LEFT TRANSISTOR: Mfr 28480, P/N 00180-61104.
MP152	PANEL, REAR POWER SECTION: Mfr 28480, P/N 00180-00209
MP153	BRACKET, CAPACITOR: Mfr 28480, P/N 00180-01227.
MP155	CHASSIS ASSEMBLY, DISPLAY CABINET: Mfr 28480, P/N 00180-60107.
MP156	BEZEL: Mfr 28480, P/N 5020-0476.
MP160	INSULATOR, COVER PLATE: Mfr 28480, P/N 00180-25401.
MP161	GUIDE, LEFT PLUG-IN: Mfr 28480, P/N 00180-43101.
MP162	BRACKET, TRACE ALIGN COIL: Mfr 28480, P/N 00180-01218.
MP163	BRACKET, TRANSISTOR, REAR, TOP: Mfr 28480, P/N 00180-01223.
MP164	BRACKET, TRANSFORMER, REAR, BOTTOM: Mfr 28480, P/N 00180-01215.
MP165	BRACKET, TRANSFORMER, FRONT, TOP: Mfr 28480, P/N 00180-01222.
MP166	SUPPORT, TRANSFORMER: Mfr 28480, P/N 00180-04703.
MP167	FRAME, SIDE: 2 Required; mfr 28480, P/N 5060-0447.
MP168	COVER ASSEMBLY: Mfr 28480, P/N 5000-0444.
MP169	PLATE, FLUTED ALUMINUM: Mfr 28480, P/N 5000-0051.



COVER, TOP: Mfr 28480, P/N 5000-0446. COVER, BOTTOM: Mfr 28480, P/N 5000-0445. BRACKET, COVER: Mfr 28480, P/N 00180-01217. SHIELD, POST ACCELERATOR: Mfr 28480, P/N 00180-01217. SPACER, FRONT: Mfr 28480, P/N 5000-0449.

SPACER, REAR: Mfr 28480, P/N 5000-0469. KIT, RACK MOUNT: Mfr 28480, P/N 5060-0462.

GASKET: RFI; Mfr 07700, P/N 85-90053.

Not Used.

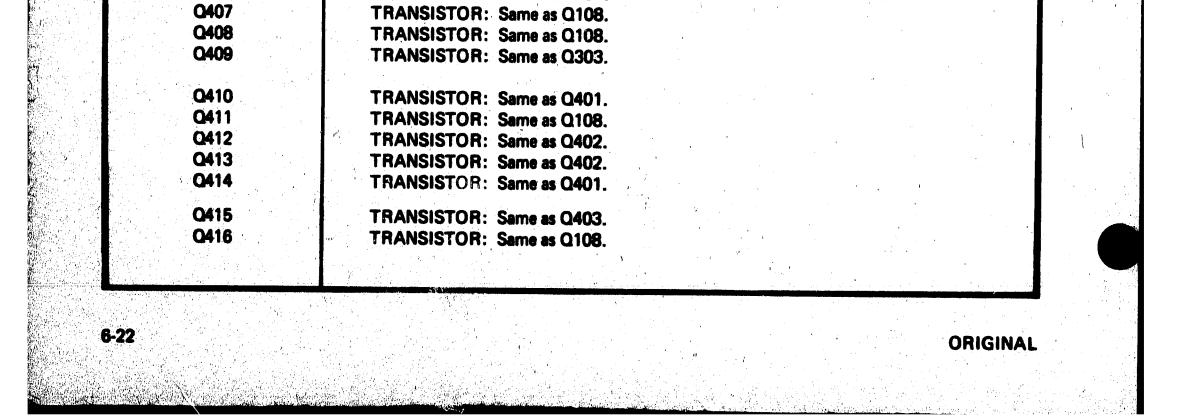
TRANSISTOR, SILICON, NPN: Mfr 04713, P/N SS2188.

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Table 6-3. Military Part No. (Cont'd.)

Model 180ER

Ref Desig	Description
Q102	TRANSISTOR: Some as Q101.
Q103	TRANSISTOR, SILICON, PNP: Mfr 04713, P/N SS2123.
Q104	TRANSISTOR, SILICON, NPN: MIL type 2N3119.
Q105	TRANSISTOR, SILICON, PNP: Mfr 04713, P/N SS2111.
Q106	TRANSISTOR, SILICON, NPN: MIL type 2N3440.
	A 13 CHOICH, SILICON, MPN: MIL type 203440.
Q107	TRANSISTOR: Same as Q106.
Q108	TRANSISTOR, SILICON, NPN: Mfr 01295, P/N SK1124.
Q109	TRANSISTOR: Same as Q108.
Q110	TRANSISTOR, SILICON, PNP: MIL type 2N3638.
Q111	TRANSISTOR: Same as Q110.
0200	Not Used.
Q201	TRANSISTOR, SILICON, FIELD-EFFECT, N CHANNEL: Mfr 05397, P/N F1151
0202	TRANSISTOR, SILICON, NPN: Mfr 01295, P/N SM6924.
0203	TRANSISTOR, GERMANIUM, PNP: MIL type 2N2635.
Q204	TRANSISTOR: Same as Q101.
0205	TRANSISTOR: Same as Q108.
Q206	TRANSISTOR: Same as Q101.
Q207	TRANSISTOR: Same as Q101.
Q208	TRANSISTOR: Same as Q105.
Q209	TRANSISTOR: Same as Q104.
Q210	TRANSISTOR: Same as Q103.
Q211	TRANSISTOR: Same as Q105.
0212	TRANSISTOR: Same as Q104.
Q213	TRANSISTOR: Same as Q103.
Q300	
Q301	Not Used.
	TRANSISTOR, SILICON, NPN: Mfr 07263, P/N S3620.
Q302	TRANSISTOR: Same as Q108.
Q303	TRANSISTOR, SILICON, NPN: MIL type 2N3053.
Q304	TRANSISTOR, SILICON, NPN: Mfr 04713 P/N SJ1266.
Q400	Not Used.
Q401	TRANSISTOR, SILICON, NPN: MIL type 2N3055.
Q402	TRANSISTOR, SILICON, NPN: Mfr 04713, P/N SM8158.
Q403	TRANSISTOR, SILICON, NPN: Mfr 04713, P/N MPS3417.
Q404	TRANSISTOR: Same as Q108.
Q405	TRANSISTOR: Same as Q303.
Q406	TRANSISTOR: Same as Q401.
0407	TRANSISTOR, Same as O100



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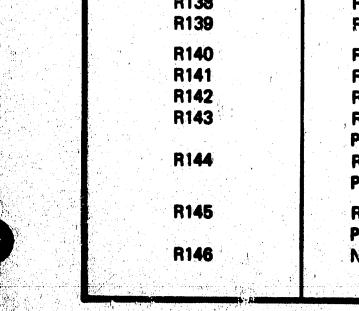
Table 6-3. Military Part No. (Cont'd.)

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Section VI

6-23

Ref Desig	Description
R100	Not Used.
R101	RESISTOR: MIL type RN60C5111F.
K102	RESISTOR: MIL type RN50C2000F.
R103	RESISTOR: Same as R102.
R104	RESISTOR: MIL type RN50C1000F.
R105 R106 R107 R108 R109	RESISTOR: MIL type RN60C5112F. RESISTOR, VARIABLE, COMPOSITION: 10k ohms ±20% 1/4; mfr 28480, P/N 2100-1904. RESISTOR: MIL type RN60C2471F. Not Used. Not Used.
R110	Not Used.
R111	RESISTOR: Same as R104.
R112	RESISTOR: Same as R104.
R113	RESISTOR: Same as R104.
R114	RESISTOR: MIL type RN60C6191F.
R115	RESISTOR: MIL type RN60C3920F.
R116	RESISTOR: MIL type RN60C6812F.
R117	RESISTOR: MIL type RN65C5620F.
R118	RESISTOR: Same as R102.
R119	RESISTOR: MIL type RN65C1302F.
R120	RESISTOR: MIL type RN60C1503F.
R121	RESISTOR: Same as R119.
R122	Not Used.
R123	Not Used.
R124	Not Used.
R125	RESISTOR: MIL type RN60C1001F.
R126	RESISTOR: MIL type RN65C2002F.
R127	RESISTOR: MIL type RN60C5110F.
R128	RESISTOR: MIL type RN60C8251F.
R129	RESISTOR: Same as R101.
R130	RESISTOR: MIL type RN60C3651F.
R131	RESISTOR: MIL type RN60C2001F.
R132	RESISTOR: MIL type RN60C8250F.
R133	RESISTOR, FIXED, METAL OXIDE: 68k ohms ±5%, 1w; mfr 14674, P/N C32-6802J.
R134	Not Used.
R135	Not Uzad.
R136	RESISTOR: Same as R126.
R137	RESISTOR: MIL type RN60C1303F.
R138	RESISTOR: Same as R137.



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RESISTOR: Same as R137. RESISTOR: MIL type RC07GF2R7J.

RESISTOR: Same as R131. RESISTOR: Same as R102. RESISTOR: Same as R126. RESISTOR, FIXED, METAL FILM: 50 ohms ±0.1%, 1/8w; mfr 19701, P/N MF5C-C1951B. RESISTOR, FIXED, METAL FILM: 1.95k ohms ±0.1%, 1/8w; mfr 19701,

P/N MF5C-C1951B. RESISTOR, FIXED, METAL FILM: 17.82k ohms ±0.1%, 1/2w; mfr 28480, P/N 0698-5421. Not Used.

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Table 6-3. Military Part. No. (Cont'd.)

Model 180ER

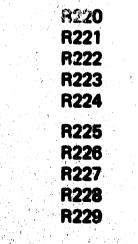
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Ref Desig	Dascription
R147 R148 R149 R150 R151	Not Used. Not Used. RESISTOR: MIL type RN60C2432F. RESISTOR: Same as R129. RESISTOR: MIL type RN60C4321F.
R152 R153 R164 R166 R166	RESISTOR: Same as R149. RESISTOR: Same as R129. RESISTOR: Same as R151. RESISTOR: MIL type RN6002431F. RESISTOR: Same as R131.
R157 R158 R159 R160 R161	RESISTOR: Same as R129. RESISTOR: Same as R155. RESISTOR: Same as R131. RESISTOR: Same as R129. RESISTOR: Same as R139.
R200 R201 R202 R203 R204	RESISTOR: Same as R139. Not Used. RESISTOR: MIL type RN60C1003F. RESISTOR: MIL type RN65C1004F. RESISTOR: Same as R104. RESISTOR: MIL type RN70C1822F.
R205 R206 R207 R208 R209	RESISTOR: MIL type RN60C2210F. RESISTOR: MIL type RN70C2472F. RESISTOR, VARIABLE, COMPOSITION: 50k ohms ±20%, 1/5w; mfr 28480, P/N 2100-1418. RESISTOR: MIL type RN60C7501F. RESISTOR, FIXED, METAL FILM: 3874 ohms ±0.1%, 1/8w; mfr 28480, P/N 2100-1418.
R210 R211 R212 R213 R214	RESISTOR: MIL type RN60C8252F. RESISTOR, VARIABLE COMPOSITION: 50k ohms 30% 1/2w; mfr 28480 P/N 2100-2089. Not Used. Not Used. Not Used.
R215 R216 R217 R218	RESISTOR: Same as R128. RESISTOR: MIL type RN65C6813F. RESISTOR: Same as R104. RESISTOR, VARIABLE, COMPOSITION, OVAL: 100k ohms 20%, mfr 28480, P/N 2100-2076.



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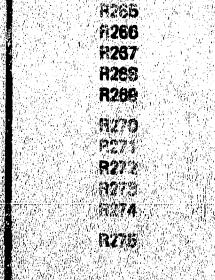
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RESISTOR: Same as R104. Part of R218. RESISTOR: Same as R131. RESISTOR: MIL type RN65C3322F. Not Used.

RESISTOR: Same as R155. Not Used. Not Used. Not Used. RESISTOR: Same as R107.

Model 190ER	Table 6-3. Milltary Part No. (Cont.d.)	tion
Ref Desig	Duspription	
R230 R231 R232 R233 R234	RESISTOR: MIL type RN60C1102F. RESISTOR: Serve at R130. RESISTOR: MIL type RN66C1501F. Not Used. RESISTOR: MIL type RN70C2212F.	
R235 R238 R237 R238 R239	RESISTOR: MIL type R/060C3920F. Not Used. RESISTOR: Same as #102 MESISTOR: MIL type RN70C1212F. RESISTOR: MIL type RN50C1822F.	
R240 R241 R242 R243 R243 R244	Not Used. Not Used. Not Used. RESISTOR:/ Seme as R139.	
R246 R246 R247 R243	RESISTOR: MIL type RN60C30R1F. RESISTOR, VARIABLE, WIRE WOUND: 100 ohms ±5% 1w; mfr 26480, P/N 2100-1773. RESISTOR: MIL type RN60C1500F. RESISTOR, VARIABLE, WIRE WOUND: 200 ohms ±5%, 1w; mfr 28480,	
R249	P/N 2100-1773. RESISTOR: MIL type RN60C.3320F.	
R260 (7251 R252	RESISTOR, VARIABLE, WIRE WOUND: 1k ohms ±10%, 1/2w; mfr 19701, P/N MF7C-D2152F. RESISTOR: MIL type RN60C1621F. RESISTOR, FIXED, METAL FILM: 21.5k ohms ±1%, 1/2w; mfr 19701, P/N METC D21525	
R253 R254	P/N MF7C-D2152F. RESISTOR, VARIABLE, WIRE WOUND: 5k of mis 15%, 1w; mfr 28480, P/N 2100-0741. RESISTOR: Same as R252.	
R255 R256 R237 R259 R259	Not Used. Not Used. RESISTOR: Serve as R137. RESISTOR: Same as R208. RESISTOR: MIL type RN60C1501F.	
R260 R261 R262 R203	Not Used. RESISTOR: Seme as R225. RESISTOR: Seme as R107. RESISTOR: MIL type RM60C5621F.	

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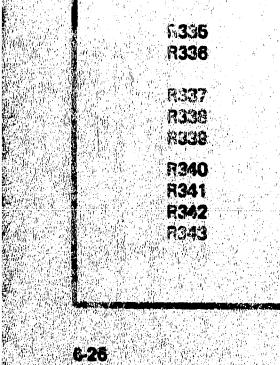
Nor Limits. Not Used.

e de Constantes Anna Constantes Mor Used. RESISTOR: Same as R130. RESISTOR: Seme of R232. HESISTOR: Serie as R235. RESISTOR: Some os R234 Not Used. RESISTOR: Seme as A 102. No: Idred.

RESISTOR: Some as R238.

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Section MI	Table 6-3. Military Part No. (Cont.d.) Model 180ER
Raf Desig	Description
R300	Not Used.
R301 R302	RESISTOR: Same as R139. RESISTOR, VARIABLE, METAL FILM: 100k ohms ±20%; mfr 28480,
R303 R304	P/N 2100-0943. RESISTOR: MIL type RN85D9503F. RESISTOR: MIL type RN60C1002F.
R305	RESISTOR, FIXED, METAL FILM: 30 megohms ±2%, 1/2w; mfr 03888,
R306	P/N HV2000N5. Not Used.
R307	Not Used.
R308	Not Used.
R309	Not Used.
R310	Not Used.
8311	Not Used.
R312 R313	Not Used. RESISTOR: Same as R304.
R314	RESISTOR: Same as R129.
R315	RESISTOR, FIXED, CARBON FILM: 2.49 mogohms ±1%, 1/2w; mfr 28480,
R?16	P/N 0698-3553. RESISTOR: Same as R131.
R317	RESISTOR: Same as R125.
8318	RESISTOR: Same as R201.
H 319	RESISTOR: Same as R104.
R320	RESISTOR: MIL type RN70C5110F.
R 321	RESISTOR: Same as R201.
R322	i Not Liseal
R329	Flot Lisad. Flot Lizad.
8325	
N326	RESISTOR, FIXED, COMPOSITION: MIL type RN70C2202F. RESISTOR, VARIABLE, COMPOSITION: 1 magohim ±20% lin 2/5w; mfr 28480, P/N 2100-1618.
R327	RESISTOR, FIXED, DEPC: 29 megohins ±10% 1w; mfr 28480, P/N 0836-0003.
. 	RESISTOR: MIL type RC07GF105J.
R320	Not Used.
Fi330	RESISTOR: MIL type RN60C4322F.
M321	RESISTOR: Same as R219.
	RESISTOR: Same as R330.



RESISTOR: Some as R125.

RESISTOR, VARIABLE, METAL FILM: 20k ohms ±30%; mfr 73138, P/N 62P-R20K.

RESISTOR: Same as R125.

Not Used.

Not Used.

Not Used. RESISTOR: MIL typ. RC07GF153J.

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RESISTOR, FIXED, COMPOSITION: 8.25 mayohms ±5%, 1w; mfr 28480, P/N C66:5-5677



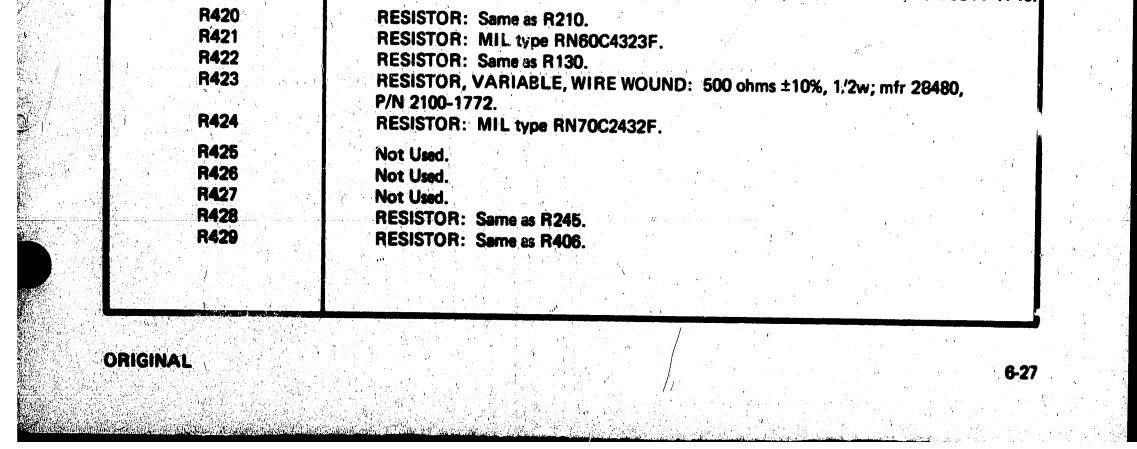
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Model 180ER

Table 6-3. Military Part No. (Cont'd.)

