## INSTRUCTION MANUAL

## WARRANTY

We warrant each of our products to be free from defects in material and workmanship. Our obligation under this warranty is to repair or replace any instrument or part thereof which, within a year after shipment, proves defective upon examination. We will pay local domestic surface freight costs.
To exercise this warranty, write or call your local Keithley representative, or contact Keithley headquarters in Cleveland, Ohio. You will be given prompt assistance and shipping instructions.

## REPAIRS AND CALIBRATION

Keithley Instruments maintains a complete repair and calibration service as well as a standards laboratory in Cleveland, Ohio.

A Keithley service facility at our Munich, Germany office is available for our customers throughout Europe. Service in the United Kingdom can be handled at our office in Reading. Additionally, Keithley representatives in most countries maintain service and calibration facilities.

To insure prompt repair or recalibration service, please contact your local field representative or Keithley headquarters directly before returning the instrument. Estimates for repairs, normal recalibrations and calibrations traceable to the National Bureau of Standards are available upon request.

## KEITHLEY <br> The measurement engineers.

INSTRUCTION MANUAL
Model 750 Printer
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## SPECIFICATIONS

## guaranteed for 1 year

COLUMNS: 18 (see Drum Diagram).
DECIMAL POINT: 13 decimal points; 9 are floating and print to right of number (columns 6 through 10, 12 through 15).
FRONT PANEL CONTROLS: Power; Run; Manual Print; Paper Feed; Print Interval.
PRINT RATE: Print Interval control provides intervals from 1 sec ./line to 10 sec ./line, continuously adjustable. In the External position, up to $21 / 2$ print commands $/ \mathrm{sec}$. are accepted.
DATA INPUT: Paraliel $B C D$ (8421) high true (low true with removal of jumper). Floating decimal points are low true only.
Compatible Logic: TTL, DTL or open collector; inputs are 2 TTL loads (floating decimal points, 1 TTL load).
CONTROL INPUTS: External Print; Red Print; Motor Off; Remote Standby; Continuous Print; Inhibit.
Compatible Logic: TTL, DTL or open collector; inputs are 2 TTL loads (External Print and Continuous Print, 3 TTL loads). Inputs are low true, except External Print requires low-to-high transition.
CONTROL OUTPUT: Printer-in-Cycle (PIC); End-of-Print Data Hold; Manual Print; Print Twice.
Output Logic: TTL; can drive 8 TTL loads (PIC. 4 TTL loads). Outputs are high true; except End-of-Print is 3 ms pulse. Printer-in-Cycle and Data Hold are low true.
INPUT/OUTPUT (I/O) CONNECTIONS: Two 50-pin recessed card-edge connectors; I/O A for data input, columns 1 through 10; I/O B for accessories and/or additional data, columns 11 through 18 (see Drum Diagram).
ISOLATION: Input Lo to chassis ground greater than $10^{7}$ ohms. Lo may be floated up to 350 volts peak with respect to chassis ground.
PAPER: $2^{11 / 4} \mathrm{in}$. fan-fold or roll.
RIBBON: Black/red, $1 / 2 \mathrm{in}$. wide.
ENVIRONMENT: $0^{\circ} \mathrm{C}$ to $50^{\circ} \mathrm{C}, 0 \%$ to $80 \%$ relative humidity at up to $35^{\circ} \mathrm{C}$.
POWER: 90-110, 105-125, 200-240 volts (switch selected), 50-60 $\mathrm{Hz}, 30$ watts ( 40 watts with accessories).
DIMENSIONS, WEIGHT: Style 0, 7 in. half-rack, overall bench size $7^{1 / 2} \mathrm{in}$. high $\times 8^{1 / 2} \mathrm{in}$. wide $\times 151 / 4 \mathrm{in}$. deep ( $190 \times 220 \times 390$ mm ). Net Weight, 16 pounds ( 7 kg ).
ACCESSORIES FURNISHED: One ribbon (installed), one pack fanfold paper.

1~1. INTRODUCTION. The Keithley Model 750 Printer is a medium speed, ink impression, line printer designed for use with Keithley digital measuring instruments and other digital instrumentation.
a. Printing Capabilities. The Model 750 records up to 18 columns of data per 1 ine. Columns 3 through 18 print numeric data, while columns 1 and 2 of the printer are reserved for measurement units and contain no numeric characters. Columns 3, 4, 5 can print certain measurement units (see Table 3-5 on page 3-7). Columns 6 through 10 and 12 through 15 contain a floating decimal point which can be printed to the right of any one of the numeric data columns, without deleting numerical data in that umn. Either adding machine roll paper ( $2-1 / 4$ inch width) or fan-fold paper can bs jed.
b. Accessory printer Input Interfaces are available for use with 1 thley digital measuring instruments. The factory-wired interfaces are plug-to-plug co... atible so that installation is very simple to perform. All data is properly encoded and formatted for printout of data, decimal point, range, and units of measurement (where available at the digital output). See ACCESSORIES Section 4 for more detailed information regarding accessory interfaces for Keithley instruments as well as for general purpose applications.

1-2. WARRANTY INFORMATION. The warranty is given in the Keithley general catalog. If there is a need for service, contact your Keithley representative or authorized repair facility as given in our catalog.

1-3. CHANGE NOTICE. Improvements or changes to the instrument not incorporated into the manual will be explained on separate instruction manual addenda sheets.

CAUTION
Since input Lo can float to 350 volts peak with respect to chassis ground, care should be exercised when making connections to either 1/0 "A" or "B". Turn off power to all instruments connected before plug-in cards are installed or removed, or cable connections are made. If $/ / 0$ " B " is not used, make certain the cover plate is installed to prevent the possibility of electrical shock.


FIGURE 1. Front and Rear Views of Model 750.

SECTION 2. INITIAL PREPARATION

2-1. GENERAL. This section provides information needed for incoming inspection and preparation for use.

2-2. INSPECTION. The Model 750 was carefully inspected both mechanically and electrically before shipment. Upon receiving the instrument, check for any obvious damage which may have occurred during transit. Report any damages to the shipping agent. To verify the electrical specifications, follow the procedures in Section 5 .

2-3. PREPARATION FOR USE.
a. How to Set the Line Switch. The rear panel LINE Switch should be set to the appropriate nominal setting as shown in Table 2-1. For example, if the line voltage to be used is 120 volts, set the LINE Switch to " 117 ". If the line voltage to be used is within 105 and 110 V , then either range ( 100 V or 117 V ) may be selected.

TABLE 2-1.
Voltage Ranges Useable With Model 750

| Range of Voltage | Appropriate Setting | Fuse Rating |
| :---: | :---: | :---: |
| $90-110 \mathrm{~V}$ | 100 V | $3 / 4 \mathrm{~A}$ |
| $105-125 \mathrm{~V}$ | 117 V | $3 / 4 \mathrm{~A}$ |
| $200-240 \mathrm{~V}$ | 220 V | $3 / 8 \mathrm{~A}$ |

b. Line Fuse Requirements. The Model 750 uses a $3 A B$ or $3 A G$ Slow-Blow fuse with rating shown in Table 2-1. The line fuse is located on the rear panel as shown in Figure 1.
c. Line Power Connections. An accessory line cord is furnished with the Model 750. The 3 -wire, 8 foot ( 244 cm ) line cord mates with the rear panel receptacle Plol. An extra line cord can be ordered from Keithley by specifying Keithley Part No. C0-7.

2-4. HOW TO INSTALL ACCESSORY PLUG-IN CARDS.
a. Model 7501 Printer Input Interface Cards. These cards have card-edge connectors which mate with $1 / 0$ " $\mathrm{A}^{\prime \prime}$ receptacle on the Model 750 chassis. Before installing a card, remove the cover plate at $1 / 0$ " $A$ " by pulling the two plastic buttons. To install the card align the card-edge to mate with grooved tracks on the chassis as shown in Figure 2 . The "component side" should face the users right hand when viewing the rear panel as illustrated. The two plastic buttons should be pulled out (unlocked). After the card is installed, lock the card in place by pushing in the buttons on the rear panel. The Model 7501 can not be inserted in $1 / 0$ " $\mathrm{B}^{\prime \prime}$.
b. Models 7502, 7503, and 7504 Plug-In Cards. These cards have card-edge connectors which mate with $1 / 0$ " $\mathrm{B}^{11}$ receptacle on the Model 750 chassis. Before installing a card, remove the cover plate at $1 / 0$ " $B^{\prime \prime}$ by pulling the two plastic buttons. To install the card align the card-edge to mate with grooved tracks on the chassis as shown in figure 2. The "component side" should face the users right hand when viewing the rear panel as
 PREVENT THE POSSIBILITY OF ELECTRICAL SHOCK.

FIGURE 2. Installation of Accessory Plug-in Cards.
illustrated. After the card is installed, lock the card in place by pushing in the buttons on the rear panel. 1/0 "B" has a polarizing pin to prevent insertion of Model 7501 cards. The Model 7502 may be installed in either $1 / 0$ " A " or $1 / 0$ " B ". Models 7503 and 7504 must be installed in 1/0 "B" as they will not operate in 1/0 "A".

2-5. HOW TO INSTALL PRINT PAPER (FAN-FOLD OR ROLL). Standard 2-1/4 inch adding machine tape can be used as a recording medium for the Model 750 Printer. A package of fan-fold paper is shipped with the printer and is more convenient to install than roll paper. However, the printer will accommodate either paper type. Use the following procedure for installing printer paper. (Extra fan-fold paper may be ordered from Keithley by specifying Model 7505 . See ACCESSORIES section.)
a. How to Install Fan-Fold Paper.

1. Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
2. Pull out paper tray.
3. Place stack of fan-fold paper in pull-out tray as shown in Figure 4. Be certain the tray is aligned so that the metal tab is in the front.
4. Lift and fold-out the top two layers of paper. This provides a leader for loading the tape in the print mechanism.
5. Hold the pack so that the leader is pointing away from the printer and slide the tray into the tape drawer. When properly installed, the front end of the paper tray should be just behind the front panel.
6. Proceed to Paper Feed Instructions in paragraph c.
b. How to Install Roll-Type Paper.

NOTE
Roll should not exceed 2-3/4 inches in diameter.

1. Remove the top cover by unscrewing the four Phillips head screws.
2. Install the roll paper on the roller pin located as shown in Figure 10
3. Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
4. Grasp the paper roll in one hand and pull out a twelve inch leader.
5. Point the leader toward the front panel on the printer and, position the paper roll so that the leader is being pulled off the bottom of the roll.
6. Slide the paper roll into the roll fixture as shown in Figure 10.
7. Feed the free end of paper under mechanism until it protrudes at the front panel (see Figure 4).
8. Replace the top cover.
9. Proceed to Paper Feed Instructions in paragraph c.


FIGURE 3. How to Open the Front Panel to Access the Mechanism.


FIGURE 4. How to Install Fan-Fold or Roll Paper.
c. Paper Feed Instructions.

1. Release the RUN pushbutton to place the Model 750 in "Standby".
2. Apply power to the instrument by depressing the front panel POWER pushbutton.
3. Install paper (either fan-fold or roll-type as in preceeding paragraphs).
4. Locate the arrow on the front of printer mechanism.
5. Feed paper under the clip, over the arrow, and into printer mechanism as shown in Figure 5.
6. Depress PAPER FEED pushbutton until printer begins to pull paper through mechansim.
7. As the paper appears at the top of printer, guide the paper under the cutting bar.
8. Allow about 2 extra inches of paper to feed, then release PAPER FEED button.
9. Tear off paper flush with cutting bar.
10. Replace front panel by inserting right side and snapping into place.
11. Test for smooth paper advance by depressing PAPER FEED button until a few inches of paper are advanced.


FIGURE 5. View of Paper Feed Mechanism.
$2-6$. HOW TO INSTALL RIBBON. The Model 750 is shipped with a ribbon installed. Use the following procedure for replacing a ribbon. (Extra ribbons may be ordered from Keithley by specifying Model 7506. See ACCESSORIES section.)
a. Pull out front panel by grasping handle on front panel.
b. On the printer mechanism, locate and push down the Detecting Lever of both spool shafts (see Figure 5).
c. Carefully remove old ribbon spools from shafts.
d. Remove old ribbon from feed guides and from under hammer.
e. Separate the new ribbon spools and lay them on a flat surface with their "finger" side down.
f. Refer to Figure 6 and ensure that the new ribbon is properly threaded on the spools.
g. On the printer mechanism, locate and push down the Detecting Lever on left hand spool shaft, slide the spool onto the shaft making note of the proper threading direction shown in Figure 6 .
h. Unwind 6 or 8 inches of ribbon from the remaining spool, if necessary, and position the ribbon over the feed guides as shown in Figure 6 .
i. Depress the detecting lever on the empty spool shaft and slip the second spool onto the shaft. Make sure that there are no twist's in the ribbon.


FIGURE 6. How to Replace Ribbon.

## SECTION 3. OPERATING INSTRUCTIONS

3-1. GENERAL. This section provides information to operate the Model 750 with a variety of Keithley and other digital measuring instruments. Information on specific models can be found in the appropriate Interface manual.

3-2. HOW TO USE FRONT PANEL CONTROLS.
a. How to Apply Power. The POWER switch is a "push-push" switch. Depress to apply power to the instrument. When the switch is released power is off. The Power Indicator is lighted when power is on.
b. How to Feed Paper. The PAPER FEED Switch is a "momentary push" switch. In the depressed position it advances paper through the printer mechanism. The switch is used for loading paper tape or for advancing printed data past the cutting bar.
c. How to Set Printer to RUN Mode. The RUN pushbutton is a "push-push" switch. Depress to allow the printer to be activated by a print command from either of two sources:

1. Internal print interval.
2. External Source.

When the switch is released, the printer can be activated only by MANUAL PRINT.
d. How to Activate the Printer Manually. The MANUAL PRINT Switch is a "momentary push" switch. Depress to activate a single line of data. If the switch is depressed and held in this position, the printer will print data at a rate determined by the PRINT INTERVAL control. Minimum interval is 1 second. The external source does not affect the print interval when MANUAL PRINT is used.
e. How to Set Print Interval. The PRINT INTERVAL control is continuously adjustable and sets the internal print interval from a minimum of 1 second to a maximum of 10 seconds (approximate). The PRINT INTERVAL control also has an EXTERNAL position. In EXTERNAL the print interval is determined by external print commands.

3-3. HOW TO OPERATE THE PRINTER.
a. Release POWER Switch (power off).
b. Release RUN Switch (i.e., set to STANDBY mode).
c. Check LINE switch setting as in paragraph 2-3a.
d. Install Model 7501 Printer Input Interface Plug-In Card and/or other accessory plug-in card as appropriate.
e. Set PRINT INTERVAL control to the appropriate settings.

