INSTRUCTION MANUAL

Model 750 Printer

WARRANTY

We warrant each of our products to be free from defects in material and workmanship. Our obligation under this warranty is to repair or replace any instrument or part thereof which, within a year after shipment, proves defective upon examination. We will pay local domestic surface freight costs.

To exercise this warranty, write or call your local Keithley representative, or contact Keithley headquarters in Cleveland, Ohio. You will be given prompt assistance and shipping instructions.

REPAIRS AND CALIBRATION

Keithley Instruments maintains a complete repair and calibration service as well as a standards laboratory in Cleveland, Ohio.

A Keithley service facility at our Munich, Germany office is available for our customers throughout Europe. Service in the United Kingdom can be handled at our office in Reading. Additionally, Keithley representatives in most countries maintain service and calibration facilities.

To insure prompt repair or recalibration service, please contact your local field representative or Keithley headquarters directly before returning the instrument. Estimates for repairs, normal recalibrations and calibrations traceable to the National Bureau of Standards are available upon request.



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INSTRUCTION MANUAL
Model 750 Printer

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SECOND PRINTING, AUG. 1978, CLEVELAND, OHIO, U.S.A.

DOCUMENT NO. 27965, REVISION CODE AA.

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INSTRUCTION MANUAL Model 750 Printer

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SPECIFICATIONS

guaranteed for 1 year

COLUMNS: 18 (see Drum Diagram).

DECIMAL POINT: 13 decimal points; 9 are floating and print to right of number (columns 6 through 10, 12 through 15).

FRONT PANEL CONTROLS: Power; Run; Manual Print; Paper Feed; Print Interval.

PRINT RATE: Print Interval control provides intervals from 1 sec./line to 10 sec./line, continuously adjustable. In the External position, up to 2½ print commands/sec. are accepted.

DATA INPUT: Parallel BCD (8421) high true (low true with removal of jumper). Floating decimal points are low true only. Compatible Logic: TTL, DTL or open collector; inputs are 2 TTL loads (floating decimal points, 1 TTL load).

CONTROL INPUTS: External Print; Red Print; Motor Off; Remote Standby; Continuous Print; Inhibit.

Compatible Logic: TTL, DTL or open collector; inputs are 2 TTL loads (External Print and Continuous Print, 3 TTL loads). Inputs are low true, except External Print requires low-to-high transition.

CONTROL OUTPUT: Printer-in-Cycle (PIC); End-of-Print Data Hold; Manual Print; Print Twice.

Output Logic: TTL; can drive 8 TTL loads (PIC, 4 TTL loads). Outputs are high true; except End-of-Print is 3ms pulse, Printer-in-Cycle and Data Hold are low true.

INPUT/OUTPUT (I/O) CONNECTIONS: Two 50-pin recessed card-edge connectors; I/O A for data input, columns 1 through 10; I/O B for accessories and/or additional data, columns 11 through 18 (see Drum Diagram).

ISOLATION: Input Lo to chassis ground greater than 107 ohms. Lo may be floated up to 350 volts peak with respect to chassis ground.

PAPER: 21/4 in. fan-fold or roll. RIBBON: Black/red, 1/2 in. wide.

ENVIRONMENT: 0°C to 50°C, 0% to 80% relative humidity at up to 35°C.

POWER: 90-110, 105-125, 200-240 volts (switch selected), 50-60 Hz, 30 watts (40 watts with accessories).

DIMENSIONS, WEIGHT: Style 0, 7 in. half-rack, overall bench size 7½ in. high x 8½ in. wide x 15¼ in. deep (190 x 220 x 390 mm). Net Weight, 16 pounds (7 kg).

ACCESSORIES FURNISHED: One ribbon (installed), one pack fanfold paper.

SECTION 1. GENERAL INFORMATION

- 1~1. INTRODUCTION. The Keithley Model 750 Printer is a medium speed, ink impression, line printer designed for use with Keithley digital measuring instruments and other digital instrumentation.
- a. Printing Capabilities. The Model 750 records up to 18 columns of data per line. Columns 3 through 18 print numeric data, while columns 1 and 2 of the printer are reserved for measurement units and contain no numeric characters. Columns 3, 4, 5 can print certain measurement units (see Table 3-5 on page 3-7). Columns 6 through 10 and 12 through 15 contain a floating decimal point which can be printed to the right of any one of the numeric data columns, without deleting numerical data in that umn. Either adding machine roll paper (2-1/4 inch width) or fan-fold paper can be sed.
- b. Accessory printer Input Interfaces are available for use with 1—thley digital measuring instruments. The factory-wired interfaces are plug-to-plug compatible so that installation is very simple to perform. All data is properly encoded and formatted for printout of data, decimal point, range, and units of measurement (where available at the digital output). See ACCESSORIES Section 4 for more detailed information regarding accessory interfaces for Keithley instruments as well as for general purpose applications.
- 1-2. WARRANTY INFORMATION. The warranty is given in the Keithley general catalog. If there is a need for service, contact your Keithley representative or authorized repair facility as given in our catalog.
- 1-3. CHANGE NOTICE. Improvements or changes to the instrument not incorporated into the manual will be explained on separate instruction manual addenda sheets.

CAUTION

Since input Lo can float to 350 volts peak with respect to chassis ground, care should be exercised when making connections to either I/O "A" or "B". Turn off power to all instruments connected before plug-in cards are installed or removed, or cable connections are made. If I/O "B" is not used, make certain the cover plate is installed to prevent the possibility of electrical shock.

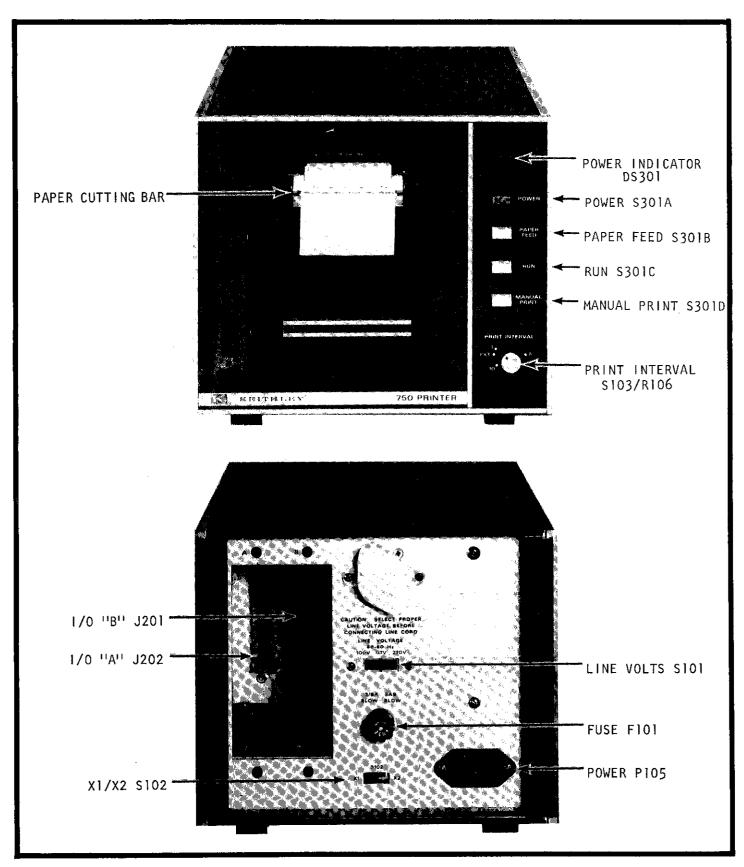


FIGURE 1. Front and Rear Views of Model 750.

SECTION 2. INITIAL PREPARATION

- 2-1. GENERAL. This section provides information needed for incoming inspection and preparation for use.
- 2-2. INSPECTION. The Model 750 was carefully inspected both mechanically and electrically before shipment. Upon receiving the instrument, check for any obvious damage which may have occurred during transit. Report any damages to the shipping agent. To verify the electrical specifications, follow the procedures in Section 5.

2-3. PREPARATION FOR USE.

a. How to Set the Line Switch. The rear panel LINE Switch should be set to the appropriate nominal setting as shown in Table 2-1. For example, if the line voltage to be used is 120 volts, set the LINE Switch to "117". If the line voltage to be used is within 105 and 110V, then either range (100 V or 117 V) may be selected.

TABLE 2-1.
Voltage Ranges Useable With Model 750

Range of Voltage	Appropriate Setting	Fuse Rating
90 - 110V	100V	3/4A
105 - 125V	117V	3/4A
200 - 240V	220V	3/8A

b. Line Fuse Requirements. The Model 750 uses a 3AB or 3AG Slow-Blow fuse with rating shown in Table 2-1. The line fuse is located on the rear panel as shown in Figure 1.

c. Line Power Connections. An accessory line cord is furnished with the Model 750. The 3-wire, 8 foot (244 cm) line cord mates with the rear panel receptacle P101. An extra line cord can be ordered from Keithley by specifying Keithley Part No. CO-7.

2-4. HOW TO INSTALL ACCESSORY PLUG-IN CARDS.

- a. Model 7501 Printer Input Interface Cards. These cards have card-edge connectors which mate with 1/0 "A" receptacle on the Model 750 chassis. Before installing a card, remove the cover plate at 1/0 "A" by pulling the two plastic buttons. To install the card align the card-edge to mate with grooved tracks on the chassis as shown in Figure 2. The "component side" should face the users right hand when viewing the rear panel as illustrated. The two plastic buttons should be pulled out (unlocked). After the card is installed, lock the card in place by pushing in the buttons on the rear panel. The Model 7501 can not be inserted in 1/0 "B".
- b. Models 7502, 7503, and 7504 Plug-In Cards. These cards have card-edge connectors which mate with I/O "B" receptacle on the Model 750 chassis. Before installing a card, remove the cover plate at I/O "B" by pulling the two plastic buttons. To install the card align the card-edge to mate with grooved tracks on the chassis as shown in Figure 2. The "component side" should face the users right hand when viewing the rear panel as

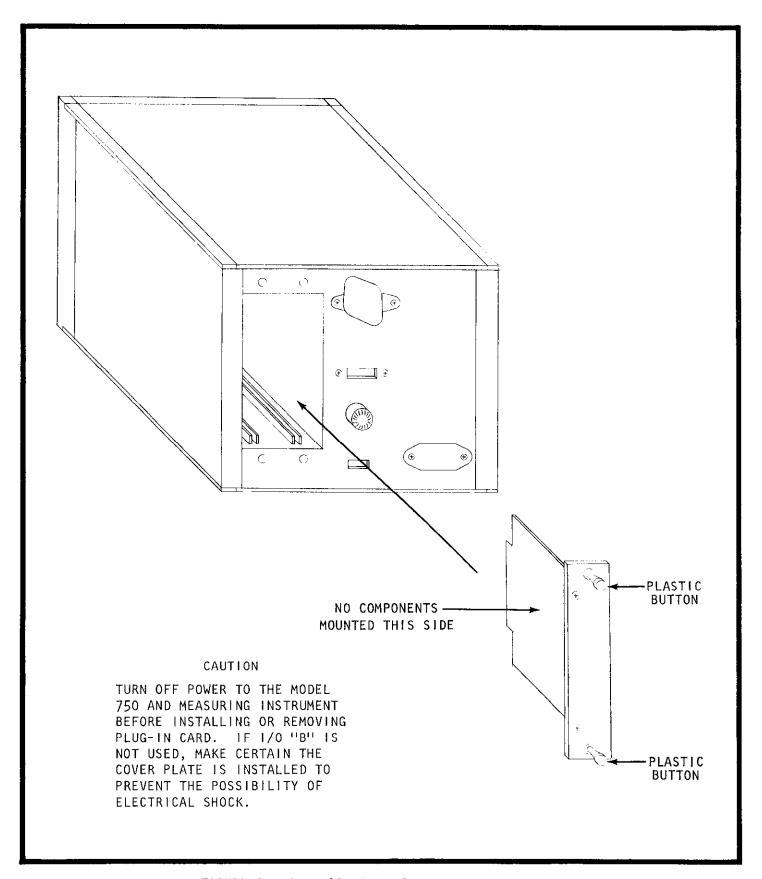


FIGURE 2. Installation of Accessory Plug-in Cards.

illustrated. After the card is installed, lock the card in place by pushing in the buttons on the rear panel. 1/0 "B" has a polarizing pin to prevent insertion of Model 7501 cards. The Model 7502 may be installed in either 1/0 "A" or 1/0 "B". Models 7503 and 7504 must be installed in 1/0 "B" as they will not operate in 1/0 "A".

2-5. HOW TO INSTALL PRINT PAPER (FAN-FOLD OR ROLL). Standard 2-1/4 inch adding machine tape can be used as a recording medium for the Model 750 Printer. A package of fan-fold paper is shipped with the printer and is more convenient to install than roll paper. However, the printer will accommodate either paper type. Use the following procedure for installing printer paper. (Extra fan-fold paper may be ordered from Keithley by specifying Model 7505. See ACCESSORIES section.)

a. How to Install Fan-Fold Paper.

- 1. Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
 - 2. Pull out paper tray.
- 3. Place stack of fan-fold paper in pull-out tray as shown in Figure 4. Be certain the tray is aligned so that the metal tab is in the front.
- 4. Lift and fold-out the top two layers of paper. This provides a leader for loading the tape in the print mechanism.
- 5. Hold the pack so that the leader is pointing away from the printer and slide the tray into the tape drawer. When properly installed, the front end of the paper tray should be just behind the front panel.
 - 6. Proceed to Paper Feed Instructions in paragraph c.

b. How to Install Roll-Type Paper.

NOTE

Roll should not exceed 2-3/4 inches in diameter.

- 1. Remove the top cover by unscrewing the four Phillips head screws.
- 2. Install the roll paper on the roller pin located as shown in Figure 10
- 3. Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
 - 4. Grasp the paper roll in one hand and pull out a twelve inch leader.
- 5. Point the leader toward the front panel on the printer and, position the paper roll so that the leader is being pulled off the bottom of the roll.
 - 6. | Slide the paper roll into the roll fixture as shown in Figure 10.
- 7. Feed the free end of paper under mechanism until it protrudes at the front panel (see Figure 4).
 - 8. Replace the top cover.
 - 9. Proceed to Paper Feed Instructions in paragraph c.

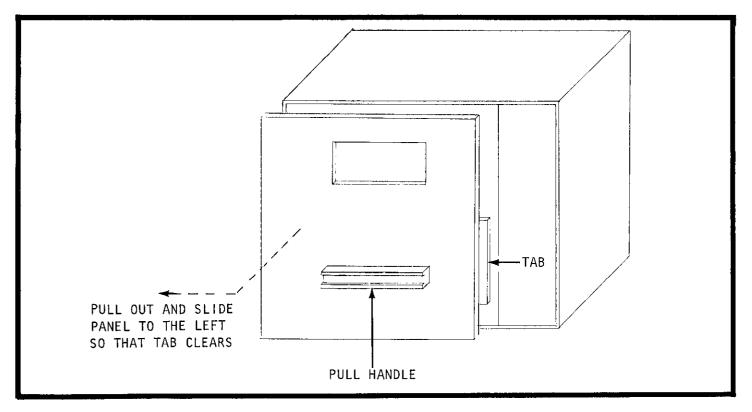


FIGURE 3. How to Open the Front Panel to Access the Mechanism.

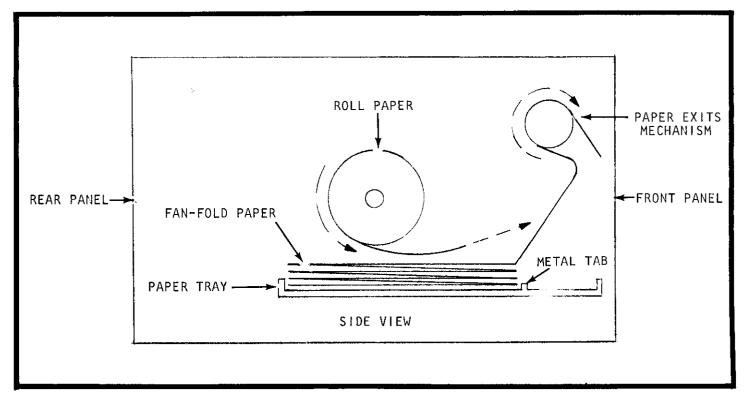


FIGURE 4. How to Install Fan-Fold or Roll Paper.

c. Paper Feed Instructions.

- 1. Release the RUN pushbutton to place the Model 750 in "Standby".
- 2. Apply power to the instrument by depressing the front panel POWER pushbutton.
- 3. Install paper (either fan-fold or roll-type as in preceeding paragraphs).
- 4. Locate the arrow on the front of printer mechanism.
- 5. Feed paper under the clip, over the arrow, and into printer mechanism as shown in Figure 5.
- 6. Depress PAPER FEED pushbutton until printer begins to pull paper through mechansim.
- 7. As the paper appears at the top of printer, guide the paper under the cutting bar.
 - 8. Allow about 2 extra inches of paper to feed, then release PAPER FEED button.
 - 9. Tear off paper flush with cutting bar.
- 10. Replace front panel by inserting right side and snapping into place.
- 11. Test for smooth paper advance by depressing PAPER FEED button until a few inches of paper are advanced.

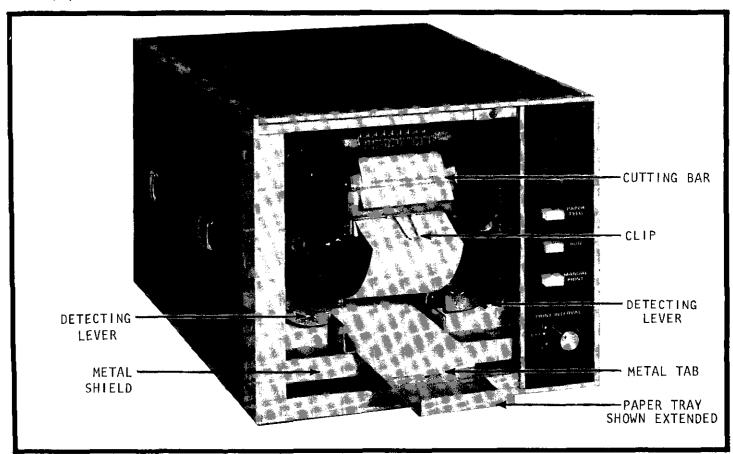


FIGURE 5. View of Paper Feed Mechanism.