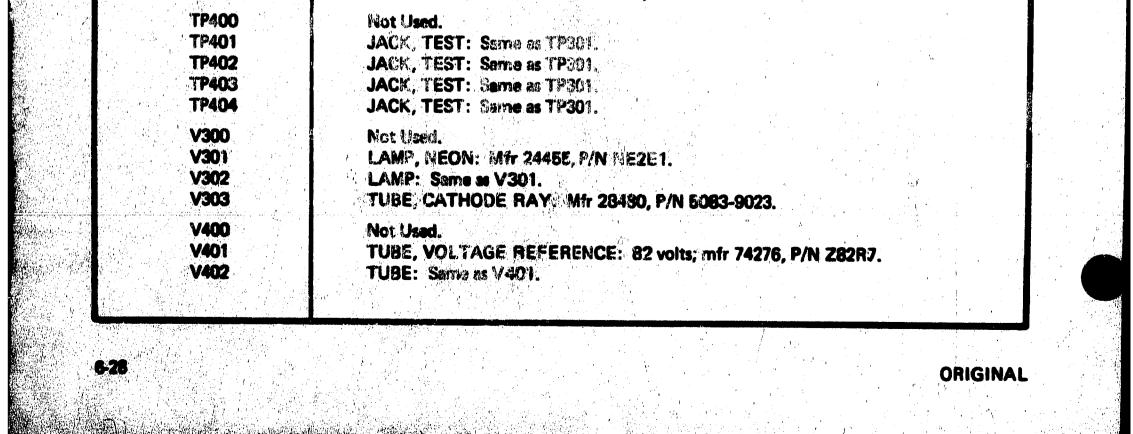
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Ref Desig	Description
R344	RESISTOR, VARIABLE, COMPOSITION: 5 megohms ±10%, 1/2w; mfr 28480, P/N 2100-1906.
R34 5	RESISTOR, FIXED, COMPOSITION: 16.25 megohms ±5%, 1w; mfr 28480, P/N 0698-5678.
R346	RESISTOR, FIXED, COMPOSITION: 100k ohms ±5%, 1/4w; mfr 01121, P/N CB1045.
R347	RESISTOR, VARIABLE, COMPOSITION: 50k ohms ±20%, 1/2w; mfr 28480, P/N 2100-1905.
R348	RESISTOR, VARIABLE, METAL FILM: 50k ohms ±30%; mfr 73138, P/N 62P-R50K
R349 R350	RESISTOR: MIL type RN60C3322F. RESISTOR, VARIABLE, WIRE WOUND: 100 ohms ±10%, 2w; mfr 28480, P/N 2100-1901.
R351 R352 R353	RESISTOR: Same as R125. RESISTOR: Same as R125.
R354	RESISTOR: Same as R219. RESISTOR: Same as R330.
R400 R401 R402 R403 R404	Not Used. RESISTOR: Same as R125. RESISTOR, FIXED, WIRE WOUND: 15 ohms ±5%, 2w; mfr 28480, P/N 0811-178 RESISTOR, FIXED, METAL FILM: 100k ohms ±1%, 1/8w; mfr 28480, P/N 0757-0465. RESISTOR: Same as R125.
R405 R406 R407 R408 R409	RESISTOR: MIL type RN60C82R5F. RESISTOR: MIL type RN70C3012F. RESISTOR: Same as R263. RESISTOR: Same as R129. RESISTOR: Same as R223.
R410 R411 R412 R413 R414	RESISTOR: Same as R245. RESISTOR: Same as R263. RESISTOR, VARIABLE, WIRE WOUND: 2k ohms ±10%, 1/2w; mfr 28480, P/N 2100-1774. RESISTOR: MIL type RN70C6812F. Not Literd
R415 R416 R417 R418 R419	Not Used. Not Used. Not Used. RESISTOR: MIL type RN70C30R1F. RESISTOR: MIL type RN70C3322F. RESISTOR, FIXED, WIRE WOUND: 0.36 ohms ±5%, 2w; mfr 28480, P/N 0811-1;



Model 1805R

Ref Desig	Description
R430 R431 R432 R433 R433 R434	RESISTOR: Same as R419. RESISTOR: Same as R201. RESISTOR: MIL type RN60C3323F. RESISTOR: Same as R130. RESISTOR: Same as R423.
R435	RESISTOR: Same as R424.
R435	Not Used.
R437	Not Used.
R438	Not Used.
R439	RESISTOR, FIXED, WIRE WOUND: 10 ohms ±5%, 2w; mfr 28490, P/N 0811-1678.
R440	RESISTOR: Same as R201.
R441	RESISTOR: Same as R125.
R442	RESISTOR: Same as R405.
R443	RESISTOR: Same as R406.
R444	RESISTOR: Same as R263.
R445	RESISTOR: Same as R201.
R446	RESISTOR: Same as R223.
R447	RESISTOR: Same as R245.
R448	RESISTOR: Same as R151.
R449	RESISTOR: Same as R250.
R450	RESISTOR: Same as R252.
S100	Not Used.
S101	SWITCH, ROTARY: Includes R211; mfr 28480, P/N 3100-1344.
S102	SWITCH, PUSHBUTTON: DPDT; mfr 82309, P/N 12S1-032.
S200	Not Used.
S201	SWITCH, SLIDE: DPDT, 1/2 amp, 125 vac; mfr 79727, P/N G126.
S202	SWITCH, SLIDE: DPDT, 1/2 amp, 125 vac; mfr 28480, P/N 3101-0982.
S203	SWITCH, ROTARY: 3-position; mfr 28480, P/N 3100-1345.
S400	Not Used.
S401	SWITCH, TOGGLE: DPDT, 5 amp 115 vac; mfr 90353, P/N 7201-WHT-GW.
S402	SWITCH, SLIDE: DPDT, VOLTS AC, mfr 82389, P/N 11A-1037.
T301	TRANSFORMER, HIGH VOLTAGE: Mfr 28480, P/N 00180-60801.
T400 T401	Not Used. TRANSFORMER, POWER: 50/1000 cps at 115/230 vac input, 4.9/6.9/9.4/16.4/ 21.3/106 vac output, solder type terminals; mfr 28480, P/N 9100-1109.
TP300	Not Used.



Ref Dasig Disoriation VR300 Not Used. VR301 DIODE, ZENER: 7.2v, 400 mw; mfr 01281, P/N PS182478. VR302 DIODE, ZENER: 10v, 400 mw; mfr 01281, P/N PS182478. VR400 Not Used VR401 DIODE, ZENER: 5.23v, 400 mw; mfr 01281, P/N PS18233A. VR402 DIODE, ZENER: 5.4v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61650. VR403 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61656. W4 CABLE, URTICAL DEFLECTION: Mfr 28480, P/N 00180-61656. W4 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. W6 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61656. W7 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61652. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61652. W9 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 1000-0123. XF401 POST, FUSE: Sameas XF401. XF401	Node	N 180E R	Table 6-3. Military Part No. (Cont'd.)	Section
VR301 DIODE, ZENER: 7.2v, 400 mw; mfr 01281, P/N PS18247B. VR302 DIODE, ZENER: 10v, 400 mw; mfr 01281, P/N PS18260A. VR400 Not Used VR401 DIODE, ZENER: 5.23v, 400 mw; mfr 01281, P/N PS18233A. VR402 DIODE, ZENER: 5.4.ev, 400 mw; mfr 01281, P/N PS18233A. VR403 DIODE: Sense as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. W2 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626. W4 CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650. W5 CABLE, HORIZONTAL DEFLECTION. Mfr 28480, P/N 00180-61656. W6 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653. W7 CABLE, MORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61653. W7 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61657. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61652. W101 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61654. VF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 100180-61654. XF400 Not Used. XF401 POST, FUSE: Same as XF401. XF402 POST, FUSE: Same as XF403.		Ref Desig	Description	
VR302 DIODE, ZENER: 10v, 400 mw; mfr 01281, P/N PS18280A. VR401 Not Used VR402 DIODE, ZENER: 5.23v, 400 mw; mfr 01281, P/N PS18233A. VR403 DIODE, ZENER: 54.8v, 400 mw; mfr 04713, P/N S210938-395. VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61670. W2 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61650. W4 CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650. W5 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653. W7 CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61653. W7 CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61654. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61655. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61655. W9 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61652. W101 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 10180-61674. XF400 Not Used. XF401 POST, FUSE: Same as XF401. XF403 BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123. XF404 BLOCK, THREE-FUSE: Same as XF403. <tr< td=""><td></td><td>VR300</td><td>Not Used.</td><td></td></tr<>		VR300	Not Used.	
VR302 DIODE, ZENER: 10v, 400 mw; mfr 01281, P/N PS18260A. VR400 Not Used VR401 DIODE, ZENER: 5.23v, 400 mw; mfr 01281, P/N PS18233A. VR402 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 CABLE, ZENER: 54.6v, 400 mw; mfr 04713, P/N S210939-395. VR403 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61650. W4 CABLE, WERTONTAL DEFLECTION : Mfr 28480, P/N 00180-61653. W7 CABLE, MORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61652. W9 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61654. W101 CABLE POWER INPUT: Mfr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008. XF400 Not Used		VR301	DIODE, ZENER: 7.2v, 400 mw; mfr 01281, P/N PS18247B.	
VR401 DIODE, ZENER: 5.23v, 400 mw; mtr 01281, P/N PS18233A. VR402 DIODE, ZENER: 54.8v, 400 mw; mtr 04713, P/N S210939-395. VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mtr 28480, P/N 00180-61617. W2 CABLE, VERTICAL DEFLECTION ASSY: Mtr 28480, P/N 00180-61626. W4 CABLE, SWEEP GATE OUTPUT: Mtr 28480, P/N 00180-61650. W5 CABLE, HORIZONTAL DEFLECTION: Mtr 28480, P/N 00180-61656. W6 CABLE, LOW VOLTAGE SUPPLY: Mtr 28480, P/N 00180-61656. W6 CABLE, LOW VOLTAGE SUPPLY: Mtr 28480, P/N 00180-61656. W7 CABLE, HORIZONTAL MAGNIFIER: Mtr 28480, P/N 00180-61655. W7 CABLE, HORIZONTAL MAGNIFIER: Mtr 28480, P/N 00180-61655. W8 CABLE, TRANSFORMER ASSY: Mtr 28480, P/N 00180-61652. W401 CABLE DISPLAY SWITCH: Mtr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mtr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mtr 28480, P/N 00180-61654. XF400 Not Used. XF401 POST, FUSE: Same as XF401. XF402 POST, FUSE: Same as XF403. XG304 CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041. X		VR302		į.
VR401 DIODE, ZENER: 5.23v, 400 mw; mfr 01281, P/N PS18233A. VR402 DIODE, ZENER: 54.8v, 400 mw; mfr 04713, P/N S210939-395. VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. W2 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626. W4 CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650. W5 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. W6 CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61656. W6 CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61656. W7 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61655. W7 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61655. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61652. W9 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 00180-61654. XF400 Not Used. XF401 POST, FUSE: Same as XF401. XF402 POST, FUSE: Same as XF403. XC304 CONNECTOR: IST as as XI304. X0401 CONNECTOR		an taon ang panganan panganan ka		
VR402 VR403DIODE, ZENER: 54.8v, 400 mw; mfr 04713, P/N S210939-395, DIODE: Same as VR402.W1 W2CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626.W4 W5 W6 W6 W7 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61650. CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653. CABLE, HORIZONTAL MARNESS: Mfr 23480, P/N 00180-61653. CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61654.W7 W8 W8CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61655.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61654.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400 XF401 XF402 POST, FUSE: Same as XF401.XF404 XF403 BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404 X60402 CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.X0401 X0402 CONNECTOR: Same as X0304.X0402 X0403X0403X0404 X0402X0401 X0403				
VR403 DIODE: Same as VR402. W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. W2 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61626. W4 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61656. W5 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. W6 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653. W7 CABLE, MAIN HARNESS: Mfr 28480, P/N 00180-61653. W8 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61655. W8 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658. W101 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008. XF400 Not Used. XF401 POST, FUSE: Same as XF401. XF402 POST, FUSE: Same as XF403. X0304 CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041. X0401 CONNECTOR: Same as X0304. X0402 CONNECTOR: Same as X0304.				
W1 CABLE, COAX, ASSY: Mfr 28480, P/N 00180-61617. W2 CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626. W4 CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650. W5 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61658. W6 CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653. W7 CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655. W8 CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657. W9 CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61655. W9 CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 00180-61652. W401 CABLE POWER INPUT: Mfr 28480, P/N 00180-61654. XF301 BLOCK, SINGLE-FUSE: Mfr 28480, P/N 00180-61674. XF400 Not Used. XF401 POST, FUSE: Mfr 75915, P/N 342014. XF402 POST, FUSE: Same as XF401. XF403 BLOCK, THREE-FUSE: Same as XF403. X0304 CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041. X0401 CONNECTOR: Same as XU304. X0402 CONNECTOR: Same as XU304.				
W2CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626.W4CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650.W5CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656.W6CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653.W7CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655.W8CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61654.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.SF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		VNAUJ	DIODE: Same as VH402.	
W2CABLE, VERTICAL DEFLECTION ASSY: Mfr 28480, P/N 00180-61626.W4CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650.W5CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656.W6CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653.W7CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655.W8CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61654.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ403CONNECTOR: Same as XU304.		W1	CARLE COAN ASSY. MA 29490 DIN 00190 61617	
W4CABLE, SWEEP GATE OUTPUT: Mfr 28480, P/N 00180-61650, CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61653, CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653, CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655, CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657,W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658, CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658,W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652,W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61652,W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674,XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008,XF400Not Used,XF401POST, FUSE: Same as XF401,XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123,XF404BLOCK, THREE-FUSE: Same as XF403,X0304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041,X0401CONNECTOR: Same as X0304, X0403X0403CONNECTOR: Same as X0304,				
W5 W6 W6CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653. CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655. CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658. CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 00180-61674.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304. CONNECTOR: Same as XQ304.			CABLE, VERTICAL DEFLECTION ASSY: MIT 20480, 7/N 00180-01020.	
W5 W6 W6CABLE, HORIZONTAL DEFLECTION: Mfr 28480, P/N 00180-61656. CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653. CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655. CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658. CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 00180-61674.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304. CONNECTOR: Same as XQ304.	n an	W4	CABLE, SWEEP GATE OUTPUT: Mfr 28480 P/N 00180-61650	
W6CABLE, LOW VOLTAGE SUPPLY: Mfr 28480, P/N 00180-61653. CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61655. CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61658.W101CABLE DOWER INPUT: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61654.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Same as XF401.XF402BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.BLOCK, THREE-FUSE: Same as XF403.X0304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.X0401CONNECTOR: Same as X0304.X0402CONNECTOR: Same as X0304.				
W7CABLE, MAIN HARNESS: Mfr 23480, P/N 00180-61665. CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Same as XF401.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.				
W8CABLE, HORIZONTAL MAGNIFIER: Mfr 28480, P/N 00180-61657.W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XO401CONNECTOR: Same as XU304.XO402CONNECTOR: Same as XU304.				
W9CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		W8		
W101CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.				
W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ402CONNECTOR: Same as XQ304.		W9	CABLE, TRANSFORMER ASSY: Mfr 28480, P/N 00180-61658.	N - A
W401CABLE POWER INPUT: Mfr 28480, P/N 00180-61674.XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.				. '
XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		W101	CABLE DISPLAY SWITCH: Mfr 28480, P/N 00180-61652.	
XF301BLOCK, SINGLE-FUSE: Mfr 28480, P/N 1400-0008.XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XO304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		NAAAA	CARLE DOWER INPUT: NO COMP. DW. COMP. COMP.	
XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		W4U I	CABLE POWER INPUT: MTr 28480, P/N 00180-61674.	
XF400Not Used.XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		XE301	BLOCK SINGLE-EUSE, MF 28480 B/N 1400 0008	
XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.			BLOCK, SHIGLE-FUSE. MII 20400, F/N 1400-0008.	1 A.
XF401POST, FUSE: Mfr 75915, P/N 342014.XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		XF400	Not Used	
XF402POST, FUSE: Same as XF401.XF403BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123.XF404BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.				
XF403 XF404BLOCK, THREE-FUSE: mfr 28480, P/N 1400-0123. BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401 XQ402CONNECTOR: Same as XU304. CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.				
XF4C4BLOCK, THREE-FUSE: Same as XF403.XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.				
XQ304CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		XF4C4		
XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		. I.		
XQ401CONNECTOR: Same as XU304.XQ402CONNECTOR: Same as XQ304.XQ403CONNECTOR: Same as XQ304.		XQ304	CONNECTOR, INSULATED: Two pin; mfr 28480, P/N 1200-0041.	
XQ402 CONNECTOR: Same as XQ304. XQ403 CONNECTOR: Same as XQ304.				
XQ403 CONNECTOR: Same as XQ304.		XQ401	CONNECTOR: Same as XU304.	
		XQ402	CONNECTOR: Same as XQ304.	

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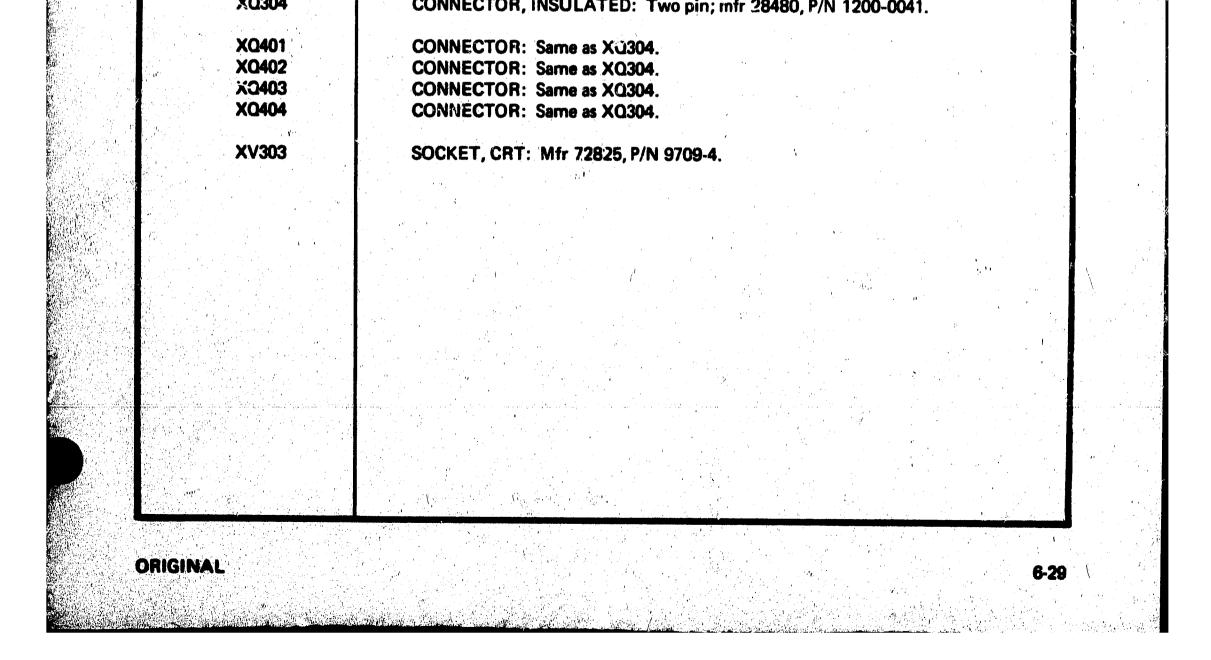