1. If an external print interval is to be used, set the PRINT INTERVAL control to EXT.
2. If the internal print interval is to be used, set the PRINT INTERVAL control to the desired position.
f. Connect the line cord.
g. Depress the POWER Switch. Power indicator should be lighted.
h. Check operation of the Model 750 in STANDBY mode. (Depress MANUAL PRINT switch momentarily to cause the Model 750 to print one line.)
i. Depress RUN. This action will cause the Model 750 to initiate printing at intervals determined by the position of the PRINT INTERVAL control.
j. To halt further printing, release RUN switch.
k. To advance paper through the print mechanism, depress PAPER FEED.
3. Tear off the printed information by pulling the paper tape along the "cutting bar".

3-4. INTERFACING THROUGH $1 / 0^{11} A^{\prime \prime}$.
a. General. The Model 750 provides a $50-\mathrm{pin}$ Card-edge connector for $1 / 0$ " A '. This connector may be used with Model 7501 or Model 7502 Plug-In Cards. Special interfacing situations where non-Keithley instruments are used may require custom-designed interface circuitry. Contact your keithley representative for more information on availability of interfaces. Do not install Model 7503 or 7504 cards into $1 / 0$ " $A^{\prime \prime}$.
tABLE 3-1.
Logic Definitions for Input Signals

| Logic " 0 " | Logic "1]" |
| :---: | :---: |
| 0 to +0.5 V applied while sinking current as listed. <br> See text | Open input or +2.4 V to +5.5 V applied while supplying $\leq 250 \mu \mathrm{~A}$ |

b. Input Signals at $1 / 0^{\prime \prime} A^{\prime \prime}$.

1. Data Columns. (Pins 1-40) Each data column requires a parallel entry, 4-bit binary coded decimal ( $B C D$ ) input. The Model 750 is factory wired for "positive true". The Model 750 may be altered by the user to permit "low true" logic by removing jumper Wl01 shown in Figure 37. Floating decimal points are low true only. Sinking current for Logic " 0 " is 3.2 milliamperes per line. These lines are identified as follows:

$$
\begin{array}{ll}
1-1=\text { column } 1, \text { bit } 1 & \\
1-2=\text { column } 1, \text { bit } 2 & \text { Typical for columns } \\
1-4=\text { column } 1, \text { bit } 4 & 1 \text { through } 10 \\
1-8=\text { column } 1, \text { bit } 8 &
\end{array}
$$

2. Floating decimal lines ( $\overline{D P}$ ). This input requires a Logic " 0 " to cause a decimal point to be printed in the specified column. This input has a sink current rating of 1.6 milliamperes. The lines are coded as follows:

| (Pin 49) | 10-DP | $=$ decimal point in column | 10 |
| :--- | ---: | :--- | ---: | :--- |
| (Pin 47) | 9-DP | $=$ decimal point in column | 9 |
| (Pin 45) | 8-DP | $=$ decimal point in column | 8 |
| (Pin 43) | $7-D P=$ decimal point in column | 7 |  |
| (Pin 41) | $6-D P=$ decimal point in column | 6 |  |

4. EXTERNAL PRINT Command (Pin 42). An input transition from Logic "0" to Logic "l" causes a print command in the Model 750. Sinking current for Logic " 0 " is 4.2 milliamperes. See Figure 7 for timing considerations.
5. $\overline{R E D}$. (Pin 44) This input requires a Logic " 0 " to cause the Model 750 to print in "red". This feature may be used to indicate an overload condition on the digital measuring instrument. The $\overline{R E D}$ input is level sensitive with a minimum duration of 25 milliseconds at Logic " 0 " from the start of PRINT cycle. See Figure 8 for timing considerations. Sinking current for Logic " 0 " is 2.6 milliamperes.

TABLE 3-2.
Pin Identification at "CONNECTOR A"

| Pin No. | Function | Pin No. | Function |
| :---: | :---: | :---: | :---: |
| 1 | 1-1 | 26 | 8-1 |
| 2 | 2-1 | 27 | 7-2 |
| 3 | 1-2 | 28 | 8-2 |
| 4 | 2-2 | 29 | 7-4 |
| 5 | 1-4 | 30 | 8-4 |
| 6 | 2-4 | 31 | 7-8 |
| 7 | 1-8 | 32 | 8-8 |
| 8 | 2-8 | 33 | 9-1 |
| 9 | 3-1 | 34 | 10-1 |
| 10 | 4-1 | 35 | 9-2 |
| 11 | 3-2 | 36 | 10-2 |
| 12 | 4-2 | 37 | 9-4 |
| 13 | 3-4 | 38 | 10-4 |
| 14 | 4-4 | 39 | 9-8 |
| 15 | 3-8 | 40 | 10-8 |
| 16 | 4-8 | 41 | 6-DP |
| 17 | 5-1 | 42 | EXternal print |
| 18 | 6-1 | 43 | 7-DP |
| 19 | 5-2 | 44 | RED PRINT |
| 20 | 6-2 | 45 | 8-DP |
| 21 | 5-4 | 46 | COMMON |
| 22 | 6-4 | 47 | 9-DP |
| 23 | 5-8 | 48 | +5V |
| 24 | 6-8 | 49 | 10-DP |
| 25 | 7-1 | 50 | DATA HOLD |



FIGURE 7. Timing For External Print Command.


FIGURE 8. Timing For Red Print.


FIGURE 9. Timing For PIC $\times 2$.
c. Output Signals at $1 / 0^{\prime \prime} A^{\prime \prime}$.
table 3-3.
Logic Definitions for Output Signals.

| Logic "0"1 | Logic "l" |
| :--- | :--- |
| <0.5 V while driving | 2.4 V to 5.5 V while <br> supplying $\leq 250 \mathrm{HA}$ |
| up to the maximum <br> text loads given in | from Model 750. |

1. DATA HOLD (Pin 50). Logic " 1 " to a Logic " 0 " occurs at the start of a print
 print) or 350 milliseconds (red print) while data is being printed. This output has a loading factor of 8 TTL inputs.
2. +5 V (Pin 48). This output furnishes $+5 \mathrm{~V} \pm 0.15 \mathrm{~V}$ at up to 200 milliamper for the Model 7501 or 7502 Accessory Card.
3. COMMON (Pin 46). Logic circuit low.

3-5. INTERFACING THROUGH I/O "B'.
a. General. The Model 750 provides a $50-\mathrm{pin}$ card-edge connector for $1 / 0$ " B ". This connector may be used with Models 7502,7503 , or 7504 . A polarizing pin is installed to prevent installation of Model 7501 cards.

## b. Input Signals at $1 / 0^{\text {'B'B'. }}$. (See Table 3-4.)

1. TNHIBIT (Pin 4). This input requires a Logic "O" to inhibit printing of data columns 15 through 18. Sinking current for Logic " $O$ " is 2.6 milliamperes.
2. CONTINUOUS PRINT (Pin 9). This input requires a Logic "O" to cause the Model 750 to print at the maximum mechanism printing rate of 2.5 ines per second ( 0.4 second interval). Sinking current for Logic " 0 " is 4.2 milliamperes.
3. MOTOR OFF. ( Pin 10 ). This input requires a Logic " 0 " to turn off the printer motor. Sinking current for Logic " 0 " is 2.6 milliamperes. Motor start-up time is approximately 1 second after Logic " $l$ " is applied.
4. REMOTE STANDBY (Pin 12). This input requires a Logic " 0 " to cause the Model 750 to go into STANDBY mode. Sinking current for Logic " 0 " is 2.6 milliamperes.
5. Data Columns. (Pins 19-50). Similar to $1 / 0$ " $A$ "; see $3-4$ bl. (Columns 11 through 18).
6. Floating Decimal Lines ( $\overline{\mathrm{DP}}$ ). Same as $1 / 0$ " $A^{\prime \prime}$; see $3-4 \mathrm{~b} 2$. Coding is as follows:

| $(P$ in 11) | $12-D P=$ decimal point in column 12 |
| :--- | :--- |
| $(P$ in 13) | $13-D P=$ decimal point in column 13 |
| (Pin 15) | $14-D P=$ decimal point in column 14 |
| (Pin 17) | $15-D P=$ decimal point in column 15 |

c. Output Signals at $1 / 0^{\prime \prime} \mathrm{B}^{\prime \prime}$. (See Table 3-3)

1. EOP (End of Print, Pin 16). This output provides a Logic "l" for a duration of 3 millisecond. The timing for this output is shown in Figure 7. This output has a loading factor of 8 TTL inputs.
2. $\overline{P I C}$ (Print in Cycle, Pin 18). This output provides a Logic "1" to Logic " 0 " transition at the start of a printing cycle. The timing for this output is shown in Figure 15. This output has a loading factor of 4 TTL inputs.
3. MANUAL PRINT (Pin 14). This output provides a Logic " 0 " to Logic " 1 " transition when MANUAL PRINT pushbutton is depressed. This output has a loading factor of 8 TTL inputs.
4. +15 V ( P in 1). This output provides filtered $+15 \mathrm{~V}(+20 \mathrm{~V}$ at no load) at up to 300 milliamperes.
5. COMMON (Pin 5). Logic circuit low.

TABLE 3-4.
Pin Identification for "CONNECTOR B".

| Pin No. | Function | Pin No. | Function |
| :---: | :--- | :---: | :---: |
| 1 | +15 V | 26 | $15-1$ |
| 2 | PIC $\times 2$ | 27 | $17-1$ |
| 3 | 50/60 Hz | 28 | $14-1$ |
| 4 | INHIBIT | 29 | $17-2$ |
| 5 | COMMON | 30 | $14-2$ |
| 6 | DELAY PR INT | 31 | $18-8$ |
| 7 | TIME SET | 32 | $15-8$ |
| 8 | DELAY ALLOW | 33 | $18-4$ |
| 9 | CONT PRINT | 34 | $15-4$ |
| 10 | MOTOR OFF | 35 | $17-4$ |
| 11 | $12-$ DP | 36 | $14-4$ |
| 12 | REMOTE STANDBY | 37 | $17-8$ |
| 13 | $13-$ DP | 38 | $14-8$ |
| 14 | MAN PRINT | 39 | $13-1$ |
| 15 | $14-$ DP | 40 | $13-2$ |
| 16 | EOP | 41 | $13-4$ |
| 17 | $15-$ DP | 42 | $13-8$ |
| 18 | P1C | 43 | $12-1$ |
| 19 | $16-8$ | 44 | $12-2$ |
| 20 | $16-2$ | 45 | $12-4$ |
| 21 | $16-4$ | 46 | $12-8$ |
| 22 | $16-1$ | 47 | $11-1$ |
| 23 | $18-2$ | 48 | $11-2$ |
| 24 | $15-2$ | 49 | $11-4$ |
| 25 | $18-1$ | 50 | $11-8$ |
|  |  |  |  |
|  |  |  |  |

d. Signals Used on Model 7503 Printer Clock.

1. $50 / 60 \mathrm{~Hz}$ ( Pin 3 ). This output is connected to the Model 750 power transformer secondary. It is used exclusively for a timing reference for the Model 7503.
2. DELAY PRINT (Pin 6)
3. TIME SET (Pin 7)

Refer to Appendix A
4. DELAY ALLOW (Pin 8)
5. PIC $\times 2$ (Pin 2). This output depends on the setting of the PIC switch (S102). The timing for this output is shown in Figure 9.

TABLE 3-5.
Characters on Keithley Custom Printer Drum.

| Code | Column Number |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8-4-2-1 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
| 0000 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | $\Omega$ |
| 0001 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | A |
| 0010 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | C |
| 0011 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |  | V |
| 0100 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | m | F |
| 0101 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | $\mu$ | Hz |
| 0110 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | n | K |
| 0111 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | p | H |
| 1000 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | k | s |
| 1001 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | M | W |
| 1010 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | DC | G | 1 |
| 1011 |  | . |  |  |  |  | . | . | - | . | . | . | . | m | R | AC | dB | g |
| 1100 | + | $+$ | : | + | + | : | + | + | + | + | + | + | + | + | + | P | \% | m |



LINE VOLTAGE IS A SHOCK HAZARD WHEN TOP COVER IS REMOVED.

FIGURE 10. Top View of Chassis Showing Roll and Fanfold Paper Installed.

4-1. PRINTER INPUT INTERFACES. These accessory plug-ins provide interfacing between the Model 750 and Keithley digital measuring instruments.

TABLE 4-1.
Summary of Printer Input Interfaces

| Model | Used With | Remarks |
| :--- | :--- | :--- |
| $7501-160 / 1602$ | Model 160/1602 Digital Multimeter with digital <br> output installed. <br> Model 164/1602 Digital Multimeter with digital <br> output installed. | $3-1 / 2$ digits |
| $7501-1608 / 1602 B$ | Model 160B/1602B Digital Multimeter with digital <br> output installed. | $3-1 / 2$ digits |
| $7501-171 / 1712$ | Model 171/1712 Digital Multimeter with digital <br> output installed. | $4-1 / 2$ digits |
| $7501-18-/ 1802$ | Model 180/1802 Digital Nanovoltmeter with <br> digital output installed. | $4-1 / 2$ digits |
| $7501-190$ | Model 190 Digital Multimeter. | $5-1 / 2$ digits |
| $7501-616 / 6162$ | Model 616 Digital Electrometer <br> Model 6162 Isolated Output/Control | $3-1 / 2$ digits |
| 7502 | General purpose. |  |

4-2. MODEL 7503 PRINTER CLOCK. This accessory plug in is a real-time digital clock that prints the time in 24 hour format in the left five columns $(14,15,16,17,18)$. The Model 7503 is factory wired to print hours and minutes HH:MM, however it may be rewired in the field to print minutes and seconds MM:SS. The Model 7503 must be installed at $1 / 0$ " $\mathrm{B}^{\prime}$ ' only. See Figure 11 .

4-3. MODEL 7504 SEQUENCE COUNTER. This accessory plug-in is a four digit counter which numbers successive printer cycles from 0000 to 9999 . Switches on the plug-in board may be preset for a specific total count. A Reset pushbutton resets the counter to 0000. An Inhibit toggle switch inhibits the counter operation. See Figure 12.


FIGURE 11. Model 7503 Clock.


FIGURE 12. Model 7504 Sequence Counter.