- 2-6. HOW TO INSTALL RIBBON. The Model 750 is shipped with a ribbon installed. Use the following procedure for replacing a ribbon. (Extra ribbons may be ordered from Keithley by specifying Model 7506. See ACCESSORIES section.)
 - a. Pull out front panel by grasping handle on front panel.
- b. On the printer mechanism, locate and push down the Detecting Lever of both spool shafts (see Figure 5).
 - c. Carefully remove old ribbon spools from shafts.
 - d. Remove old ribbon from feed guides and from under hammer.
- e. Separate the new ribbon spools and lay them on a flat surface with their "finger" side down.
 - f. Refer to Figure 6 and ensure that the new ribbon is properly threaded on the spools.
- g. On the printer mechanism, locate and push down the Detecting Lever on left hand spool shaft, slide the spool onto the shaft making note of the proper threading direction shown in Figure 6.
- h. Unwind 6 or 8 inches of ribbon from the remaining spool, if necessary, and position the ribbon over the feed guides as shown in Figure 6.
- i. Depress the detecting lever on the empty spool shaft and slip the second spool onto the shaft. Make sure that there are no twists in the ribbon.

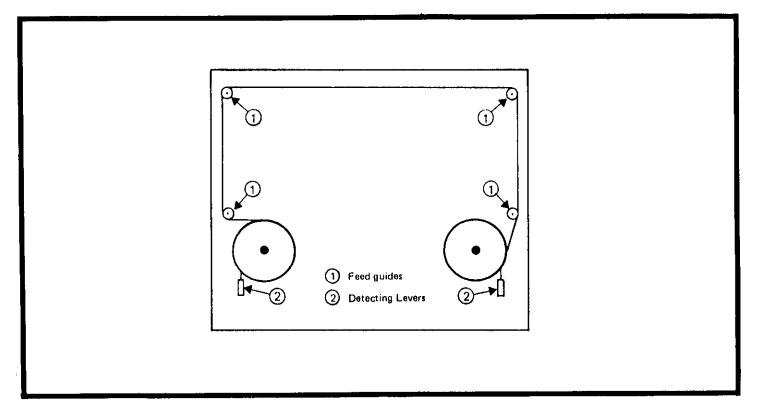


FIGURE 6. How to Replace Ribbon.

SECTION 3. OPERATING INSTRUCTIONS

- 3-1. GENERAL. This section provides information to operate the Model 750 with a variety of Keithley and other digital measuring instruments. Information on specific models can be found in the appropriate Interface manual.
- 3-2. HOW TO USE FRONT PANEL CONTROLS.
- a. How to Apply Power. The POWER switch is a "push-push" switch. Depress to apply power to the instrument. When the switch is released power is off. The Power Indicator is lighted when power is on.
- b. How to Feed Paper. The PAPER FEED Switch is a "momentary push" switch. In the depressed position it advances paper through the printer mechanism. The switch is used for loading paper tape or for advancing printed data past the cutting bar.
- c. How to Set Printer to RUN Mode. The RUN pushbutton is a "push-push" switch. Depress to allow the printer to be activated by a print command from either of two sources:
 - 1. Internal print interval.
 - 2. External Source.

When the switch is released, the printer can be activated only by MANUAL PRINT.

- d. How to Activate the Printer Manually. The MANUAL PRINT Switch is a 'momentary push' switch. Depress to activate a single line of data. If the switch is depressed and held in this position, the printer will print data at a rate determined by the PRINT INTERVAL control. Minimum interval is 1 second. The external source does not affect the print interval when MANUAL PRINT is used.
- e. How to Set Print Interval. The PRINT INTERVAL control is continuously adjustable and sets the internal print interval from a minimum of 1 second to a maximum of 10 seconds (approximate). The PRINT INTERVAL control also has an EXTERNAL position. In EXTERNAL the print interval is determined by external print commands.
- 3-3. HOW TO OPERATE THE PRINTER.
 - a. Release POWER Switch (power off).
 - b. Release RUN Switch (i.e., set to STANDBY mode).
 - c. Check LINE switch setting as in paragraph 2-3a.
- d. Install Model 7501 Printer Input Interface Plug-In Card and/or other accessory plug-in card as appropriate.

- e. Set PRINT INTERVAL control to the appropriate settings.
- 1. If an <u>external</u> print interval is to be used, set the PRINT INTERVAL control to EXT.
- 2. If the <u>internal</u> print interval is to be used, set the PRINT INTERVAL control to the desired position.
- f. Connect the line cord.
- q. Depress the POWER Switch. Power indicator should be lighted.
- h. Check operation of the Model 750 in STANDBY mode. (Depress MANUAL PRINT switch momentarily to cause the Model 750 to print one line.)
- i. Depress RUN. This action will cause the Model 750 to initiate printing at intervals determined by the position of the PRINT INTERVAL control.
 - j. To halt further printing, release RUN switch.
 - k. To advance paper through the print mechanism, depress PAPER FEED.
 - 1. Tear off the printed information by pulling the paper tape along the "cutting bar".
- 3-4. INTERFACING THROUGH 1/0 "A".
- a. General. The Model 750 provides a 50-pin Card-edge connector for 1/0 "A". This connector may be used with Model 750l or Model 7502 Plug-In Cards. Special interfacing situations where non-Keithley instruments are used may require custom-designed interface circuitry. Contact your Keithley representative for more information on availability of interfaces. Do not install Model 7503 or 7504 cards into 1/0 "A".

TABLE 3-1.

Logic Definitions for Input Signals

Logic ''0''	Logic "l"
O to +0.5V applied while sinking current as listed. See text	Open input or +2.4V to +5.5V applied while supplying <250µA

b. Input Signals at I/O "A".

1. Data Columns. (Pins 1-40) Each data column requires a parallel entry, 4-bit binary coded decimal (BCD) input. The Model 750 is factory wired for "positive true". The Model 750 may be altered by the user to permit "low true" logic by removing jumper W101 shown in Figure 37. Floating decimal points are low true only. Sinking current for Logic "O" is 3.2 milliamperes per line. These lines are identified as follows:

 $1-1 = column \ l$, bit 1 $1-2 = column \ l$, bit 2 $1-4 = column \ l$, bit 4 $1-8 = column \ l$, bit 8

INSTRUCTION MANUAL Model 750 Printer

2. Floating decimal lines (DP). This input requires a Logic "O" to cause a decimal point to be printed in the specified column. This input has a sink current rating of 1.6 milliamperes. The lines are coded as follows:

```
(Pin 49) 10-DP = decimal point in column 10

(Pin 47) 9-DP = decimal point in column 9

(Pin 45) 8-DP = decimal point in column 8

(Pin 43) 7-DP = decimal point in column 7

(Pin 41) 6-DP = decimal point in column 6
```

- 4. EXTERNAL PRINT Command (Pin 42). An input transition from Logic "0" to Logic "1" causes a print command in the Model 750. Sinking current for Logic "0" is 4.2 milliamperes. See Figure 7 for timing considerations.
- 3. RED. (Pin 44) This input requires a Logic "0" to cause the Model 750 to print in "red". This feature may be used to indicate an overload condition on the digital measuring instrument. The RED input is level sensitive with a minimum duration of 25 milliseconds at Logic "0" from the start of PRINT cycle. See Figure 8 for timing considerations. Sinking current for Logic "0" is 2.6 milliamperes.

TABLE 3-2.

Pin Identification at "CONNECTOR A"

Pin No.	Function	Pin No.	Function
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	1-1 2-1 1-2 2-4 1-8 2-8 2-1 2-8 2-1 3-1 3-2 3-1 3-1 3-1 3-1 5-1 5-2 5-8 7-1	26 27 28 29 30 31 32 33 34 35 36 37 38 41 42 44 45 46 48 49 50	8-1 7-2 8-2 7-4 8-4 7-8 8-8 9-1 10-1 9-2 10-2 9-4 10-4 9-8 10-8 6-DP EXTERNAL PRINT 7-DP RED PRINT 8-DP COMMON 9-DP +5V 10-DP DATA HOLD

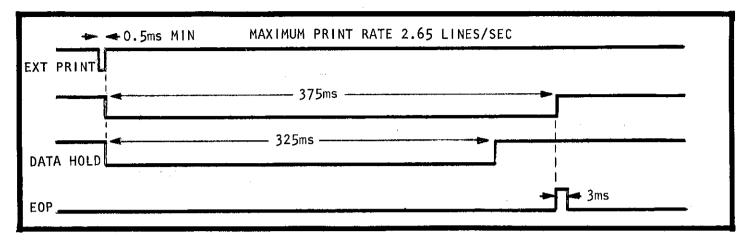


FIGURE 7. Timing For External Print Command.

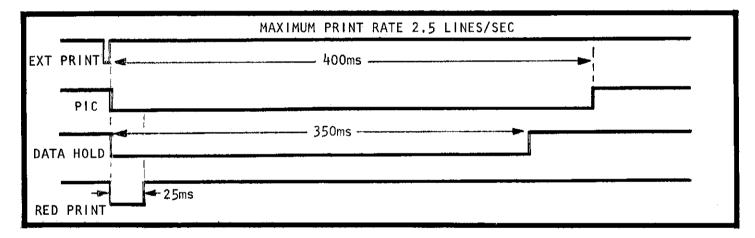


FIGURE 8. Timing For Red Print.

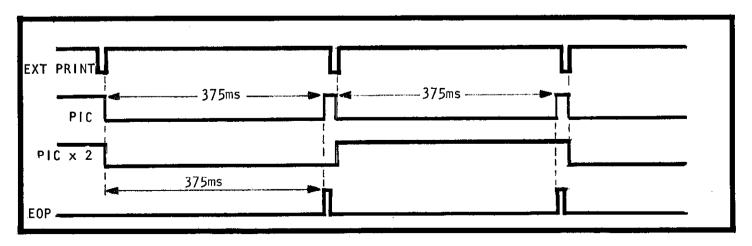


FIGURE 9. Timing For PIC \times 2.

c. Output Signals at I/O''A''.

TABLE 3-3.

Logic Definitions for Output Signals.

Logic "0"	Logic "l"
<pre><0.5 V while driving up to the maximum TTL loads given in text.</pre>	2.4V to 5.5V while supplying <250uA from Model 750.

- 1. DATA HOLD (Pin 50). Logic "1" to a Logic "0" occurs at the start of a print cycle in synchronism with \overline{PIC} . The Logic "0" remains for 325 milliseconds (black print) or 350 milliseconds (red print) while data is being printed. This output has a loading factor of 8 TTL inputs.
- 2. +5V (Pin 48). This output furnishes $+5V \pm 0.15V$ at up to 200 milliamperes for the Model 7501 or 7502 Accessory Card.
 - 3. COMMON (Pin 46). Logic circuit low.
- 3-5. INTERFACING THROUGH I/O "B".
- a. General. The Model 750 provides a 50-pin card-edge connector for I/O "B". This connector may be used with Models 7502, 7503, or 7504. A polarizing pin is installed to prevent installation of Model 7501 cards.

b. Input Signals at 1/0 "B". (See Table 3-4.)

- 1. INHIBIT (Pin 4). This input requires a Logic "O" to inhibit printing of data columns 15 through 18. Sinking current for Logic "O" is 2.6 milliamperes.
- 2. CONTINUOUS PRINT (Pin 9). This input requires a Logic "O" to cause the Model 750 to print at the maximum mechanism printing rate of 2.5 lines per second (0.4 second interval). Sinking current for Logic "O" is 4.2 milliamperes.
- 3. MOTOR OFF. (Pin 10). This input requires a Logic "O" to turn off the printer motor. Sinking current for Logic "O" is 2.6 milliamperes. Motor start-up time is approximately I second after Logic "I" is applied.
- 4. REMOTE STANDBY (Pin 12). This input requires a Logic "0" to cause the Model 750 to go into STANDBY mode. Sinking current for Logic "0" is 2.6 milliamperes.
- 5. Data Columns. (Pins 19-50). Similar to I/O 'A'; see 3-4bl. (Columns 11 through 18).
 - 6. Floating Decimal Lines (\overline{DP}) . Same as 1/0 "A"; see 3-4b2. Coding is as follows:
 - (Pin 11) 12-DP = decimal point in column 12
 - (Pin 13) 13-DP = decimal point in column 13
 - (Pin 15) 14-DP = decimal point in column 14
 - (Pin 17) 15-DP = decimal point in column 15

c. Output Signals at 1/0 "B". (See Table 3-3)

- 1. EOP (End of Print, Pin 16). This output provides a Logic "1" for a duration of 3 millisecond. The timing for this output is shown in Figure 7. This output has a loading factor of 8 TTL inputs.
- 2. PIC (Print in Cycle, Pin 18). This output provides a Logic "1" to Logic "0" transition at the start of a printing cycle. The timing for this output is shown in Figure 15. This output has a loading factor of 4 TTL inputs.
- 3. MANUAL PRINT (Pin 14). This output provides a Logic "0" to Logic "1" transition when MANUAL PRINT pushbutton is depressed. This output has a loading factor of 8 TTL inputs.
- 4. $\pm 15V$ (Pin 1). This output provides filtered $\pm 15V$ ($\pm 20V$ at no load) at up to 300 milliamperes.
 - 5. COMMON (Pin 5). Logic circuit low.

TABLE 3-4.

Pin Identification for "CONNECTOR B".

	Pin Identificatio	TOT COMMEDIAN	1
Pin No.	Function	Pin No.	Function
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	+15 V PIC × 2 50/60 Hz INHIBIT COMMON DELAY PRINT TIME SET DELAY ALLOW CONT PRINT MOTOR OFF 12-DP REMOTE STANDBY 13-DP MAN PRINT 14-DP EOP 15-DP PIC 16-8 16-2 16-4 16-1 18-2 15-2 18-1	26 27 28 29 31 33 34 35 37 38 39 40 41 42 44 44 44 44 49 50	15-1 17-1 14-1 17-2 14-2 18-8 15-8 15-4 17-4 14-4 17-8 14-8 13-1 13-2 13-4 13-8 12-1 12-2 12-4 12-8 11-1 11-2 11-4

d. Signals Used on Model 7503 Printer Clock.

- 1. 50/60 Hz (Pin 3). This output is connected to the Model 750 power transformer secondary. It is used exclusively for a timing reference for the Model 7503.
 - 2. DELAY PRINT (Pin 6)
 - 3. TIME SET (Pin 7)

Refer to Appendix A

- 4. DELAY ALLOW (Pin 8)
- 5. PIC x 2 (Pin 2). This output depends on the setting of the PIC switch (SiO2). The timing for this output is shown in Figure 9.

TABLE 3-5. Characters on Keithley Custom Printer Drum.

Code							Colum	n Nun	nber									
8-4-2-1	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Ω
0001	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	Α
0010	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	C
0011	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	٥	٧
0100	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	m	F
0101	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	μ	Ηz
0110	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	n	K
0111	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	р	Н
1000	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	k	S
1001	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	М	W
1010		_	_	_	_		-	-	_	-	-	-	-	-	_	DC	G	1
1011														m	R	AC	dΒ	g
1100	+	+	:	+	+	:	+	+	+	+	+	+	+	+	+	Ρ	8	m

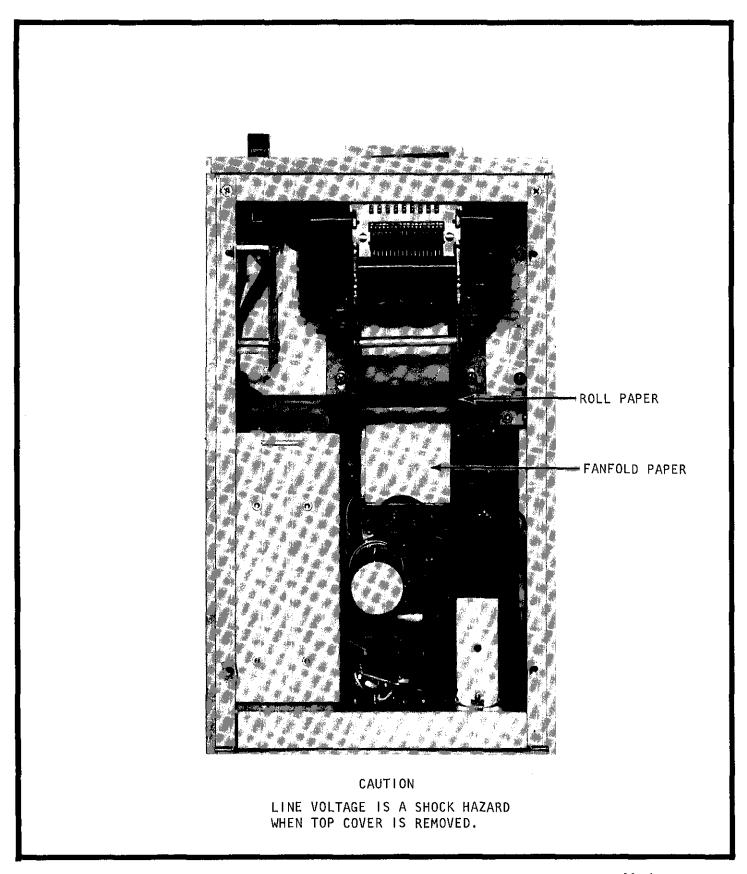


FIGURE 10. Top View of Chassis Showing Roll and Fanfold Paper Installed.

SECTION 4. ACCESSORIES.