Table 6-4. Code List of Manufacturers

Model 180ER

1	Code Ne.	Manufacturer	Address
	00000	U.S.A. Common	Any supplier of U.S.
	00136	NcCoy Electronics	Wount Holly Springs, Pa.
	00213		Pochester, N. Y.
,	00287	Cenco Inc.	Danielson, Conn.
	00334		Colton, Calif.
	00348		Valley Stream, N.Y.
	00373		Cherry Hill, N. J.
	00654		New Bedford, Mass.
	00773	Amp. Inc. Aircraft Radio Corp.	Harrisburg, Pø.
ł	00781	Craven Ltd.	Boonton, N.J. Whitby, Ontario Canada
,	00815	Northern Engineering Labor	
			Burlington, Wis.
	00853	Sangamo Electric Co., Pici	kens Div. Pickens, S.C.
	00866	Goe Engineering Co.	City of Industry, Cai.
	00891	Carl E. Holmes Corp.	Los Angeles, Calif.
	00929	Microlan Inc.	Livingston, N.J.
	01002	General Electricico, Capa	citor Deot.
			Hudson Falls, N.Y.
	01009	Alden Producta Cu.	Brockton, Mass.
÷		Allen Bradley Co.	Milwaukee, Wis.
	01253		Beverly Hills, Calif.
	01281		Lawndale, Calif.
	01295	Texas instruments, Ind.,	
		🐁 Transistor Products Div.	Dallas, Texas
	01349	The Alliance Mfg. Co.	Alliance, Ohio
	01538	Small Parts Inc. 24	Los Angeles, Calif.
	01589		Van Nuys, Calif.
	01670	Gudebrad Bros. Silk Co.	New York, N. Y.
	61930	Amerack Corp.	Rockford, III.
	01961	Pulse Engineering Co.	Santa Clara, Calif.
	02114	Ferroxcube Corp. of Americ	
	02116	Wheelook Signals, Inc.	Long Branch, N. J.
	02286	Cole Rubber and Plastics I	
	02660	Amphenol-Borg Etectronice	
	02735	Radio Corp. of America, Si	
	6173 71	and Moterials Biv	Somerville, N. J.
	62371	Vocaline Co. of America, I	Old Saybrook, Conn.
	02777	Hapkins Engineering Co.	San Fernando, Calif.
	02875	Hudson Toq' & Die Cu.	Newark, N. J.
	03508	G. E. Semiconductor Prod.	Dept. Syracuse, N. Y.
	03705		Dayton, Ohio
	03797	Eldema Corp.	Compton, Calif.
	03918	Parker Seal. Co.	Los Angeles, Calif.
ì	03877	Transitron Electric Corp.	Wakefield, Mass.
	88820	Pyrolilm Resistor Co., Inc	Cedar Knolls, N. J.
	03954	Singer Co., Diehl Div.	
		Finderne Plant	Sumerville, N.J.
	04(09	Arrow, Hart and Hegeman E	lect. Co.
	e i statione Statione		Hartford, Conn.
1	04013	Taurus Corp.	Lambertville, N. J.
	04062	Arco Electronic Inc.	Grant Neck, N.Y.
••	94217	Essen Wire	Los Angeles, Calif.
ł	04222	Hi-Q Division of Aerovax	Myrtie Beach, S. C.
	04354		Wheeling, III.
:	04404	Dymec Division of Hewlett-	
			Palo Alto, Calif.
	04651	Sylvania Electric Products,	
j		Device Div.	Mountain View, Calif.
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No.	Manufacturer	Adres#
05245	Components Corp,	Chicago, III.
	Westinghouse Electric Corp.	
	Semi-Conductor Dept.	Youngwood, Pa.
05347		San Mateo, Calif.
05397		
		New York, N.Y.
05574	Wiking Ind. Inc.	Conoga Park, Calif.
05593	Store Electro-Plastics Inc.	Sunnyvale, Calif.
05616	Cosma Plastic	
	(c/o Electrical Spec. Co.) Cleveland, Ohio
05624		Rockford, 111.
05728	Tiffen Optical Co.	
	Roslyn Heigh	its, Long Island, N.Y.
05729	Metra Tel Corp.	Westbury, N.Y.
05783	Stawart Engineering Co.	Santa Cruz, Calif.
05620	Wakefield Engineering Inc.	Wakefield, Mass.
06004	Bassick Co., Div. of Stewar	rt Warner Corp.
		Bvidgeport, Cons.
06090	Raychem Corp.	Redwood City, Calif.
	Bausch and Lomb Optical Co	o. Rochester, N.Y.
06402	E.T.A. Products Co. of Am	erica Chicago, III.
06540	Amatom Electronic Hardware	Co., Inc.
		New Rochelle, N.Y.
06555	Beede Electrical Instrument	Co., Inc.
		Penacook, N. H.
06666	General Devices Co., Inc.	Indianapolis, Ind.
06751	Components Inc., Ariz. Div.	
06812	Turrington Mfg. Co., West E	Div.
		Van Nuys, Calif.
06980	Varian Assoc. Eimac Div.	San Carlos, Calif.
07088.		Van Nuys, Calif.
07126	Digitran Co.	Pasadena, Calif.
07137		
07138	Westinghouse Electric Corp.	
	Electronic Tube Div.	Elmira, N.Y.
07149		New York, N.Y.
07233		City of Industry, Calif.
07256	Silicon Transistor Corp.	Carle Place, N.Y.
07261	Avnet Corp.	Culver City, Calif.
07263	Fairchild Camera & Inst. Co	
	Semiconductor Div.	Mountain View, Calif.
07322	Minnusota Rubber Co.	Minucapolis, Minn.
07387		Monterey Park, Calis
07397	Sylvania Elect. Prod. Inc.,	
	· · · · · · · · · · · · · · · · · · ·	Mountain View, Calif.
07700	Technical Wire Products Inc	
07829	Bodine Elect. Co.	Chicago, III.
07910	Continental Device Corp.	Hawthorne, Calif.
07933	Raytheon Mfg. Co.,	A constant a first state of the
0 10 00	Sémiconductor Div.	Mountain View, Calif.
07980	Hewlett-Packard Co., Booni	
601 AF	the formation of the second	Rockaway, N. J.
08145		Los Angeles, Calif.
08289	Blinn, Delbert Co.	Pomona, Calif.
08358	Burgess Battery Co.	Calle Catala Carata
		Falls, Ontario, Canada
	Deutsch Fastener Corp.	Los Angeles, Calif.
	Bristol Co., The	Waterbury, Conn.
	Stoan Company	Sun Valley, Calif.
08718	ITT Cannon Electric Inc., F	
00103	Notional Dadia Lab. Inc.	Phoenix, Arizona

No.	Manufactorer	Address
	n an	
09145	 Tech, Ind. Inc. Atohm Electro Assemblins, Inc. 	
09353		Chicago;;; III. Newton, Mass.
09569	Mallu y Battery Co. of	Foranta, Ontaria, Canada
09922		Norwalk, Conn.
10214		
10411	Ti-Tal, Inc.	Berkeley, Calif.
10646	•	Niagara Falls, N.Y.
11236		Berne, Ind.
11237	Chicago Telephone of Cal	ifornia, Inc. So. Pasadena, Calif.
11242	Bay State Electronics Cor	
11312		
11314	National Seat	Downey, Calif.
11453	Precision Connector Corp.	Jamaica, N.Y.
11534		Costa Mesa, Calif.
11711	General Instrument Corp.,	
11717	Div., Products Group Imperial Electronic, Inc.	Newark, N.J. Buena Park, Calif.
11870	Melabs, Inc.	Palo Alto, Calif.
12040	National Semiconductor	Danbury, Conn.
12136	Philadelphia Handle Co.	Camden, N.J.
12361		Shady Grove, Pa.
12574	Gulton Ind. Inc. Data Syst	
12697	Clarostat Mfg. Co.	Albuquerque, N.M. Dover, N.H.
12728	Elmar Filter Corp.	W. Haven, Conn.
12859	Nippon Electric Co., Ltd.	Tokyo, Japan
12881	Metex Electronics Corp.	Clark, N.J.
12930,		Newport Beach, Calif.
12954	Dickson Electronics Corp.	Scottsdale, Arizona
13019	Airco Supply Co., Inc.	Witchita, Kansas
13103 13396	Thermolloy Telefunken (GmbH)	Dallas, Texas Honover, Germany
13835		
		Kansas City, Kansas
14099	Sem-Tech	Newbury Park, Calif.
14193	Calif. Resistor Corp.	Santa Monica, Calif.
14298	American Components, Inc	
14433	ITT Semiconductor, A Div	. of Int. Telephone West Palm Beach, Fla.
14493		
14655	Cornell Dublier Electic C	
14674		Corning, N.Y.
14752	Electro Cube Inc.	San Gabriel, Calif.
14960		San Jose, Calif.
15106	The Sphere Co., Inc.	Little Falls, N.J.
15203	Webster Electronics Co.	New York, N. Y.
15287 15291		Northridge, Calif. N. Hollywood, Calif.
15251		n, nullywood, calli.
	Garden	City, Long Island, N.Y.
15566	Amprobe Inst. Corp.	Lynbrook, N.Y.
15631		Costa Wesa, Calif.
15772	Twentieth Century Coil Sp	santa Clara, Cziif.
15801	Fenwal Elect. Inc.	Framingham, Mass.
15818	Ametco Inc.	Mt. View, Calif.
16037	Spruce Pine Mica Co.	Spruce Pine, N.C.

ORIGINAL

04713	Dakota Engr. Inc. Cu Motorola, Inc., Semiconductor Pro	ulver City, Cattr. Of od, Div. Phoenix, Arizona	8792 CB	tional Radio Lab. Ind S Electronics Semico Operations, Div of C.	c. onductor , B. S. Inc.	Lowell, Ma	.J. 16179 16352 16585	Spruce Pine Mica Co. Omni-Spectra Inc. Computer Diode Corp. Boots Aircraft Nut Corp. Ideal Prec. Meter Co., Inc.	Spruce Pine, I Farmington, I Lodi, Pasadena, C	Mich. N.J.
04773 04796 04814	Automatic Electric Co. Seguina Wire Co. Procision Coll Spring Co.	Northlake, III. Northlake, III. Wood City, Calif. El Monte Calif.	8984 Mel 9026 Bal	neral Electric Co, Mi I-Rain bcock Reläys Div, xas Capacitor Co,	h	p Dept. Cleveland, C ndianapolis, I osta Mesa, Ca Houston, Te	nd. 17109 111. 17474 xas 17554	Tranex Company Mo Components Inc.	Canoga Park, C untain View, C Biddeford,	Ind. Calif. Calif. , Ma.
	Cumponent Mfg. Service Co. W. Br Tuentieth Century Plastics, Inc.	ridgewater, Mass.					17745	Hamilin Metal Products Corp. Angstrohm Prec. Inc. No Siliconix Inc.	Akron, . Hollywood, C Sunnyvale, C	alif;

Model 180ER

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Table 6-4. Code List of Manufacturers (Cont'd.)

Code No.

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Code

Section VI

Code		
No.	Manufacturer	Address
17676	hallan Calas	
	McGraw-Edison Co.	Manchester, N. H.
1004	2 Power Design Pacific Inc. 3 Clevite Corp., Semiconduc	Palo Alto, Galif.
1040	S Greatie Cuib. 7 Semicunduc	
18324	Signatics Corp.	Palo Alto, Calif.
18476	Ty-Car Mfg. Co., Inc.	Sunnyvale, Calif. Holliston, Mass.
18486	TRW Elect, Comp. Div.	Des Plaines, 111,
18583	Curtis Instrument, Inc.	Mt. Kisco, N, Y.
18612	Vishay Instruments Inc.	Malvern, Pa.
10873	E.I. DuPont and Co., Inc.	Wilmington, Del.
	Durant Mfg. Co.	Milwaukee, Wis,
19315	The Bendix Corp., Navigat	ion & Control Div,
		Teterboro, N. J.
19500		s, Div. of
	McGraw-Edison Co.	West Orange, N.J.
19589		Baldwin Park, Calif.
19644		Horseheads, N.Y.
19/01	Electra Mfg. Co.	Independence, Kansas
	General Atronics Corp.	Philadelphia, Pa.
21226 21335		Long Island City, N.Y.
		New Britain, Conn.
23042	Fansteel Metallurgical Corp Texscan Corp.	
23783		Indianapolis, Ind.
	G.E. Lamp Division	d. Washington, D.C.
		Park, Cleveland, Ohio
24655	General Radio Co.	West Concord, Mass.
24681	Memcorinc., Comp. Div,	Huntington, Ind.
24796		luan Capistrano, Calif.
26365		New Rochelle, N.Y.
26462		inc.
		Carlstadt, N. J.
26851	Compac/Hollister Co.	Hollister, Calif.
26992		Lancaster, Pa.
27251	Specialities Mlg. Co., Inc.	Stratford, Conn.
28480		Pale Alto, Calif.
28520	Heyman Mig. Co.	Kenilworth, N. J.
30817	Instrument Specialties Co.,	
32172	C. F. Bechiving Tube Dent	Little Falls, N. J.
35434	G. E. Receiving Tube Dept. Lectrohm Inc.	Owensboro, Ky.
36196	Stanwych Coil Products Ltd.	Chicago, III.
		bury, Ontario, Canada
36287	Cunningham, W. H. & Kill, L	tri
		oronto Ontario, Canada
37.942	P.R. Mallory & Co. Inc.	Indianapolis, ind.
39543		Co. Akron, Ohio
40920	Miniature Precision Bearings	, inc. Keen., N.H.
42190	Muter Co.	Chicago, III,
	C. A. Norgren Co.	Englewood, Colo.
44655		Skokie, III.
46384	Penn Eng. & Mig. Corp.	Doylestown, Pa.
	Polaroid Corp.	Cambridge, Mass.
48620	Precision Thermometer & Inst	
40046	Mintervalia D. Daniar M. L	Southampton, Pa,
52000	Microwave & Power Tube Div Rowan Controller Co.	
52030	Sanborn Company	Westminster, Md.
54294	Shallcross Mig. Co.	Wallham, Mass.
55026	Simpson Electric Co.	Selma, N. C.
	Sonalane Carp.	Chicago, III. Elmslord, N.Y.
FLAND		Canatoria, M. Y.

No.	Manufacturer	Address
		Concernence and Concernence an
6211		Owasso, Mich.
6495	3 Ward-Leonard Electric Co.	Mt. Vernon, N.Y.
6509		
6629		
6634		Chicago, III.
0037	6 Minnesota Mining & Mlg. C	
7027	6 Allen Mig. Co.	St. Paul, Minn Hartford, Conn.
7030		New York, N.Y.
		inc inc
		Garden City, N.Y.
7041		org, Detroit Mich.
7048	5 Atlantic India Rubber Works	, Inc. Chicago, III,
7056	3 Amperite Co., Inc.	Union City, N. J.
7067		Minneapolis, Minn.
7090		Chicago, III.
70998		Cleveland, Ohio
71002		New York, N.Y.
71034 71041		Erie, Pa.
/1041	Boston Gear Works Div. of of Texas	
71218		Quincy, Mass.
71279		Willoughby, Ohio
71286		
71313		Paramus, N.J.
		indenhurst L. I., N. Y.
71400) Bussmann Mfg. Div. of McG	raw-Edison Co.
•		St. Louis, Mo.
71436		Chicago, Ill:
71447	Calif. Spring Co., Inc.	Pico-Rivera, Calif.
71450		Elkhart, Ind.
71468		Los Angeles, Calif.
71471		
71482 71590		Chicago, III.
11230	Centralab Div. of Globe Unit	
71616	Commercial Plastics Co.	Milwaukee, Wis.
71700		Chicago, 111. New York, N.Y.
71707		Providence, R. J.
71744		ks Chicago, III.
71785	Cinch Mlg. Co., Howard B.	Jones Div.
		Chicago, III.
71984	Dow Corning Corp.	Midland Much
72136	Electro Motive Mig. Co., Inc	. Willimantic, Conn.
/2619	Dialight Corp,	Brooklyn, N.Y
/2656	Indiana General Corp., Elec	
1 1000	Control Instrument Comm	. Keasby; N. J.
72699 72765		ap. Div. Newark, N.J.
77825	Drake Mfg. Co. Hugh H. Eby Inc.	Harwood Heights, 111.
72928	Hugh H. Eby Inc. 🧰 Gudeman Co.	Philadelphia, Pa.
	Elastic Stop Nut Corp.	Chicago, III.
72964	Robert M. Hadley Co.	Union, N.J.
72982	Erre Technological Products	
73061	Hansen Mfg. Co., Inc.	Inc. Erie, P/a. Princeton, Ind.
73076	H.M. Harper Co.	Chicago, III.
73138	Helipot Div. at Beckman Inst	, InC.
÷.,		Fullerton Calif
73293	Hughes Products Division of	Hughes
	Aircialt Co. N	lewoort Beach Calif
/3445	Amperex Elect Co. H	icksville, L.I., N.Y.

7389		Brooklyn, N.Y.
7390	5 Jennings Radio Mtg. Cor	p. San Jose, Calif.
7395	7 Groov-Pin Corp.	Ridgefield N. J.
7427	6 Signalite Inc.	Neptunt, N.J.
7445		Winchester, Mass
7486	1 Industrial Condenser Cor	D. Chicago III
7486	8 R.F. Products Division	of Amphenol-Borg
	Electronics Corp.	Danbury, Conn.
7497(Waseca, Minn
7504		Co. Philadolohia Pa.
75263	3 Keystone Carbon Co., In-	c. St. Marys, Pa.
	B CTS Knights Inc.	Sandwich III
75382		m Mt. Vernon, N.Y.
75818		Chicago, III.
75915		Des Plaines, 111.
76005		Erie, Pa.
76210		San Francisco, Calif.
76433	General Instrument Corp.	, Micamold Division
		Newark, N.J.
76487		nc, Malden, Mass.
76493		Los Angeles Calif
~~530	Cinch-Monadnock, Div. o	E Hand Anna
	Fastener Corp.	San Leandro, Calif.
76545	Mueller Electric Co.	Cleveland, Ohio
76703		
76854	Oak Manufacturing Co.	Crystal Lake, 111,
77068		odynamics Div,
	.	N. Kollywood, Calif.
77075		San Francisco, Calif.
77221	Phanostran Instrument and	
11010		South Pasadena, Calif.
77252	Philadelphia Steel and Wir	
77747		Philadelphia, Pa.
77342	American Machine & Found	dry Co. Potter-
77630	& Brumfield Div.	Princeton, Ind.
77638	TRW Electronic Componen	ts Div, Camden, N. J.
1/030	General Instrument Corp.,	
77764	Resistance Products Co.	Brooklyn, N.Y.
77969	Resistance Products Co.	Harrisburg, Pa.
78189	Rubbercraft Corp. of Calif.	, lotrance, Calif,
10103	Shakeproof Division of Illi	
78277	Sigma	Elgin, III,
78283	Signal Indicator Corp.	So. Braintree, Mass.
78290	Struthers-Dunn Inc.	New York, N.Y.
8424	Speciality Leather Prod. C	Pitman, N.J.
8452	Thompson Bremer & Co.	
78471	Talley Mfg. Co.	Chicago, III. San Francisco, Calif.
8488	Stackpole Carbon Co.	
8493	Standard Thomson Corp.	St. Marys, Pa. Waltham Maan
8553	Tinneman Products, Inc.	Waltham, Mass. Cleveland, Ohio
8790	Transformer Engineers	San Gabriel, Culif.
8947	Ucinite Co.	Newtonville, Mass.
9136	Waldes Kohingor Inc.	Long Island City, N.Y.
9142	Vecder Root, Inc.	Hartford, Conn.
9251	Wenco Mfg. Co.	Chicago, III.
9727	Continental-Wirt Electronic	s Corp.
		Philadelphia, Pa.
9963	Zierick Mig. Corp.	New Rochelle, N.Y.
0031	Mepco Division of Sessions	Clock Co.
		Norristown, N. J.
() () = =	n	

56137 56285 59446 59730 60741	Raytheon Co. Commercial Apparatus & Systems Div. So. Norwalk, Conii. Spaulding Fibre Co., Inc. Tonawanda, N. Y. Sprague Electric Co. North Adams, Mass. Telex Corp. Tulsa, Okla. Thomas & Betts Co. Elizabeth, N. J. Triplett Electrical Inst. Co. Blufton, Ohio Union Switch and Signal, Div. of Westinghouse Air Brake Co. Pittsburgh, Pa.	 73506 Dradley Semiconductor Corp. New Haven, Conn. 73506 Dradley Semiconductor Corp. New Haven, Conn. 73596 Carling Electric, Inc. Hartford, Conn. 73586 Circle F Mfg. Co. Trenton, N. J. 73682 George K. Garrett Co., Div. MSL Industries Inc. Philadelphia, Pa. 73734 Federal Screw Products Inc. Chicago, III. 73743 Fischer Special Mfg. Co. Cincinnati, Ohio 73793 General Industries Co., The Elyria, Ohio 73846 Goshen Stamping & Tool Co. Goshen, ind. 	Morristown, N. J. 80033 Prestole Corp Toledo, Ohio 80120 Schnitzer Alloy Products Co. Elizabeth, N. J. 80131 Electronic Industries Association. Any brand Tube meeting EIA Standards-Washington, DC. 80207 Unimax Switch, Div. Maxon Electronics Corp. Wallingford, Conn. 80223 United Transformer Corp. New York, N. Y. 80248 Oxford Electric Corp. Chicago, III. 80294 Bourns Inc. Riverside, Calif. 80411 Acro Div. of Robertshaw Controls Co.
			Columbus, Ohio

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80486 All Star Products Inc.