## SECTION 5. THEORY OF OPERATION

5-1. INTRODUCTION. This section of the manual contains an overall functional description utilizing block diagrams, timing diagrams, and partial schematics, to analyze the basic operation of the Model 750. For detailed Theory of Operation on the printer head, refer to SEIKO Model 102 Printer Head Instruction Manual. This manual is available from Keithley Instruments.

5-2. OVERALL FUNCTIONAL DESCRIPTION.
a. The Model 750 is a medium speed, ink impression, line printer designed as a recording peripheral for use with digital type instruments. The printer records up to 18 columns of information at a rate of 2.65 lines per second for black print and 2.5 ines per second for red print. Each column contains 13 characters plus a space (blank). A decimal may be printed on the right of the characters in eight of the columns. Printing of the floating decimal is independent of the numerical data presented to the column input and therefore, does not delete the column data.
b. A simplified block diagram of the 750 Printer is given in Figure 13. The operation of all columns is the same, therefore, column input data represents any one of the 18 columns available.

## 5-3. PRINT SEQUENCE DESCRIPTION.

a. A print command is applied to the print command locator. The locator in turn, sets the print in cycle (PIC) and columns busy logic. (DATA HOLD)
b. The PIC logic will enable the $\div 15$ counter after passing through the ribbon shift logic. If red print is enabled, the PIC will be delayed by 25 milliseconds, while the ribbon shift changes the ribbon color, before enabling the $\div 15$ counter.
c. The $\div 15$ counter is synchronized with the character location counter. This ensures that the output level from the $\div 15$ counter, the print enable line, will enable the column strobe logic at the proper time with respect to the character location.
d. Once the column strobe logic is enabled, 13 strobe pulses will be transferred to the 4 bit comparator. When strobe the comparator looks for coincidence between the column input data lines and the BCD output from the character location counter. When coincidence is reached, the comparator enables the hammer driver, which in turn causes the hammer to strike and print.
e. At the end of the 12 th column enable pulse the $\div 15$ counter applies a 25 millisecond logic level change to the paper drive logic. The paper drive begins the paper feed cycle, which takes 75 milliseconds to actually feed paper through the mechanism.
f. At the end of the 13 th column enable pulse the $\div 15$ counter's print enable output is inhibited, disabling the column strobe logic and resetting the columns busy logic. At this time, the instrument's digital outputs are released and the instrument may update its outputs.
g. At the end of the 15 th column enable pulse the $\div 15$ counter activates the end of print (EOP) logic which generates a 3 millisecond pulse that resets the PIC logic. The printer is ready to accept another print command and begin a new print cycle.


FIGURE 13. Simplified Block Diagram.

6-1. GENERAL. This section contains information necessary to verify performance of the entire instrument, perform simple maintenance on the printer mechanism, troubleshoot and repair the control electronics and switching. Extensive maintenance and repair procedures are available separately in the Seiko Instruction Manual for the Model 102 Printer Mechanism. No calibration of electronic circuitry is required.

6-2. MECHANISM - SIMPLE MAINTENANCE PROCEDURES.
a. Paper Replacement.

1. How to Install Fan-Fold Paper.
a) Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
b) Pull out paper tray.
c) Place stack of fan-fold paper in pull-out tray as shown in Figure 4. Be certain the tray is aligned so that the metal tab is in the front.
d) Lift and fold-out the top two layers of paper. This provides a leader for loading the tape in the print mechanism.
e) Hold the pack so that the leader is pointing away from the printer and slide the tray into the tape drawer. When properly installed, the front end of the paper tray should be just behind the front panel.
f) Proceed to Paper Feed Instructions in paragraph a3.
2. How to Install Roll-Type Paper.

NOTE
Roll should not exceed 2-3/4 inches in diameter.
a) Remove top cover by unscrewing the four Phillips head screws.
b) Install the roll paper on the roller pin located as shown in Figure 10.
c) Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
d) Grasp the paper roll in one hand and pull out a twelve inch leader.
e) Point the leader toward the front panel on the printer and, position the paper roll so that the leader is being pulled off the bottom of the roll.
f) Slide the paper roll into the roll fixture as shown in Figure 10.
g) Feed the free end of paper under mechanism until it protrudes at the front panel. (See Figure 4.)
h) Replace the top cover.
i) Proceed to Paper Feed Instructions in paragraph a3.
3. Paper Feed Instructions.
a) Release the RUN pushbutton to place the Model 750 in "Standby".
b) Apply power to the instrument by depressing the front panel POWER pushbutton.
c) Install paper (either fan-fold or roll-type as in preceeding paragraphs).
d) Locate the arrow on the front of printer mechanism.
e) Feed paper under the clip, over the arrow, and into printer mechanism as shown in Figure 5.
f) Depress PAPER FEED pushbutton until printer begins to pull paper through mechansim.
g) As the paper appears at the top of printer, guide the paper under the cutting bar.
h) Allow about 2 extra inches of paper to feed, then release PAPER FEED button.
i) Tear off paper flush with cutting bar.
j) Replace front panel by inserting right side and snapping into place.
k) Test for smooth paper advance by depressing PAPER FEED button until a few inches of paper are advanced.
b. Ribbon Replacement.

1. Pull out front panel by grasping handle on front panel.
2. On the printer mechanism, locate and push down the Detecting Lever of both spool shafts (see Figure 5).
3. Carefully remove old ribbon spools from shafts.
4. Remove old ribbon from feed guides and from under hammer.
5. Separate the new ribbon spools and lay them on a flat surface with their "finger" side down.
6. Refer to Figure 6 and ensure that the new ribbon is properly threaded on the spools.
7. On the printer mechanism, locate and push down the Detecting Lever on left hand spool shaft, slide the spool onto the shaft making note of the proper threading direction shown in Figure 6.
8. Unwind 6 or 8 inches of ribbon from the remaining spool, if necessary, and position the ribbon over the feed guides as shown in Figure 6.
9. Depress the detecting lever on the empty spool shaft and slip the second spool on to the shaft. Make sure that there are no twists in the ribbon.
c. Cleaning of Paper-Feed Compartment. Periodic cleaning of Paper-feed compartment is recommended to remove paper cuttings which may accumulate. Suggested cleaning interval is after printing 10 rolls or 20 fan-fold packs or every 90 days.
10. Apply a slight downward pressure on the cutting bar to unlock, then pull down.
11. Remove the plate behind the cutting bar to gain access to the printer drum and paper feed mechanism.
12. Clean mechanism using brush.
13. Replace plate.
14. Snap cutting bar back into place.

## d. Removal of Mechanism for Extensive Maintenance.

## NOTE

Before an attempt is made to repair the printer mechanism, the Seiko Instruction Manual for the Model 102 should be read and understood. Unauthorized alterations or repairs to the Mechanism will void the Keithley Warranty on the Model 750.

1. Disconnect the Model 750 line cord.
2. Remove top and bottom covers and front panel.
3. Disconnect the card-edge connector (J203) from the Mother Board, PC-378.
4. Loosen and remove four Phillips Head screws located on the base of the roll-paper holder as shown in Figure 14.
5. Temporarily s!ide tho printer mechanism to the rear to provide clearance at the Front. (Do not attempt to lift the mechanism out as yet.)
6. Loosen and remove two small Phillips Head screws holding down the metal shield as shown in Figure 5 .
7. Remove the metal shield through the front panel opening.
8. Remove printer mechanism through top of instrument.


FIGURE 14. Top View of Printer With Cover Removed.

## e. Cleaning of Mechanism.

1. Use a small brush, vacuum cleaning device, or air pressure line to remove dust and paper particles from the hammers, springs, and solenoid ratchets.
2. Use alcohol to remove grease from metal parts of the mechanism.

CAUTHON
Care should be taken if other solvents are used on the plastic parts, since solvents such as tri-chloroethylene and ketone may cause damage.

6-3. ELECTRONIC CIRCUITRY.
a. How to Access the Mother Board.

1. Place the instrument on its side so that the handle faces up.
2. Remove bottom cover by unscrewing four screws.
3. Remove the six Phillips screws holding the Mother Board (PC-378).
4. Move the Mother Board towards the front panel to allow clearance for Line Switch on the rear panel.
5. Remove the Mother Board and lay flat as shown in Figure 16. (There should be enough slack in all interconnecting cables to allow the connections to remain intact.)
6. To completely remove the Mother board detach all connectors from the board (see figure 17).
7. Remove two screws holding the $1 / 0$ " A " and $1 / 0$ " $\mathrm{B}^{\prime}$ " connectors (J201 and J202) and slide out the connector plate with connectors attached as shown in Figure 18.

## IMPORTANT

When the Mother board is re-installed, ensure that the 50 -conductor ribbon cables are routed above the pc board mounting bracket otherwise damage to the cable may result.
b. Servicing the Mother Board.

1. If it is necessary to troubleshoot the circuitry on the Mother board, make certain that the board is resting on an insulated surface so that short circuits cannot occur.

## CAUTION

Care should be taken when servicing the instrument since line power is present at various points in the power supply circuitry and is a potential shock hazard.
2. Place the Model 750 in STANDBY mode.
3. Connect the line cord.
4. Depress POWER ON.


FIGURE 15. Assembly of Chassis.


FIGURE 16. Mother Board Assembly.


FIGURE 17. Assembly of Connector Board.
c. Troubleshooting Procedures. The following information is designed to aid in locating problems within the electronic circuitry. Extensive repairs should be performed only by authorized factory repair facilities.

1. Set the Line Voltage switch to the appropriate position.
2. Check the fuse for proper rating.
3. Set the Model 750 to STANDBY mode.
4. Partially remove the Mother board as described in paragraph 6-3a.
5. Connect the line cord.
6. Depress POWER ON.
7. Set Print Interval control to EXT.
8. Follow the troubleshooting procedure given in Table 6-2.

NOTE
Test point $A$ should be used as a common reference point for all measurements.

TABLE 6-1.
Recommended Test Equipment

| Item | Description | Specification | Mfr. | Model |
| :---: | :--- | :--- | :--- | :--- |
| A | Digital Multimeter | $0.1 V-1000 \mathrm{~V}$ DC, $\pm 0.1 \%$ | KI | 168 |
| B | Oscilloscope | DC coupled, 100 s sweep | Tektronix | 560 |

TABLE 6-2.
Troubleshooting Guide For Model 750 Circuitry.

| TROUBLE | CHECK OPERATION | RESULT | PROBLEM |
| :---: | :---: | :---: | :---: |
| Not Printing | Test Point B STANDBY | +15V | Rectifiers open |
|  | Test Point C STANDBY | $+5 \mathrm{~V}$ | Regulator faulty |
|  | Test Point D STANDBY | 5ms low going pulse . Is interval | Rate Control Ul02 faulty |
|  | Test Point E DEPRESS \& HOLD MANUAL PRINT | 10ms low going pulse Is interval | U104 or U103 faulty |
|  | Test Point F STANDBY | .3ms low going pulse 375 ms interval | Reset or Timing Pulse shaper circuit faulty |
|  | Test Point G STANDBY | 18 ms high, 7 ms low pulse train | Ull3 faulty, timing pulse shaper circuit faulty |
|  | Test Poing H DEPRESS PRINT | Above Pulse Train for 375 ms | 0122 faulty |
|  | Test Point J DEPRESS PRINT ( $\overline{\mathrm{PTC}}$ ) | 375 ms low going level | If held lo EOP generator faulty. If held high Ulll faulty |
|  | Test Point K DEPRESS PRINT (EOP) | 3ms low going pulse .ls interval | EOP generator faulty (U108, U125, or U124) |
|  | Test Point L DEPRESS PRINT | Pulse train 325 ms | Ul20 or Ull6 faulty |
|  | Test Point $M$ DEPRESS PRINT | Pulse train 325 ms | U110 or U120 faulty |
|  | Test Point $N$ DEPRESS PRINT | Pulse train 325 ms | Ull8 faulty |
| No Paper Feed | Test Point $P$ DEPRESS FEED | 25 ms low pulse 100 ms time interval | U119 faulty |
|  | DEPRESS PRINT | 25 ms low pulse 1 s interval | $\begin{aligned} & \text { U106, U116 or U124 } \\ & \text { faulty } \end{aligned}$ |

NOTE
Test point locations can be found in Figure 38 in Appendix F.

## CAUTION

To ensure the integrity of the chassis to earth ground connection only a Keithley part number co-7 line cord should be used for replacement. If a different line cord is used ensure that the wiring polarity is the same as shown in the following diagram.


7-1. GENERAL. This section contains information for ordering replacement parts. The parts list is arranged in alphabetical order of their Circuit Designations.

7-2. ORDERING INFORMATION. To place an order or to obtain information concerning replacement parts, contact your Keithley representative or the factory. See the inside front cover of the catalog for addresses. When ordering, include the following information.
a. Instrument Model Number
b. Instrument Serial Number
c. Part Description
d. Circuit Designation (if applicable)
e. Keithley Part Number

## 7-3. SCHEMATICS.

a. No. 27226E: Logic and Power Supply (PC-378). Describes the printer controls, logic, and power supply.
b. No. 27227E: Multiplex/Driver circuit (PC-378). Describes the printer driver circuits and the $1 / 0$ connector pinout.
c. No. 27243B: Describes the pushbutton switching assembly (PC-380).
d. No. 27245E: 7503 Digital Clock. Describes accessory Clock plug-in.
e. No. 27246D: 7504 Sequence Counter. Describes the accessory Sequence Counter.
f. No. 27244D: 7502 General Purpose Plug-In.

7-4. REPLACEABLE PARTS LIST. The following parts list includes the Model 750, 7503, and 7504 .
a. Model 750: Parts are located on PC-378 and PC-380.
b. Model 7503: Parts are located on PC-374.
c. Model 7504: Parts are located on PC-385.