4-1. PRINTER INPUT INTERFACES. These accessory plug-ins provide interfacing between the Model 750 and Keithley digital measuring instruments.

TABLE 4-1.
Summary of Printer Input Interfaces

Model	Used With	Remarks
7501-160/1602	Model 160/1602 Digital Multimeter with digital output installed. Model 164/1602 Digital Multimeter with digital output installed.	3-1/2 digits
7501-160B/1602B	Model 160B/1602B Digital Multimeter with digital output installed.	3-1/2 digits
7501-171/1712	Model 171/1712 Digital Multimeter with digital output installed.	4-1/2 digits
7501-18-/1802	Model 180/1802 Digital Nanovoltmeter with digital output installed.	4-1/2 digits
7501-190	Model 190 Digital Multimeter.	5-1/2 digits
7501-616/6162	Model 616 Digital Electrometer Model 6162 Isolated Output/Control	3-1/2 digits
7502	General purpose.	

- 4-2. MODEL 7503 PRINTER CLOCK. This accessory plug in is a real-time digital clock that prints the time in 24 hour format in the left five columns (14, 15, 16, 17, 18). The Model 7503 is factory wired to print hours and minutes HH:MM, however it may be rewired in the field to print minutes and seconds MM:SS. The Model 7503 must be installed at 1/0 181 only. See Figure 11.
- 4-3. MODEL 7504 SEQUENCE COUNTER. This accessory plug-in is a four digit counter which numbers successive printer cycles from 0000 to 9999. Switches on the plug-in board may be preset for a specific total count. A Reset pushbutton resets the counter to 0000. An Inhibit toggle switch inhibits the counter operation. See Figure 12.

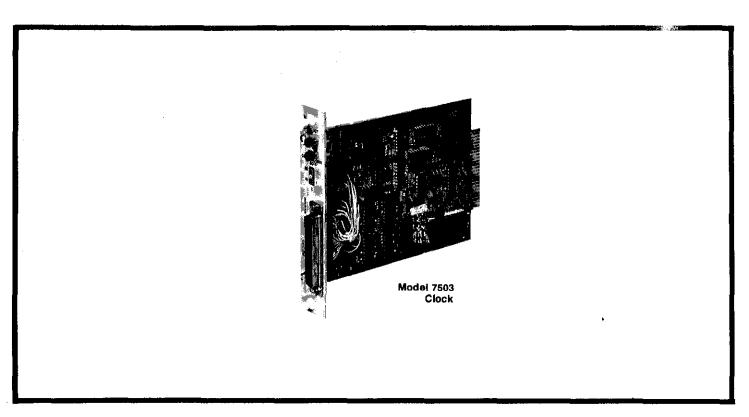


FIGURE 11. Model 7503 Clock.

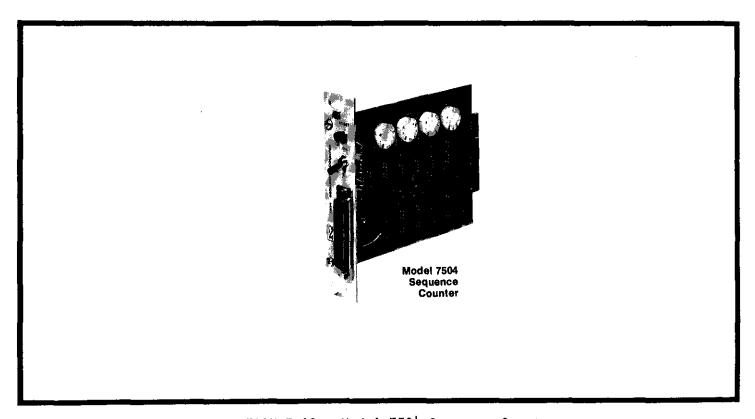


FIGURE 12. Model 7504 Sequence Counter.

SECTION 5. THEORY OF OPERATION

5-1. INTRODUCTION. This section of the manual contains an overall functional description utilizing block diagrams, timing diagrams, and partial schematics, to analyze the basic operation of the Model 750. For detailed Theory of Operation on the printer head, refer to SEIKO Model 102 Printer Head Instruction Manual. This manual is available from Keithley Instruments.

5-2. OVERALL FUNCTIONAL DESCRIPTION.

- a. The Model 750 is a medium speed, ink impression, line printer designed as a recording peripheral for use with digital type instruments. The printer records up to 18 columns of information at a rate of 2.65 lines per second for black print and 2.5 lines per second for red print. Each column contains 13 characters plus a space (blank). A decimal may be printed on the right of the characters in eight of the columns. Printing of the floating decimal is independent of the numerical data presented to the column input and therefore, does not delete the column data.
- b. A simplified block diagram of the 750 Printer is given in Figure 13. The operation of all columns is the same, therefore, column input data represents any one of the 18 columns available.

5-3. PRINT SEQUENCE DESCRIPTION.

- a. A print command is applied to the print command locator. The locator in turn, sets the print in cycle (PIC) and columns busy logic. (DATA HOLD)
- b. The PIC logic will enable the $\div 15$ counter after passing through the ribbon shift logic. If red print is enabled, the PIC will be delayed by 25 milliseconds, while the ribbon shift changes the ribbon color, before enabling the $\div 15$ counter.
- c. The \div 15 counter is synchronized with the character location counter. This ensures that the output level from the \div 15 counter, the print enable line, will enable the column strobe logic at the proper time with respect to the character location.
- d. Once the column strobe logic is enabled, 13 strobe pulses will be transferred to the 4 bit comparator. When strobe the comparator looks for coincidence between the column input data lines and the BCD output from the character location counter. When coincidence is reached, the comparator enables the hammer driver, which in turn causes the hammer to strike and print.
- e. At the end of the 12th column enable pulse the ÷15 counter applies a 25 millisecond logic level change to the paper drive logic. The paper drive begins the paper feed cycle, which takes 75 milliseconds to actually feed paper through the mechanism.
- f. At the end of the 13th column enable pulse the ÷15 counter's print enable output is inhibited, disabling the column strobe logic and resetting the columns busy logic. At this time, the instrument's digital outputs are released and the instrument may update its outputs.
- g. At the end of the 15th column enable pulse the ÷15 counter activates the end of print (EOP) logic which generates a 3 millisecond pulse that resets the PIC logic. The printer is ready to accept another print command and begin a new print cycle.

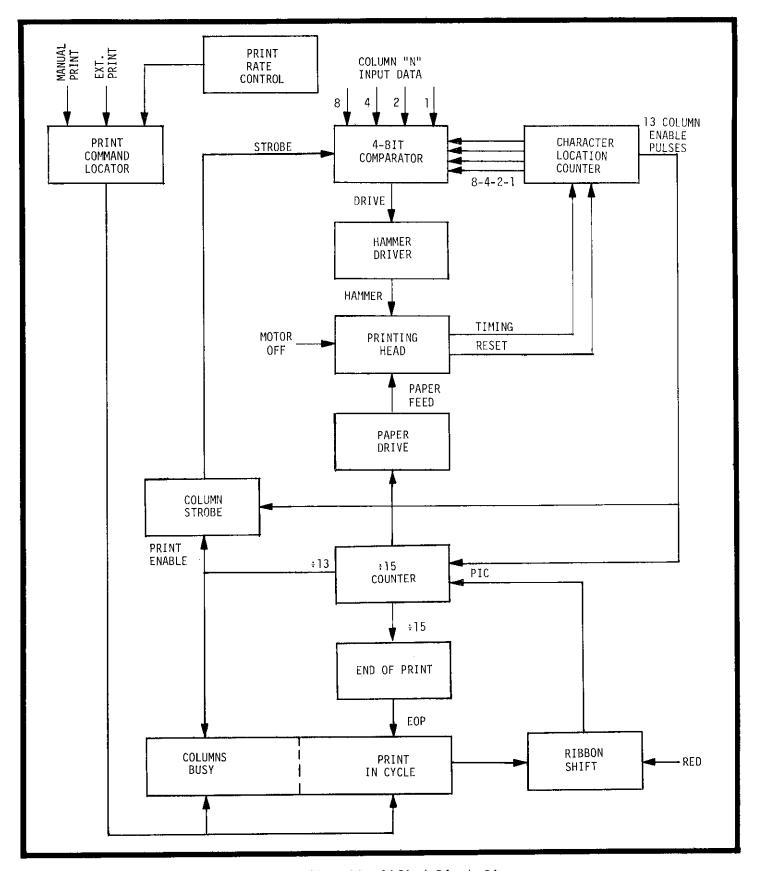


FIGURE 13. Simplified Block Diagram.

SECTION 6. MAINTENANCE

- 6-1. GENERAL. This section contains information necessary to verify performance of the entire instrument, perform simple maintenance on the printer mechanism, troubleshoot and repair the control electronics and switching. Extensive maintenance and repair procedures are available separately in the Seiko Instruction Manual for the Model 102 Printer Mechanism. No calibration of electronic circuitry is required.
- 6-2. MECHANISM SIMPLE MAINTENANCE PROCEDURES.

a. Paper Replacement.

- 1. How to Install Fan-Fold Paper.
- a) Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
 - b) Pull out paper tray.
- c) Place stack of fan-fold paper in pull-out tray as shown in Figure 4. Be certain the tray is aligned so that the metal tab is in the front.
- d) Lift and fold-out the top two layers of paper. This provides a leader for loading the tape in the print mechanism.
- e) Hold the pack so that the leader is pointing away from the printer and slide the tray into the tape drawer. When properly installed, the front end of the paper tray should be just behind the front panel.
 - f) Proceed to Paper Feed Instructions in paragraph a3.
- 2. How to Install Roll-Type Paper.

NOTE

Roll should not exceed 2-3/4 inches in diameter.

- a) Remove top cover by unscrewing the four Phillips head screws.
- b) Install the roll paper on the roller pin located as shown in Figure 10.
- c) Pull out front panel by grasping handle on front panel. Panel swings open as shown in Figure 3.
 - d) Grasp the paper roll in one hand and pull out a twelve inch leader.
- e) Point the leader toward the front panel on the printer and, position the paper roll so that the leader is being pulled off the bottom of the roll.
 - f) Slide the paper roll into the roll fixture as shown in Figure 10.
- g) Feed the free end of paper under mechanism until it protrudes at the front panel. (See Figure 4.)
 - h) Replace the top cover.
 - i) Proceed to Paper Feed Instructions in paragraph a3.
- 3. Paper Feed Instructions.
 - a) Release the RUN pushbutton to place the Model 750 in "Standby".

- b) Apply power to the instrument by depressing the front panel POWER pushbutton.
- c) Install paper (either fan-fold or roll-type as in preceeding paragraphs).
- d) Locate the arrow on the front of printer mechanism.
- e) Feed paper under the clip, over the arrow, and into printer mechanism as shown in Figure 5.
- f) Depress PAPER FEED pushbutton until printer begins to pull paper through mechansim.
- g) As the paper appears at the top of printer, guide the paper under the cutting bar.
 - h) Allow about 2 extra inches of paper to feed, then release PAPER FEED button.
 - i) Tear off paper flush with cutting bar.
 - Replace front panel by inserting right side and snapping into place.
- k) Test for smooth paper advance by depressing PAPER FEED button until a few inches of paper are advanced.

b. Ribbon Replacement.

- 1. Pull out front panel by grasping handle on front panel.
- 2. On the printer mechanism, locate and push down the Detecting Lever of both spool shafts (see Figure 5).
 - 3. Carefully remove old ribbon spools from shafts.
 - 4. Remove old ribbon from feed guides and from under hammer.
- 5. Separate the new ribbon spools and lay them on a flat surface with their "finger" side down.
- 6. Refer to Figure 6 and ensure that the new ribbon is properly threaded on the spools.
- 7. On the printer mechanism, locate and push down the Detecting Lever on left hand spool shaft, slide the spool onto the shaft making note of the proper threading direction shown in Figure 6.
- 8. Unwind 6 or 8 inches of ribbon from the remaining spool, if necessary, and position the ribbon over the feed guides as shown in Figure 6.
- 9. Depress the detecting lever on the empty spool shaft and slip the second spool onto the shaft. Make sure that there are no twists in the ribbon.
- c. Cleaning of Paper-Feed Compartment. Periodic cleaning of Paper-feed compartment is recommended to remove paper cuttings which may accumulate. Suggested cleaning interval is after printing 10 rolls or 20 fan-fold packs or every 90 days.
 - 1. Apply a slight downward pressure on the cutting bar to unlock, then pull down.
 - 2. Remove the plate behind the cutting bar to gain access to the printer drum and paper feed mechanism.
 - 3. Clean mechanism using brush.
 - 4. Replace plate.
 - Snap cutting bar back into place.

d. Removal of Mechanism for Extensive Maintenance.

NOTE

Before an attempt is made to repair the printer mechanism, the Seiko Instruction Manual for the Model 102 should be read and understood. Unauthorized alterations or repairs to the Mechanism will void the Keithley Warranty on the Model 750.

- Disconnect the Model 750 line cord.
- 2. Remove top and bottom covers and front panel.
- 3. Disconnect the card-edge connector (J203) from the Mother Board, PC-378
- 4. Loosen and remove four Phillips Head screws located on the base of the roll-paper holder as shown in Figure 14.
- 5. Temporarily slide the printer mechanism to the rear to provide clearance at the front. (Do not attempt to lift the mechanism out as yet.)
- 6. Loosen and remove two small Phillips Head screws holding down the metal shield as shown in Figure 5.
 - 7. Remove the metal shield through the front panel opening.
 - 8. Remove printer mechanism through top of instrument.

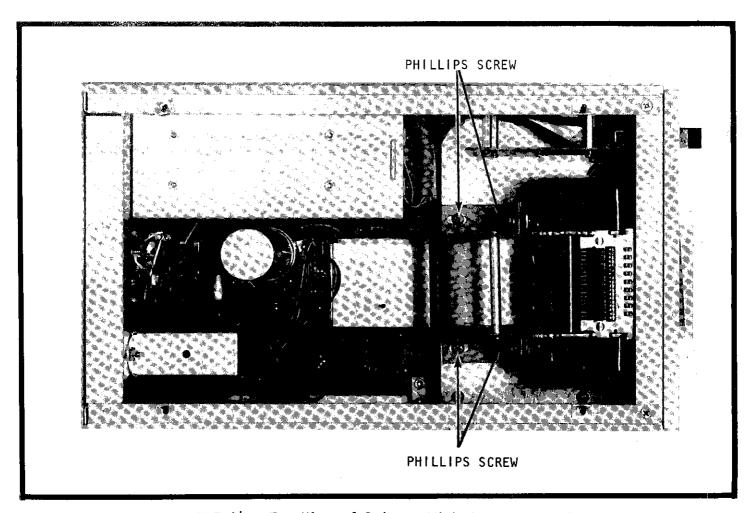


FIGURE 14. Top View of Printer With Cover Removed.

e. Cleaning of Mechanism.

- 1. Use a small brush, vacuum cleaning device, or air pressure line to remove dust and paper particles from the hammers, springs, and solenoid ratchets.
 - 2. Use alcohol to remove grease from metal parts of the mechanism.

CAUTION

Care should be taken if other solvents are used on the plastic parts, since solvents such as tri-chloroethylene and ketone may cause damage.

6-3. ELECTRONIC CIRCUITRY.

a. How to Access the Mother Board.

- 1. Place the instrument on its side so that the handle faces up.
- 2. Remove bottom cover by unscrewing four screws.
- 3. Remove the six Phillips screws holding the Mother Board (PC-378).
- 4. Move the Mother Board towards the front panel to allow clearance for Line Switch on the rear panel.
- 5. Remove the Mother Board and lay flat as shown in Figure 16. (There should be enough slack in all interconnecting cables to allow the connections to remain intact.)
- 6. To completely remove the Mother board detach all connectors from the board (see figure 17).
- 7. Remove two screws holding the I/O "A" and I/O "B" connectors (J201 and J202) and slide out the connector plate with connectors attached as shown in Figure 18.

IMPORTANT

When the Mother board is re-installed, ensure that the 50-conductor ribbon cables are routed above the pc board mounting bracket otherwise damage to the cable may result.

b. Servicing the Mother Board.

1. If it is necessary to troubleshoot the circuitry on the Mother board, make certain that the board is resting on an insulated surface so that short circuits cannot occur.

CAUTION

Care should be taken when servicing the instrument since line power is present at various points in the power supply circuitry and is a potential shock hazard.

2. Place the Model 750 in STANDBY mode.

Commence of the second

- 3. Connect the line cord.
- 4. Depress POWER ON.

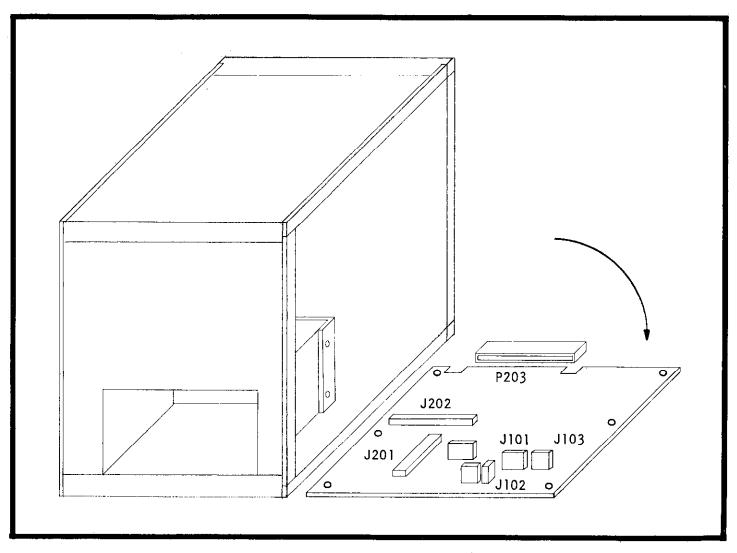


FIGURE 15. Assembly of Chassis.