Avery Label Co.

Hammarlund Co., Inc.

80509

80583

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Table 6-4. Code List of Manufacturers (Cont'd.)

Code No.	Monufacturer	
86684	Radio Corp. of America, E Comp. & Devices Div.	Electronic
86928	Seastrom Mig. Co.	G
	Marco industries	Ā
	Philco Corporation (Lansd	
87473	Western Fibrous Glass Pro	ducts Co. San Fra
87664	Van Waters & Rogers Inc."	
87930		Pr

Address

Defiance, Ohio

Monrovia, Calif,

Mars Hill, N. C.

80640 Stevens, Arnold, Co., Inc. Boston, Mass. 80813 Dimco Gray Co. Dayton, Ohio 81030 International Instruments Inc. Orange, Conn. #1073 Grayhill Co. LaGrange, Ill. 81095 Triad Transformer Corp. Venice, Calif. 81312 Winchester Elec. Div. Litton Ind., Inc. Oakville, Conn. 81349 Military Specification El Segundo, Calif. 81483 International Roctifier Corp. 81541 Airpax Electronics, Inc. Combridge, Maryland G1860 Barry Controls, Div. Barry Wright Corp. Walertown, Mass. 82042 Carter Precision Electric Co. Skokie, III. 82047 Sperti Faraday Inc., Copper Hewitt Electric Div. Haboken, N.J. 12116 Electric Regulator Corp. Norwalk, Conn. . 82142 Jeffers Electronics Division of Speer Carbon Co. Du Bois, Pa. 82170 Fairchild Camera & Inst. Corp. Space & Defense System Div. Paramus, N. J. 82209 Maguire Industries, Inc. Greenwich, Conn. 82219 Sylvania Electric Prod. Inc. Emporiem, Pa. Electronic Tube Division 82376 Astron Corp. Harrisch, N. J. East Newark. 82389 Switchcraft, Inc. Chicage: III. 82647 Metals & Controls Inc. Spencer Products Attieboro, Mass. 82768 Phillips-Advance Control Co. Joliet, III. 82866 Research Products Corp. Madison, Wis. 82877 Rotron Mfg. Co., Inc. Woodstock, N.Y. 82893 Vector Electronic Co. Glendale, Calif. Los Angeles, Calif. 8301% Hartwell Coro. 83058 Carr Fastener Co. Cambridge, Mass. 83086 New Hampshire Ball Bearing, Inc. Peterborough, N.H. 83125 General Instrument Corp., Capacitor Div. Darlington, S. C. 83148 ITT Wire and Cable Div. Los Angeles, Calif. Springfield, N. 1. 83186 Victory Eng. Corp. 83298 Bendix Corp., Red Bank Div. Red Bank, N.J. 83315 Hubbell Corp. Mundelein, III. 83324 Rosan Inc. Newport Beach, Calif. 83330 Smith, Herman H., Inc. Brocklyn, N.Y. Palisade's Park, N. J." 83332 Tech Labs 83385 Central Screw Co. Chicago, Itj,... 83501 Gaviit Wire and Cable Cu. Div. of Amerace Corp. Brookfield, Mass. 83594 Burroughs Corp. Electronic Tube Div. Plainfield, N.J. 83740 Union Carbide Corp. Consumer Prod. Div. New York, N.Y. 83777 Model: Eng. and Mfg:, Inc. Huntington, Ind. 83821 Loyd Scruggs Co. Festus, Mo. 83942 Aeronautical Inst. & Radio Co. Lodi, N.J. 84171 Arco Electronics Inc. Great Neck, N.Y. 84396 A.J. Glesener Co., inc. San Francisco, Calif. 84411 TRW Capacitor Div. Ogallala, Neb. 84970 Sarkes Tarzian, Inc. Bloomington; Ind.

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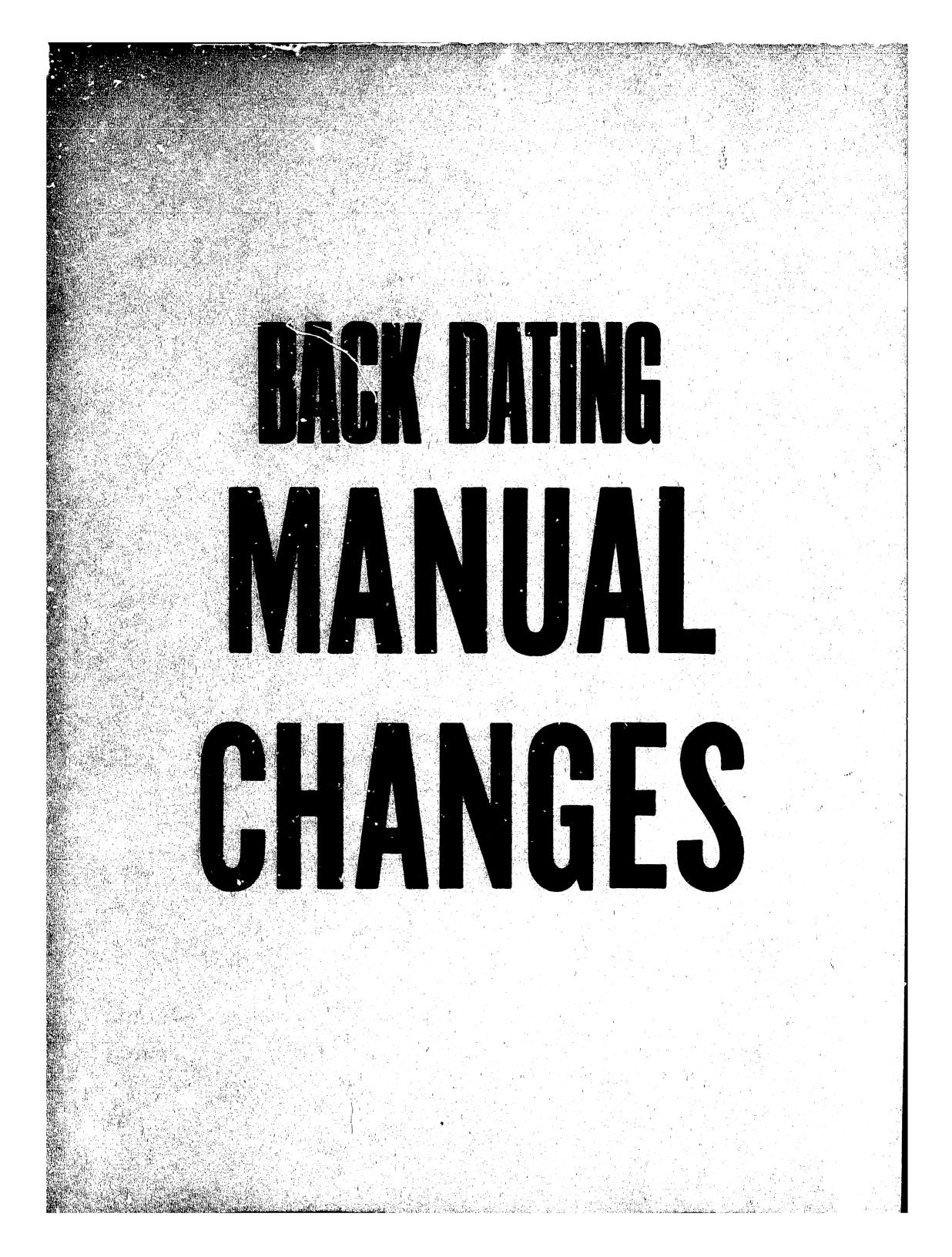
THE FOLLOWING HP VENDORS HAVE NO NUMBER ASSIGNED IN THE LATEST SUPPLEMENT TO THE FEDERAL SUPPLY CODE FOR MANUFACTURERS HANDBOOK.

0000F Malco Tool and Die Los Angeles, Calif. 0000Z Willow Leather Products Corp. Newark, N.J.

ORIGINAL

Model 180ER

		Boonton Wolding Company	Boanton, N.J.	94696	Magnecraft Electric Co.	Chicago, III.			
		A.B. Boyd Co.	San Francisco, Calif.	95023	George A. Philbrick Researc		000AB	ETA	England
	85474	R, M. Bracamonte & Co.	San Francisco, Criff.			Boston, Mass.	000BB	Precision Instrument Comp	
	85650	Kolled Kords, Inc.	Handen, Conn.	95236	Allies Products Corp.	Dania, Fia.			Van Nuvs. Catif.
	65911	Seamless Rubber Co.	Chicago, III.	95238	Continental Conjector Corp.	Woodside, N.Y.	000CS	Hewlett-Packard Co., Colora	
		Fafnir Bearing Co.	Los Angeles, Calif.	95263	Leecraft Mlg. Co., Inc.	Long Island, N.Y.			rado Springs, Colorade
	86197	Clifton Precision Products (Ca., Inc.	95265	National Coll Co.	Sheridan, Wyo.	000MM	Rubber Eng. & Developmen	it Hayward, Calif.
			Clifton Heights, Pa.	95275	Vitramon, Inc.	Bridgeport, Conn.			San Jose, Calif.
	86579	Precision Rubber Products (Corp. Dayton, Ohio	95348	Gordos Corp.	Bloomfield, N. J.	00000	Cooltron	Oakland, Galif.
D_{ij}^{α} of				95354	Methoda Mfg. Co.	Rolling Meadows, III.	0000	California Eastern Lab.	Burlington, Calif.
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SECTION VII MANUAL CHANGES AND OPTIONS

7-1. MANUAL CHANGES.

7-2. This manual applies directly to the Model 180ER Oscilloscope (as manufactured) with serials prefixed 915-. The following paragraphs explain how to adapt this manual to apply to later instruments (higher serial prefix), or earlier instruments (lower serial prefix). Technical corrections to this manual (if any) are called Errata and are listed on the separate MANUAL, CHANGES sheet supplied with this manual.

7-3. LATER INSTRUMENTS. If the serial prefix of your Model 180ER is above 915-, refer to the separate MANUAL CHANGES sheet supplied with this manual. Locate the serial prefix of your instrument and make the indicated changes.

Table 7-1. Manual Changes

Instrum	ent Serial Prefi	x	Make Change
	756		1

7-5. OPTIONS.

7-6. Options are standard modifications performed on HP instruments at the factory. Two options for the Model 180ER are offered at the present time. Option 003 provides for operation with 100/200V input power, and Option 004 provides for a 110/220V input.

7-7. SPECIAL INSTRUMENTS.

7-8. Special instruments are standard HP instruments that are modified at the factory according to customer specifications. A separate insert sheet is included with the manual for special instruments having electrical changes. Make the changes specified in addition to any other changes that are necessary per the MANUAL CHANGES sheet.

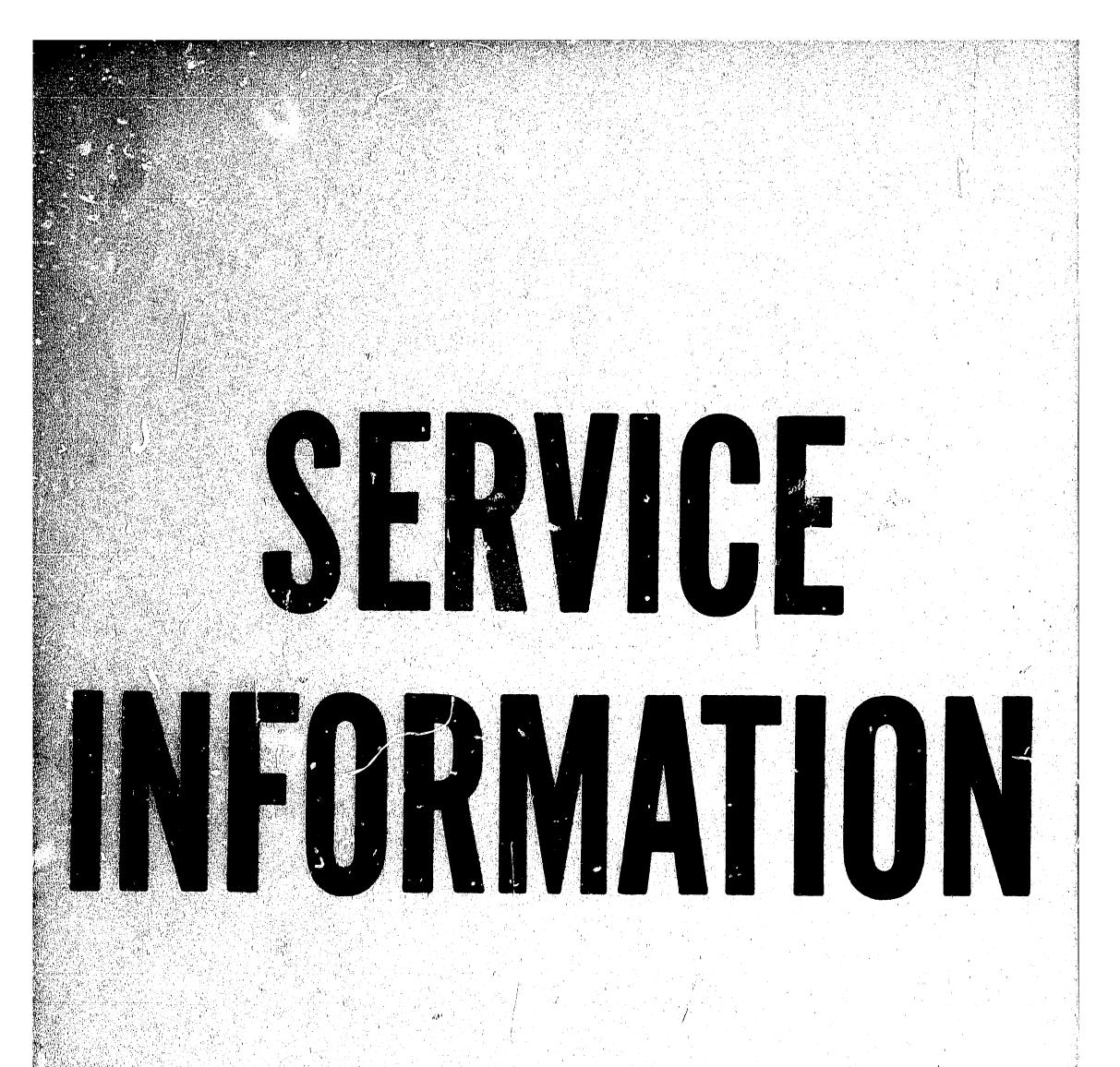
CHANGE 1

Table 6-2 and 6-3,

Delete: C402, C404, MP501.

W401: Change to HP Part No. 5060-0444; W: Cable, power; mfr 28480, P/N 5060-0444.

ORIGINAL 7-1/7-2





SECTION VIII

SCHEMATICS AND TROUBLESHOOTING

81. INTRODUCTION.

8-2. This section provides schematic diagrams, component identification, and troubleshooting and repair information for the Model 180ER.

8-3. SCHEMATIC DIAGRAMS.

8-4. Schematic diagrams appear on right-hand pages that unfold outside the right edge of the manual. These "throw-clear" pages allow viewing the schematics while raferring to other sections.

8-5. Schematics are drawn primarily to show electronic function. A given schematic may include all or part of several assemblies. Information about symbols and conventions used in the schematics is provided by Table 8-1. Schematics also provide dc voltages and waveform test points. DC voltage measurement conditions, waveform summent conditions, and waveforms applicable to scill with amatic are shown next to that schematic.

8-6 COMPONENT IDENTIFICATION.

8-7. Whenever possible, components appearing on a schematic are identified on the page opposite that schematic. When components on a given assembly appear on more than one schematic, all components on that assembly are identified opposite the first schematic showing the assembly. Adjustments, assemblies, and chassis-mounted electrical components are identified in Figure 6-1. Mechanical components are identified in Figure 6-1.

8-8. TROUBLESHOOTING.

8-9. The first and most important prerequisite for successful troubleshooting is a thorough understanding of instrument operation and function. Often, suspected locating unbalance in differential amplifiers, locating faulty transistors, etc. Always refer to the specific measurement conditions before using dc voltages or waveforms. Allow the level to stabilize before noting dc voltages. Small dots are etched on the circuit board assemblies next to the emitter lead of transistors, the source leads of FET's, the cathode end of diodes, and the positive end of electrolytic capacitors as an aid to locating test points.



When taking waveform or dc voltage measurements, use extreme care to avoid shorting supply voltages or components.

8-11. If a malfunction occurs, Figure 8-2 may help isolate the trouble to a particular circuit in the Model 180ER or to a particular plug-in. Always begin troubleshooting with a visual inspection. Check for burned or loose components, loose wire connections, faulty switch contacts or any similar conditions suggesting a source of trouble.

8-12. REPAIR AND REPLACEMENT.

8-13. Almost all electrical components are accessible for replacement from the component side of the etched circuit boards. Section VI provides a detailed parts list to allow ordering replacement parts from either Hewlett-Packard or a typical manufacturer. If satisfactory operation or repair cannot be accomplished, contact the nearest Hewlett-Packard Sales/Service Office (addresses at rear of this manual). If shipment for repairs is required, see Section II for recommended packaging information.

8-14. HIGH-VOLTAGE SUPPLY REPAIR.

8-15. The following procedure should be used in replacing

Section VIII

malfunctions are caused by improper control settings such as: intensity set too low, display selector or mode switch in wrong position, trigger level maladjusted, etc. Read Section III, Operation, and Section IV, Principles of Operation, for this information.

8-10. DC voltages for most active components (transistors, FET's, etc.) are indicated on the schematics. Waveform test points (∇ with an enclosed number) are also placed on the schematic at various points along the main signal path. The numbers inside the test point symbols are keyed to the proper waveform adjacent to the schematic. These voltages and waveforms are invaluable for troubleshooting the instrument. Applications include: checking stage gain,

the high-voltage supply assembly (AP) the high voltage rectifier assembly (A5), or the high voltage transformer (T301).

a. Remove two screws and remove cover.

b. Remove rear instrument cover and unsolder five wires from small etched circuit board mounted to T301.

c. Remove four screws from corners of rectifier assembly, A5. Remove two screws from ends of T301.

d. Unsolder leads at cathode end of CR302 and CR307.

8-1



e. Unsolder lead at junction of C309 and R325.

f. Raise the rectifier assembly (including T301) from compartment in the HV supply assembly. T301 should be completely disconnected (small pc board is part of transformer.

WARNING

The post accelerator lead may hold a highvoltage charge. Use a screwdriver and carefully lift the insulator cap. Ground the screwdriver and the post accelerator lead as the lead is loosened and disconnected from the CRT.

8-16. CRT REMOVAL AND REPLACEMENT.

8-17. To remove the CRT, proceed as follows:

WARNING

To prevent possible injury, always wear a face mask or goggles, and gloves. Handle the CRT with extreme care.

a. Remove the top and bottom covers.

b. Remove the plag-ins and the shield (two screws) next to the CRT post accelerator lead (shield is between CRT and plug-in compartment).