CAPACITORS
Schematic 27226E, Logic and Power Supply (PC-378)


CAPACITORS
Schematic 27227E, Multiplex/Driver Circuit (PC-278)


CONNECTORS
Schematic 27226E, Logic \& Power Supply (PC-378)


CONNECTORS
Schematic 27227E, Multiplex/Driver Circuit (PC-378)


TRANSISTORS
Schematic 27226E, Logic \& Power Supply (PC-378)

| Circuit Desig. | Description | Mfr. <br> Code | Mfr. Desig. | Keithley <br> Part No. | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Q101 | NPN Silicon, T0-92 Case | FAIR | 2N3903 | TG-49 | 3 |
| Q102 | NPN Silicon, T0-92 Case | FAIR | 2N3903 | TG-49 |  |
| Q103 | NPN Silicon, T0-92 Case | FAIR | 2N3903 | TG-49 |  |
| Q104 | NPN Silicon, T0-5 Case. | RCA | 40317 | TG-43 | 3 |
| Q105 | NPN Silicon, T0-5 Case. | RCA | 40317 | TG-43 |  |
| Q106 | NPN, TO-92 Case |  | 2N3904 | TG-47 | 1 |
| Q107 | NPN, T0-92 Case . | MOT | 2N5089 | TG-62 | 1 |
| Q108 | NPN, Power Type, T0-220 Case. |  | 2N5190 | TG-108 | 1 |
| Q109 | NPN Silicon, T0-5 Case. | RCA | 40317 | TG-43 | 1 |

TRANSISTORS
Schematic 27227E, Multiplex/Driver Circuit (PC-378)

| Circuit <br> Desig. | Description |  | Mfr. <br> Code | Mfr. <br> Desig. | Keithley <br> Part No. | Qty. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Q201 | PNP, Power Type, Plastic Case T0-220 |  |  |  |  |  |

RESISTORS
Schematic 27226C, Logic \& Power Supply (PC-378)


## RESISTORS (Cont'd)

| Circuit Desig. | Description | Mfr. Code | Mfr. Desig. | Keithley Part No. | Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| R146 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | . . $A-B$ | CB-472-10\% | $\mathrm{R}-76-4.7 \mathrm{~K}$ | . |
| R147 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-472-10\% | R-76-4.7K | $\cdots$ |
| R148 | $82 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}$, Comp. | - $A-B$ | CB-823-10\% | R-76-82K | 1 |
| R149 | $22 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$. | - $A-B$ | CB-223-10\% | R-76-22K |  |
| R150 | 10k $\Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$. | . . $A-B$ | CB-103-10\% | R-76-10K | 3 |
| R151 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-472-10\% | $\mathrm{R}-76-4.7 \mathrm{~K}$ | . |
| R152 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-472-10\% | R-76-4.7K | . |
| R153 | 1.2k $\Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - . $A-B$ | CB-122-10\% | R-76-1.2K | . |
| R154 | 1.2k $\Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-122-10\% | R-76-1.2K | . |
| R155 | 1.2k $\Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - . $\mathrm{A}-\mathrm{B}$ | CB-122-10\% | R-76-1. 2 K | $\cdots$ |
| R156 | 1. $2 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}$, Comp | . . $A-B$ | CB-122-10\% | R-76-1.2K | . |
| R157 | $1 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$. | . . $A-B$ | CB-102-10\% | R-76-1K | . |
| RI 58 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-472-10\% | R-76-4.7K |  |
| R159 | 47, 5\%, 5W, WW | - DALE | RS-5-47 $\Omega$ | R-4A-47 | 1 |
| R160 | 2.5M $\Omega, 30 \%, 0.25 \mathrm{~W}, \mathrm{Var}$. | - CTS | VF-T450 | RP-112 | 1 |
| R161 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - . $A-B$ | CB-472-10\% | R-76-4.7K | $\ldots$ |
| R162 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | . . $A-B$ | CB-472-10\% | $\mathrm{R}-76-4.7 \mathrm{~K}$ | -• |
| R163 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | . . $A-B$ | CB-472-10\% | R-76-4.7K | . |
| R164 | $10 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}$, Comp. | - . $A-B$ | CB-103-10\% | R-76-10K | . |
| R165. | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}$, Comp | - $A-B$ | CB-472-10\% | R-76-4.7K | . |
| R166 | 150 , 10\%, 0.25W, Comp. | . . $A-B$ | CB-151-10\% | R-76-150 | 1 |
| R167 | $10 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$. | . . $A-B$ | CB-103-10\% | R-76-10K | . |
| R168 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | . . $A-B$ | CB-472-10\% | R-76-4.7K | . |
| R169 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | . . $A-B$ | CB-472-10\% | R-76-4.7K | . |
| R170 | $4.7 \mathrm{k} \Omega, 10 \%, 0.25 \mathrm{~W}, \mathrm{Comp}$ | - $A-B$ | CB-472-10\% | R-76-4.7K |  |
| R171 | 1. $5 \Omega, 5 \%, 10 \mathrm{~W}, \mathrm{WW}$ | . . . OHM | FR-10-1.58 | $R-5-1.5$ | 1 |
| R172 | 150ת, 5\%, 5W, WW. | . . DALE | RS-5-150 | $\mathrm{R}-4 \mathrm{~A}-150$ | 1 |
| R173 | $330 \Omega, 10 \%, 0.25 \mathrm{~W}$, Comp. | . . . . . . A-B | CB-331-10\% | R-76-330 | 2 |
| R174 | 330R, 10\%, 0.25W, Comp. | . . . . . . $A-B$ | CB-331-10\% | R-76-330 | . |

## RESISTORS

## Schematic 27227E, Multiplex/Driver Circuit (PC-378)




INTEGRATED CIRCUITS
Schematic 27226E, Logic \& Power Supply (PC-378)


## INTEGRATED CIRCUITS <br> Schematic 27227E, Multiplex/Driver (PC-378)



## REGULATING DEVICES



## MISCELLANEOUS

| Circuit <br> Desig. | Description |  | Mfr. <br> Code | Mfr. <br> Desig. | Keithley <br> Part No. | Qty. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Schematic 27227E Multiplex/Driver Circuit (PC-378)

| Circuit <br> Desig. | Description | Mfr. <br> Code | Mfr. <br> Desig. | Keithley <br> Part |
| :--- | :--- | :--- | :--- | :--- | :--- |
| A201 | Printer Mechanism. |  |  |  |

Model 7503
Replaceable Parts List (PC-374)

| Circuit | Mfr. | Mfr. |
| :--- | :--- | :--- |
| Desig. | Coscription | Code |

CAPACITORS

| C501 | $0.001 \mu \mathrm{~F}, 1000 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 80800025RO102K | C-64-.001M |
| :---: | :---: | :---: | :---: |
| C502 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-.01M |
| C503 | $0.001 \mu \mathrm{~F}, 1000 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 80800025RO102K | C-64-.001M |
| C504 | $0.001 \mu \mathrm{~F}, \mathrm{l}$ (000V, Ceramic Disc. . . . . . ERIE | 808000Z5RO102K | C-64-.001M |
| C505 | $0.001 \mu \mathrm{~F}, 1000 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 8080002.5RO102K | C-64-.001M |
| C506 | $0.001 \mu \mathrm{~F}, 1000 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 808000Z5R0102K | C-64-.001M |
| C507 | $0.001 \mu \mathrm{~F}, \mathrm{l} 000 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 80800025RO102K | C-64-.001M |
| C508 | $0.33 \mu \mathrm{~F}, 50 \mathrm{~V}$, Ceramic Film . . . . . . ERIE | 8131050651334 M | C-237-.33M |
| C509 | $10 \mu \mathrm{~F}, 20 \mathrm{~V}, 10 \%$, ETT . . . . . . . . . . COMP | TSDI20106A | C-204-10M |
| C510 | $0.01 \mathrm{\mu F}, 16 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-. 01 M |
| C511 | $0.01 \mu \mathrm{~F}, \mathrm{I} 6 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-. 01 M |
| C512 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-.01M |
| C513 | $0.01 \mathrm{\mu F}, 16 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-. 01 M |
| C514 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD . . . . . . . . . . . CENLB | UK16-103 | C-238-.01m |
| C515 | $0.0047 \mu \mathrm{~F}, 500 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 8012500472 M | $\mathrm{C}-22-.0047 \mathrm{M}$ |
| C516 | $0.0047 \mu \mathrm{~F}, 500 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 8012500472 M | C-22-.0047M |
| C517 | $0.0047 \mu \mathrm{~F}, 500 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 8012500472 M | C-22-.0047M |
| C518 | $0.0047 \mu \mathrm{~F}, 500 \mathrm{~V}$, Ceramic Disc. . . . . . ERIE | 8.012500472 M | $\mathrm{C}-22-.0047 \mathrm{M}$ |
| C519 | $0.1 \mu \mathrm{~F}, \mathrm{l} \mathrm{V}^{\text {V, CerD. . . . . . . . . . . . CENLB }}$ | UK16-104 | C-238-. 1 M |
| C520 | $10 \mu \mathrm{~F}, 20 \mathrm{~V}, 10 \%$, ETT . . . . . . . . . . COMP | TSDI20106A | C-204-10M |
| C521 | 0.1 $\mu \mathrm{F}$, 50V, Ceramic Film. . . . . . . . ERIE | 8121050651104 M | C-237-. 1 M |

DIODES


## CONNECTORS

$J 501$ NOT USED

J502
J503

USED
Receptacle, 50 pins - Mates with CS-27l. AMP Socket (16-pin)

TEXAS

205211-1
SN7541

CS-269
S0-65

## TRANSISTORS

Q501
Q502
Q503
Q504
Q505
Q506

Transistor array, 14-pin DIP
RCA Transistor array, 14-pin DIP . . . . . . RCA
NPN Silicon, TO-92 Case. . . . . . . . . MOT PNP Silicon, T0-92 Case MOT
NPN Silicon, T0-92 Case
NP.N Silicon, TO-92 Case

MOT MOT

CA3086
CA3086
2N3903
2N3905
2N3903
2N3903

1C-53
1C-53
TG-49
TG-53
TG-49
TG-49

## Model 7503 <br> Replaceable Parts List (Continued)

| Circuit | Mfr. <br> Desig. | Mfr. <br> Description | Keithley <br> Code |
| :--- | :--- | :--- | :--- |

RESISTORS

R501
R502
R503
R504
R505
R50.6
R507
R508
R509
R510
R511
R512
R513
R514
R515
R516
R517
R518
R519
R520
R521
R522
R523
R524
R525
R526
R527
R528
R529
R530
R531
R532
R533
R534
R535
R536
R537
R538
R539
R540

$10 \mathrm{M} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%$, $/ 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K}<$, $10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega$, $10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$22 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}, \mathrm{Comp}$. . . . . . . . . A-B
$22 \mathrm{k} \Omega$, 10\%, $1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$22 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$22 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$22 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega$, $10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega$, $10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$10 \mathrm{k} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$220 \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$100 \mathrm{~K} \Omega_{1}, 10 \%$, $1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$10 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B
$4.7 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. . . . . . . . A-B
$1 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. . . . . . . . . A-B
$22 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp . . . . . . . . . A-B

| $C B-103-10 \%$ | $R-76-100 K$ |
| :--- | :--- |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-183-10 \%$ | $R-76-180 K$ |
| $C B-183-10 \%$ | $R-76-180 K$ |
|  |  |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-153-10 \%$ | $R-76-150 K$ |
| $C B-153-10 \%$ | $R-76-150 K$ |
| $C B-153-10 \%$ | $R-76-150 K$ |
| $C B-153-10 \%$ | $R-76-150 K$ |
| $C B-106-10 \%$ | $R-76-10 M$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-223-10 \%$ | $R-76-22 K$ |
| $C B-23-10 \%$ | $R-76-22 K$ |
| $C B-223-10 \%$ | $R-76-22 K$ |
| $C B-223-10 \%$ | $R-76-22 K$ |
| $C B-223-10 \%$ | $R-76-22 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-220-10 \%$ | $R-76-220$ |
| $C B-103-10 \%$ | $R-76-100 K$ |
| $C B-103-10 \%$ | $R-76-10 K$ |
| $C B-472-10 \%$ | $R-76-4.7 K$ |
| $C B-102-10 \%$ | $R-76-1 K$ |
| $C B-223-10 \%$ | $R-76-22 K$ |
|  |  |

Model 7503
Replaceable Parts List (Continued)

| Circuit Desig. | Description | Mfr. Code | Mfr . Desig. | Keithley Part No. |
| :---: | :---: | :---: | :---: | :---: |
| RESISTORS (Continued) |  |  |  |  |
| R541 | 47 S, $10 \%, 1 / 4 \mathrm{~W}$, Comp. | . $A-B$ | CB-470-10\% | R-76-47 |
| R542 | $4.7 \mathrm{k} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp. | . $\mathrm{A}-\mathrm{B}$ | CB-472-10\% | R-76-4.7K |
| R543 | 470 ת, 10\%, 1/4W, Comp | . $A-B$ | CB-471-10\% | R-76-470 |
| R544 | $10 \mathrm{~K} \Omega, 10 \%, 1 / 4 \mathrm{~W}$, Comp | . $A-B$ | CB-103-10\% | R-76-10K |
| R545 | $15 \Omega, 3 \%, 3 W, W W .$. | . . OHM | 4400-158 | R-92-15 |
| R546 | 150 s, $10 \%$, 1/4W, Comp | . . . . A-B | CB-151-10\% | R-76-150 |


| S501 | Switch, pushbutton . . . . . . . . . . . CUT | SAIBV20 | SW-380 |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| S502 | Switch, pushbutton.... . . . . . . . . CUT | SAlBV20 | SW-380 |  |
| S503 | Switch, Rotary Selector. . . . . . . . . . | DAVEN | $1111-A-A$ | SW-391 |
| TP501 | Test Point . . . . . . . . . . . . . . KI | -- | 24249A |  |

U501
U502
U503
U504
U505
U506
U507
U508
U509
U510
U511
U512
U513
U514
U515
U516

VR501

Digital Clock 28-pin DIP. NAT
Quad Exclusive OR Gate (TTL), 14-pin DIP NAT
Hex Inverters TTL, $14-\mathrm{pin}$ DIP.
Hex Inverters TTL, 14-pin DIP. . . . . . TEXAS
Quad 2-Input, Pos AND, 14-pin DIP. . . . TEXAS
Quad 2-Input OR Gate (TTL), 14-pin DIP . NAT
Bistable Latches, 16-pin DIP . . . . . . TEXAS
MM5309N
IC-124
DM7486N
SN7404N
SN7408N
DM7432N

Bistable Latches, 16-pin DIP . . . . . . TEXAS
Bistable Latches, 16-pin DIP . . . . . . TEXAS
Bistable Latches, 16-pin DIP . . . . . . TEXAS
SN7475N
SN7475N
SN7475N
SN7475N
SN7401
SN7474N
SN7405N
SN7400N
SN7.400N
SN7400N
SN7400N
UGH7805393