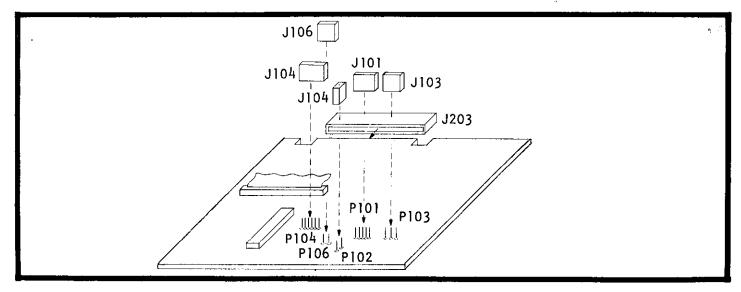


FIGURE 16. Mother Board Assembly.

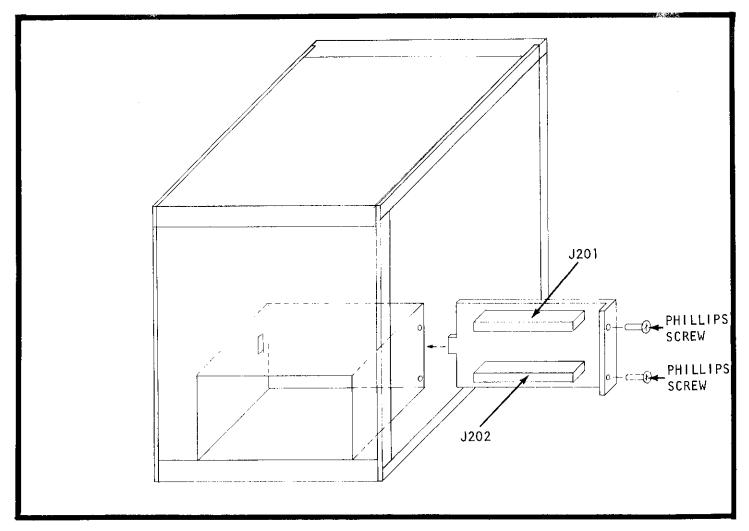


FIGURE 17. Assembly of Connector Board.

c. Troubleshooting Procedures. The following information is designed to aid in locating problems within the electronic circuitry. Extensive repairs should be performed only by authorized factory repair facilities.

- 1. Set the Line Voltage switch to the appropriate position.
- 2. Check the fuse for proper rating.
- 3. Set the Model 750 to STANDBY mode.
- 4. Partially remove the Mother board as described in paragraph 6-3a.
- 5. Connect the line cord.
- 6. Depress POWER ON.
- 7. Set Print Interval control to EXT.
- 8. Follow the troubleshooting procedure given in Table 6-2.

NOTE

Test point A should be used as a common reference point for all measurements.

TABLE 6-1.
Recommended Test Equipment

ltem	Description	Specification	Mfr.	Model
A	Digital Multimeter	0.1V - 1000V DC, ±0.1%	KI	168
В	Oscilloscope	DC coupled, 100 μs sweep	Tektronix	560

TABLE 6-2.

Troubleshooting Guide For Model 750 Circuitry.

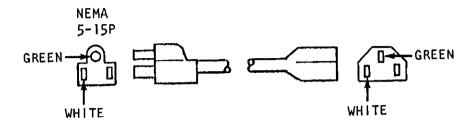
TROUBLE	CHECK	OPERATION	RESULT	PROBLEM
Not Printing	Test Point B	STANDBY	+15V	Rectifiers open
	Test Point C	STANDBY	+5V	Regulator faulty
; ; ;	Test Point D	STANDBY	5ms low going pulse .ls interval	Rate Control U102 faulty
	Test Point E	DEPRESS & HOLD MANUAL PRINT	lOms low going pulse ls interval	UlO4 or UlO3 faulty
	Test Point F	STANDBY	.3ms low going pulse 375ms interval	Reset or Timing Pulse shaper circuit faulty
	Test Point G	STANDBY	18ms high, /ms low pulse train	Ull3 faulty, timing pulse shaper circuit faulty
	Test Poing H	DEPRESS PRINT	Above Pulse Train for 375ms	Ul22 faulty
	Test Point J (PIC)	DEPRESS PRINT	375ms low going level	If held lo EOP generat- or faulty. If held high Ulll faulty
	Test Point K (EOP)	DEPRESS PRINT	3ms low going pulse .ls interval	EOP generator faulty (U108, U125, or U124)
	Test Point L	DEPRESS PRINT	Pulse train 325ms	UI20 or Ull6 faulty
	Test Point M	DEPRESS PRINT	Pulse train 325ms	UllO or Ul2O faulty
	Test Point N	DEPRESS PRINT	Pulse train 325ms	UI18 faulty
No Paper Feed	Test Point P	DEPRESS FEED	25ms low pulse 100ms time interval	Ull9 faulty
		DEPRESS PRINT	25ms low pulse ls interval	U106, U116 or U124 faulty

NOTE

Test point locations can be found in Figure 38 in Appendix F.

CAUTION

To ensure the integrity of the chassis to earth ground connection only a Keithley part number CO-7 line cord should be used for replacement. If a different line cord is used ensure that the wiring polarity is the same as shown in the following diagram.



SECTION 7. REPLACEABLE PARTS

- 7-1. GENERAL. This section contains information for ordering replacement parts. The parts list is arranged in alphabetical order of their Circuit Designations.
- 7-2. ORDERING INFORMATION. To place an order or to obtain information concerning replacement parts, contact your Keithley representative or the factory. See the inside front cover of the catalog for addresses. When ordering, include the following information.
 - a. Instrument Model Number
 - b. Instrument Serial Number
 - c. Part Description
 - d. Circuit Designation (if applicable)
 - e. Keithley Part Number

7-3. SCHEMATICS.

- a. No. 27226E: Logic and Power Supply (PC-378). Describes the printer controls, logic, and power supply.
- b. No. 27227E: Multiplex/Driver circuit (PC-378). Describes the printer driver circuits and the I/O connector pinout.
 - c. No. 27243B: Describes the pushbutton switching assembly (PC-380).
 - d. No. 27245E: 7503 Digital Clock. Describes accessory Clock plug-in.
 - e. No. 27246D: 7504 Sequence Counter. Describes the accessory Sequence Counter.
 - f. No. 27244D: 7502 General Purpose Plug-In.
- 7-4. REPLACEABLE PARTS LIST. The following parts list includes the Model 750, 7503, and 7504.
 - a. Model 750: Parts are located on PC-378 and PC-380.
 - b. Model 7503: Parts are located on PC-374.
 - c. Model 7504: Parts are located on PC-385.

CAPACITORS
Schematic 27226E, Logic and Power Supply (PC-378)

Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.
C101 C102 C103 C104 C105	1.0 μF, 20V, ETT	COMPI COMPI COMPI	TSD120105A TD502056620 TSD120105A TSD120105A 801-Z5U0-332M	C-204-1.0M C-179-5.6M C-204-1.0M C-204-10M C-22-3300P	3 1 2
C106 C107 C108 C109 C110	22 μF, 20V, ETT	COMPI CENLB CENLB COMPI	TD12022620 TSD120106A UK16-104 UK16-104 TSD120106A TSD120105A	C-179-22M C-204-10M C-238-0.01M C-238-0.01M C-204-10M C-204-1.0M	1 2 35
C112 C113 C114 C115 C116 C117	4.7 μF, 20V, ETT	AMPRX AMPRX AMPRX AMPRX	TD1-20-475-20 C280AE/P47K C280AE/P47K C280AE/P47K C280AE/P47K TD1-20-225-20	C-179-4.7M C-178-0.047M C-178-0.047M C-178-0.047M C-178-0.047M C-179-2.2M	1 6
C118 C119 C120 C121 C122 C123	0.047 μF, 250V, MtF	CENLB AMPRX AMPRX GE	C280AE/P47K UK16-104 C280AE/P47K ET120X025A03 86F-148L K1E35	C-178-0.047M C-238-0.1M C-178047M C-160-1000M C-263-7800M C-170-1.0M	 1 1
C124 C125 C126 C127 C128 C129 C130 C131	10 μF, 20V, 10%, ETT	ERIE ERIE CENLB CENLB CENLB CENLB	TSD120106A 801-Z5U0-332M 8131050651-105M UK16-104 UK16-104 UK16-104 UK16-104 UK16-104	C-204-10M C-22-3300P C-237-1.0M C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M	1
C132 C133 C134 C135 C136 C137 C138	0.01 μF, 16V, CerD	CENLB CENLB CENLB CENLB CENLB	UK16-104 UK16-104 UK16-104 UK16-104 UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M	

CAPACITORS
Schematic 27227E, Multiplex/Driver Circuit (PC-278)

Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.
C201 C202 C203	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M	• •
C204 C205	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104	C-238-0.01M C-238-0.01M	• •
C206 C207 C208 C209	0.01 μF, 16V, CerD	. CENLB . CENLB	UK16-104 UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M	• •
C210 C211 C212 C213	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M C-238-0.01M	• •
C214 C215 C216	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M	• •
C217 C218 C219	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104 UK16-104	C-238-0.01M C-238-0.01M C-238-0.01M	•••
C220 C221	0.01 μF, 16V, CerD	. CENLB	UK16-104 UK16-104	C-238-0.01M C-238-0.01M	• •
Circuit	Schematic 27226E, Lo		ower Supply (PC Mfr.	:-378) Keithlev	

Circuit	Mfr		Keithley	
Desig.	Description Code	e Desig.	Part No.	Qty.
CR101	Rectifier, 6A, 100V MOT	MR751	RF-42	
CR102	Rectifier, 6A, 100V MOT		RF-42	
CR103	Rectifier, 6A, 100V MOT		RF-42	
CR104	Rectifier, 6A, 100V MOT		RF-42	
CR105	Rectifier, 1.0A, 800V MOT		RF-38	
CR106	Rectifier, 75mA, 75V TEXA		RF-28	
CR107	Rectifier, 75mA, 75V TEX		RF-28	• •
CR108	Rectifier, 75mA, 75V TEX	AS 1N914	RF-28	• •
CR109	Rectifier, 75mA, 75V TEX		RF-28	
CR110	Rectifier, 75mA, 75V TEXA		RF-28	
CR111	Rectifier, 75mA, 75V TEX		RF-28	
CR112	Rectifier, 75mA, 75V TEX		RF-28	
CR113	Rectifier, 75mA, 75V TEX		RF-28	
CR114	Rectifier, 75mA, 75V TEX		RF-28	• •
	FUSES			
Circuit	Mfr	. Mfr.	Keithley	
Desig.	Description Code		Part No.	Qty.
F101	(220V) Fuse, Slo-Blo, 3/8A, 250V FUS	E MDL-3/8A	FU-18	1
-	(100-117V) Fuse, Slo-Blo, 3/4A, 250VFUS	E MDL-3/4A	FU-19	1

CONNECTORS
Schematic 27226E, Logic & Power Supply (PC-378)

	Schematic 27226E, Logic &	Power	Supply (PC-37	8)		
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
J101 J102 J103	5-pins	MOLEX	2139-5 2139-4 2139-3	CS-287-5 CS-287-4 CS-287-3	1 1 1	
P101 P102 P103 P104 P105 P106	5-pin	MOLEX MOLEX S-C	A-2391-5A A-2391-4A A-2391-3A A-2391-4A EAC-301 A-2391-2A	CS-288-5 CS-288-4 CS-288-3 CS-288-4 CS-254 CS-288-2	1 2 1 1	
CONNECTORS Schematic 27227E, Multiplex/Driver Circuit (PC-378)						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
J201 J202 J203	Cable	KI	 	750-24B(set of 	2) 1	
J301 J302	4-pin		2139-4 2139-2	CS-287-4 CS-275	1	
P201 P202 P203	Not Used		 	 	- - -	
TRANSISTORS Schematic 27226E, Logic & Power Supply (PC-378)						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
Q101 Q102 Q103 Q104 Q105	NPN Silicon, TO-92 Case	FAIR FAIR RCA	2N3903 2N3903 2N3903 40317 40317	TG-49 TG-49 TG-49 TG-43 TG-43	3 3	
Q106 Q107 Q108 Q109	NPN, T0-92 Case	MOT MOT	2N3904 2N5089 2N5190 40317	TG-47 TG-62 TG-108 TG-43]]]	
TRANSISTORS Schematic 27227E, Multiplex/Driver Circuit (PC-378)						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
Q201	PNP, Power Type, Plastic Case T0-220	мот	2N5193	TG-107	1	
Q202	Transistor NPN, T0-92 Case	MOT	2N3193 2N3904	TG-47	1	
	- +		ヘレンアイグ	TA 20	7	

Transistor, NPN, Case TO-106. . . . FAIR 2N3565

TG-39

Q301

RESISTORS
Schematic 27226C, Logic & Power Supply (PC-378)

	Jenematre 2/2200, Logic & Tower	Supply (10 3)	0,	
Circuit	Mfr.	Mfr.	Keithley	
Desig.	Description Code	Desig.	Part No.	Qty.
	1. 71.0 10% O 25U Comm		D 76 1. 71	40
R101	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R102	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	R-76-4.7K	• •
R103	8.2k Ω , 10%, 0.25W, Comp A-B	CB-822-10%	R-76-8.2K	2
R104	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R105	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R106	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R107	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R108	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R109	261kΩ, 1%, 1/8W, MtF	CEA-TO-261K	R-88-261K	i
R110	20 KM, F6, 170W, FFCF	CEA-TO-201K	R-88-845	1
KIIU	845Ω, 1%, 1/8W, MtF IRC	CEA-10-100	K-00-045	i
R111	4.7kΩ, 10 %, 0.25 W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R112	4.7kΩ, 10 %, 0.25 W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R113	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R114	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R115	4.7kΩ, $10%$, 0.25 W, Comp A-B	CB-472-10%	R-76-4.7K	
D116		CB-472-10%	R-76-4.7K	
R116	4.7kΩ, 10%, 0.25W, Comp A-B		R-76-4.7K R-76-4.7K	• •
R117	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	•	• •
R118	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	R-76-4.7K	• •
R119	8.2k Ω , 10%, 0.25W, Comp A-B	CB-822-10%	R-76-8.2K	• •
R120	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R121	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R122	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R123	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R124	$1k\Omega$, 10% , $0.25W$, Comp A-B	CB-102-10%	R-76-1K	2
R125	100Ω, 10%, 0.25W, Comp A-B	CB-101-10%	R-76-100	ī
R126	$12k\Omega$, 10% , $0.25W$, Comp A-B	CB-123-10%	R-76-12K	• •
R127	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R128	22kΩ, 10%, 0.25W, Comp A-B	CB-223-10%	R-76-22K	2
R129	100kΩ, 10%, 0.25W, Comp A-B	CB-104-10%	R-76-100K	1
R130	150 Ω , 10%, 0.12W, Comp A-B	BB-151-10%	R-143-150	2
R131	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R132	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	
R133	180Ω, 10%, 0.25W, Comp	CB-181-10%	R-76-180	2
R134	180Ω, 10%, 0.25W, Comp	CB-181-10%	R-76-180	
R135	150Ω, 10%, 0.12W, Comp	BB-151-10%	R-143-150	
	•	ולו ממ	טלו לויו א	• •
R136	Not Used		~ =	-
R137	3.9kΩ, 10%, 0.25W, Comp A-B	CB-392-10%	R-76-3.9K	1
R138	18.2kΩ, 10%, 0.25W, Comp A-B	CEA-TO-18.2K		• •
R139	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
R140	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •
	L 71 0 100 0 0 0 0 0	on lime too	B 77 1 -0	
R141	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	R-76-4.7K	• •
R142	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	R-76-4.7K	• •
R143	$1.2k\Omega$, 10% , $0.25W$, Comp A-B	CB-122-10%	R-76-1.2K	5
R144	$4.7k\Omega$, 10% , $0.25W$, Comp A-B	CB-472-10%	R-76-4.7K	• •
R145	4.7kΩ, 10%, 0.25W, Comp A-B	CB-472-10%	R-76-4.7K	• •

RESISTORS (Cont'd)

	1/2313101/3	(cont a)			
Circuit	Description	Mfr.	Mfr.	Keithley	04
Desig.	Description	Code	Desig.	Part No.	Qty.
R146 R147 R148 R149 R150	4.7kΩ, 10%, 0.25W, Comp 4.7kΩ, 10%, 0.25W, Comp	. A-B . A-B . A-B	CB-472-10% CB-472-10% CB-823-10% CB-223-10% CB-103-10%	R-76-4.7K R-76-4.7K R-76-82K R-76-22K R-76-10K	1 3
R151 R152 R153 R154 R155	4.7kΩ, 10%, 0.25W, Comp 4.7kΩ, 10%, 0.25W, Comp	. A-B . A-B . A-B	CB-472-10% CB-472-10% CB-122-10% CB-122-10% CB-122-10%	R-76-4.7K R-76-4.7K R-76-1.2K R-76-1.2K R-76-1.2K	•••
R156 R157 R158 R159 R160	1.2kΩ, 10%, 0.25W, Comp	. A-B . A-B . DALE	CB-122-10% CB-102-10% CB-472-10% RS-5-47Ω VF-T450	R-76-1.2K R-76-1K R-76-4.7K R-4A-47 RP-112	:
R161 R162 R163 R164 R165	4.7kΩ, 10%, 0.25W, Comp 4.7kΩ, 10%, 0.25W, Comp 4.7kΩ, 10%, 0.25W, Comp	. A-B . A-B . A-B	CB-472-10% CB-472-10% CB-472-10% CB-103-10% CB-472-10%	R-76-4.7K R-76-4.7K R-76-4.7K R-76-10K R-76-4.7K	• •
R166 R167 R168 R169 R170	150 Ω , 10%, 0.25W, Comp 10k Ω , 10%, 0.25W, Comp 4.7k Ω , 10%, 0.25W, Comp 4.7k Ω , 10%, 0.25W, Comp 4.7k Ω , 10%, 0.25W, Comp	. A-B . A-B . A-B	CB-151-10% CB-103-10% CB-472-10% CB-472-10% CB-472-10%	R-76-150 R-76-10K R-76-4.7K R-76-4.7K R-76-4.7K	1
R171 R172 R173 R174	1.5Ω, 5%, 10W, WW	. DALE . A-B . A-B	FR-10-1.5Ω RS-5-150Ω CB-331-10% CB-331-10%	R-5-1.5 R-4A-150 R-76-330 R-76-330	1 1 2
	RESIS Schematic 27227E, Multiple		Circuit (PC-	-378)	
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.
R201 R202 R203 R204 R205 R206 R207 R208 R209 R210 R211 R211	2.7kΩ , 10%, 0.25W, Comp	. A-B . A-B . A-B . A-B . BEC . BEC . BEC . BEC . BEC	CB-272-10% GB-XXX-10% CB-103-10% CB-103-10% CB-103-10% 899-1-R-2K 899-1-R-2K 899-1-R-2K 899-1-R-2K 899-1-R-2K	R-76-2.7K R-2-560 R-76-10K R-76-10K R-76-10K TF-19-10K TF-19-10K TF-19-10K TF-19-10K	
R301 R302	680Ω, 10%, 1/2W, Comp		EB-XXX-10% CB-100-10%	R-1-680 R-76 - 22K	1