WARNING

The post accelerator lead may hold a highvoltage charge. Use a screwdriver and carefully lift the insulator cap. Ground the screwdriver and the post accelerator lead as the lead is loosened and disconnected from the CRT.

c. Remove post accelerator lead from CRT.

d. Remove the connections from the nine neck pins on the CRT (use long-nose pliers through access holes in CRT shield).

e. Squeeze plastic light shield at mid-point at top and bottom, and remove it.

Remove serving holding motel basel on france

k. After replacing the CRT, check the following adjustments: Intensity Limit, Paragraph 5-25; Flood Gun, Paragraph 5-26; Trace Alignment, Paragraph 5-27; and Horizontal Amplifier Gain, Paragraph 5-29, step c.

8-18. SERVICING ETCHED CIRCUIT BOARDS.

8-19. Etched circuit boards in this instrument have components mounted on one side of the board, conductive surfaces on both sides, and plated-through component mounting holes. Hewlett-Packard Service Note M-20E contains useful information on servicing etched circuit boards. Some important considerations are as follows:

a. Use a 37 to 47.5 watt chisel tip soldering iron with a tip diameter of 1/16 to 1/8 inch, and a small diameter rosin core solder.

b. Components may be removed by placing the soldering iron on the component leads on either side of the board and pulling the component straight away from the board. If heat is applied to the component side of the board, greater care is required to avoid damage to the components, especially semi-conductors. Heat damage inay be minimized by gripping the lead with long nose pliers between the soldering iron and the components, thereby forming a heat sink.

c. If a component is obviously damaged or faulty, clip the leads close to the component and then unsolder the leads from the board.

d. Large components, such as potentiometers, may be removed by rotating the soldering iron from lead to lead and applying steady pressure to lift the part free. The alternative is to clip the leads of the damaged part and remove them individually.

e. Excessive heat or force will destroy the laminate bond between the metal plated surface (conductor) and the board. If this problem should occur, the lifted conductor may be cemented down with a small amount of quick-drying acetate-base cement having good insulating properties. Another method of repair is to solder a section of good conducting wire along the damaged area.

f. Before replacing a component, heat the remaining solder in the component hole and clean it out with a toothpick or "solder sucker". Sharp pointed metalic tools are not recommended since they may loosen eyelets in boards or remove plating from the inside of holes on plated-through etched circuit boards.

- nemove screws noiding metal bezel on front panel.
- g. Carefully prys the socket from the CRT base.
- h. Loosan clamp at rear of CRT.

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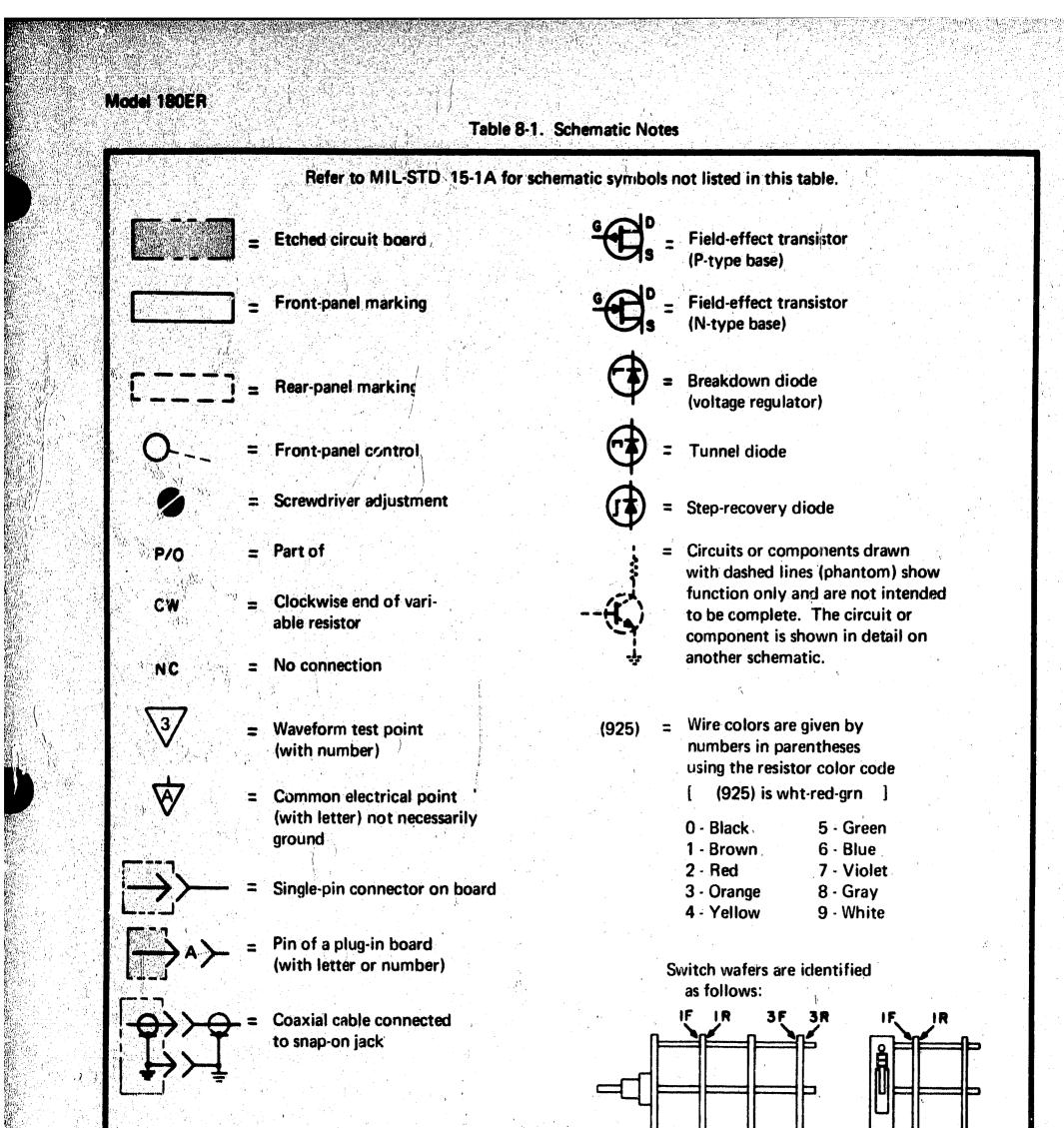
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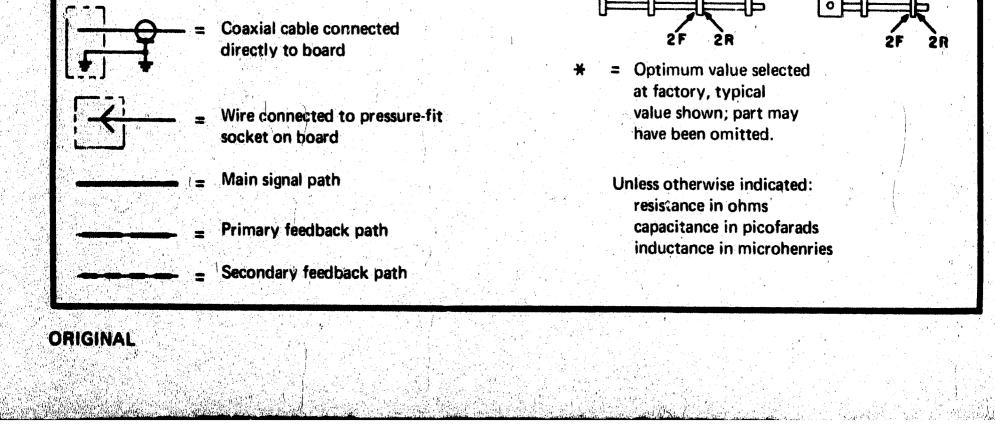
- i. Place one hand on the CRT face and, with the other hand, slide the CRT forward and out of the instrument.
 - To replace the CRT, reverse the procedure.

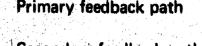
g. Tin and shape replacement component leads to fit existing holes.

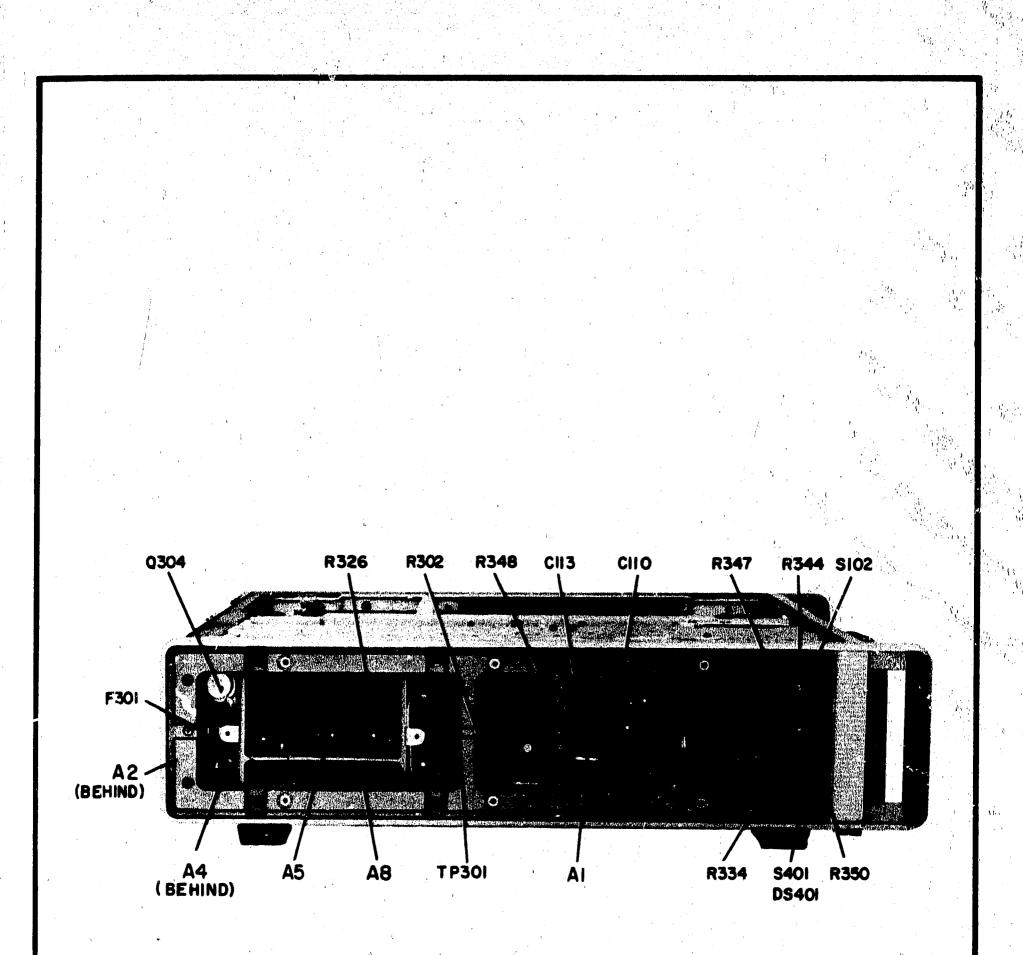
h. Install the replacement component in the same position as the original.





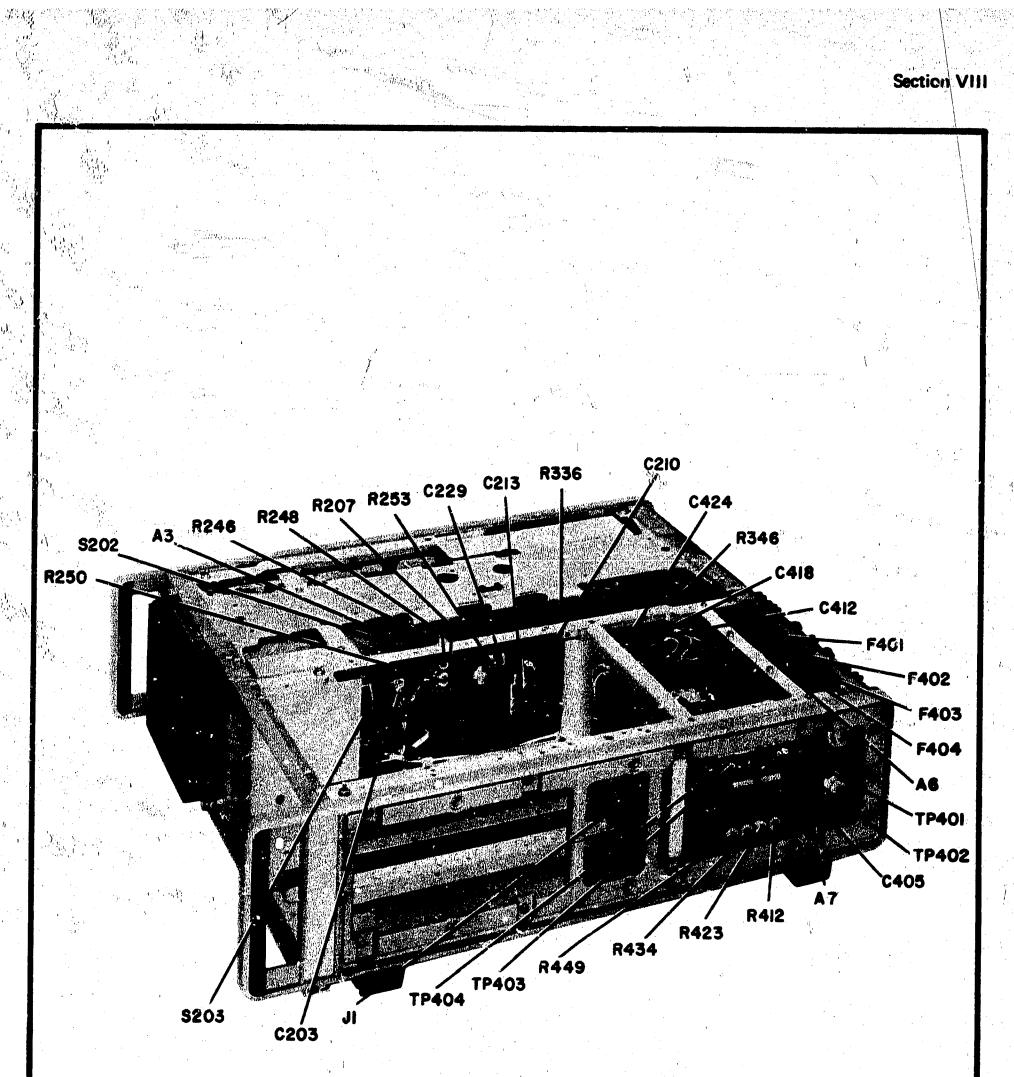






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p/o Figure 8-1. Component Identification, Left Side View

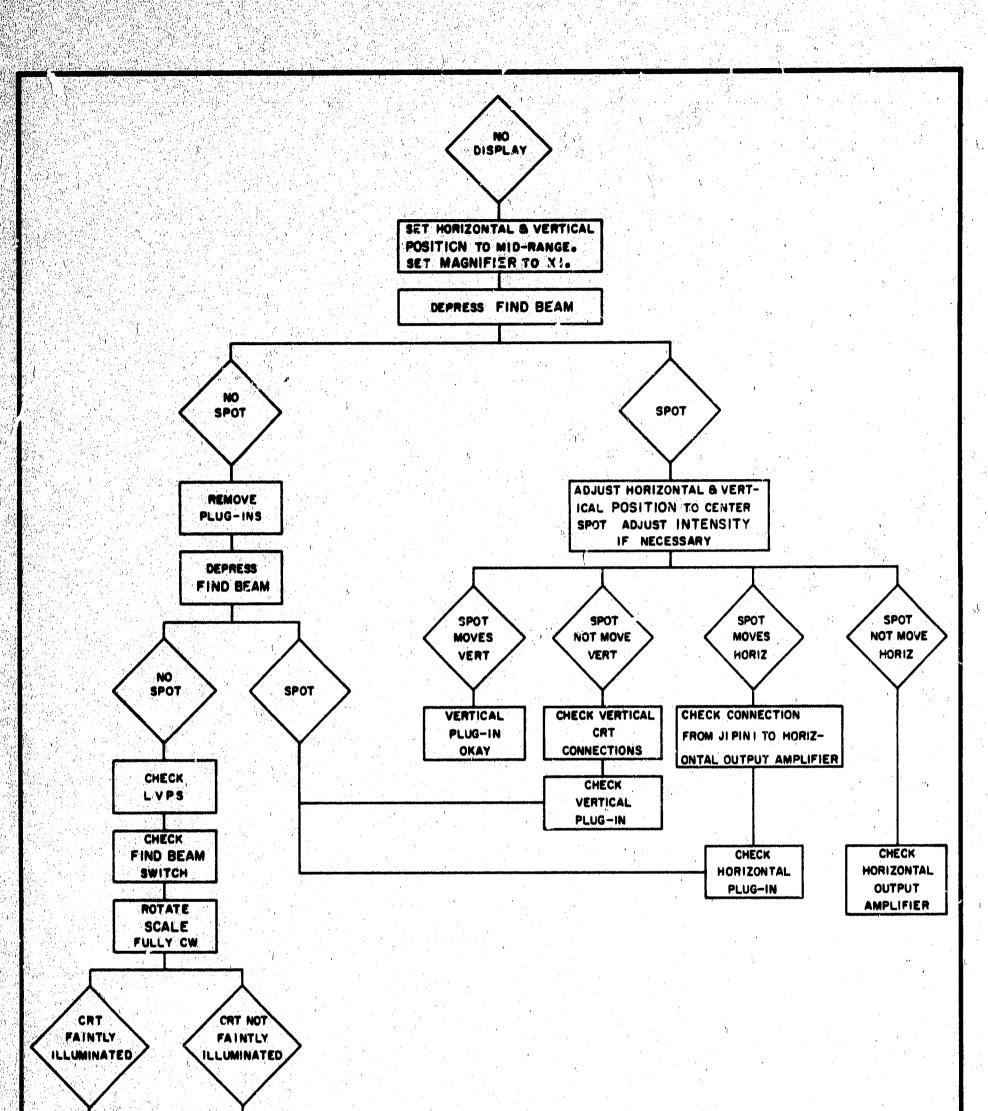


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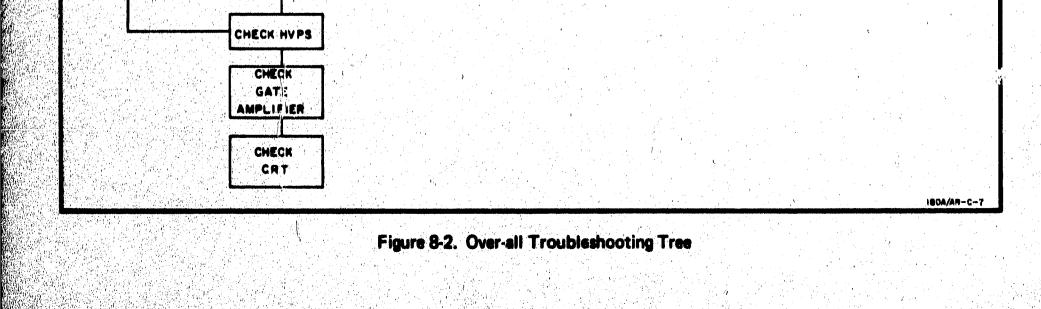
p/o Figure 8-1. Component Identification, Top and Side Views