IC-116
1C-33
IC-94
1C-115
1c-36
IC-36
IC-36
1C-36
1C-47
IC-31
1C-45
1c-38
IC-38
1C-38
1c-38
1C-93

Model 7504
Replaceable Parts List (PC-385)
CAPACITORS

| Circuit Desig. | Description | Mfr. Code | Mfr. Desig. | Keithley <br> Part No. |
| :---: | :---: | :---: | :---: | :---: |
| C601 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-. 01 M |
| C602 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-.01m |
| C603 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-.01M |
| C604 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-.01M |
| c605 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | Uk16-103 | C-238-.01m |
| c606 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. . | CEnLb | UK16-103 | C-238-. 01 M |
| C607 | $10 \mu \mathrm{~F}, 20 \mathrm{~V}, 10 \%$, ETT. . . . | COMP | TSDI20106A | C-204-10M |
| C608 | $0.33 \mu \mathrm{~F}, 50 \mathrm{~V}$, Ceramic Film. | ERIE | 8131050651334 M | C-237-.33M |
| C609 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-. 01 M |
| C610 | $0.01 \mu \mathrm{~F}, 16 \mathrm{~V}$, CerD. | CENLB | UK16-103 | C-238-. 01 M |
|  | DIODES |  |  |  |
| Circuit Desig. | Description | Mfr. Code | Mfr. Desig. | Keithley <br> Part No. |
| CR601 | Rectifier, 75mA, 75V. | TEXAS | 1 N914 | RF-28 |
| CR602 | Rectifier, 75 mA , 75V. . | TEXAS | 1 N914 | RF-28 |


| Circuit Desig. | Description | Mfr. Code | Mfr. Desig. | Keithley Part No. |
| :---: | :---: | :---: | :---: | :---: |
| J601 | Not Used | -- | -- | -- |
| J602 | Receptacle, 50-pins - Mates with CS-271 | AMP | 205211-1 | CS-269 |
| $\begin{aligned} & \text { P601 } \\ & \text { P602 } \end{aligned}$ | Card-edge, part of PC-385 Not Used | -- | -- | -- |

RESISTORS


Model 7504
Replaceable Parts List (Continued)

| Circuit |  |  |  |
| :--- | :--- | :--- | :--- |
| Desig. | Description | Mfr. <br> Code | Mfr. <br> Desig. |

RESISTORS (Cont'd)


SWITCHES


INTEGRATED CIRCUITS

| Circuit Desig. | Description | Mfr. Code | Mfr. Desig. | Keithley <br> Part No. |
| :---: | :---: | :---: | :---: | :---: |
| U601 | Positive NAND Gates, Quad 2-Input, 14pin DIP | TEXAS | SN7400N | IC-38 |
| U602 | Decade Counters, 14-Pin DIP | TEXAS | SN7490N | 1c-37 |
| U603 | Decade Counters, 14-Pin DIP | TEXAS | SN7490N | $1 \mathrm{C}-37$ |
| U604 | Decade Counters, 14-Pin DIP | TEXAS | SN7490N | 1c-37 |
| U605 | Decade Counters, 14-Pin DIP | TEXAS | SN7490N | 1c-37 |
| U606 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | $1 \mathrm{C}-32$ |
| U607 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | 1 C-32 |
| U608 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | 1c-32 |
| U609 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | 1c-32 |
| U610 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | 1c-32 |
| U611 | Positive NOR Gates, 14-Pin DIP. | TEXAS | SN7402N | 1C-32 |
| U612 | 8-Input Positive NAND Gate. . | MOT | MC7430P | 1C-126 |

REGULATOR

| Circuit <br> Desig. | Description | Mfr. <br> Code | Mfr. <br> Desig. | Keithley <br> Part No. |
| :--- | :--- | :--- | :--- | :--- |
| VR601 | Voltage Regulator, +5 V , Case T0-220 . . FAIR | UGH7805393 | IC-93 |  |

TABLE 7-1.
Cross-Reference of Manufacturers

| ABREV | NAME AND ADDRESS | Abrev | NAME AND ADDRESS |
| :---: | :---: | :---: | :---: |
| A-B | Allen-Bradley Corp. Milwaukee, WI 53204 | FUSE | Bussman Mfg. (Fusetron) St. Louis, MO 63107 |
| ALCO | Alco Electronic Products Inc. North Andover, MA 01845 | GE | General Electric Company Syracuse, NY 13201 |
| AMP | Amp Inc. Harrisburg, PA 17105 | KEMET | Union Carbide/Cmpnts Dept G/KEMET Div Greenville, SC 29606 |
| AMPRX | Amperex <br> Elkgrove Village, IL 60007 | KI | Keithley Instruments, Inc. Cleveland, OH 44139 |
| C-W | Continental-Wirt Electronics Corp. Warminster, PA 18974 | MOLEX | Molex <br> Downers Grove, IL 60515 |
| CENLB | Centralab Division Milwaukee, WI 53201 | MON | Monsanto Elec. Instruments West Caldwell, NJ 07006 |
| COMP 1 | Components, Inc. Beddeford, ME 04005 | MOT | Motorola Semiconductor Products Phoenix, AZ 85008 |
| CTS | CTS Corporation <br> Elkhart, iN 46514 | NAT | National Semiconducter Corp. Santa Clara, CA 95051 |
| CUT | Cutler-Hammer <br> Milwaukee, WI 53216 | OHM | Ohmite Mfg. <br> Skokie, IL 60076 |
| DALE | Dale Electronics Columbus, NE 68601 | RCA | RCA Corporation Moorestown, NJ 08050 |
| DAVEN | McGraw Edison Co., Elecs Div. Manchester, NH 03103 | S-C | Switchcraft, Inc. Chicago, IL 60630 |
| ERIE | Erie Technological Products, Inc. Erie, PA 16512 | SEIKO | C. Itoh Electronics, Inc. New York, NY 10017 |
| FAIR | Fairchild Camera \& Instrument Corp. Mountain View, CA 94043 | SIG | Signetics Corp. Sunnyvale, CA 94086 |
|  |  | TEXAS | Texas Instruments, Inc. Dallas, TX 75231 |





APPENDIX A. MODEL 7503 PRINTER CLOCK.

Description: The Model 7503 is an accessory plug-in for the Model 750 , that prints the time in 24 hour format in the left five columns (14, 15, 16, 17, 18). The Model 7503 is factory wired to print hours and minutes $H H: M M$, however it may be rewired in the field to print minutes and seconds MM:SS. The Model 7503 must be installed in 1/0 "B" only.
Initial Switch Settings: The Control-Min. Switch (S503) has six positions: 1, 2, 10 , 20,60 , and 120. These positions represent the time interval between Time Printout as shown in Table A-I.

TABLE A-1.
Time Printout Versus Setting of Control-Min.

| Position <br> of S503 | Time Printout <br> Jumpers W501 through <br> W504 installed | Time Printout <br> Jumpers W505 through <br> W508 installed |
| :---: | :---: | :--- |
| 1 | Once per minute <br> 2 | Once every even minute |
| Once every even second <br> 10 | Once every 10 minutes | Once every 10 seconds |
| 20 | Once every 20 minutes | Once every 20 seconds |
| 60 | Once every 60 minutes | Once every 60 seconds |
| 120 | Once every 120 minutes | Once every 120 seconds |

NOTE
See Figure 18 for locations of jumpers W501 through W504 and W505 through W508.
Clock Control Feature: The Model 7503 can be set to enable the Print Command on the Model 750 at specific intervals. When the Control-Min Switch (S503) is set to 1 the printer will operate independent of time printout (see Figure 18). Other settings of 5503 will enable the Print Command on the Model 750 as shown in Table A-2. If jumper " B " is installed, between pin 50 and pin 43 on J502, the printer will operate independent of time printout. If jumper " A " is installed between pin 49 and pin 43 on J 502 , the printer is Enabled once every minute when $S 503$ is set to 1.

TABLE A-2.
Print Command Enable

| Position of 5503 | Print Command Enabled (Jumpers "A" and " B " not installed) | Print Command Enabled (Jumper "A" Installed) | Print Command Enabled (Jumper "B' Installed) |
| :---: | :---: | :---: | :---: |
| 1 | Independent of time printout | Once every 1 minute | Independent of time printout |
| 2 | Once every even minute | Once every even minute | Independent of time printout |
| 10 | Once every 10 minutes | Once every 10 minutes | Independent of time printout |
| 20 | Once every 20 minutes | Once every 20 minutes | Independent of time printout |
| 60 | Once every 60 minutes | Once every 60 minutes | Independent of time printout |
| 120 | Once every 120 minutes | Once every 120 minutes | Independent of time printout |



FIGURE 18. Controls and Modifications to Model 7503.

Example Operation of Model 750 with Model 7503.
a. How to Set the Time.

1. Release the RUN switch on the Model 750 (to place the Model 750 in Standby Mode).
2. Depress Clock Set "HRS' pushbutton. When "HRS' is depressed the printer will print at a rate of approximately one line per second (advances 1 hour per sec). 0bserve the time that is printed out. Release the "HRS' pushbutton when the print out is approximately 1 hour before the actual time.
3. Depress and release MANUAL PRINT to obtain a printout of the time. (If the time print out runs past the actual time to be set, continue to depress "HRS" until the clock goes through another 24 hour cycle.)
4. If it is necessary to advance the clock further to obtain the actual time, momentarily depress "MIN". When "MIN" is depressed the printer will print at a rate of approximately one line per second (advances one minute per second).
5. Depress and release MANUAL PRINT to obtain a printout of the time.


FIGURE 19. Diagram of Time Set For Model 7503.
b. How to Print the Time and Data Every 10 Minutes.

1. Release the RUN switch on the Model 750.
2. Set the Model 750 Print Interval Control to the desired Print Interval.
3. Set the Control-Min. Switch on the Model 7503 to 10 . (This procedures assumes that neither jumpers " A " or " B " are installed.)
4. Set the time as described in the preceeding paragraph a.
5. Depress RUN.

NOTE
The Model 750 will print the time ( $\mathrm{HH}: \mathrm{MM}$ ) and data (up to 50 channels if the Model 750 is used in a 50 channel Datalogger system), every 10 minutes. The Model 750 printer motor is turned off between printouts. However, at any time when the MANUAL PRINT pushbutton is depressed the Model 750 printer motor will turn on and a single print command (prints time, channel and data) will be enabled. If the RUN switch is released, the Model 750 printer motor will turn on and remain on as long as RUN is released.


FIGURE 20. Diagram of Model 750/7503 Operation.


FIGURE 21. Component Layout of PC-374.


FIGURE 22. Block Diagram of Model 7503.

## INSTRUCTION MANUAL

## Circuit Operation:

The type 5309 Clock's $B C D$ outputs are multiplexed into the $B C D$ latches. The outputs of the latches are presented to columns $14,15,17$, and 18 for time printing. The outputs of the latches are also monitored for desired changes in time with the Control-Min rotary switch.

The Clock will place the 750 in Standby and turn the 750 motor off, until the selected time increment occurs. The time increment is selected with the Control-Min rotary switch. Increments of $1,2,10,20,60$, and 120 minutes may be selected.
In the 1 minute position the Clock operates normally, printing the time at every change in 1 minute time. When the Control-Min switch is set to the 2 minute position or higher, the Clock Control Block is enabled. This will turn the motor off and place the 750 in Remote Standby and set the Delay Print and Allow outputs.
When in the 1 minute position and a change in time occurs, a flip-Flop is set which then allows the time to be printed. At the end of the print cycle, the Flip-Flop is reset. The Flip-Flop output sets the Single-Time Print Block which allows the time to be printed at the next print cycle. PIC and EOP are applied to the Inhibit Block which holds the last time data at the $B C D$ outputs of the latches until the Clock Logic is reset. The EOP pulse resets the Time Change $F / F$ and the Single-Time Print Block. This resets the Clock logic and readies the logic for the next change in time.
When Manual Print or Clock Set is operated, the Print Allow Block sets the Multi-Time Print Block and the time will be printed with every print cycle. The EOP signal will reset the Multi-Time Print Block after the Manual Print or Clock Set pushbuttons are released.
When in the 2 minute position or higher (Clock Control mode), and a time change occurs that coincides with the Control-Min. Switch setting, the F/F sets the Single-Time Print Block and also sets the Clock Control Block, which allows the motor to start up and enables the 1 Sec . Delay Block. The 1 second delay is to ensure that the motor comes up to speed prior to release of Remote Standby. When Remote Standby is released, the 750 will accept the next Print Command from an internal or external source.
At the end of the Print Cycle, the EOP pulse will reset the Time Change F/F and SingleTime Print Block. It will also reset the Remote Standby output, and return the 750 to Standby Mode.
If the Inhibit Line is enabled, the EOP pulse will reset the Single-Time Print Block, but will not reset the Time Change $F / F$. The 750 motor will remain on and the 750 will continue to accept print commands. When the Inhibit Line is released, the next EOP pulse will reset the Time Change $F / F$, turn the motor off, and place the 750 in Standby mode.
When the Control-Min. switch is set to the 1 minute position, the 750 may be placed in Clock Control by connecting "l Min. Cont." (pin 49) to Common (pin 43).
When the Control-Min switch is set to the 2 minute or higher position, the Clock Control mode may be inhibited and the Clock allowed to operate normally by connecting Clock Control (pin 50) to Common (pin 43).
When in Clock Control, print commands are inhibited and if Manual Print is depressed, one line of data will be printed. If Run is released, the motor will turn on to allow paper advance.

## $\left(\begin{array}{c}17000000000000000001 \\ 33000000000000000018 \\ 500000000000000000034\end{array}\right)$

FIGURE 23. Pin Identification for Connector J502.

## DIGITAL OUTPUT CONNECTOR:

Clock Control Inputs, Printer Control outputs and Data Columns are available on rear panel miniature " $D$ " type connector on rear panel. (See Figure 23.)