SWITCHES

Mfr. Mfr. Keithley	
Since Switch Slide DPDT Switch C-W GG350PCDPDT SW-318 Switch CPart of R160 Switch CENLB PB-20 SW-383 I TRANSFORMER TRANSFO	у
TRANSFORMER Mfr. Mfr. Mfr. Code Desig. Part No. Qty	
Desig. Description Code Desig. Part No. Qty	
INTEGRATED CIRCUITS Schematic 27226E, Logic & Power Supply (PC-378)	у.
Schematic 27226E, Logic & Power Supply (PC-378)	
Design Description Mfr. Mfr. Keithley Design Description Code Design Part No. Qty	
Desig. Description Code Desig. Part No. Qty	
U102 Timing Logic, 8-pin DIP	y
U104 Hex Inverter, 14-pin DIP	
U107 Quad 2-Input Pos-AND (Totem-pole output)	•
U108 Dual 4-Input NAND gate, 14-pin DIP TEXAS SN7420N IC-48 I U109 Positive NAND Gates, Quad 2-Input 14-pin DIP	
U110 Hex Buffer/Driver, 14-pin DIP TEXAS SN7417N	
U112 Positive NAND Gates, Quad 2-Input 14-pin DIP	
U113 Dual J-K Flip-Flop, 14-pin DIP TEXAS SN7473 1C-54 1 U114 Hex Inverters, 14-pin DIP TEXAS SN7405N 1C-45 U115 4-Bit Binary Counter (TTL) SIG N7493A 1C-117 1 U116 Positive NAND Gates, Quad 2-Input 14-pin DIP TEXAS SN7400N 1C-38	
Ull5 4-Bit Binary Counter (TTL) SIG N7493A IC-117 Ull6 Positive NAND Gates, Quad 2-Input 14-pin DIP TEXAS SN7400N IC-38	•
Ull6 Positive NAND Gates, Quad 2-Input 14-pin DIP TEXAS SN7400N 1C-38	• .
DIP	
Ull7 Quad Excl. OR, 14-pin DIP TEXAS SN7486N IC-116 IUll8 Quad 2-Input Pos-AND (Totem-pole output)	•
14-pin DIP	
U121 Positive NAND Gates, Quad 2-Input 14-pin	
DIP	

INTEGRATED CIRCUITS Schematic 27227E, Multiplex/Driver (PC-378)

	· · · · · · · · · · · · · · · · · · ·	•	,			
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
U201 U202 U203 U204 U205	Dual 4-Bit Comparator (TTL)	MOT MOT MOT MOT	MC4022P MC4022P MC4022P MC4022P MC4022P MC4022P	IC-113 IC-113 IC-113 IC-113 IC-113	9	
U206 U207 U208 U209 U210	Dual 4-Bit Comparator (TTL)	МОТ МОТ МОТ	MC4022P MC4022P MC4022P MC4022P SN7402N	1C-113 1C-113 1C-113 1C-113 1C-32	••	
U211 U212 U213 U214 U215	Positive NOR Gates, 14-pin DIP	TEXAS SIG SIG	SN7402N SN7402N N7432A N7432A N7432A	1C-32 1C-32 1C-115 1C-115 1C-115	•••	
U216 U217 U218 U219 U220	Dual Pos NAND Driver (TTL), 8-pin DIP	TEXAS TEXAS TEXAS	SN75452BP SN75452BP SN75452BP SN75452BP SN75452BP	1C-114 1C-114 1C-114 1C-114 1C-114	9 	
U221 U222 U223 U224	Dual Pos NAND Driver (TTL), 8-pin DIP	TEXAS TEXAS	SN75452BP SN75452BP SN75452BP SN75452BP	1C-114 1C-114 1C-114 1C-114	• •	
	REGULATING DEVIC	ES				
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
VR101 VR102 VR103 VR104	Regulator, 5 Volt, TO-3 Case Zener diode, 15V, 1/2W Zener diode, 2.6V, 1/4W	FAIR TEXAS	LM309K 1N5245B 1N702A 1N702A	IC-98 DZ-53 DZ-33 DZ-33	1 1 2	
MISCELLANEOUS						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
DS301	Displays, Pilot light emitting diode	MON	MV5253	PL-62	1	
W101 W102	Jumper, circuit	ERIE ERIE	333 333 Special	J-3 J-3 CO-7	2 1	
	Schematic 27227E Multiplex/Drive	r Circu	iit (PC-378)			
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.	Qty.	
A201	Printer Mechanism	SEIK0	102	MM-1	1	

Model 7503 Replaceable Parts List (PC-374)

Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.		
	CAPACITORS					
C501 C502 C503 C504 C505	0.001 μF, 1000V, Ceramic Disc	. CENLB . ERIE . ERIE	808000Z5R0102K UK16-103 808000Z5R0102K 808000Z5R0102K 808000Z5R0102K	C-64001M C-23801M C-64001M C-64001M C-64001M		
C506 C507 C508 C509 C510	0.001 μF, 1000V, Ceramic Disc	. ERIE . ERIE . COMP	808000Z5R0102K 808000Z5R0102K 8131050651334M TSD120106A UK16-103	C-64001M C-64001M C-23733M C-204-10M C-23801M		
0511 0512 0513 0514 0515	0.01 μF, 16V, CerD	. CENLB . CENLB . CENLB	UK16-103 UK16-103 UK16-103 UK16-103 801Z5U0472M	C-23801M C-23801M C-23801M C-23801M C-220047M		
C516 C517 C518 C519 C520 C521	0.0047 μF, 500V, Ceramic Disc	. ERIE . ERIE . CENLB . COMP	801Z5U0472M 801Z5U0472M 801Z5U0472M UK16-104 TSD120106A 8121050651104M	C-220047M C-220047M C-220047M C-2381M C-204-10M C-2371M		
	DIODES					
CR501 CR502 CR503 CR504 CR505	Rectifier, 75mA, 75V	TEXAS TEXAS TEXAS	1N914 1N914 1N914 1N914 1N914	RF-28 RF-28 RF-28 RF-28 RF-28		
CONNECTORS						
J501 J502 J503	NOT USED Receptacle, 50 pins - Mates with CS-271. Socket (16-pin)		205211-1 SN7541	cs-269 so-65		
TRANSISTORS						
Q501 Q502 Q503 Q504 Q505 Q506	Transistor array, 14-pin DIP Transistor array, 14-pin DIP	RCA MOT MOT MOT	CA3086 CA3086 2N3903 2N3905 2N3903 2N3903	IC-53 IC-53 TG-49 TG-53 TG-49 TG-49		

Model 7503
Replaceable Parts List (Continued)

Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.
	RESISTORS			
R501 R502 R503 R504 R505	100 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-103-10% CB-103-10% CB-103-10% CB-183-10% CB-183-10%	R-76-100K R-76-10K R-76-10K R-76-180K R-76-180K
R506 R507 R508 R509 R510	10 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-103-10% CB-103-10% CB-153-10% CB-153-10% CB-153-10%	R-76-10K R-76-10K R-76-150K R-76-150K R-76-150K
R511 R512 R513 R514 R515	150 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-153-10% CB-106-10% CB-103-10% CB-103-10% CB-103-10%	R-76-150K R-76-10M R-76-10K R-76-10K R-76-10K
R516 R517 R518 R519 R520	10 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-103-10% CB-472-10% CB-472-10% CB-472-10% CB-472-10%	R-76-10K R-76-4.7K R-76-4.7K R-76-4.7K R-76-4.7K
R521 R522 R523 R524 R525	22 KΩ, 10%, 1/4W, Comp	. A-B . A-B	CB-223-10% CB-223-10% CB-223-10% CB-223-10% CB-223-10%	R-76-22K R-76-22K R-76-22K R-76-22K R-76-22K
R526 R527 R528 R529 R530	4.7 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-472-10% CB-103-10% CB-472-10% CB-472-10% CB-472-10%	R-76-4.7K R-76-10K R-76-4.7K R-76-4.7K R-76-4.7K
R531 R532 R533 R534 R535	4.7 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-472-10% CB-103-10% CB-472-10% CB-472-10% CB-220-10%	R-76-4.7K R-76-10K R-76-4.7K R-76-4.7K R-76-220
R536 R537 R538 R539 R540	100 KΩ, 10%, 1/4W, Comp	. A-B . A-B . A-B	CB-103-10% CB-103-10% CB-472-10% CB-102-10% CB-223-10%	R-76-100K R-76-10K R-76-4.7K R-76-1K R-76-22K

Model 7503 Replaceable Parts List (Continued)

Circuit Des√ig.	Mfr. Description Code		Keithley Part No.		
	RESISTORS (Continued)				
R541 R542 R543 R544 R545 R546	47 Ω, 10%, 1/4W, Comp	CB-470-10% CB-472-10% CB-471-10% CB-103-10% 4400-15Ω CB-151-10%	R-76-47 R-76-4.7K R-76-470 R-76-10K R-92-15 R-76-150		
	SWITCHES AND TEST POINT	·S			
S501 S502 S503	Switch, pushbutton CUT Switch, pushbutton CUT Switch, Rotary Selector DAVE	SAIBV20 SAIBV20 N 1111-A-A	SW-380 SW-380 SW-391		
TP501	Test Point		24249A		
INTEGRATED CIRCUITS					
U501 U502 U503 U504 U505	Digital Clock, 28-pin DIP NAT Quad Exclusive OR Gate (TTL), 14-pin DIP NAT Hex Inverters TTL, 14-pin DIP TEXA Quad 2-Input, Pos AND, 14-pin DIP TEXA Quad 2-Input OR Gate (TTL), 14-pin DIP. NAT	MM5309N DM7486N S SN7404N S SN7408N DM7432N	IC-124 IC-116 IC-33 IC-94 IC-115		
U506 U507 U508 U509 U510	Bistable Latches, 16-pin DIP TEXA Positive NAND Gates TEXA	S SN7475N S SN7475N S SN7475N	10-36 10-36 10-36 10-36 10-47		
U511 U512 U513	Dual Flip-Flop, 14-pin DIP TEXA Hex Inverters, 14-pin DIP TEXA Positive NAND Gates, Quad 2-Input,		1C-31 1C-45		
U514	14-pin DIP TEXA Positive NAND Gates, Quad 2-Input,	S SN7400N	IC-38		
-	14-pin DIP TEXA	S SN7400N	IC-38		
U515	Positive NAND Gates, Quad 2-Input, 14-pin DIP TEXA	s sn7400n	IC-38		
U516	Positive NAND Gates, Quad 2-Input, 14-pin DIP TEXA	s sn7400n	IC-38		
VR501	Voltage Regulator, +5V, Case TO-220 FAIR		IC-93		

Model 7504 Replaceable Parts List (PC-385)

CAPACITORS

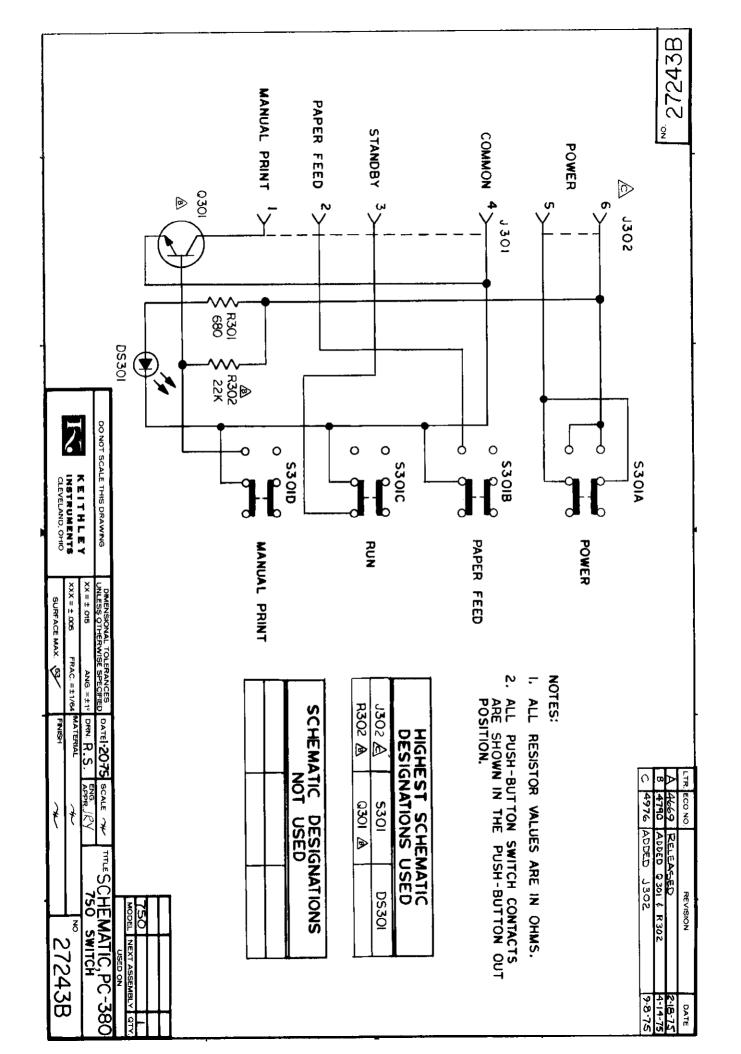
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.
C601 C602 C603 C604 C605	0.01 μF, 16V, CerD	CENLB CENLB CENLB	UK16-103 UK16-103 UK16-103 UK16-103 UK16-103	C-23801M C-23801M C-23801M C-23801M C-23801M
C606 C607 C608 C609 C610	0.01 μF, 16V, CerD	COMP ERIE CENLB	UK16-103 TSD120106A 8131050651334M UK16-103 UK16-103	C-23801M C-204-10M C-23733M C-23801M C-23801M
	DIODES			
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.
CR601 CR602	Rectifier, 75mA, 75V		1N914 1N914	RF-28 RF-28
	CONNECTORS			
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.
J601 J602	Not Used Receptacle, 50-pins - Mates with CS-271 .	 AMP	 205211-1	 CS-269
P601 P602	Card-edge, part of PC-385			
	RESISTORS			
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.
R601 R602 R603 R604 R605	10 KΩ, 10%, 1/4W, Comp	. А-В . А-В . А-В	CB-103-10% CB-103-10% CB-103-10% CB-103-10%	R-76-10K R-76-10K R-76-10K R-76-10K R-76-10K
R606 R607 R608 R609 R610	10 KΩ, 10%, 1/4W, Comp	, А-В , А-В , А-В	CB-103-10% CB-103-10% CB-103-10% CB-103-10% CB-103-10%	R-76-10K R-76-10K R-76-10K R-76-10K R-76-10K
R611 R612 R613 R614 R615	10 KΩ, 10%, 1/4W, Comp	. А-В . А-В . А-В	CB-103-10% CB-103-10% CB-103-10% CB-103-10% CB-103-10%	R-76-10K R-76-10K R-76-10K R-76-10K R-76-10K

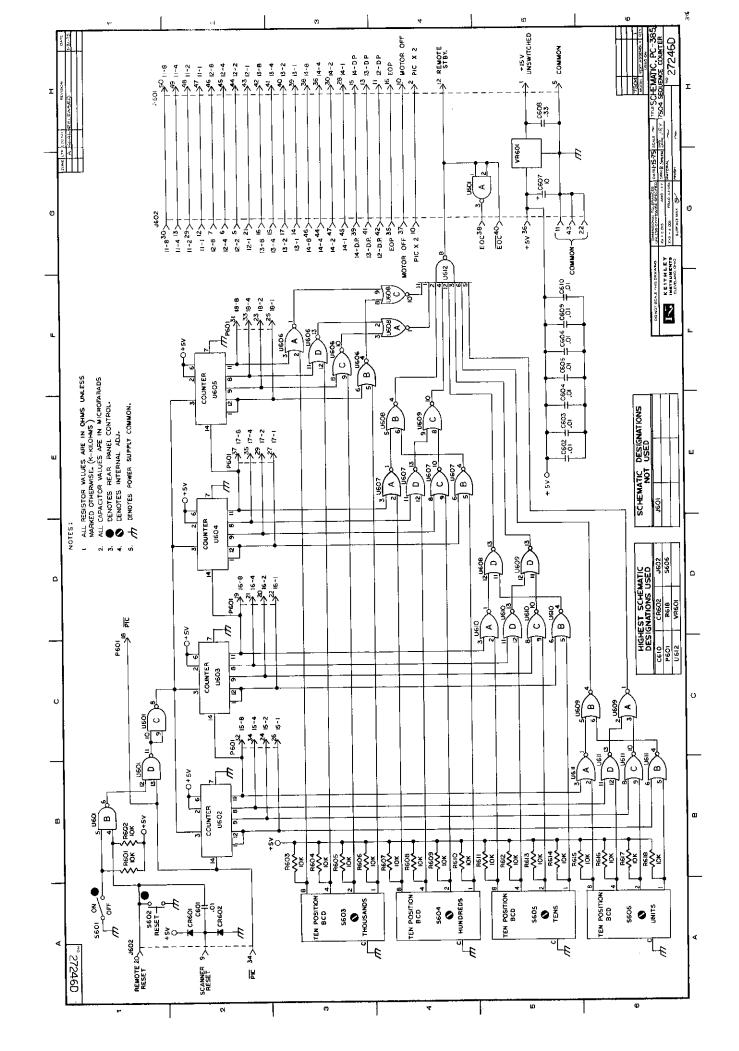
Model 7504 Replaceable Parts List (Continued)