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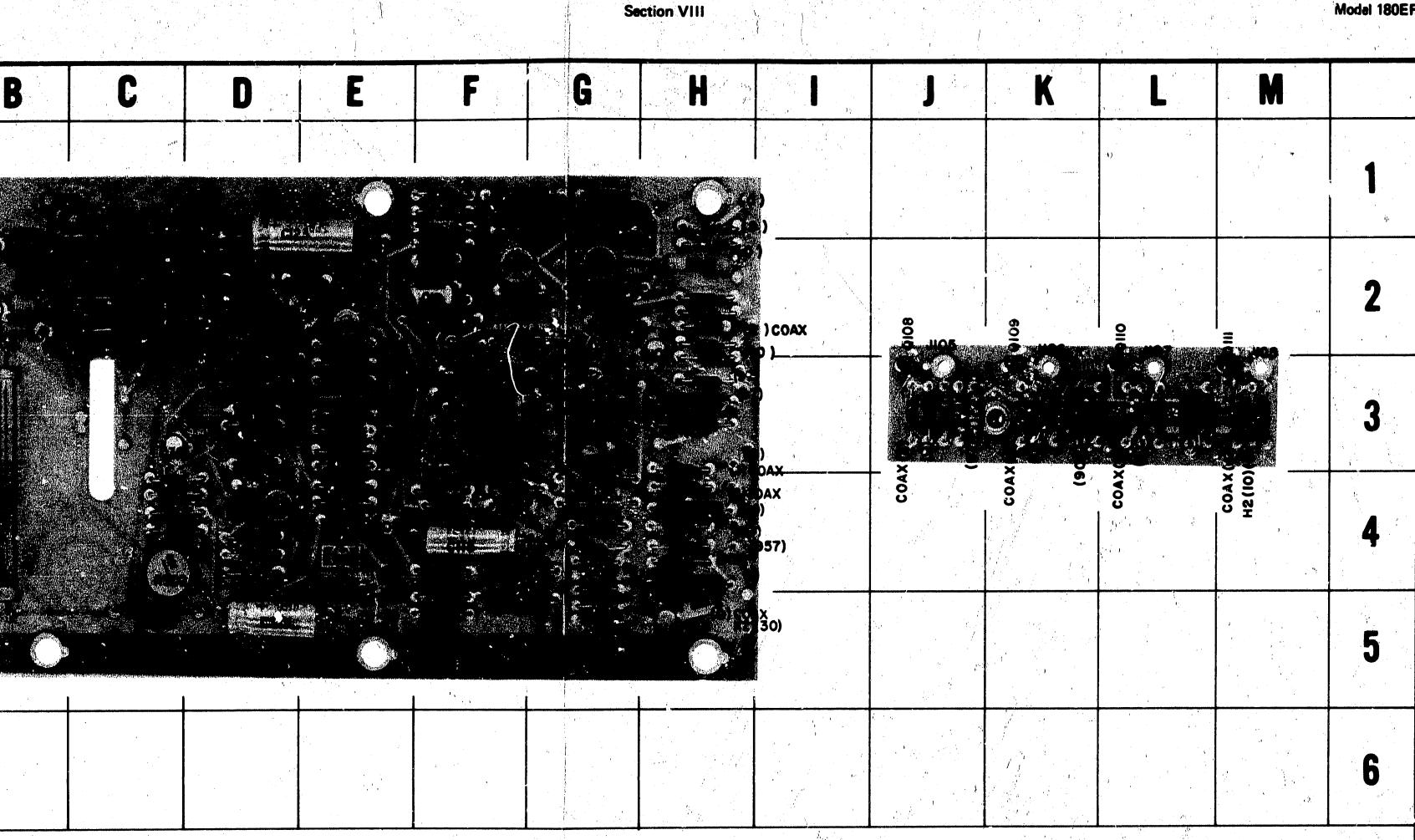


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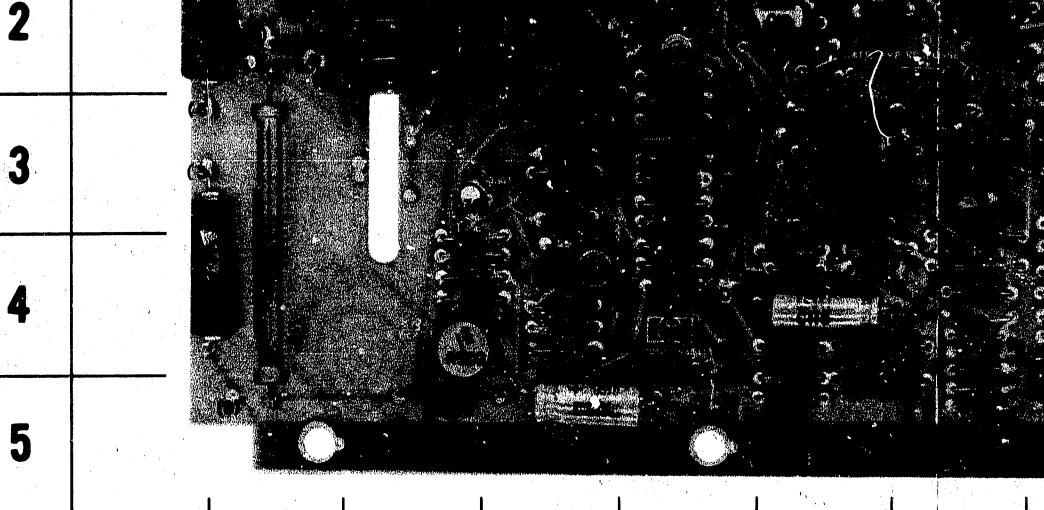
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C103	H-4	C301	D-5	CR112	D-2	C301	C-3	R118	G-3	R138	G-1	R314	C-4	R343	A-2
C104	F-4	C302	C·2	CR113	D-2	0302	D-4	R119	G ₁ 2	R139	F-2	R315	D-3	R345	A-4
C105	н-3	C303	D-2	CR115	G-1	0303	D-4	R120	F-2	P.140	F-1)	R316	C-4	R348	E-2
C106	F-5	C310	C-1	CR116	F-2	R102	H-4	R121	F·2	R14	F-1	R317	D-4	R349	E-2
C110	G-5	C311	C-2	CR117	F-2	R103	H-3	R125	F-4	R142	F-1	R318	D-4	R351	E-3
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Č112	G-3	C317	C-2	L102	F-5	R105	H-4	R127	F-3	R144	H-2	1320	D-3	R353	E-4
C113	F-2	CR101	-G-4	L105	E-2	R107	H-4	R128	G-2	R145	H-2	A321	D-3	R354	E-4
C114	F-4	CR102		0101	- ₩-5 ™	R111	F-4	R129	H-3	R301	E-4	R328	8-1	TP301	8-2
C115	F-4	CR103		0102	G-3	R112	H-3	R130	H-2	R302	C-4	R330	E-3	V301	8-1
C116	G-2	CR104		0103	F-3	R113	F-5	R131	H-2	R303	C-5	F331	E 3	V302	8-2
C120	F-1	CR108		0104	F-3	R114	G-4	R132	H-2	R304	Č-4	R332	E-3	VR301	D-3
C121	G-1	CR109	• -	0105	H-2	R115	G-4	H133	D-2	R305	B-4	R333	E-3	VR302	D-3
C122	F-1	CR110		0106	F-2	R116	G-4	R136	G.2						
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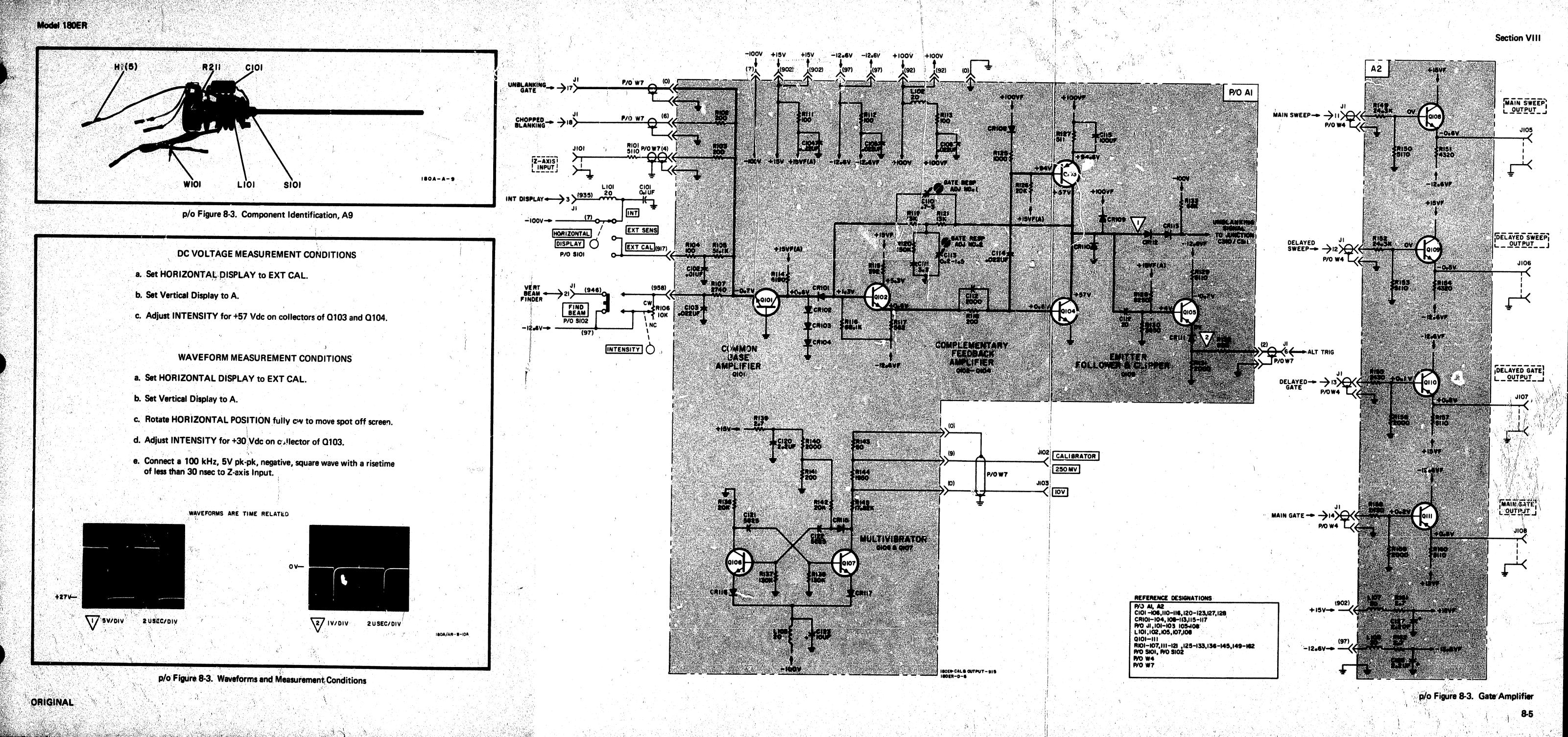
p/o Figure 8-3. Component Identification, A1 and A2

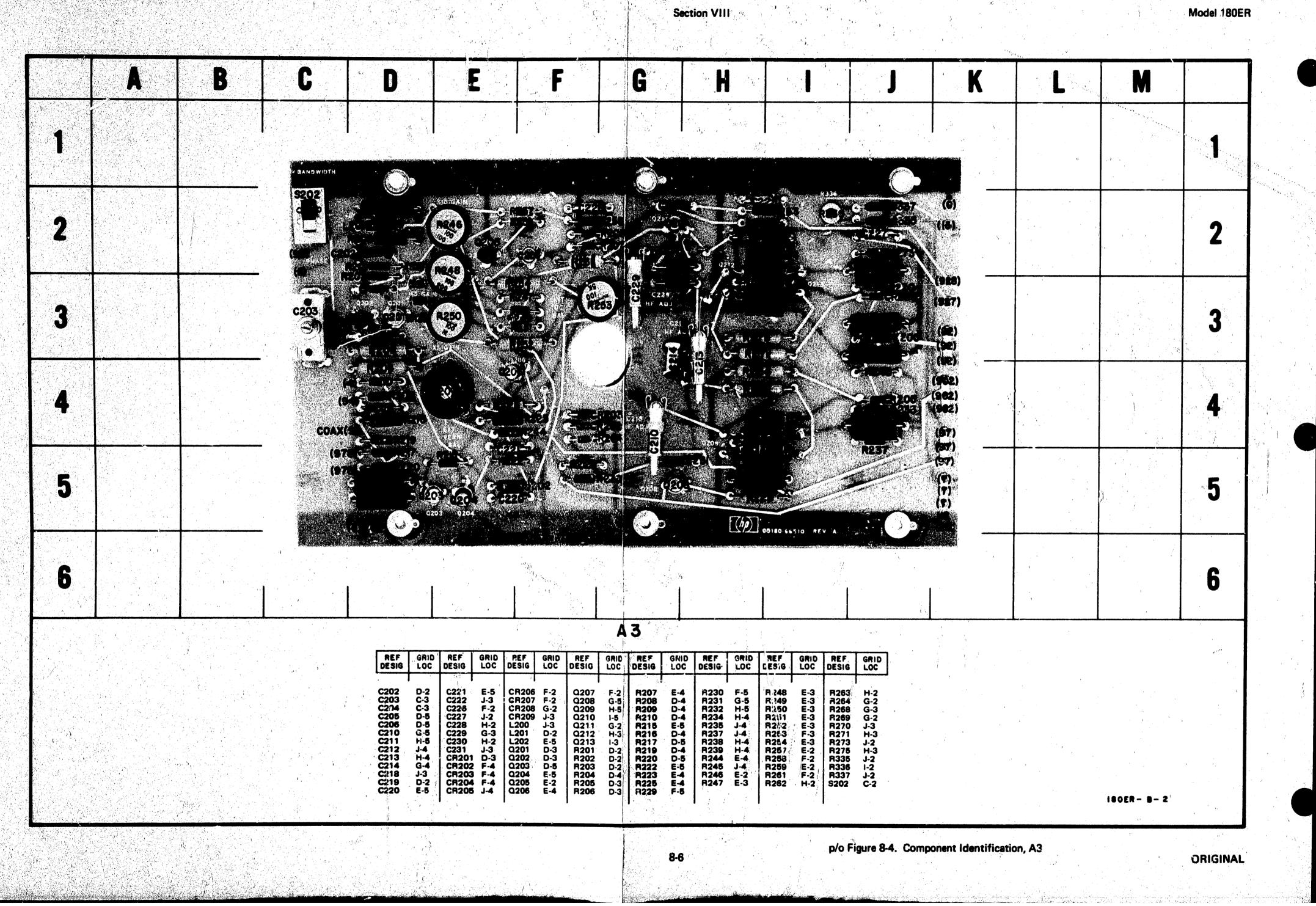
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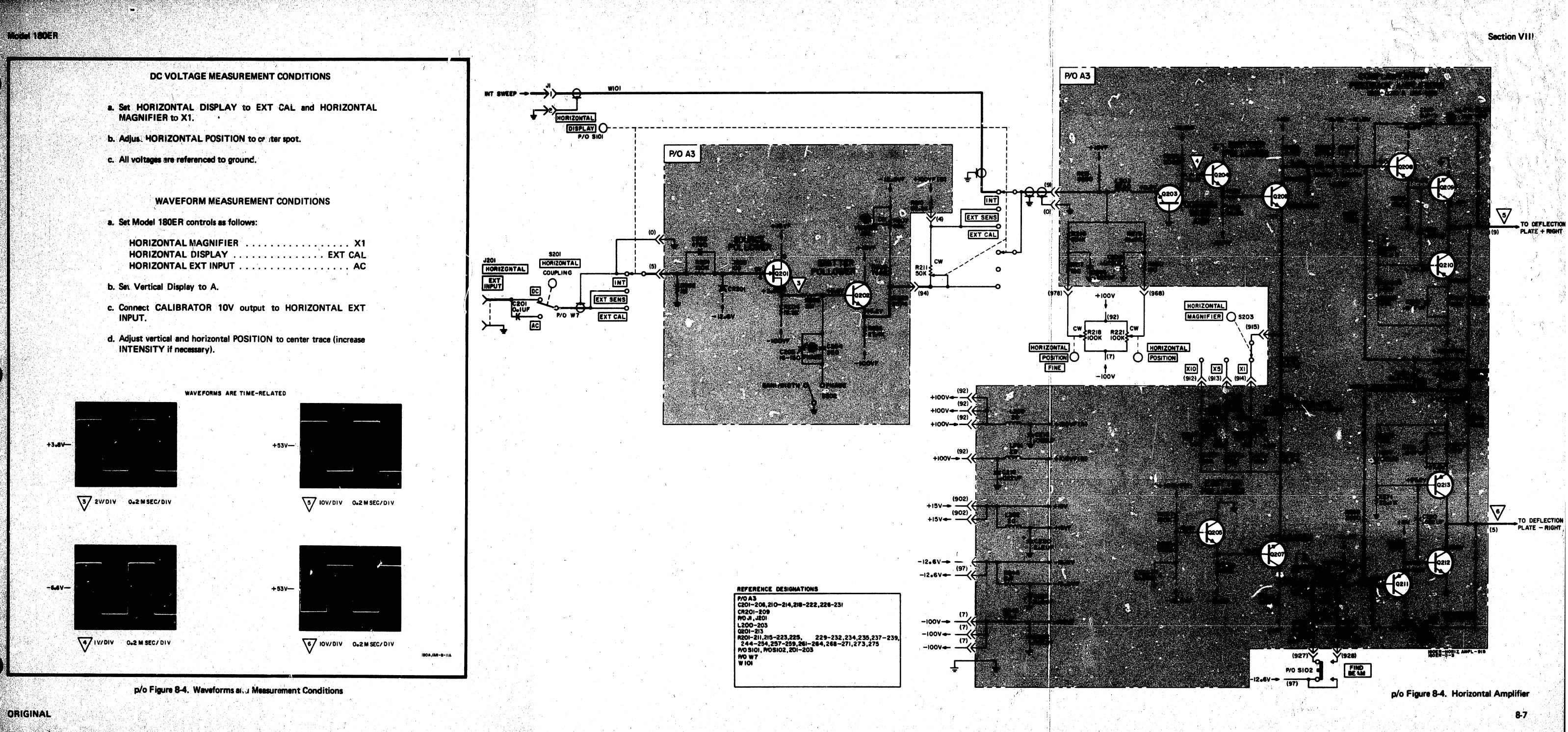
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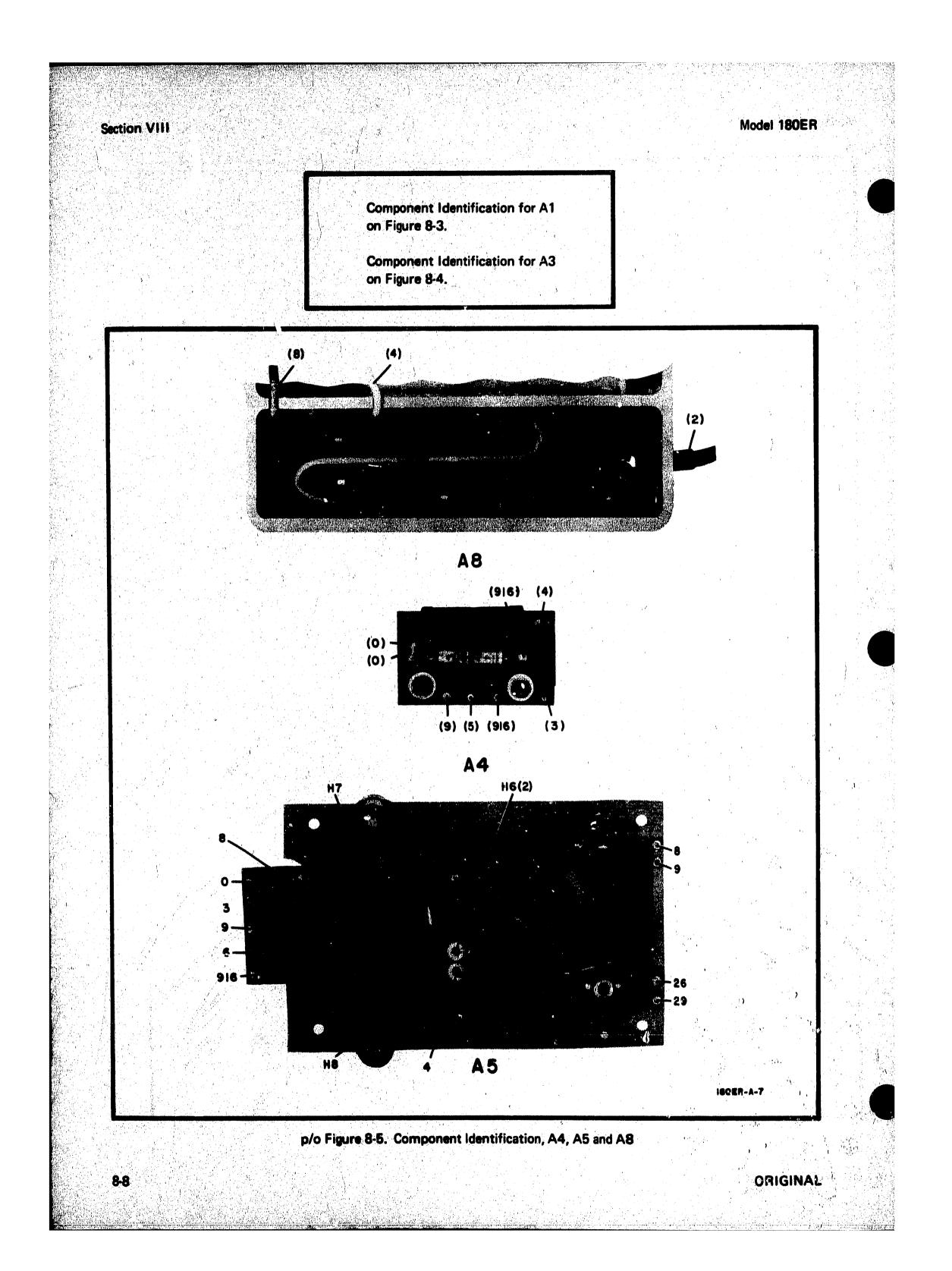