TABLE A-3
Pin Identification For J 502.

| Pin \# | FUNCT. | Pin\# | FUNCT. |
| :---: | :---: | :---: | :---: |
| 1 | N/C | 26 | $N / C$ |
| 2 | N/C | 27 | N/C |
| 3 | INHIBIT 2 | 28 | INHIBIT 1 |
| 4 | N/C | 29 | 11-2 |
| 5 | 12-2 | 30 | 11-8 |
| 6 | 12-4 | 31 | RESET |
| 7 | 12-8 | 32 | HRS SET |
| 8 | N/C | 33 | MIN SET |
| 9 | N/C | 34 | PIC |
| 10 | PIC X2 | 35 | EOP |
| 11 | COM | 36 | +5 |
| 12 | 11-1 | 37 | MOTOR OFF |
| 13 | 11-4 | 38 | N/C |
| 14 | 13-1 | 39 | N/C |
| 15 | 13-4 | 40 | N/C |
| 16 | 13-8 | 41 | N/C |
| 17 | 13-2 | 42 | N/C |
| 18 | N/C | 43 | com |
| 19 | N/C | 44 | N/C |
| 20 | N/C | 45 | N/C |
| 21 | 12-1 | 46 | N/C |
| 22 | COM | 47 | N/C |
| 23 | N/C | 48 | REMOTE STANDBY |
| 24 | N/C | 49 | 1 MIN CON |
| 25 | N/C | 50 | CLOCK CONTROL |

DIGITAL OUTPUTS.
COMMON (Pins 11, 22, 43) Logic Circuit Low
+5 V (Pin 36) This output furnishes $+5 \mathrm{~V} \pm .15 \mathrm{~V}$ at up to 100 mA .
$\overline{\text { PIC }}$ (Pin 34) Same as 750 ( 3 TTL loads).
EOP (Pin 35) Same as 750 ( 3 TTL loads).
PIC X2 (Pin 10) Same as 750 (same loads).
DIGITAL INPUTS.
HRS SET (Pin 32) - Logic "O" causes time to be advanced at a rate of 1 hr . per second ( 1.6 mA sink current).
MINS SET (Pin 33) Logic " 0 " causes time to be advanced at a rate of 1 minute per second ( 1.6 mA sink current).
MOTOR OFF (Pin 37). This input requires a Logic ' 0 ' ${ }^{\prime}$ to cause the Model 750 motor to turn off. Thus eliminating unnecessary wear on the unit. Sinking current for Logic " 0 " is 2.6 mA . Motor start up time is approximately 1 sec . after Logic "l" is applied.

INHIBIT 1 (Pin 8). Logic "O" causes time change F/F from being reset. When in Clock Control this will inhibit the shut down at the end of a single Print Cycle. The Printer will operate normally until this line is released, at which time the $\mathrm{F} / \mathrm{F}$ will reset and the Clock Control Cycle will operate again. While inhibit 1 is at a a logic low, time changes will not be passed on to the Printer. Only after the F/F is reset and set again will the time be printed. This input is not compatible with standard TTL outputs. Instantanious sink current is 33 mA , due to input R.C.
INHIBIT 2 (Pin 3). Performs the same as INHIBIT 1, only in the inverted mode. INHIBIT 2 is functional only when INHIBIT 1 is held at a Logic " 0 ", otherwise INHIBIT 2 itself is clamped at a Logic " 0 ". ( 2.1 mA sink current). This input is TTL compatible.
RESET (Pin 31). Logic " 0 " causes clock to be reset to 00:00. Clock will not advance until this line is returned to a Logic "l" (. 1 mA sink current).
REMOTE STDBY (Pin 48). Logic "l" causes the Printer to be placed in the STANDBY Mode. (Source current 2 mA .)
IMIN CONTROL (Pin 49). Logic "0" enables Clock Control operation in the 1 min . switch position. Sink Current - 2.6 mA .
CLOCK CONTROL (Pin 50). Logic "O"' Inhibits Clock Control operation for all switch settings. ( 2.6 mA sink current.)
dATA COLUMNS

| $11-1$ | Pin 12 | $12-1$ | Pin 21 | $13-1$ | Pin 14 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $11-2$ | Pin 29 | $12-2$ | Pin | 5 | $13-2$ | Pin 17 |
| $11-4$ | Pin 13 | $12-4$ | Pin 6 | $13-4$ | Pin 15 |  |
| $11-8$ | Pin 30 | $12-8$ | Pin 7 | $13-8$ | Pin 16 |  |

Columns 11 and 12 are used with the Model 702 Scanner for Channel Data. Column 13 is uncommitted. Sink current $=3.2 \mathrm{~mA}$ per input .

[^0]APPENDIX B. MODEL 7504 SEQUENCE COUNTER

Description: The Model 7504 is an accessory plug-in for the Model 750 that numbers successive printer cycles from 0000 to 9999 . Switches on the plug-in board may be preset for a specific total count. A Reset pushbutton resets the counter to 0000 . An Inhibit toggle switch inhibits the counter operation. The Model 7504 must be installed in 1/0 "B' orly.

Initial Switch Settings:

1. Set the Toggle switch ( S 601 ) to off (down position). (See Figure 24)
2. Set the rotary switches $5603, \mathrm{~S} 604, \mathrm{~S} 605$, and S 606 to the desired total count. NOTE
If all rotary switches are set to 0 (or a total count of 0000), the Model 750 will be in Remote Standby mode (the same effect as when the RUN switch is released).

Example Operation: (See Figure 26)

1. Set the Toggle switch ( S 601 ) to ON (up position).
2. Momentarily depress RESET ( $\$ 602$ ).

NOTE
Each time a print command occurs, the Model 7504 counter circult advances by one count. When the counter circult total equals the preset total as set by the rotary switches, the Model 750 is placed in Remote Standby. In Remote Standby, neither an external nor internal print command will have an effect on the Model 750 . However, if MANUAL PRINT is depressed the Model 750 will be taken out of Remote Standby and the Model 750 will respond to external or internal print commands.

Automatic Reset Modification: To enable the Model 7504 to reset automatically to 0000 and initiate a new count cycle automatically, place a jumper between connector J602, pins 43 (EOC) and 40 (REMOTE RESET).

TABLE B-1.
Rear Connector Inputs/Outputs/Functions

| 11-1 | (Pin 12) | 12-1 | (Pin 21) |
| :---: | :---: | :---: | :---: |
| 11-2 | (Pin 29) | 12-2 | (Pin 5) |
| 11-4 | ( $\operatorname{Pin} 13$ ) | 12-4 | (Pin 6) |
| 11-8 | (Pin 30) | 12-8 | ( Pin 7 ) |
| 13-1 | (Pin 14) | 14-1 | (Pin 45) |
| 13-2 | (Pin 17) | 14-2 | (Pin 47) |
| 13-4 | ( Pin 15 ) | 14-4 | (Pin 44) |
| 13-8 | ( Pin 16 ) | 14-8 | (Pin 46) |
| NOTE: | Columns Scanner Columns | are hanne are | ed to Print information. committed. |

Floating Decimals $1.6 \mathrm{~mA} /$ input line
12-DP (Pin 42) 13-DP (Pin 41) 14-DP (Pin 39)


FIGURE 24. Model 7504 Controls and Connectors.


FIGURE 25. Diagram of Model 750/7504 Operation.


FIGURE 26: Block Diagram of the Model 7504.

## Counter Inputs:

INHIBIT/RESET (Pin 20). To common resets counter to 0000 . If held to common the counter will be inhibited. 2.1 mA sink current.
Counter Outputs:
END OF COUNT (EOC Pin 38). When preset count sequence number is reached this line goes to a Logic "l". (9 TTL loads)
$\overline{E O C}(P i n 40)$. Same as Pin 38 except this line goes to a Logic " 0 ". This line may be tied to the reset input to cause Printer to automatically recycle continuously. (8 TTL loads)
Printer Controls:
MOTOR OFF ( Pin 37). To common causes motor voltages to be removed and the motor to stop. (Release of the front panel run switch supersedes motor off and turns the motor on.) ( 2.6 mA sink)
$\overline{\text { PTC }}$ (Pin 34). 375 ms low time during which the Printer is recording data. 400 ms for Red Print. (2 TTL loads)
EOP (Pin 35). 3 ms high pulse which denotes Print Cycle is finished and resets Printer for new cycle. ( 9 TTL loads)
COM (Pin 11, 22, 43)
+5 V @ $100 \mathrm{~mA}(\operatorname{Pin} 36)$
Circuit Operation: (See Figure 26)
Printer in Cycle (PIC) are applied to the first of 4 binary counters, Count 1 . The output of Count 1 is applied to the input of Count 10 , etc., up to 1000 . The PIC is also applied to the Reset Block which will insure that if a Reset or Command is applied, during a Print Cycle the counters will not reset until the count sequence number is printed.
The 4 BCD switches and Count Blocks are applied to 4 comparator Blocks when the 4 count inputs are equal to the Switch settings the " $B C D=C_{C O N T " ~ B l o c k ~ w i l l ~ e n a b l e ~ a n ~ E n d ~ o f ~}^{\text {a }}$ Count Signal.*

The End of Count will then inhibit the Printer via the Remote Standby input.

## *NOTE

The Model 7504 comparators enable the End of Count Signal when the COUNT total is equivalent to the $B C D$ rotary switch settings. For example if the rotary switches are set to 0005 the BCD equivalent for this setting is 0101 . Therefore, the End of Count Signal will be enabled when the COUNT has a logical "1" in the 4 (base 2) and 1 (base 2) positions.


FIGURE 27. Component Layout of Model 7504 (PC-385).

APPENDIX C. MODEL 7502 PRINTER INPUT INTERFACE

Description: The Model 7502 is a general purpose Printer Input Interface. The Model 7502 may be plugged into either $1 / 0$ " A " or $1 / 0$ " B " on the Model 750 rear panel.

Connections to Model 7502. The Model 7502 provides two types of external connections; a SCANNER interface and a PRINTER interface. (See schematic 27244D.)
a. PRINTER Interface. This connector is a 50-pin AMP type 205211-1. The mating connector is a Keithley Part No. CS-271. The connector is designated as J 703.
b. SCANNER Interface. This connector is a 26-pin 3 Electro Products Division Part No. 3429. Pin 4 has been removed to admit a "polarizing key" on mating System Interconnect Cables (Model 7021-2 or 7021-10). This connector is useful for Scanner/Printer data logging applications. The connector is designated as P 702.

Printer Interface Signals When Installed at $1 / 0$ " $A$ ". When the Model 7502 is installed at 1/0 "A" the signals at the PRINTER Interface connector are as shown in Table c-1. The SCANNER Interface connector cannot be used when the Model 7502 is installed at $1 / 0$ "A".

TABLE C-1.
PRINTER Interface Signals (For 1/0 "A")

| Pin | Function | Pin | Function |
| :---: | :--- | :---: | :--- |
| 1 | $1-8$ | 26 | $8-2$ |
| 2 | $3-2$ | 27 | $8-8$ |
| 3 | $2-1$ | 28 | $10-2$ |
| 4 | $2-4$ | 29 | $10-8$ |
| 5 | $4-2$ | 30 | RED PRINT |
| 6 | $4-4$ | 31 | $+5 V$ |
| 7 | $6-1$ | 32 | $9-8$ |
| 8 | $6-4$ | 33 | $7-$ DP |
| 9 | $8-1$ | 34 | $1-2$ |
| 10 | $8-4$ | 35 | $1-1$ |
| 11 | $10-1$ | 36 | $1-4$ |
| 12 | $10-4$ | 37 | $3-8$ |
| 13 | EXTERNAL PRINT | 38 | $5-1$ |
| 14 | COMMON | 39 | $5-2$ |
| 15 | DATA HOLD | 40 | $5-4$ |
| 16 | $6-$ DP | 41 | $5-8$ |
| 17 | $8-$ DP | 42 | $7-1$ |
| 18 | $3-1$ | 43 | $7-2$ |
| 19 | $3-4$ | 44 | $7-4$ |
| 20 | $2-2$ | 45 | $7-8$ |
| 21 | $2-8$ | 46 | $9-1$ |
| 22 | $4-2$ | 47 | $9-2$ |
| 23 | $4-8$ | 48 | $9-4$ |
| 24 | $6-2$ | 49 | $9-$ DP |
| 25 | $6-8$ | 50 | $10-$ DP |



FIGURE 28. Model 7502 General Purpose Printer Input Interface.

Printer interface Signals When Installed at I/0 "B'. When the Model 7502 is installed at I/0 " B " the signals at the PRINTER Interface connector are as shown in Table C-2. The SCANNER Interface connector may also be used to connect the Model 750 to a single scanner or multiple scanner system. The signals for the SCANNER Interface connector are as shown in Table c-3.

TABLE C-2.
PRINTER Interface Signals (For $1 / 0$ " ${ }^{\prime \prime}$ ')

| Pin | Function | Pin | Function |
| :---: | :---: | :---: | :---: |
| 1 | time SET | 26 | 14-1 |
| 2 | 12-DP | 27 | 15-8 |
| 3 | PIC $\times 2$ | 28 | 14-4 |
| 4 | DELAY PRINT | 29 | 13-2 |
| 5 | MOTOR OFF | 30 | 12-2 |
| 6 | MAN PRINT | 31 | 11-2 |
|  | $\overline{\text { PIC }}$ | 32 | 13-1 |
| 8 | 16-1 | 33 | 12-1 |
| 9 | 15-1 | 34 | $50 / 60 \mathrm{~Hz}$ |
| 10 | 14-2 | 35 | +15V |
| 11 | 15-4 | 36 | COMMON |
| 12 | 14-8 | 37 | 14-DP |
| 13 | 13-8 | 38 | 15-DP |
| 14 | 12-8 | 39 | 16-8 |
| 15 | 11-8 | 40 | 16-4 |
| 16 | 13-4 | 41 | 18-2 |
| 17 | 12-4 | 42 | 18-1 |
| 18 | CONT PRINT | 43 | 17-1 |
| 19 | 13-DP | 44 | 17-2 |
| 20 | TNHIBTT | 45 | 18-8 |
| 21 | delay allow | 46 | 18-4 |
| 22 | REMOTE STANDBY | 47 | 17-4 |
| 23 | EOP | 48 | 17-8 |
| 24 | 16-2 | 49 | 11-1 |
| 25 | 15-2 | 50 | 11-4 |

TABLE C-3.
SCANNER Interface Signals (For $1 / 0$ " $\mathrm{B}^{\prime \prime}$ only)

| Pin No. | Name | Column | Remarks |
| :---: | :--- | :--- | :--- |
| 1 | N.C. | -- | No Connection |
| 2 | N.C. | -- |  |
| 3 | N.C. | -- |  |
| 4 | N.C. | -- | $11-2$ |
| 5 | $1 D 2$ | Identification of Scanner Unit |  |
| 6 | ID 4 | $11-4$ | Identification of Scanner Unit |
| 7 | ID 8 | $1-8$ | Identification of Scanner Unit |
| 8 | N.C. | -- |  |
| 9 | N.C. | -- |  |
| 10 | REMOTE CLOCK | PIC X2 | Output to scanner REMOTE CLOCK |
| 11 | PRCHDO | COM | Enables "PRCHAD" Lines |
| 12 | PRCHAD | $12-1$ | PResent CHannel ADdress-BCD |
| 13 | PRCHAD 4 | $12-4$ | PResent CHannel ADdress-BCD |
| 14 | N.C. | -- |  |
| 15 | N.C. | -- |  |
| 16 | N.C. | -- |  |
| 17 | ID 1 | $11-1$ | Identification of Scanner Unit |
| 18 | N.C. | -- |  |
| 19 | N.C. | -- |  |
| 20 | N.C. | -- |  |
| 21 | N.C. | -- |  |
| 22 | COMMON | COM | Digital Common |
| 23 | N.C. | -- |  |
| 24 | N.C. | -- | PResent CHannel ADdress-BCD |
| 25 | PRCHAD 2 | $12-2$ | $12-8$ |
| 26 | PRCHAD 8 | PResent CHannel ADdress-BCD |  |

TABLE D-1.
Chassis Replaceable Parts



FIGURE 29. Chassis Parts Identification.