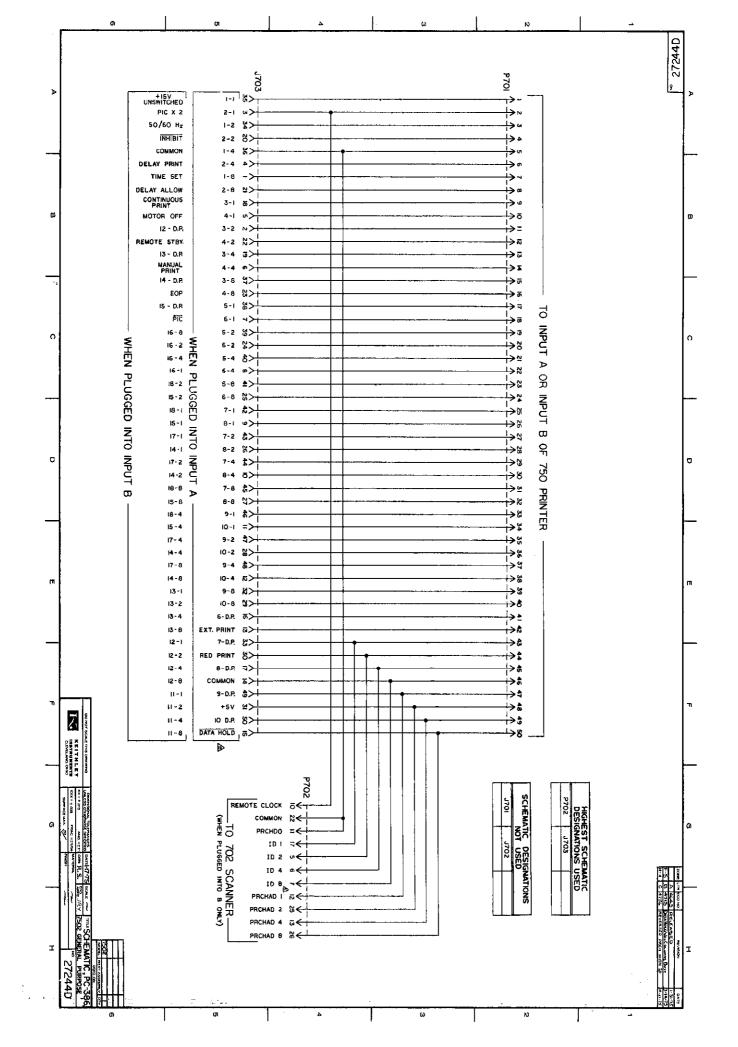
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.		
	RESISTORS (Cont'd)					
R616 R617 R618	10 KΩ, 10%, 1/4W, Comp	. A-B	CB-103-10% CB-103-10% CB-103-10%	R-76-10K R-76-10K R-76-10K		
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.		
\$601 \$602 \$603 \$604 \$605 \$606	Switch, Toggle, SPDT	CUT AMP AMP AMP AMP	MST-105D SA1BV20 435123-1 435123-1 435123-1 435123-1	SW-236 SW-380 SW-387 SW-387 SW-387 SW-387		
INTEGRATED CIRCUITS						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.		
U601 U602 U603 U604 U605 U606	Positive NAND Gates, Quad 2-Input, 14-pin DIP	TEXAS TEXAS TEXAS TEXAS	SN7400N SN7490N SN7490N SN7490N SN7490N SN7402N	1C-38 1C-37 1C-37 1C-37 1C-37 1C-32		
U607 U608 U609 U610 U611 U612	Positive NOR Gates, 14-Pin DIP	TEXAS TEXAS TEXAS TEXAS	SN7402N SN7402N SN7402N SN7402N SN7402N MC7430P	1C-32 1C-32 1C-32 1C-32 1C-32 1C-126		
REGULATOR						
Circuit Desig.	Description	Mfr. Code	Mfr. Desig.	Keithley Part No.		
VR601	Voltage Regulator, +5V, Case TO-220	FAIR	UGH7805393	1C-93		

TABLE 7-1.
Cross-Reference of Manufacturers

ABREV	NAME AND ADDRESS	ABREV	NAME AND ADDRESS
A-B	Allen-Bradley Corp. Milwaukee, WI 53204	FUSE	Bussman Mfg. (Fusetron) St. Louis, MO 63107
ALCO	Alco Electronic Products Inc. North Andover, MA 01845	GE	General Electric Company Syracuse, NY 13201
AMP	Amp Inc. Harrisburg, PA 17105	KEMET	Union Carbide/Cmpnts Dept G/KEMET Div. Greenville, SC 29606
AMPRX	Amperex Elkgrove Village, IL 60007	K1	Keithley Instruments, Inc. Cleveland, OH 44139
C-M	Continental-Wirt Electronics Corp. Warminster, PA 18974	MOLEX	Molex Downers Grove, IL 60515
CENLB	Centralab Division Milwaukee, WI 53201	MON	Monsanto Elec. Instruments West Caldwell, NJ 07006
COMPI	Components, Inc. Beddeford, ME 04005	мот	Motorola Semiconductor Products Phoenix, AZ 85008
CTS	CTS Corporation Elkhart, IN 46514	NAT	National Semiconducter Corp. Santa Clara, CA 95051
CUT	Cutler-Hammer Milwaukee, WI 53216	онм	Ohmite Mfg. Skokie, IL 60076
DALE	Dale Electronics Columbus, NE 68601	RCA	RCA Corporation Moorestown, NJ 08050
DAVEN	McGraw Edison Co., Elecs Dîv. Manchester, NH 03103	S-C	Switchcraft, Inc. Chicago, IL 60630
ERIE	Erie Technological Products, Inc. Erie, PA 16512	SEIKO	C. Itoh Electronics, Inc. New York, NY 10017
FAIR	Fairchild Camera & Instrument Corp. Mountain View, CA 94043	SIG	Signetics Corp. Sunnyvale, CA 94086
		TEXAS	Texas Instruments, Inc. Dallas, TX 75231
		}	







APPENDIX A. MODEL 7503 PRINTER CLOCK.

Description: The Model 7503 is an accessory plug-in for the Model 750, that prints the time in 24 hour format in the left five columns (14, 15, 16, 17, 18). The Model 7503 is factory wired to print hours and minutes HH:MM, however it may be rewired in the field to print minutes and seconds MM:SS. The Model 7503 must be installed in I/O "B" only.

Initial Switch Settings: The Control-Min. Switch (\$503) has six positions: 1, 2, 10, 20, 60, and 120. These positions represent the time interval between Time Printout as shown in Table A-1.

TABLE A-1.
Time Printout Versus Setting of Control-Min.

Position of S503	Time Printout Jumpers W501 through W504 installed	Time Printout Jumpers W505 through W508 installed
1 2 10 20 60	Once per minute Once every even minute Once every 10 minutes Once every 20 minutes Once every 60 minutes Once every 120 minutes	Once per second Once every even second Once every 10 seconds Once every 20 seconds Once every 60 seconds Once every 120 seconds

NOTE

See Figure 18 for locations of jumpers W501 through W504 and W505 through W508.

Clock Control Feature: The Model 7503 can be set to enable the Print Command on the Model 750 at specific intervals. When the Control-Min Switch (\$503) is set to 1 the printer will operate independent of time printout (see Figure 18). Other settings of \$503 will enable the Print Command on the Model 750 as shown in Table A-2. If jumper "B" is installed, between pin 50 and pin 43 on J502, the printer will operate independent of time printout. If jumper "A" is installed between pin 49 and pin 43 on J502, the printer is Enabled once every minute when \$503 is set to 1.

TABLE A-2.
Print Command Enable

Position of S503	Print Command Enabled (Jumpers "A" and "B" not installed)	Print Command Enabled (Jumper "A" Installed)	Print Command Enabled (Jumper "B" Installed)
1	Independent of time printout		Independent of time printout
2	Once every even minute	Once every even minute	Independent of time printout
10	Once every 10 minutes	Once every 10 minutes	Independent of time printout
20	Once every 20 minutes	Once every 20 minutes	Independent of time printout
60	Once every 60 minutes	Once every 60 minutes	Independent of time printout
120	Once every 120 minutes	Once every 120 minutes	Independent of time printout

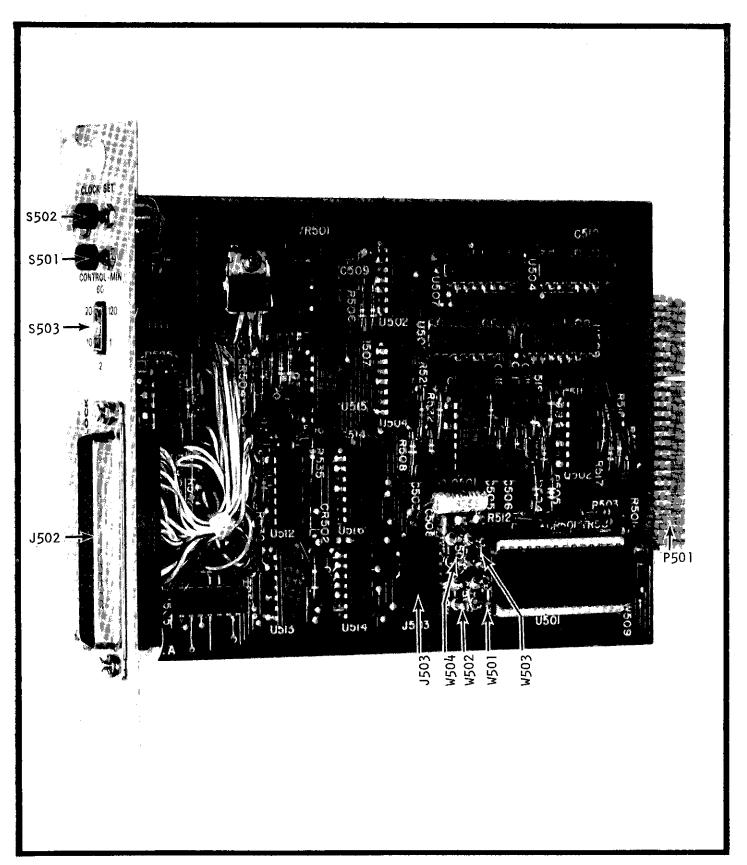


FIGURE 18. Controls and Modifications to Model 7503.

Example Operation of Model 750 with Model 7503.

a. How to Set the Time.

- 1. Release the RUN switch on the Model 750 (to place the Model 750 in Standby Mode).
- 2. Depress Clock Set "HRS" pushbutton. When "HRS" is depressed the printer will print at a rate of approximately one line per second (advances I hour per sec). Observe the time that is printed out. Release the "HRS" pushbutton when the print out is approximately I hour before the actual time.
- 3. Depress and release MANUAL PRINT to obtain a printout of the time. (If the time print out runs past the actual time to be set, continue to depress "HRS" until the clock goes through another 24 hour cycle.)
- 4. If it is necessary to advance the clock further to obtain the actual time, momentarily depress "MIN". When "MIN" is depressed the printer will print at a rate of approximately one line per second (advances one minute per second).
 - 5. Depress and release MANUAL PRINT to obtain a printout of the time.

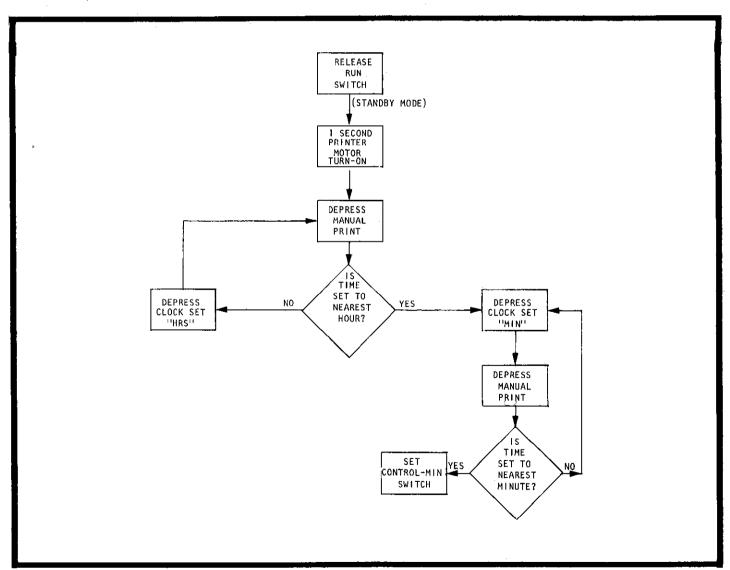


FIGURE 19. Diagram of Time Set For Model 7503.

b. How to Print the Time and Data Every 10 Minutes.

- 1. Release the RUN switch on the Model 750.
- 2. Set the Model 750 Print Interval Control to the desired Print Interval.
- 3. Set the Control-Min. Switch on the Model 7503 to 10. (This procedures assumes that neither jumpers "A" or "B" are installed.)
 - 4. Set the time as described in the preceeding paragraph a.
 - 5. Depress RUN.

NOTE

The Model 750 will print the time (HH:MM) and data (up to 50 channels if the Model 750 is used in a 50 channel Datalogger system), every 10 minutes. The Model 750 printer motor is turned off between printouts. However, at any time when the MANUAL PRINT pushbutton is depressed the Model 750 printer motor will turn on and a single print command (prints time, channel and data) will be enabled. If the RUN switch is released, the Model 750 printer motor will turn on and remain on as long as RUN is released.

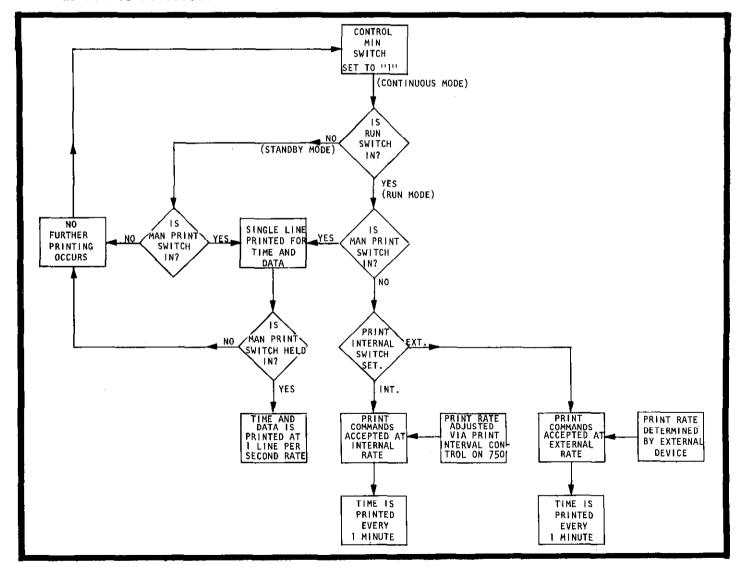


FIGURE 20. Diagram of Model 750/7503 Operation.

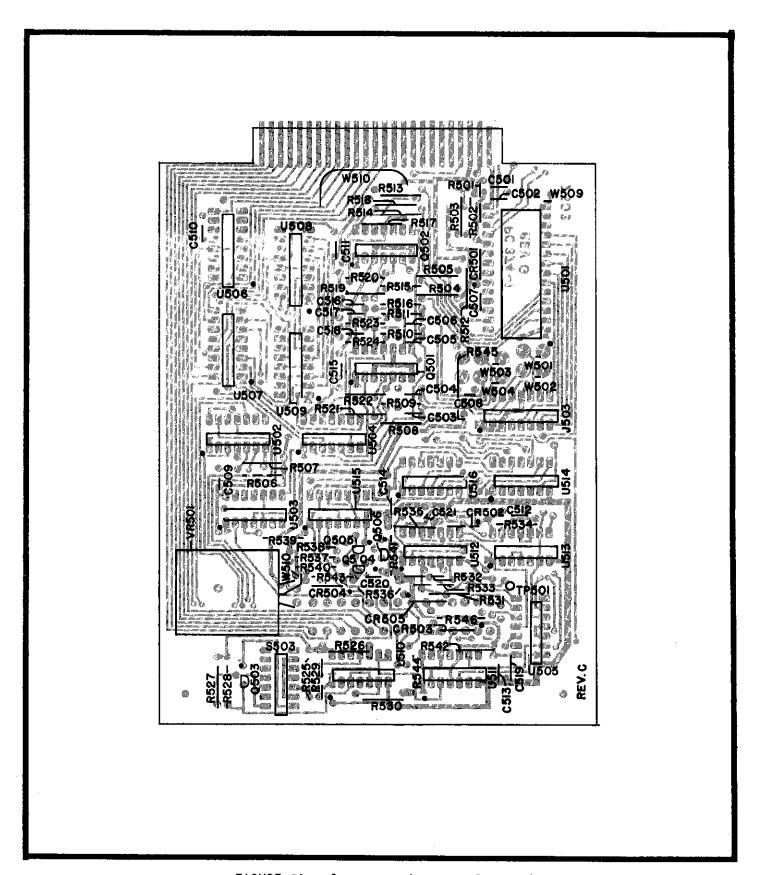


FIGURE 21. Component Layout of PC-374.