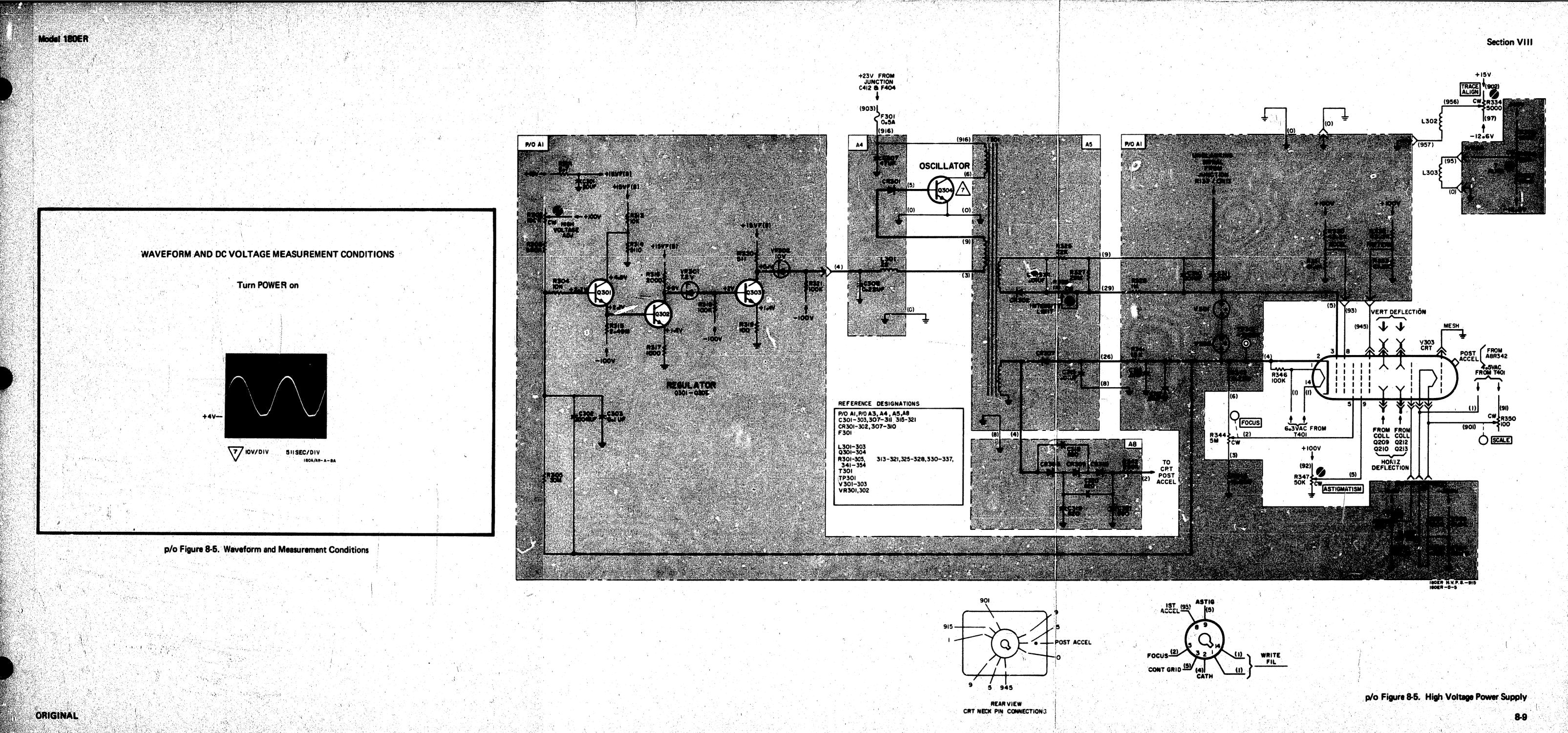
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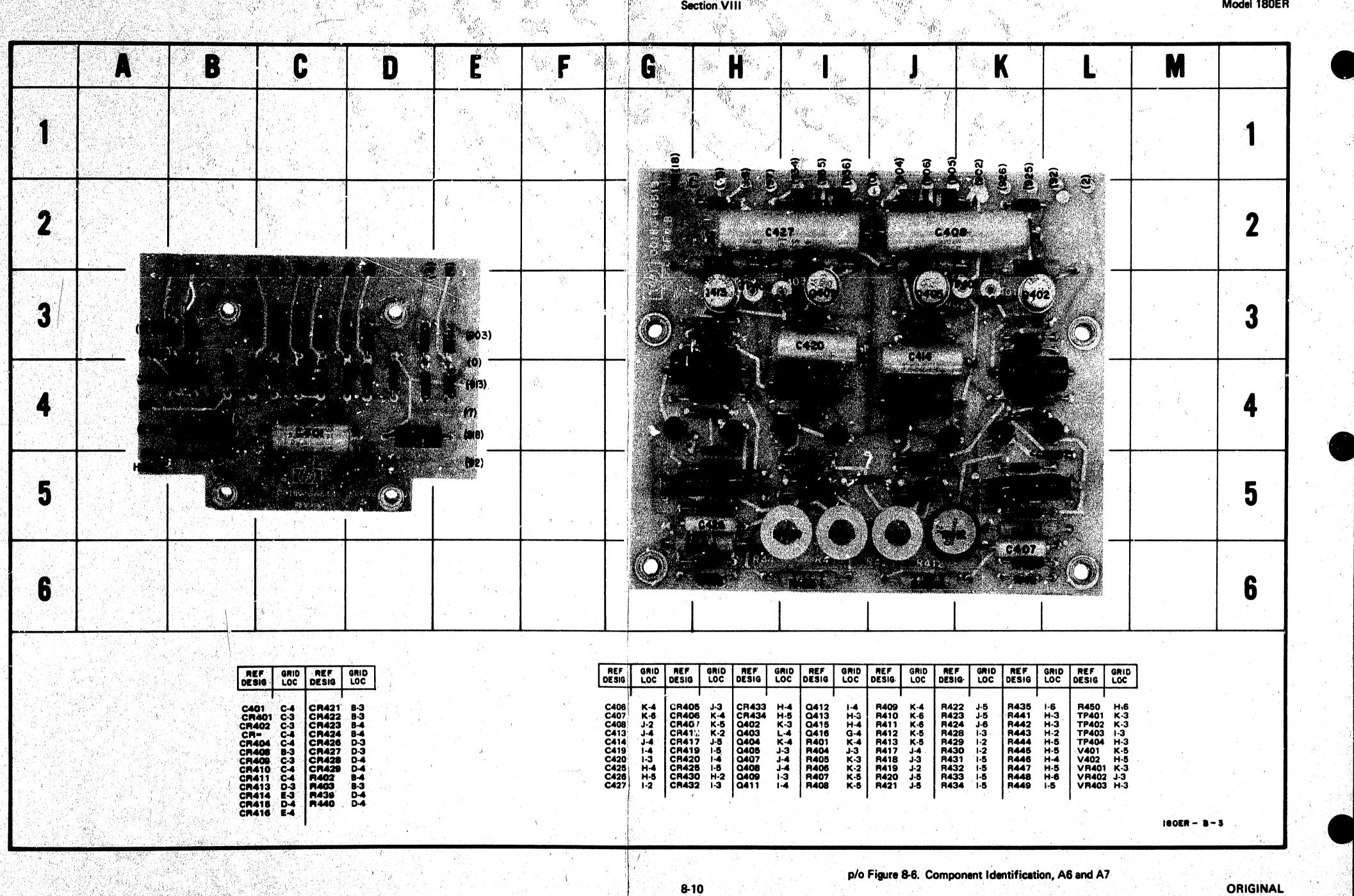
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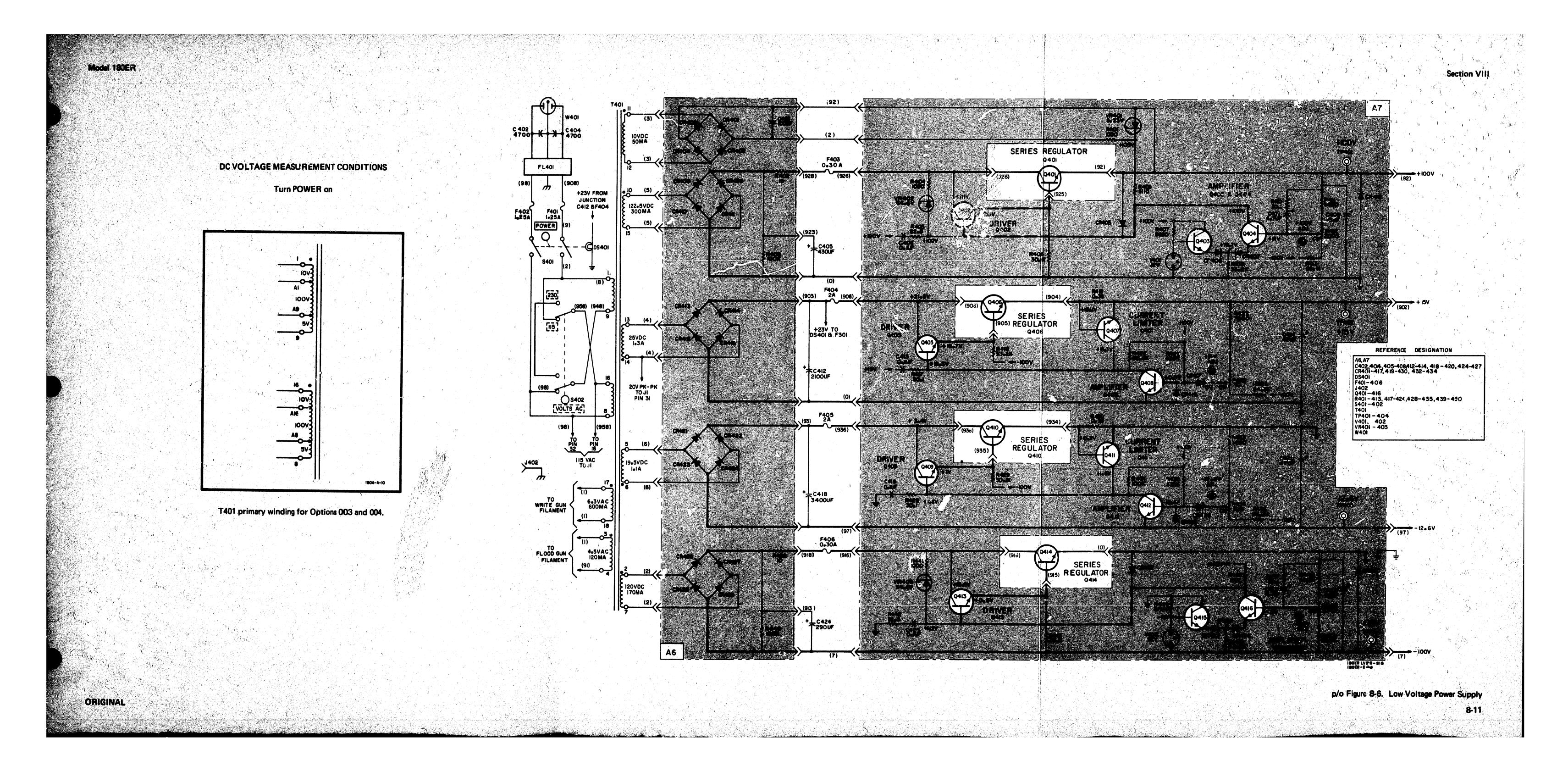
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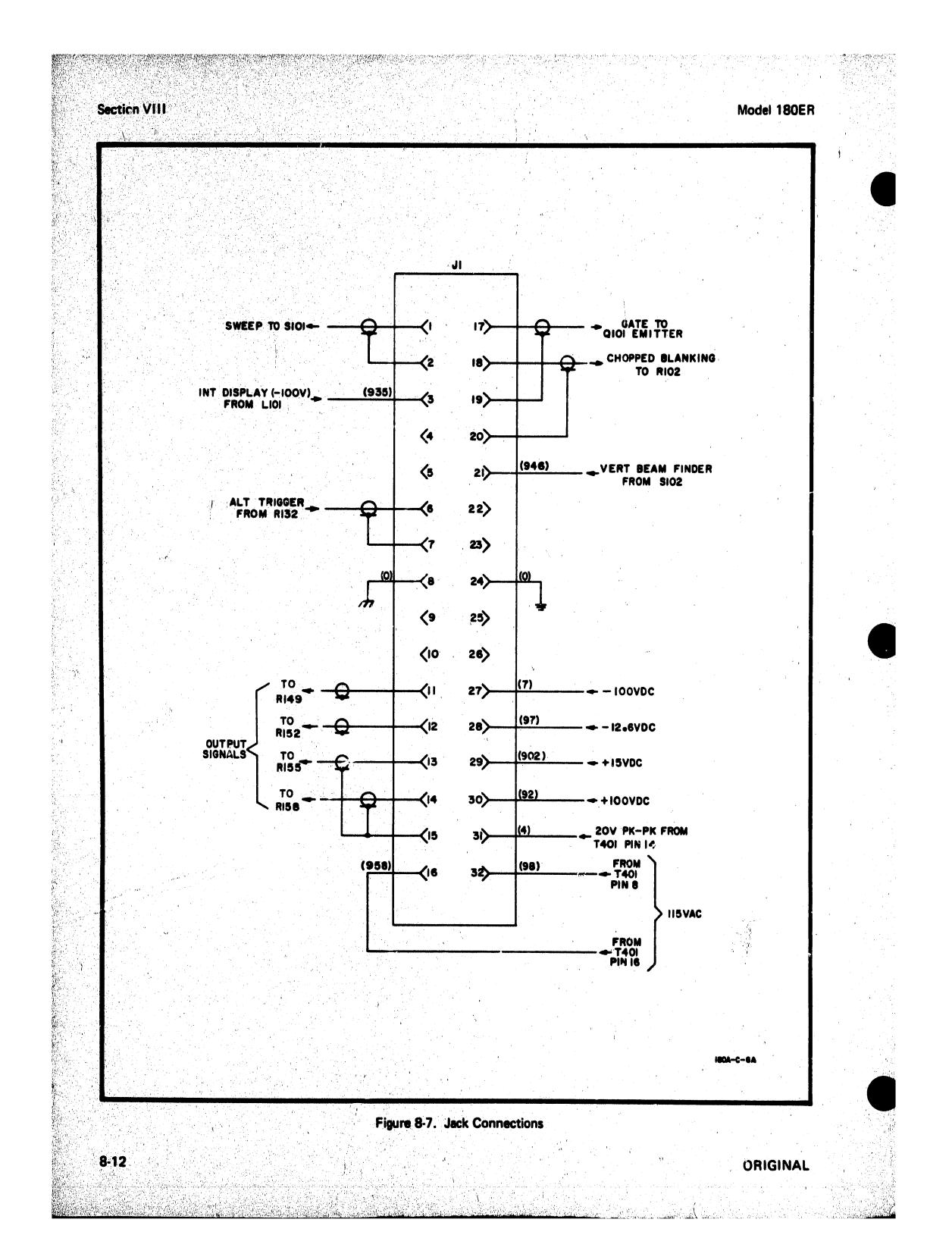


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C401	C.4	CR421	8-3
CR40	1 C-3	CH422	B-3
CR402	C-3	CR423	B-4
CR-	C-4	CR424	8-4
CR404		CR426	D-3
CP408		CR427	D-3
CR400		CR428	D-4
CR410	그는 그는 그는 그는 것을 가지?	CR429 R402	D-4 8-4
CR411 CR413		R403	B-3
CR414		R439	D-4
CR415		R440	D-4
CR416			

Model 180ER

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CATHODE-RAY TUBE WARRANTY

The cathode-ray tube (CRT) supplied in your Hewlett-Packard Oscillos cope and replacement CRT's purchased from hp are warranted by the Hewlett-Packard Cop any against electrical failure for a period of one year from t e date of sale. Broken tubes and tubes with phosphor or mesh burns are not included under this warranty. If the CRT is broken when received, a claim should be made with the responsible carrier.

Your nearest Hewlett-Packard Sales/Service Office (listed at rear of instrument manual) maintains a stock of replacement tubes and will assist in processing the warranty claim.

We would like to evaluate every defective CRT. This engineering evaluation helps us to provide a better product for you. Please fill out the CRT Failure Report on the reverse side of this sheet and return it with the defective CRT to:

> Hewlett-Packard Company 1900 Garden of the Gods Road Colorado Springs, Colorado 80907

Attention: CRT QA

To avoid damage to the tube while in shipment, please follow the shipping instructions below; warranty credit is not allowed on broken tubes.

SHIPPING INSTRUCTIONS

It is preferable that the defective CRT be returned in the replacement CRT carton. If the carton or packaging material is not available, pack the CRT according to the instructions below:

- 1. Carefully wrap the tube in 1/4 inch thick cotton batting or other soft padding material.
- 2. Wrap the above in heavy kraft paper.
- 3. Pack wrapped tube in a rigid container which is at least 4 inches larger than the tube in each dimension.

4. Surround the tube with at least 4 inches of packed excelsior or similar shock absorbing material; be sure the packing is tight all around the tube.