APPENDIX E. RACK MOUNTING INSTRUCTIONS

General: The Model 750 may be rack mounted in various combinations with other instruments through the use of an appropriate Keithley rack mounting kit. The Model 750 chassis is designated as style " 0 " with a nominal 7 " height.

TABLE E-l.
Summary of Rack Mounting Configurations

| Pictorial View |  | Configuration | Model No. |
| :---: | :---: | :---: | :---: |
| 750 | PANEL | 750 + Panel (Figure 31) | 1011 |
| PANEL | 750 | Panel +750 (Figure 31) | 1011 |
| 750 | 750 | $750+750$ (Figure 32) | 1012 |
| 750 |  | $750+5-1 / 4^{\prime \prime}$ Instrument + Panel | 1015 |
| 750 | 1 | $\qquad$ | 1014 |
|  | P |  |  |
| 750 |  | $750+$ two 3-1/2" Instruments <br> (Figure 35) | 1016 |
|  |  |  |  |

## Assembly Instructions Common to All Configurations:

1. Before assembling the rack kit, determine the position of each instrument. Since the Model 750 can be mounted either on the right or the left, the instrument's position should be determined by the user's measurement and cabling considerations.
2. The "side dress" panels on both sides of the Model 750 must be removed. The left side (with handle) must be partially disassembled before the side dress can be removed.
3. Pry up the metal caps in two places on the handle to gain access to Phillips head screws holding the handle to the chassis.
4. Loosen and remove the screws to detach the handle.
5. Next, loosen (but do not remove) the three \#10-32 Phillips head screws holding the side dress panels near the front of the instrument.
6. Slide the side dress panel (left side) toward the rear of the instrument to remove.
7. Loosen the three \#10-32 Phillips head screws on the right side of the Model 750.
8. Slide the side dress panel (right side) toward the rear of the instrument to remove.
9. Remove the feet assembly and tilt bail from the bottom panel. The rubber feet must be pryed up to gain access to the Phillips screw holding each foot assembly to the chassis.
10. The original hardware, side dress panels, feet and tilt bail assemblies should be retained for future conversion back to bench mounting.
11. Proceed with the instructions for the specific rack mounting kit to be used.


FIGURE 30. Handle Assembly For Model 750.

MODEL 1011 RACK MOUNTING KIT.

## Description:

The Model 1011 is a single rack mounting kit with overall dimensions $7^{\prime \prime}$ high and $19^{\prime \prime}$ wide. The hardware included in this kit consists of two angle brackets, a blank panel, and other miscellaneous hardware.

Application:
The Model 1011 converts any half-rack style "O" instrument from bench mounting to rack mounting in a standard 19-inch rack. The Model 1011 can be used to mount instruments of $11^{\prime \prime}$ or $14^{\prime \prime}$ depth.


| I tem No. | Description | Qty. Req'd | Keithley Part No. | Illustration |
| :---: | :---: | :---: | :---: | :---: |
| 22 | Angle Bracket | 1 | 26795C |  |
| 23 | Angle Bracket (with staked nuts) | 1 | $26763 C$ |  |
| 24 | Screw, \#6-32 $\times 1 / 2$, Phillips | 4 | -- | \%ma |
| 25 | Screw, \#6-32 5 5/8, Phillips | 4 | -- | (umum |
| 26 | Kep Nut, \#6-32 | 4 | -- | \% |
| 27 | Screw, \#8-32 x 5/8, Phillips | 6 | -- | (mume |
| 28 | Screw, \#10-32 ${ }^{\text {a }}$ / $/$, Socket | 2 | - | (1u) |
| 29 | Blank Panel | 1 | 26765B |  |

## Assembly Instructions:

1. Before assembling the rack kit, determine the position of the instrument. Since the instrument may be mounted on either the left or right side, its position should be determined by the user's measurement. The following instructions refer to the instrument mounted on the left side as shown in the illustration.
2. Remove the "side dress" panels on both sides of the instrument. For the Keithley Model 750, the handle which is mounted on the left side must be removed from the chassis before the side dress panel can be removed. The two metal caps which cover the hande screws must be pried up using a screwdriver blade or other similar tool. Then loosen and remove the two screws holding the handle to the chassis.
3. Loosen and remove three screws on each side of the instrument, near the front panel.
4. Slide the side dress panels on both sides toward the rear of the instrument to remove.
5. Attach an "angle bracket" (Item 22) to the left side of the instrument. Use three \#8-32 Phillips screws (Item 27) in place of the original hardware. For 14" long instruments fasten the angle bracket using two \#6-32 $\times 1 / 2^{\prime \prime}$ Phillips screws (Item 24). For $11^{\prime \prime}$ long instruments use two \#6-32 $\times 5 / 8^{\text {"1 }}$ Phillips (Item 25) screws and two \#6-32 Kep nuts (Item 26).
6. Attach the remaining "angle bracket" (Item 23) to the right side using the same hardware as in step 5.
7. Attach the "blank panel" (Item 29) to the angle bracket using two \#10-32 $\times 3 / 8$ Socket screws (ltem 28).
8. The feet and tilt bail assemblies may be removed from the bottom panel of the instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
9. The original hardware, side dress panels, feet and tilt bail assemblies should be retained for future conversion back to bench mounting.


FIGURE 31. Model 1011 Rack Mounting Kit.

## Description:

The Model 1012 is a dual rack mounting kit with overall dimensions 7 inches ( 178 mm ) high and 19 inches ( 483 mm ) wide. The hardware included in this kit consists of two Angle Brackets, and other miscellaneous hardware.

Application:
The Model 1012 converts any half-rack style 0 instrument from bench mounting to rack mounting in a standard 19-inch rack. The kit may also be used for rack mounting 19-inch full rack width instruments.

The Model 1012 Rack Mounting Kit can be used to mount instruments of 11 inch ( 279 mm ) or 14 inch ( 356 mm ) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as below and identified as instrument " A " and " B ".


| $\left\{\begin{array}{l} \text { Item } \\ \text { No. } \end{array}\right.$ | Description | $\begin{gathered} \text { Qty } \\ \text { Req'd } \\ \hline \end{gathered}$ | Keithley Part No. | Illustration |
| :---: | :---: | :---: | :---: | :---: |
| 22 | Angle Bracket | 2 | 26795C |  |
| 23 | Mounting Plate | 1 | 26769A |  |
| 24 | Screw, \#6-32 ${ }^{\text {a }} 1 / 2$, Phillips, pan head | 4 | -- | Cum |
| 25 | Screw, \#6-32 $\times 5 / 8$, Phillips, pan head | 4 | -- | Cum |
| 26 | Screw, \#6-32 $\times 7 / 8$, Phillips, pan head | 2 | -- | cmem |
| 27 | Screw, \#6-32 $\times 1$, Phillips, pan head | 2 | -- | (1x) |
| 28 | Kep Nut, \#6-32 | 6 | -- | \% |
| 29 | Screw, \#8-32 ${ }^{\text {x }}$ 3/8, Phillips, flat head | 3 | -- | (1) |
| 30 | Screw, \#8-32 $\times 5 / 8$, Phillips, pan head | 6 | -- | cer |
| 31 | Spindle | 3 | 26760A |  |
| 32 | Spacer | 2 | 27409A |  |

Assembly Instructions:

1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A" and "B" positioned as shown.
2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of the instrument. Slide the "side dress" panels to the rear of the instrument to remove.
3. Remove 3 screws (1tem 8) on instrument "A" and temporarily remove "side plate".
4. Fasten 3 spindles (Item 31) to "side plate" (Item 21) using three \#8-32 $\times 3 / 8$, Phillips flat head screws (Item 29).
5. Reinstall the "side plate" on instrument "A" using original screws.
6. Remove 3 screws (Item 8) on instrument " $B^{\prime \prime}$, remove the "side plate" and install the "mounting plate" (Item 23) behind the "corner plate". Reinstall the 3 screws.
7. Position the two instruments so that the slots in the "mounting plate" engage the three spindles.
8. When mounting instruments having the same depth, two screws (ltem 27), two spacers (Item 32), and two kep nuts (Item 28) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nuts (Item 28) but substitute shorter screws (Item 26).
9. Attach an "angle bracket" (Item 22) on each instrument using hardware (Item 30) in place of the original hardware (Item 8). For $14^{\prime \prime}$ long instruments fasten angle brackets using \#6-32 x $1 / 2$ Phillips screws (Item 24). For $11^{11}$ long instruments use \#6-32 $\times 5 / 8$ Phillips screw (Item 25) with \#6-32 kep nut (Item 28).


FIGURE 32. Model 1012 Rack Mounting Kit.

## MODEL 1014 RACK MOUNTING KIT

Description:
The Model 1014 is a combination rack mounting kit with overall dimensions 7 inches high ( 178 mm ) and 19 inches wide ( 483 mm ). The hardware included in this kit consists of two angle brackets, a blank panel, and other miscellaneous hardware.

## Application:

The Model 1014 converts one half-rack style " ${ }^{\prime}$ " instrument for rack mounting with one half-rack style 'M' instrument in a standard 19 -inch rack. If two style "M" instruments are used, extra hardware included with the Model 1016 Rack Mounting Kit is needed.

The Model 1014 Rack Mounting Kit can be used to mount instruments of 11 inch ( 279 mm ) or 14 inch ( 356 mm ) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as shown in Figure 33 and identified as instrument " A " and " B ".

| I tem No. | Description | $\begin{aligned} & \text { Qty } \\ & \text { Req }^{\prime} d \end{aligned}$ | Keithley <br> Part No. | Illustration |
| :---: | :---: | :---: | :---: | :---: |
| 22 | Angle Bracket (7 inch) | 1 | 267950 |  |
| 23 | Angle Bracket (3-1/2 inch) | 1 | 27410 B |  |
| 24 | Blank Panel (3-1/2 inch) | 1 | 24781B |  |
| 25 | Small Angle (3-1/2 inch) | 1 | 26781 A |  |
| 26 | Mounting Plate | 1 | 26769A |  |
| 27 | Spindle | 1 | 26760A |  |
| 28 | Spacer | 1 | 27409A |  |
| 29 | Screw, \#6-32 ${ }^{\text {a }}$ 1/2 Phillips, pan head | 3 | -- | (99) min $^{3}$ |
| 30 | Screw, \#6-32 ${ }^{\text {5/8 Phillips, }}$ pan head | 5 | -- | (9) $3^{2}$ |
| 31 | Screw, \#6-32 ${ }^{\text {P }}$ / 8 Phillips, pan head | 1 | -- | (2) (3) |
| 32 | Screw, \#6-32 ${ }^{\text {a }}$, Phillips, pan head | 1 | -- | (2) (2) |
| 33 | Screw, \#8-32 ${ }^{\text {2 }}$ /8 Phillips, flat head | 1 | -- | (3) |
| 34 | Screw, \#8-32 $\times$ 5/8 Phillips, pan head | 4 | -- | (2) \% |
| 35 | Screw, \#10-32 ${ }^{\text {a }}$ / $/$, Socket, button head | 2 | -- | (3) |
| 36 | Kep Nut, \#6-32 | 4 | -- | $6$ |
| 37 | Side Plate (3-1/2 inch) | 1 | 26827A |  |

## Assembly Instructions:

1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments " A " and " 8 " positioned as shown.
2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of instrument "A". Slide the "side dress" panels to the rear of the instrument to remove. Two screws must be loosened on each side of instrument "B'".
3. Remove 3 screws (Item 8) on instrument " $A$ ", remove the "side plate" and install the "mounting plate" (Item 26) behind the "corner plate". Reinstall the 3 screws.
4. Fasten a spindle (item 27) to the "side plate" (Item 37) using one \#8-32 x 3/8 Phillips flat head screw (Item 33).
5. Remove 2 screws (Item 8) on instrument "B".
6. Install the "side plate" on instrument "B" using original screws.
7. Position the two instruments so that the mounting plate engages the spindle.
8. When mounting instruments having the same depth, one screw (Item 32), one spacer (Item 28), and one kep nut (Item 36) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nut, but substitute a shorter screw (1tem 31).
9. Attach the "blank panel" (Item 24) to the "small angle" (Item 25) using two \#10-32 $\times 3 / 8$ socket head screws (Item 35).
10. Attach the panel assembly to instrument " $A$ " by removing the top screw (original hardware) and installing a \#8-32 $\times 5 / 8$ Phillips screw (Item 34).
11. Attach an "angle bracket" (Item 22) on instrument "A" using three \#8-32 $\times 5 / 8$ Phillips screws in place of original hardware. For 14 inch long instruments fasten angle bracket using two \#6-32 x $1 / 2$ Phillips screws (Item 29). For 11 inch long instruments use two \#6-32 x 5/8 Phillips screws (Item 30) with two \#6-32 kep nuts (Item 36). Attach the remaining "angle bracket" (Item 23) to instrument "B' using similar hardware as described for instrument " A ".
12. The feet and tilt bail assemblies may be removed from the bottom panel of each instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
13. The original hardware, side dress panels, feet, and tilt bail assemblies should be retained for future conversion back to bench mounting.


FIGURE 33. Model 1014 Rack Mounting Kit.

Description:
The Model 1015 is a rack mounting kit with Joverall dimensions 7 inches ( 178 mm ) high and 19 inches ( 483 mm ) wide. The hardware included in this kit consists of two Angle "Brackets, and other miscellaneous hardware.

## Application:

The Model 1015 converts one half-rack style " 0 " instrument for rack mounting with one style " $N$ " instrument in a standard 19-inch rack.