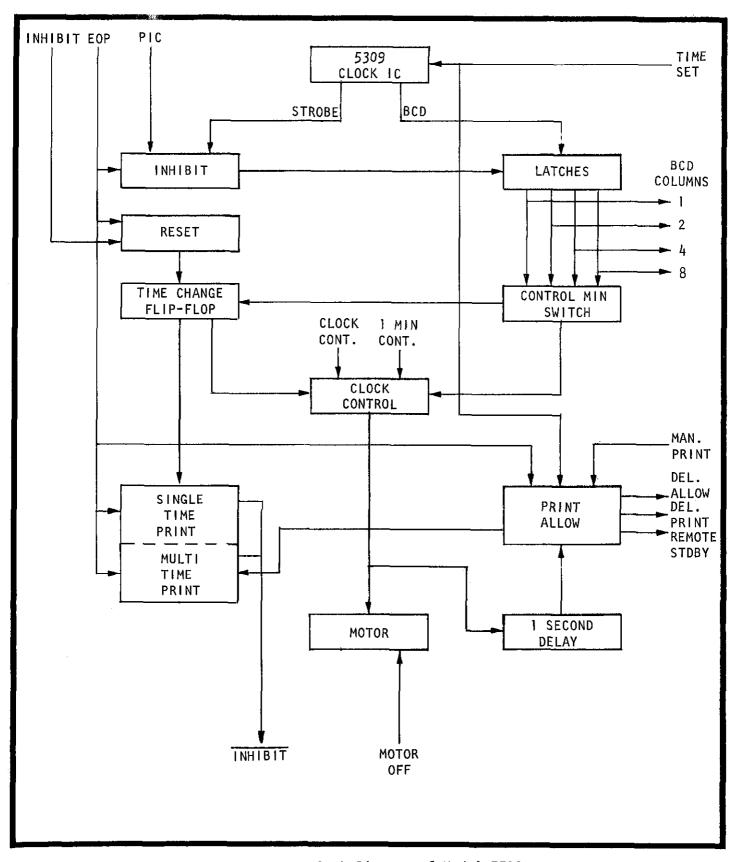


FIGURE 22. Block Diagram of Model 7503.

INSTRUCTION MANUAL Model 750 Printer

Circuit Operation:

The type 5309 Clock's BCD outputs are multiplexed into the BCD latches. The outputs of the latches are presented to columns 14, 15, 17, and 18 for time printing. The outputs of the latches are also monitored for desired changes in time with the Control-Min rotary switch.

The Clock will place the 750 in Standby and turn the 750 motor off, until the selected time increment occurs. The time increment is selected with the Control-Min rotary switch. Increments of 1, 2, 10, 20, 60, and 120 minutes may be selected.

In the 1 minute position the Clock operates normally, printing the time at every change in 1 minute time. When the Control-Min switch is set to the 2 minute position or higher, the Clock Control Block is enabled. This will turn the motor off and place the 750 in Remote Standby and set the Delay Print and Allow outputs.

When in the 1 minute position and a change in time occurs, a Flip-Flop is set which then allows the time to be printed. At the end of the print cycle, the Flip-Flop is reset. The Flip-Flop output sets the Single-Time Print Block which allows the time to be printed at the next print cycle. PIC and EOP are applied to the Inhibit Block which holds the last time data at the BCD outputs of the latches until the Clock Logic is reset. The EOP pulse resets the Time Change F/F and the Single-Time Print Block. This resets the Clock logic and readies the logic for the next change in time.

When Manual Print or Clock Set is operated, the Print Allow Block sets the Multi-Time Print Block and the time will be printed with every print cycle. The EOP signal will reset the Multi-Time Print Block after the Manual Print or Clock Set pushbuttons are released.

When in the 2 minute position or higher (Clock Control mode), and a time change occurs that coincides with the Control-Min. Switch setting, the F/F sets the Single-Time Print Block and also sets the Clock Control Block, which allows the motor to start up and enables the 1 Sec. Delay Block. The 1 second delay is to ensure that the motor comes up to speed prior to release of Remote Standby. When Remote Standby is released, the 750 will accept the next Print Command from an internal or external source.

At the end of the Print Cycle, the EOP pulse will reset the Time Change F/F and Single-Time Print Block. It will also reset the Remote Standby output, and return the 750 to Standby Mode.

If the Inhibit Line is enabled, the EOP pulse will reset the Single-Time Print Block, but will not reset the Time Change F/F. The 750 motor will remain on and the 750 will continue to accept print commands. When the Inhibit Line is released, the next EOP pulse will reset the Time Change F/F, turn the motor off, and place the 750 in Standby mode.

When the Control-Min. switch is set to the 1 minute position, the 750 may be placed in Clock Control by connecting "I Min. Cont." (pin 49) to Common (pin 43).

When the Control-Min switch is set to the 2 minute or higher position, the Clock Control mode may be inhibited and the Clock allowed to operate normally by connecting Clock Control (pin 50) to Common (pin 43).

When in Clock Control, print commands are inhibited and if Manual Print is depressed, one line of data will be printed. If Run is released, the motor will turn on to allow paper advance.

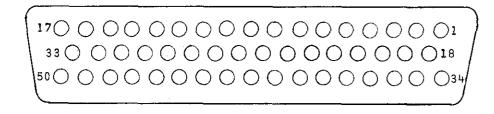


FIGURE 23. Pin Identification for Connector J502.

DIGITAL OUTPUT CONNECTOR:

Clock Control Inputs, Printer Control outputs and Data Columns are available on rear panel miniature $^{11}D^{11}$ type connector on rear panel. (See Figure 23.)

TABLE A-3
Pin Identification For J502.

		acton for 33	
Pin #	FUNCT.	Pin #	FUNCT.
1	N/C	26	N/C
2	N/C		N/C
3	INHIBIT 2	27 28	INHIBIT 1
Į Ž	N/C	29	11-2
5	12-2	30	11-8
6	12-4	31	RESET
7	12-8	32	HRS SET
8	N/C	33	MIN SET
9	N/C	34	PIC
10	PIC X2	35	EOP
		22	
11	COM	36	+5
12	11-1	37 38	MOTOR OFF
13	11-4	38	N/C
14	13-1	39	N/C
15	13-4	40	N/C
16	13-8	41	N/C
17	13-2	42	N/C
18	N/C	43	COM
19	N/C	44	N/C
20	N/C	45	N/C
21	12-1	46	N/C
22	COM	47	N/C
23	N/C	48	REMOTE STANDBY
24	N/C	49	1 MIN CON
25	N/C	50	CLOCK CONTROL

INSTRUCTION MANUAL

Model 750 Printer

DIGITAL OUTPUTS.

COMMON (Pins 11, 22, 43) Logic Circuit Low

+5V (Pin 36) This output furnishes +5V ±.15V at up to 100 mA.

PIC (Pin 34) Same as 750 (3 TTL loads).

EOP (Pin 35) Same as 750 (3 TTL loads).

PIC X2 (Pin 10) Same as 750 (same loads).

DIGITAL INPUTS.

HRS SET (Pin 32) - Logic "O" causes time to be advanced at a rate of 1 hr. per second (1.6 mA sink current).

MINS SET (Pin 33) Logic "O" causes time to be advanced at a rate of 1 minute per second (1.6 mA sink current).

MOTOR OFF (Pin 37). This input requires a Logic "O" to cause the Model 750 motor to turn off. Thus eliminating unnecessary wear on the unit. Sinking current for Logic "O" is 2.6 mA. Motor start up time is approximately 1 sec. after Logic "I" is applied.

INHIBIT 1 (Pin 8). Logic "O" causes time change F/F from being reset. When in Clock Control this will inhibit the shut down at the end of a single Print Cycle. The Printer will operate normally until this line is released, at which time the F/F will reset and the Clock Control Cycle will operate again. While inhibit 1 is at a a logic low, time changes will not be passed on to the Printer. Only after the F/F is reset and set again will the time be printed. This input is not compatible with standard TTL outputs. Instantanious sink current is 33 mA, due to input R.C.

INHIBIT 2 (Pin 3). Performs the same as INHIBIT 1, only in the inverted mode. INHIBIT 2 is functional only when INHIBIT 1 is held at a Logic "O", otherwise INHIBIT 2 itself is clamped at a Logic "O". (2.1 mA sink current). This input is TTL compatible.

RESET (Pin 31). Logic "O" causes clock to be reset to 00:00. Clock will not advance until this line is returned to a Logic "I" (.1 mA sink current).

REMOTE STDBY (Pin 48). Logic "I" causes the Printer to be placed in the STANDBY Mode.

(Source current 2 mA.)

1 MIN CONTROL (Pin 49). Logic "O" enables Clock Control operation in the 1 min. switch position. Sink Current - 2.6 mA.

CLOCK CONTROL (Pin 50). Logic "O" Inhibits Clock Control operation for all switch settings. (2.6 mA sink current.)

DATA COLUMNS

Pin 14 11-1 Pin 12 12-1 Pin 21 13-1 11-2 Pin 29 12-2 Pin 5 13-2 Pin 17 Pin 6 13-4 Pin 15 11 - 4Pin 13 12-4 Pin 7 13-8 Pin 16 11-8 Pin 30 12-8

Columns 11 and 12 are used with the Model 702 Scanner for Channel Data.

Column 13 is uncommitted. Sink current = 3.2 mA per input.

INSTRUCTION MANUAL Model 750 Printer

Optional Clock Display Output: The Model 7503 provides a 16-pin output connector (J503) for connection to a seven-segment LED display (not furnished). The connector is a 16-pin DIP receptacle. The mating connector is a 16-pin DIP plug*. (See Figure 18.)

*This part is manufactured by Circuit Assembly Corp., 3169 Red Hill Ave., Costa Mesa, CA 92626. Order by manufacturer's part number CA-16P-04NW.

AA

APPENDIX B. MODEL 7504 SEQUENCE COUNTER

Description: The Model 7504 is an accessory plug-in for the Model 750 that numbers successive printer cycles from 0000 to 9999. Switches on the plug-in board may be preset for a specific total count. A Reset pushbutton resets the counter to 0000. An Inhibit toggle switch inhibits the counter operation. The Model 7504 must be installed in 1/0 'B' only.

Initial Switch Settings:

- 1. Set the Toggle switch (S601) to off (down position). (See Figure 24)
- 2. Set the rotary switches S603, S604, S605, and S606 to the desired total count.

NOTE

If all rotary switches are set to 0 (or a total count of 0000), the Model 750 will be in Remote Standby mode (the same effect as when the RUN switch is released).

Example Operation: (See Figure 26)

- 1. Set the Toggle switch (S601) to ON (up position).
- 2. Momentarily depress RESET (\$602).

NOTE

Each time a print command occurs, the Model 7504 counter circuit advances by one count. When the counter circuit total equals the preset total as set by the rotary switches, the Model 750 is placed in Remote Standby. In Remote Standby, neither an external nor internal print command will have an effect on the Model 750. However, if MANUAL PRINT is depressed the Model 750 will be taken out of Remote Standby and the Model 750 will respond to external or internal print commands.

Automatic Reset Modification: To enable the Model 7504 to reset automatically to 0000 and initiate a new count cycle automatically, place a jumper between connector J602, pins 43 (EOC) and 40 (REMOTE RESET).

TABLE B-1.
Rear Connector Inputs/Outputs/Functions

кеаг	connector input	s/outputs/	runctions
11-4	(Pin 12) (Pin 29) (Pin 13) (Pin 30)	12-4	(Pin 21) (Pin 5) (Pin 6) (Pin 7)
13-4	(Pin 14) (Pin 17) (Pin 15) (Pin 16)	14-2 14-4	(Pin 45) (Pin 47) (Pin 44) (Pin 46)
NOTE:	Columns II an Scanner Box a Columns 13 an	ind channel	information.

Floating Decimals 1.6 mA/input line

12-DP (Pin 42) 13-DP (Pin 41) 14-DP (Pin 39)

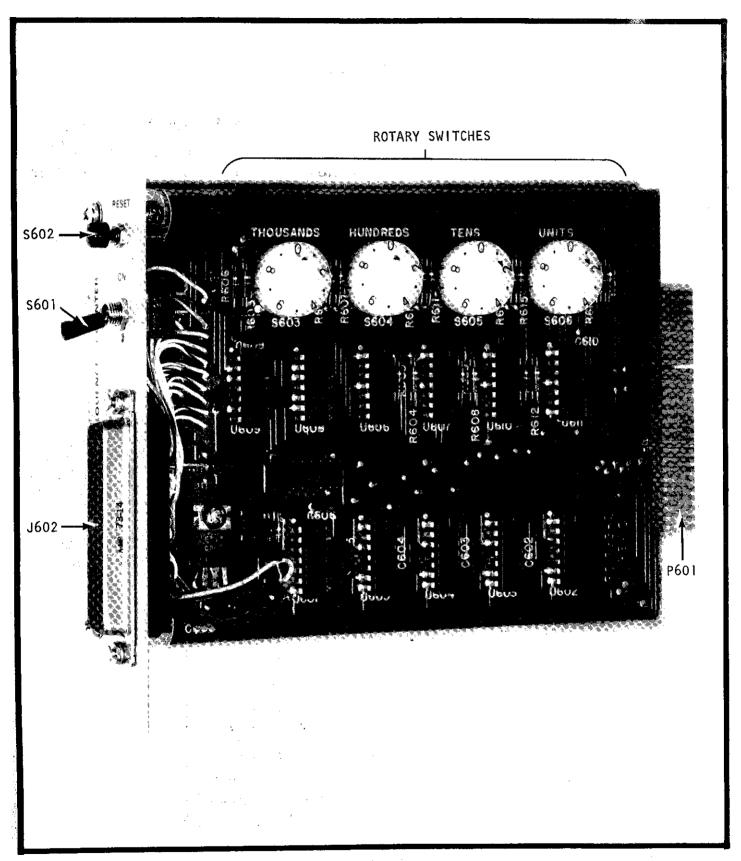


FIGURE 24. Model 7504 Controls and Connectors.

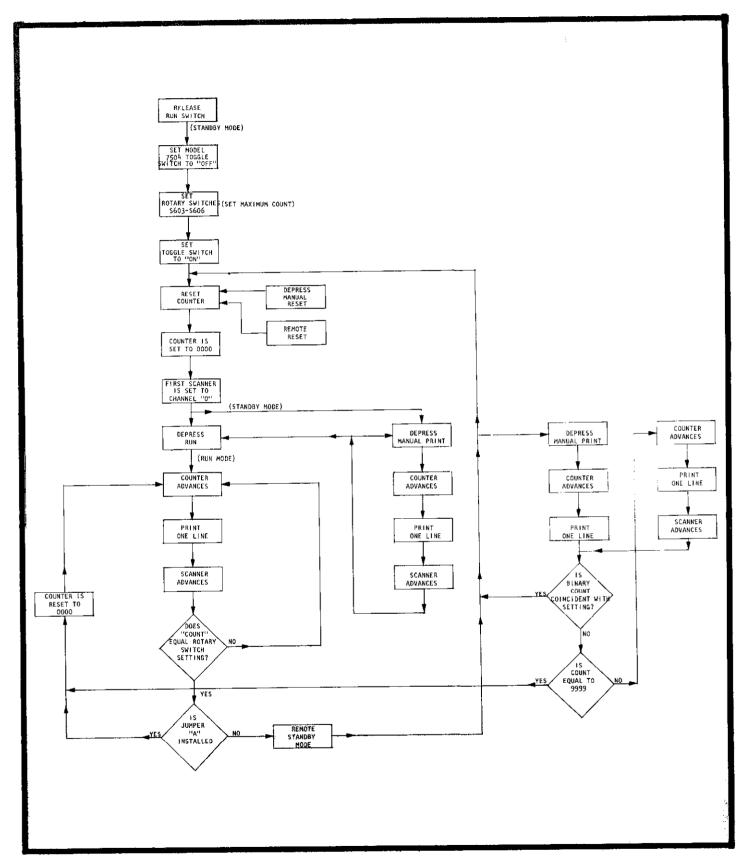


FIGURE 25. Diagram of Model 750/7504 Operation.

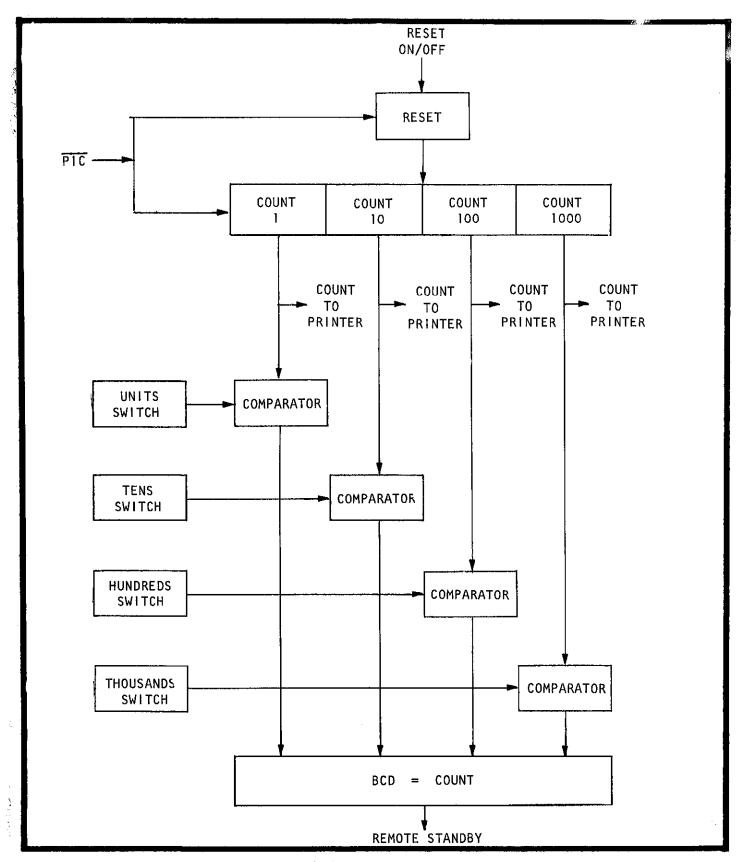


FIGURE 26. Block Diagram of the Model 7504.