Thank you,

CRT Department



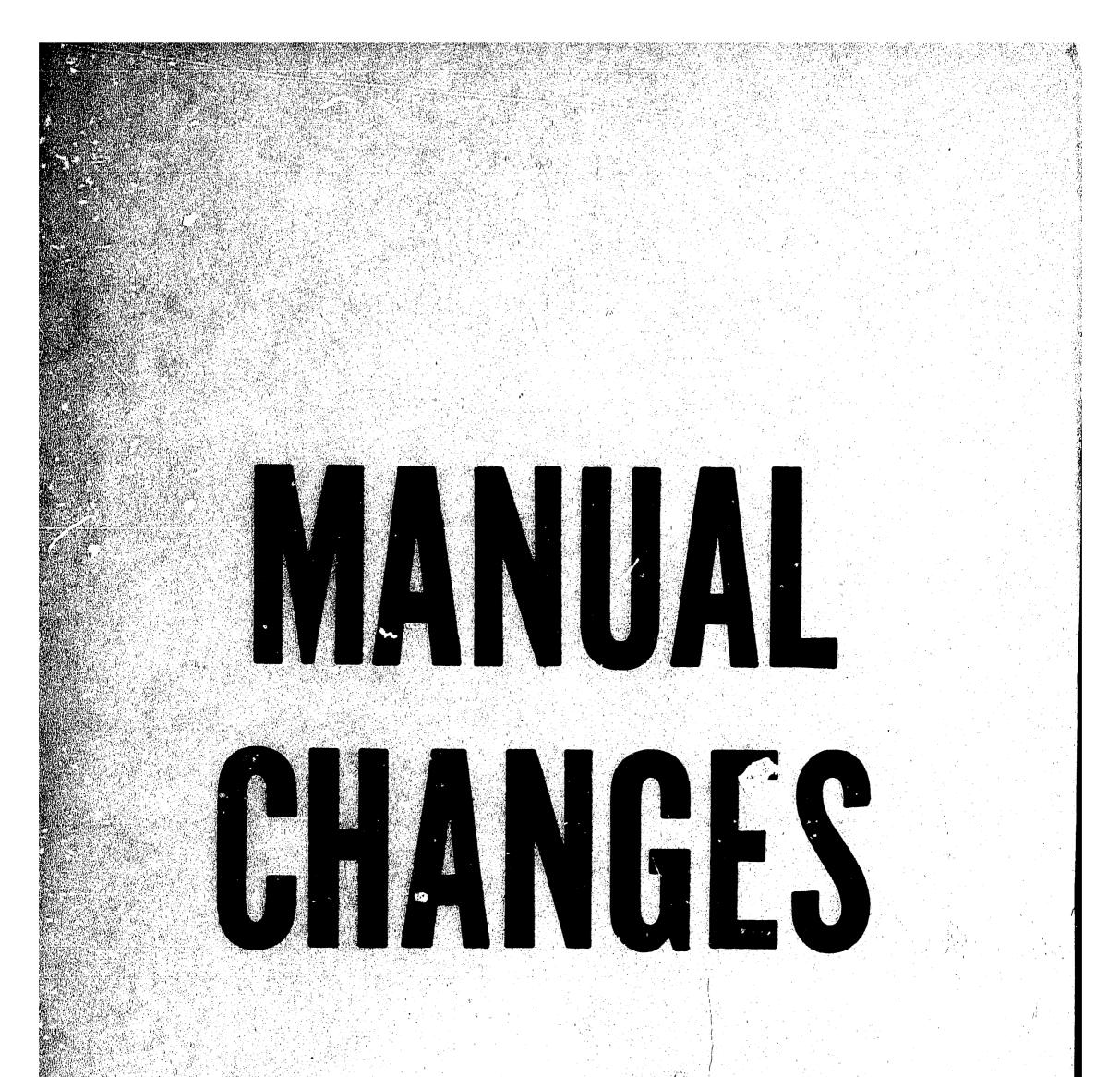
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CATHODE-RAY TUBE FAILURE REPORT

FR	OM:		
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•	hp INSTRUMENT MODEL NO.		е 1919 г. – Провени Салини, странов странование и странование 1919 г. – Провени Салини, странование и странование и странование и странование и странование и странование и с
}.	hp INSTRUMENT SERIAL NO.		
). .	CRT SERIAL NO Please describe the failure and, if poss propriate CRT face below.		
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	Please describe the failure and, if poss		p-
	Please describe the failure and, if poss		p-
	Please describe the failure and, if poss		p-

5. Is the CRT within warranty? Yes ______ 6. hp Sales/Service Office ______ Repair Order No. _____

;]





MANUAL CHANGES

MANUAL	IDENTIFICATION
Model Number:	180ER
Date Printed:	MARCH 1970
Part Number:	00180-90913

This supplement contains important information for correcting manual errors and for adapting the manual to instruments containing improvements made after the printing of the manual.

To use this supplement:

Make all ERRATA corrections.

Make all appropriate serial number related changes indicated in the tables below.

Serial Prefix or Number -	Make Manual Changes	Serial Prefix or Number -	Make Manual Changes
1210A	1		
1220A	1 and 2		
1944A	1, 2 and 3		
2135A	1, 2, 3 and 4		

▲ NEW ITEM

Paragraph 2-12,

Delete paragraph 2-12a and b; replace with the following:

a. 115V OPERATION. This instrument, as shipped, is ready for operation on 115 Vac. Four 1.6-ampere fuses (HP Part No. 2110-0005) are installed in the rear-panel fuseholders. Two fuses are in use and two are spares.

CAUTION

Before applying power, check the rear-panel slide switch for proper position (115 or 230).

b. 230V OPERATION. If the instrument is to be operated on 230 Vac, set the rear-panel switch to 230 and replace the four rear-panel fuses with 0.8ampere fuses (HP Part No. 2110-0020). Two fuses are in use and two are spares. always be checked before connecting the instrument to a power source to avoid damage to the instrument.

Add the following cautionary statement after the last paragraph in Section III:

CAUTION

This instrument ic fitted with a plexiglass CRT safety faceplate (HP Part No. 5020-8728) for operator protection. To clean the CRT faceplate, use a soft cloth or tissue. Never use coarse or abrasive tissues because these will scratch the plexiglass.

Table 5-1,

c. The 115/230 rear-panel switch selects the proper transformer connections for the desired operating voltage. This switch and the fuses should

Change the 100:1 Divider Probe, HP Model 11044A to: 1000:1 Divider Probe, HP Model K05-3440A,

Paragraph 5-23a, Change the 100:1 Divider Probe to a 1000:1 Divider Probe.

NOTE

Manual change supplements are revised as often as necessary to keep manuals as current and accurate as possible. Hewlett-Packard recommends that you periodically request the latest edition of this supplement. Free copies are available from all HP offices. When requisiting copies quote the manual identification information from your supplement, or the model number and print date from the title page of the manual.

Page 1 of 5 6 August 1981





00180-90913

Table 6-2,

- C115: Change HP Part No. to 0160-0303, C:fxd my 0.015 ul⁻ 200 wVdc.
- C204: Change HP Part No. to 0140-0231, C:fxd mica 440 pF 1% 300 wVdc.
- C301: Change to HP Part No. 0180-0049, C:fxd elect. 20 µF +75 -10% 50 wVdc.
- F401, F402: Change HP Part No. to 2110-0020; F:0.8A SB (230V operation).
- Add: F401, F402; HP Part No. 2110-0005; F:1.8A S8 (115V operation).
- J1: Change to HP Part No. 00180-27601, J:female 32-pin modified.
- Add: J104, HP Part No. 00180-61001; TQ1; J: ground post.
- MP137: Change to HP Part No. 0403-0129.
- MP161: Change to HP Part No. 0403-0128.
- R104: Change TQ to 8.
- R151: Change TQ to 2.
- R203: Change HP Part No. to 0757-0407, TQ1, R:fxd metfin: 200 ohms 1% 1/8W.
- R253: Change to HP Part No. 2100-1775, R: var ww 5 kilohms 5% 1W.
- R305: Change HP Part No. to 0698-7182; R:fxd metfim 30 megohims 1% 2W, (Preferred replacement).
- R448: Change HP Part No. to 0757-0435, TQ1, R:fxd metfim 3.92 kilohms 1% 1/8W.
- S402: Change to HP Part No. 3101-1234, S: slide dpdt 250 Vac 6A.
- V401, V402: Change HP Part No. to 1940-0025, V:voitage refarence 83.0V ±1.0V.
- Table 6-3,
 - C115: Change description to: CAPACITOR, FIXED, MYLAR: 0.15 uF 200 vdcw, mfr 28480, P/N 0160-0303.
 - C204: Change description to: CAPACITOR, FIXED, MICA: 440 pF, 300 vdcw, mfr 04062, P/N ROM15F-441F3C.
 - C301: Change description to: CAPACITOR, FIXED, ELECTROLYTIC: 20 uf, 50 vdcw; mfr 58289, P/N 30D 206G050CC2-DSM.
 - C309: Change value to 0.01 uF.
 - F401, F402: Change description to FUSE, SLOW-BLOW: 0.8 amp 250v (230v operation), mfr
 - 75915, P/N 313,800S. Add: F401, F402, FUSE, SLOW-BLOW 1.6 amp
 - 125v (115v operation), mír 71400, P/N MDL 1.6.

Table 6-3 (Cont'd),

J1: Change description to: CONNECTOR: RECEP-TACLE: 32-contact, female; Mfr 28480, P/N 00180-27601.

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- Add: J104, GROUND POST: mfr 28480, P/N 00180-61001.
- MP128: Change P/N to 00190-64108.
- MP137: Change description to: GUIDE, RIGHT PLUG-IN: mfr 28480, P/N 0403-0129.
- MP161: Change description to: GUIDE, LEFT PLUG-IN: mfr 28480, P/N 0403-0128.
- R203: Change description to: RESISTOR, FIXED, METAL FILM: 200 ohms ±1% 1/8W, mfr 28480, P/N 0757-0407.
- R253: Change description to RESISTOR, VARIABLE, WIRE WOUND: 5k ohms ±5%, 1w; mfr 28480, P/N 2100-1775.
- R305: Change description to: RESISTOR, FIXED, METAL FILM: 30 megohms ±1%, 2W; mfr 28480, P/N 0698-7182.
- R448: Change description to: MIL type RN60C3921F.
- S402: Change description to SWITCH, SLIDE: DPDT, VOLTS AC, mfr 82389, P/N 11A-1242A.
- V401: Change description to: TUBE, VOLTAGE REFERENCE: 83 volts; mfr 74276, P/N Z83R4A.
- Page 7-1/7-2, paragraph 7-6,
 - Add following statement to paragraph 7-6 :Option 021
 - exchanges the standard front panel (MP120) for HP Part No. 00180-00229.

Page 8-5, Schematic,

- Add: Ground jack to calibrator schematic under J03. Connect jack to chassis ground. Label jack GND and designate as J104.
- CR109: Delete cathode connection to +100 VF. Connect CR109 to emitter of Q103.
- C1/15: Change value to 0.15 uF.
- Page 8-7, Schematic,
- C204: Change value to 440 pF.
 - R203: Change value to 200 ohms.
- Page 8-11, Schematic,
 - F401, F402: Change value to 1.6A (115V operation), 0.8A (230V operation).
 - R448: Change value to 3920 ohms.
- V401, V402: Change value to 83V.

CHANGE T

Table 6-2,

R305: Change to HP Part No. 0698-7182, R:fxd metfire 30 megohms 1% 2W.

Table 6-3,

R305: Change description to: RESISTOR, FIXED, METAL FILM: 30 megohms ±1%, 2W; mfr 28480, P/N 0698-7182.

CHANGE 2

Table 6-2, R218: Change HP Part No. to 00180-61501; R:var comp dual 100 kilohms 20%. (Includes R221 and all mounting parts.)

Table 6-3,

R128: Change description to: RESISTOR, VARIABLE, COMPOSITION, DUAL: 100k ohms 20%; mfr 28480, P/N 00180-61501. (Includes R221 and all mounting parts.)

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CHANGE 3

Table 6-2,

S401: Change HP Part No. to 3101-2269, Change described ratings to "250 Vac 3A". MP121: Change HP Part No. to 00180-00267. MP143: Change HP Part No. to 00180-00265. MP152: Change HP Part No. to 00180-00266. W401: Change HP Part No. to 8120-1521, Change description to W: Power Assy 7.5 Ft. DS401: Delete. Add: J2, HP Part No. 1251-2357, TQ 1, J: AC PWR MALE.

 Table 6-3,

 S401: Change rating to "3 amp 250 Vac",

 Change Mfr to "28480" and P/N to "3101-2269".

 MP121: Change P/N to 00180-00267.

 MP143: Change P/N to 00180-00265.

 MP152: Change P/N to 00180-00266.

 W401: Change to "CABLE POWER ASSY 7.5 FT: Mfr 28480, P/N 8120-1521".

 DS401: Delete.

 Add: J2, CONNECTOR, RECEPTACLE, AC POWER, male.

CHANGE 4

Page 4-5, Paragraph 4-33,

Change the paragraph to read as follows:

The +100V supply is used as a reference for the -100V supply and the -100V supply is a reference for the +15V and -12.6V supplies. The +100V must be adjusted first, then the -100V, then the +15V and -12.6V supplies.

Page 5-2, Table 5-2. Low Voltage Adjustments, Change the order of supply adjustment as follows:

Test Point	Measure	Adjust
TP4 01	+100V ± .1V	R412
TP404	-100V ± .1V	R449
No Change		
No Change		

Table 6-2. Replaceable Parts,

3

- C407: Change to HP Part No. 0180-0269, C:FXD ELEC 1µF 150 wVdc.
- Add: C428, C429, HP Part No. 0140-0176, C:FXD MICA 100 pf 300 wVdc

- R448: Change to HP Part No. 0757-0436, R:FXD METFLM 4320 OHMS 1% 1/8W.
- Add: R451, R452 HP Part No. 0757-0435, R:FXD METFLM 24.3K 1% 1/4W.
- Add: R453 HP Part No. 0757-0766, R FXD METFLM 39.2K 1% 1/4W. Delete: V401, V402.

Table 6-3. Military Part No.,

C407: Change description to CAPACITOR, FIXED, ELEC-TROLYTIC: 1 µF 150wVdc Mfr 28480 P/N 0180-0269.

- Add: C 28 C429 CAPACITOR, FIXED, MICA: 100pf 300V Mfr 28480 P/N 0140-0176.
- Q403: Change description to TRANSISTOR: SAME AS Q108.

Delete: R407.

- R411: Change description to RESISTOR: MIL TYPE RN60C4321F.
- R412: Change description to RESISTOR, VARIABLE, WIREWOUND 1K OHMS 1W Mfr 28480 P/N 2100-1773.
- R413: Change description to RESISTOR: MIL TYPE RN65C4322F.
- R444: Change description to RESISTOR: MIL T/PE RN65C5622F.
- R448: Change description to RESISTOR: MIL TYPE RN60C4921F.

Add: R451 RESISTOR: MIL TYPE RN65C2432F. Add: R452 RESISTOR: SAME AS R451. Add: R453 RESISTOR: MIL TYPE RN65C3922F. Delete: V401, V402.

Q403: Change to HP Part No. 1854-0471. Delete: R407.

R411: Change to HP Part No. 0757-0436, R:FXD METFLM 4320 OHMS 1% 1/8W.

R412: Change to HP Part No. 2100-1773, R:VAR WW 1000 OHMS 1W.

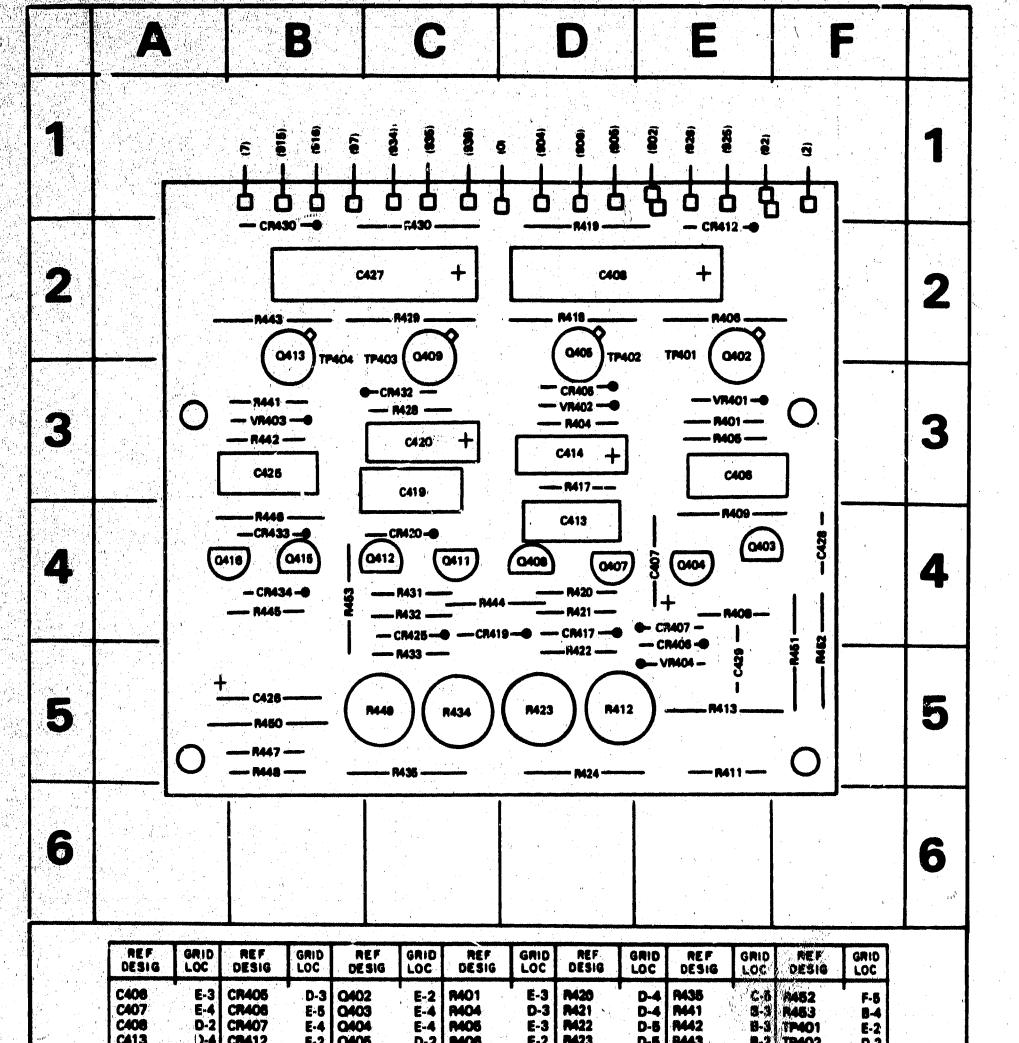
- R413: Change to HP Part No. 0757-0767, R:FXD METFLM 43.2K 1% 1/4W.
- R444: Change to HP Part No. 0757-0770, R:FXD METFLM 56.2K 1% 1/4W.

Page 8-10, P/O Figure 8-6, Replace A7 Component Locator and table with Figure 1 this change sheet.

Page 8-11, P/O Figure 8-6, Make changes shown in Figure 2 of this change sheet.



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	C414 C419 C420 C425 C425 C426 C427 C428)-4 CR412)-3 CR412)-3 CR417 C-3 CR419 C-3 CR420 B-3 CR425 B-5 CR430 C-2 CR432 F-4 CR433 E-5 CR434	E-2 0408 D-4 0407 C-4 0408 C-4 0408 C-4 0411 B-2 0412 C-3 0413 B-4 0418 B-4 0418	D-4 D-4 C-2 C-4 M C-4 B-2 B-4	HOB E-4 HOB E-4 H11 E-5 H12 D-5 H13 E-5 H17 D-3 H18 D-2	M24 D-6 M428 C-3 M429 C-2 M430 C-2 M431 C-4 M432 C-4 M433 C-5	R444 C-4 R445 B-4 R446 B-4 R447 B-5 R448 B-5	TP402 D-2 TP403 C-2 TP404 B-2 VR401 E-3 VR402 D-3 VR403 B-3 VR404 E-5	
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Figure 1. Replacement for A7 Component Identification