The Model 1015 Rack Mounting Kit can be used to mount instruments of 11 inch ( 279 mm ) or 14 inch ( 356 mm ) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as shown in Figure 34 and identified as instrument " A " and " B ".

| I tem No. | Description | $\begin{gathered} \text { Qty } \\ \text { Req'd } \\ \hline \end{gathered}$ | Keithley <br> Part No. | Illustration |
| :---: | :---: | :---: | :---: | :---: |
| 22 | Angle Bracket (7 inch) | 1 | 267950 |  |
| 23 | Angle Bracket ( $5-1 / 2 \mathrm{inch}$ ) | 1 | 26794C |  |
| 24 | Mounting Plate | 1 | 26769A |  |
| 25 | Screw, \#6-32 ${ }^{\text {a }}$ 1/2, Phillips, pan head | 4 | -- | (29) Mimix |
| 26 | Screw, \#6-32 $\times$ 5/8, Phillips, pan head | 4 | -- | (2) ${ }^{\text {(1) }}$ |
| 27 | Screw, \#6-32 ${ }^{\text {x 7 }}$, Phillips, pan head | 2 | -- | 2 2 |
| 28 | Screw, \#6-32 ${ }^{\text {¢ }}$ I, Phillips, pan head | 2 | -- | (2) ${ }^{\text {min }}$ |
| 29 | Kep Nut, \#6-32 | 6 | -- | 5 |
| 30 | Screw, \#8-32 ${ }^{\text {a }}$ /8, Phillips, flat head | 2 | -- | (8) |
| 31 | Screw, \#8-32 $\times$ /8, Phillips, pan head | 7 | -- | (9) 2 $^{3}$ |
| 32 | Screw, \#10-32 $\times 3 / 8$, Socket head | 2 | -- | (1) |
| 33 | Spindle | 3 | 26760A |  |
| 34 | Spacer | 2 | 27409A |  |
| 35 | Blank Panel (1-3/4 inch) | 1 | 26790B |  |
| 36 | Small Angle | 1 | 26775A |  |

Assembly Instructions:

1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A" and "B" positioned as shown.
2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of the instrument. Slide the "side dress" panels to the rear of the instrument to remove.
3. Remove 3 screws (Item 8) on instrument "A", remove the "side plate", and install the "mounting plate" (Item 24) behind the "corner plate". Reinstall the 3 screws.
4. Remove 3 screws (Item 8) on instrument " $B^{\prime \prime}$, remove the "side plate" (Item 21).
5. Fasten 3 spindles (Item 33) to "side plate" (Item 21) using three \#8-32 $\times 3 / 8$, Phillips flat head screws (Item 30).
6. Reinstall the "side plate" on instrument " B ".
7. Position the two instruments so that the slots in the "mounting te" engage the three spindles.
8. When mounting instruments having the same depth, two screws (1t 28), two spacers (Item 34), and two kep nuts (Item 29) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nuts (Item 29) but substitute shorter screws (Item 27).
9. Attach an "angle bracket" (1tem 22) on instrument "A" using hardware (Item 31) in place of the original hardware (Item 8). For $14^{\prime \prime}$ long instruments fasten angle brackets using \#6-32 $\times 1 / 2$ Phillips screws (Item 25). For $11^{11}$ long instruments use \#6-32 $\times 5 / 8$ Phillips screw (Item 26) with \#6-32 kep nut (Item 29). Attach "angle bracket" (Item 23) on instrument "B' using same hardware.


FIGURE 34. Model 1015 Rack Mounting Kit.

## Description:

The Model 1016 is a combination rack mounting kit with overall dimensions 7 inches high ( 178 mm ) and 19 inches wide ( 483 mm ). The hardware included in this kit consists of three angle brackets, and other miscellaneous hardware.

## Application:

The Model 1016 converts one half-rack style "0" instrument for rack mounting with two half-rack style ''M' instruments in a standard 19-inch rack.

The Model 1016 Rack Mounting Kit can be used to mount instruments of 11 inch ( 279 mm ) or 14 inch ( 356 mm ) depth. The user should decide the position of the instrument to be rack mounted. The Assembly instructions refer to instruments positioned as shown in Figure 35 and identified as instruments " A ", " B " and " C ".

| I tem No. | Description | $\begin{gathered} \text { Qty } \\ \text { Req'd } \\ \hline \end{gathered}$ | Keithley <br> Part No. | Illustration |
| :---: | :---: | :---: | :---: | :---: |
| 22 | Angle Bracket ( 7 inch) | 1 | $26795 C$ |  |
| 23 | Angle Bracket (3-1/2 inch) | 2 | 27410 B |  |
| 24 | Mounting Plate | 1 | 26768A |  |
| 25 | Spindle | 2 | 26760A |  |
| 26 | Spacer | 2 | 27409A |  |
| 27 | Screw, \#6-32 ${ }^{\text {x }} 1 / 2$ Phillips, pan head | 4 | -- | (9) |
| 28 | Screw, \#6-32 $\times 5 / 8 \mathrm{Phill} \mathrm{ips}$, pan head | 8 | -- | (9) |
| 29 | Screw, \#6-32 ${ }^{\text {2 }}$ / $/ 8 \mathrm{Phillips}$, | 2 | -- | (9) |
| 30 | Screw, \#6-32 ${ }^{\text {a }}$, Phillips, pan head | 2 | -- | (3) |
| 31 | Screw, \#8-32 ${ }^{\text {a }}$ 3/8 Phillips, flat head | 2 | -- | (3) |
| 32 | Screw, \#8-32 ${ }^{\text {5/8 Phillips, }}$ pan head | 3 | -- | (7) |
| 33 | Kep Nut, \#6-32 | 6 | -- | en |
| 34 | Side Plate | 2 | 26827A |  |

Assembly Instructions:

1. Before assembling the rack kit, determine the position of each instrument. Si,ice the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments ' $\mathrm{A}^{\prime}$ ", "B" and "C" positioned as shown.
2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of instrument "A". Slide the "side dress" panels to the rear of the instrument to remove. Two screws must be loosened on each side of instruments " $B$ " and " $C$ ".
3. Remove 3 screws (Item 8) on instrument " $A^{\prime}$ ", remove the "side plate" and install the "mounting plate" (Item 24) behind the "corner plate". Reinstall the 3 screws.
4. Fasten one spindle (Item 25) to each "side plate" (Item 34) using one \#8-32 $\times 3 / 8$ Phillips flat head screw (Item 31).
5. Remove 2 screws (Item 8) on instrument " $B$ " and " $C$ " (on left side as shown).
6. Install one "side plate" on instrument " $B$ " and "C" using original screws.
7. Position the instruments " $A$ " and " $B$ " so that the mounting plate engages the spindle.
8. When mounting instruments having the same depth, one screw (Item 30), one spacer (Item 26), and one kep nut (Item 33) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nut, but substitute a shorter screw (Item 29).
9. Repeat steps 7 and 8 for instruments " $A$ " and " $C$ ".
10. Attach an "angle bracket" (Item 22) on instrument "A" using three \#8-32 $\times 5 / 8$

Phillips screws in place of original hardware. For 14 inch long instruments fasten angle bracket using two \#6-32 x $1 / 2$ Phillips screws (ltem 27). For 11 inch long instruments use two $\# 6-32 \times 5 / 8$ Phillips screws (1tem 28) with two $\# 6-32$ kep nuts (1tem 33). Attach the remaining "angle brackets" (1tem 23) to instruments "B" and "C" using similar hardware as described for instrument " $A$ ".
11. The feet and tilt bail assemblies may be removed from the bottom panel of each instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
12. The original hardware, side dress panels, feet, and tilt bail assemblies should be retained for future conversion back to bench mounting.

## INSTRUCTION MANUAL

Model 750 Printer


FIGURE 35. Model 1016 Rack Mounting Kit

APPENDIX F. COMPONENT LAYOUTS
TABLE 7-1.
Components Located on PC-380

| Circuit Designations |
| :---: |
| DS301 |
| J301 |
| J302 |
| Q301 |
| R301 |
| R302 |
| S301 |



FIGURE 36: Component Layout, P.C-380.

TABLE F-2.
Components Located on PC-378

| Circuit Desig. | Location Code | Circuit Desig. | Location Code | Circuit Desig. | Location Code | Circuit <br> Desig. | Location Code | Circuit Desig. | Location Code |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| C101 | D-7 | C208 | L-3 | Q109 | A-6 | R143 | K-4 | Ul12 | F-7 |
| C102 | B-6 | C209 | K-3 | Q20 1 | L-7 | R144 | L-5 | U113 | K-6 |
| C103 | E-7 | C210 | K-2 | Q202 | L-7 | R145 | K-4 | U114 | K-5 |
| C104 | ** | C211 | K-2 | R101 | C-7 | R146 | K-4 | U115 | K-6 |
| C105 | G-6 | C212 | L-2 | R102 | D-6 | R147 | K-7 | U116 | K-7 |
| C106 | F-6 | C213 | K-2 | R103 | D-7 | R148 | L-6 | U117 | J-6 |
| C107 | H-6 | C214 | K-2 | R104 | D-6 | R149 | L-6 | U118 | J-5 |
| C108 | L-4 | C215 | K-2 | R105 | C-6 | R150 | L-5 | U119 | H-6 |
| C109 | L-4 | C216 | L-2 | R106 | E-5 | R151 | K-7 | U120 | J-6 |
| C110 | F-7 | C217 | K-2 | R107 | D-6 | R152 | K-5 | U121 | G-6 |
| C111 | H-6 | C218 | K-1 | R108 | E-5 | R153 | H-5 | U122 | J-7 |
| C112 | L-5 | C219 | K-1 | R109 | B-6 | R154 | H-5 | U123 | K-4 |
| C113 | L-5 | C220 | L-1 | R110 | C-5 | R155 | H-5 | U124 | H-7 |
| C114 | K-5 | C221 | K-1 | R111 | D-6 | R156 | H-5 | U125 | H-6 |
| C115 | K-5 | CR101 | B-7 | R112 | F-6 | R157 | G-6 | U201 | E-4 |
| C116 | L-6 | CR102 | B-6 | R113 | E-6 | R158 | K-5 | U202 | E-4 |
| C117 | L-4 | CR103 | B-7 | R114 | E-6 | R159 | - | U203 | F-4 |
| C118 | L-6 | CR104 | A-7 | R115 | C-7 | R160 | D-7 | U204 | G-4 |
| C119 | ** | CR105 | A-3 | R116 | D-5 | R161 | D-7 | U205 | H-4 |
| C120 | L-6 | CR106 | C-2 | R117 | E-6 | R162 | C-5 | U206 | H-3 |
| C121 | B-4 | CR107 | C-2 | R118 | E-6 | R163 | L-7 | U207 | H-2 |
| C122 | C-4 | CR108 | C-2 | R119 | E-7 | R164 | A-3 | U208 | H-2 |
| C123 | * | CR109 | C-2 | R120 | E-6 | R165 | J-1 | U209 | H-1 |
| C124 | - | CR110 | G-6 | R121 | F-6 | R166 | F-7 | U210 | J-4 |
| C125 | E-6 | CRIII | D-7 | R122 | C-6 | R167 | H-6 | U211 | J-3 |
| C126 | C-7 | CR1 12 | E-7 | R123 | D-6 | R168 | C-6 | U212 | J-2 |
| C127 | C-6 | CR113 | G-6 | R124 | G-6 | R169 | H-7 | U213 | J-4 |
| C128 | D-6 | CR114 | J-7 | R125 | G-7 | R170 | H-6 | U214 | J-3 |
| C129 | E-6 | J201 | D-3 | R126 | H-6 | R171 |  | U215 | J-2 |
| C130 | G-7 | J202 | G-3 | R127 | H-6 | R172 | A-5 | U216 | L-4 |
| C131 | G-6 | J203 | * | R128 | G-6 | R173 | A-5 | U217 | K-3 |
| C132 | D-6 | P101 | B-6 | R129 | F-6 | R174 | A-5 | U218 | L-3 |
| C133 | J-7 | P102 | B-6 | R130 | D-7 | R201 | L-7 | U219 | K-3 |
| C134 | J-6 | P103 | B-7 | R13.1 | F-6 | R202 | L-7 | U220 | L-2 |
| C135 | J-6 | P104 | D-4 | R132 | J-7 | U101 | D-6 | U221 | K-2 |
| C136 | K-7 | P105 | * | R133 | K-4 | U102 | B-6 | U222 | L-2 |
| C137 | K-6 | P106 | B-5 | R134 | J-4 | U103 | D-7 | U223 | K-1 |
| C138 | K-4 | Q101 | K-5 | R135 | E-7 | U104 | E-6 | U224 | K-1 |
| C201 | J-4 | Q102 | L-6 | R136 | ** | U105 | E-6 | VR101 | * |
| C202 | J-3 | Q103 | L-5 | R137 | F-7 | U106 | D-6 | VR102 | A-5 |
| C203 | J-2 | Q104 | L-4 | R138 | G-7 | U107 | F-6 | VR103 | K-4 |
| C204 | L-4 | Q105 | L-5 | R139 | J-6 | U108 | G-7 | VR104 | L-5 |
| C205 | K-3 | Q106 | G-6 | R140 | J-6 | U109 | E-7 | W101 | G-6 |
| C206 | K-3 | Q107 | F-7 | R141 | J-7 | U110 | J-5 | W102 | A-3 |
| C207 | K-3 | Q108 | A-7 | R142 | C-7 | וטוט | F-6 |  |  |



FIGURE 37. Component Layout, PC-378


FIGURE 38. Location of Test Points Described in Section 5.



## KEITHLEY INSTRUMENTS, INC. 28775 AURORA ROAD <br> CLEVELAND, OHIO 44139 <br> SERVICE FORM



1. Describe problem and symptoms using quantitative data whenever possible (enclose readings, chart recordings, etc.)
(Attach additional sheets as necessary).
2. Show a block diagram of your measurement system including all instruments connected (whether power is turned on or not). Also describe signal source.
3. List the positions of all controls and switches on both front and rear panels of the instrument.
$\qquad$
4. Describe input signal source levels, frequencies, etc. $\qquad$
$\qquad$
$\qquad$
5. List and describe all cables used in the experiment (length, shielding, etc.).
$\qquad$
$\qquad$
6. List dad describe all other equipment used in the experiment. Give control settings for each. $\qquad$
$\qquad$
$\qquad$
7. Environment:

Where is the measurement being performed?. (Factory, controlled laboratory, out-of-doors, etc.)
What power line voltage is used? Variation? Frequency?
Ambient temperature? ${ }^{\circ} \mathrm{F}$. Variation? Humidity?
$\qquad$ Other
$\qquad$ . Re1 $\qquad$ Other
8. Additional Information. (If special modifications have been made by the user, please describe below.) $\qquad$


[^0]:    Optional Clock Display Output: The Model 7503 provides a $16-\mathrm{pin}$ output connector (J503) for connection to a seven-segment LED display (not furnished). The connector is a 16pin DIP receptacle. The mating connector is a $16-\mathrm{pin}$ DIP plug*. (See Figure 18.)
    *This part is manufactured by Circuit Assembly Corp., 3169 Red Hill Ave., Costa Mesa, CA 92626. Order by manufacturer's part number CA-16P-04NW.