INSTRUCTION MANUAL

Model 750 Printer

Counter Inputs:

INHIBIT/RESET (Pin 20). To common resets counter to 0000. If held to common the counter will be inhibited. 2.1 mA sink current.

Counter Outputs:

END OF COUNT (EOC Pin 38). When preset count sequence number is reached this line goes to a Logic "1". (9 TTL loads)

EOC (Pin 40). Same as Pin 38 except this line goes to a Logic ''0''. This line may be tied to the reset input to cause Printer to automatically recycle continuously. (8 TTL loads)

Printer Controls:

MOTOR OFF (Pin 37). To common causes motor voltages to be removed and the motor to stop. (Release of the front panel run switch supersedes motor off and turns the motor on.) (2.6 mA sink)

PIC (Pin 34). 375 ms low time during which the Printer is recording data. 400 ms for Red Print. (2 TTL loads)

EOP (Pin 35). 3 ms high pulse which denotes Print Cycle is finished and resets Printer for new cycle. (9 TTL loads)

COM (Pin 11, 22, 43)

+5V @ 100 mA (Pin 36)

Circuit Operation: (See Figure 26)

Printer in Cycle (PIC) are applied to the first of 4 binary counters, Count 1. The output of Count 1 is applied to the input of Count 10, etc., up to 1000. The PIC is also applied to the Reset Block which will insure that if a Reset or Command is applied, during a Print Cycle the counters will not reset until the count sequence number is printed.

The 4 BCD switches and Count Blocks are applied to 4 comparator Blocks when the 4 count inputs are equal to the Switch settings the "BCD = COUNT" Block will enable an End of Count Signal.*

The End of Count will then inhibit the Printer via the Remote Standby input.

*NOTE

The Model 7504 comparators enable the End of Count Signal when the COUNT total is equivalent to the BCD rotary switch settings. For example if the rotary switches are set to 0005 the BCD equivalent for this setting is 0101. Therefore, the End of Count Signal will be enabled when the COUNT has a logical "I" in the 4 (base 2) and 1 (base 2) positions.

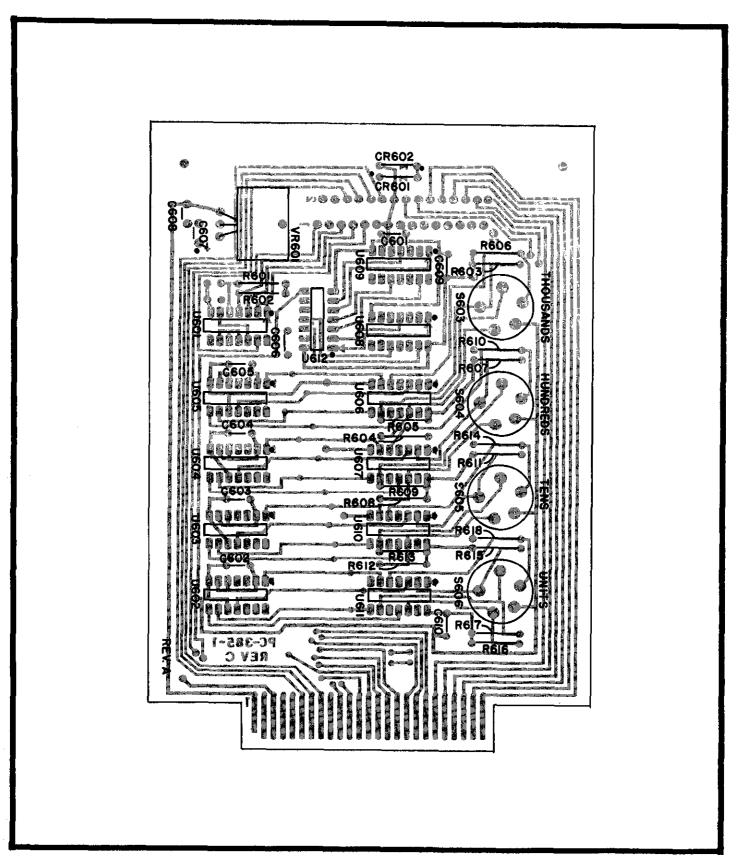


FIGURE 27. Component Layout of Model 7504 (PC-385).

APPENDIX C. MODEL 7502 PRINTER INPUT INTERFACE

Description: The Model 7502 is a general purpose Printer Input Interface. The Model 7502 may be plugged into either 1/0 "A" or 1/0 "B" on the Model 750 rear panel.

Connections to Model 7502. The Model 7502 provides two types of external connections; a SCANNER interface and a PRINTER interface. (See schematic 27244D.)

- a. PRINTER Interface. This connector is a 50-pin AMP type 205211-1. The mating connector is a Keithley Part No. CS-271. The connector is designated as J703.
- b. SCANNER Interface. This connector is a 26-pin 3M Electro Products Division Part No. 3429. Pin 4 has been removed to admit a "polarizing key" on mating System Interconnect Cables (Model 7021-2 or 7021-10). This connector is useful for Scanner/Printer data logging applications. The connector is designated as P702.

Printer Interface Signals When Installed at I/O "A". When the Model 7502 is installed at I/O "A" the signals at the PRINTER Interface connector are as shown in Table C-1. The SCANNER Interface connector cannot be used when the Model 7502 is installed at I/O "A".

TABLE C-1.
PRINTER Interface Signals (For I/O "A")

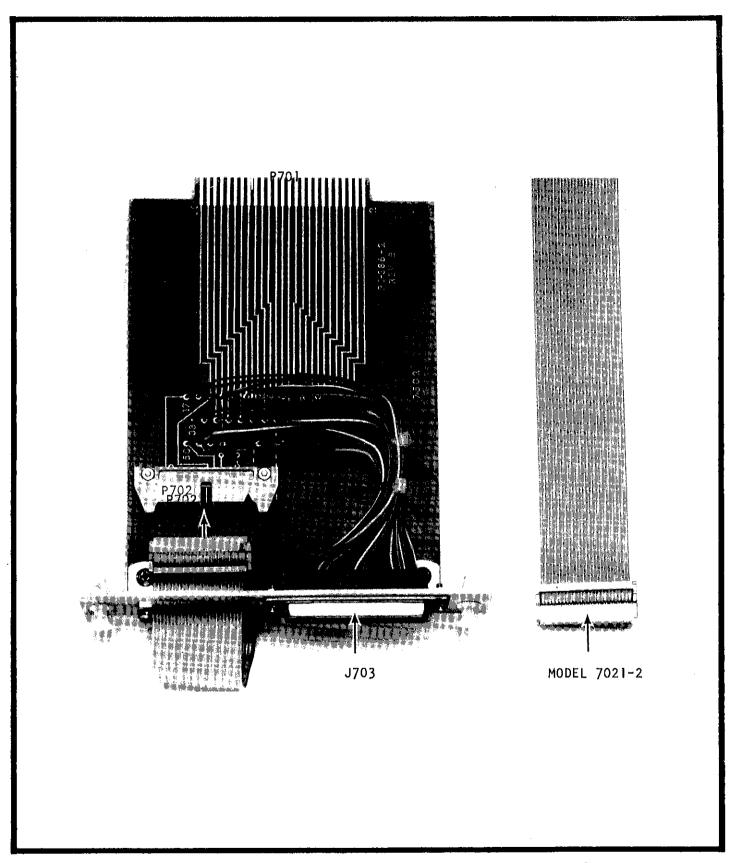


FIGURE 28. Model 7502 General Purpose Printer Input Interface.

INSTRUCTION MANUAL Model 750 Printer

Printer Interface Signals When Installed at I/O "B". When the Model 7502 is installed at I/O "B" the signals at the PRINTER Interface connector are as shown in Table C-2. The SCANNER Interface connector may also be used to connect the Model 750 to a single scanner or multiple scanner system. The signals for the SCANNER Interface connector are as shown in Table C-3.

TABLE C-2.
PRINTER Interface Signals (For I/O "B")

	TRIVIER THEORY OF THE THE THEORY OF THE THE THE THEORY OF THE THEORY OF THE THEORY OF THE THEORY OF THE THE THE THEORY OF THE THEORY OF THE THEORY OF THE THE THE THE THE		
Pin	Function	Pin	Function
1	TIME SET	26	14-1
2	12-DP	27	15-8
3	PIC X 2	28	14-4
2 3 4	DELAY PRINT	29	13-2
5	MOTOR OFF	30	12-2
5 6 7 8 9	MAN PRINT	31	11-2
7	PIC	32	13-1
8	16-1	33	12-1
9	15-1	34 35	50/60 Hz
10	14-2	35	+15V
11	15-4	36	COMMON
12	14-8	37 38	14-DP
13	13-8	38	15-DP
14	12-8	39	16-8
15	11-8	40	16-4
16	13-4	41	18-2
[17	12-4	42	18-1
18	CONT PRINT	43	17-1
19	13-DP	44	17-2
20	INHIBIT	45	18-8
21	DELAY ALLOW	46	18-4
22	REMOTE STANDBY	47	17-4
23	EOP	48	17-8
24	16-2	49	11-1
25	15-2	50	11-4

TABLE C-3.
SCANNER Interface Signals (For I/O "B" only)

Pin No.	Name	Column	Remarks
1	N.C.		No Connection
2	N.C.		
3	N.C.		
4	N.C.		
5	1D 2	11-2	Identification of Scanner Unit
6	1D 4	11-4	Identification of Scanner Unit
7	ID 8	11-8	Identification of Scanner Unit
8	N.C.		
9	N.C.		
10	REMOTE CLOCK	PIC X2	Output to scanner REMOTE CLOCK
11	PRCHDO	COM	Enables "PRCHAD" Lines
12	PRCHAD 1	12-1	PResent CHannel ADdress-BCD
13	PRCHAD 4	12-4	PResent CHannel ADdress-BCD
14	N.C.		
15	N.C.		
16	N.C.		
17	ID 1	11-1	Identification of Scanner Unit
18	N.C.		
19	N.C.		
20	N.C.		
21	N.C.		
22	COMMON	COM	Digital Common
23	N.C.		
24	N.C.		
25	PRCHAD 2	12-2	PResent CHannel ADdress-BCD
26	PRCHAD 8	12-8	PResent CHannel ADdress-BCD

APPENDIX D. CHASSIS REPLACEABLE PARTS

TABLE D-1. Chassis Replaceable Parts

Description	Qty. Per Assembly	Keithley Part No.
Front Door (not stocked as assembled unit)	1	750-16B
Panel, less handle	1	26682B
Overlay, screened		26683B
Handle (less color strip)	i	26695A
Color Strip (for handle)	1	27235A
Control Panel (extrusion)	1	26671B
Overlay (for control panel)	1	26672A
Top Cover	1	26686C
Bottom Cover (assembly)	1	26706B
Cover (less tilt bail)	1	26685C
Foot Molding	4	24322B
Rubber Foot	4	FE-6
Left Side (extrusion)	1	26700C
Left Side Dress Panel	1	26687C
Handle	1	нн-18
Hardware for handle	-	
Screw, phillips 6-32 x 3/8	4	
Kep nut, 6-32	4	
Right Side (extrusion)	1	26701C
Right Side Dress Panel	1	26683C
Paper Tray (with glide)	1	26690B
		i.

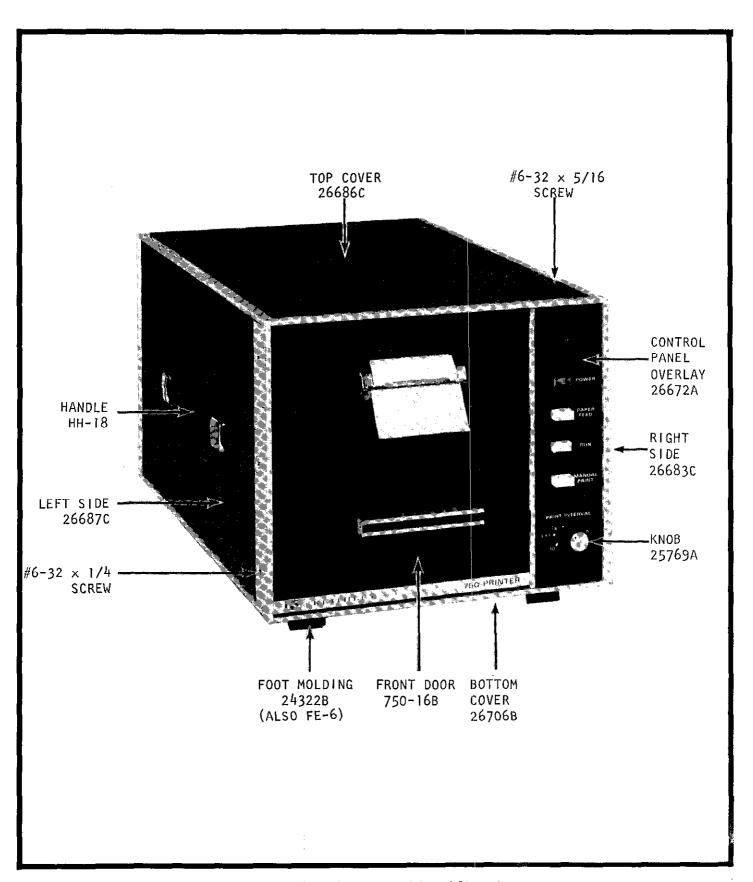


FIGURE 29. Chassis Parts Identification.

APPENDIX E. RACK MOUNTING INSTRUCTIONS

General: The Model 750 may be rack mounted in various combinations with other instruments through the use of an appropriate Keithley rack mounting kit. The Model 750 chassis is designated as style "O" with a nominal 7" height.

TABLE E-1.
Summary of Rack Mounting Configurations

Pictorial View	Configuration	Model No.
750 PANEL	750 + Panel (Figure 31)	1011
PANEL 750	Panel + 750 (Figure 31)	1011
750 750	750 + 750 (Figure 32)	1012
750	750 + 5~1/4" Instrument + Panel (Figure 34)	1015
750 I	750 + 3-1/2" Instrument + Panel (Figure 33)	1014
750	750 + two 3-1/2" Instruments (Figure 35)	1016

Assembly Instructions Common to All Configurations:

- 1. Before assembling the rack kit, determine the position of each instrument. Since the Model 750 can be mounted either on the right or the left, the instrument's position should be determined by the user's measurement and cabling considerations.
- 2. The "side dress" panels on both sides of the Model 750 must be removed. The left side (with handle) must be partially disassembled before the side dress can be removed.
- 3. Pry up the metal caps in two places on the handle to gain access to Phillips head screws holding the handle to the chassis.
- 4. Loosen and remove the screws to detach the handle.
- 5. Next, loosen (but do not remove) the three #10-32 Phillips head screws holding the side dress panels near the front of the instrument.
- 6. Slide the side dress panel (left side) toward the rear of the instrument to remove.
- 7. Loosen the three #10-32 Phillips head screws on the right side of the Model 750.
- 8. Slide the side dress panel (right side) toward the rear of the instrument to remove.
- 9. Remove the feet assembly and tilt bail from the bottom panel. The rubber feet must be pryed up to gain access to the Phillips screw holding each foot assembly to the chassis.
- 10. The original hardware, side dress panels, feet and tilt bail assemblies should be retained for future conversion back to bench mounting.
- 11. Proceed with the instructions for the specific rack mounting kit to be used.

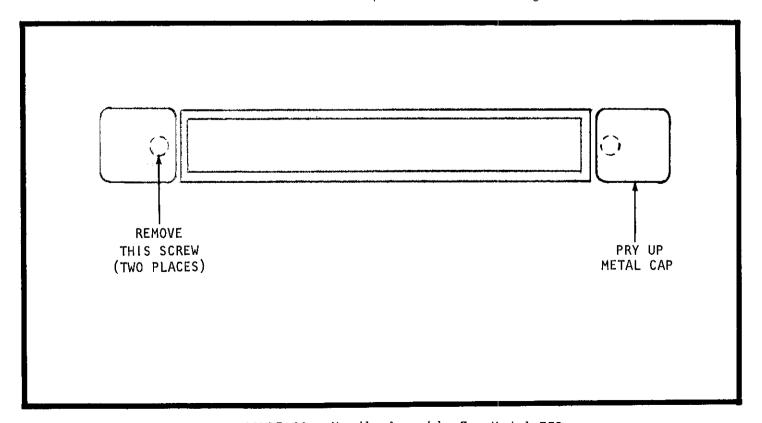


FIGURE 30. Handle Assembly For Model 750.

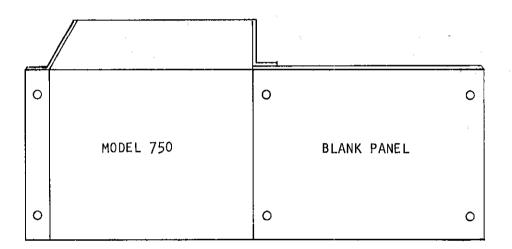
MODEL 1011 RACK MOUNTING KIT.

Description:

The Model 1011 is a single rack mounting kit with overall dimensions 7" high and 19" wide. The hardware included in this kit consists of two angle brackets, a blank panel, and other miscellaneous hardware.

Application:

The Model 1011 converts any half-rack style "O" instrument from bench mounting to rack mounting in a standard 19-inch rack. The Model 1011 can be used to mount instruments of 11" or 14" depth.



Parts List:

ltem No.	Description	Qty. Req'd	Keithley Part No.	lllustration
22	Angle Bracket	1	26795C	
23	Angle Bracket (with staked nuts)	1	26763C	
24	Screw, #6-32 x 1/2, Phillips	4		
25	Screw, #6-32 x 5/8, Phillips	4		
26	Kep Nut, #6-32	4		()
27	Screw, #8-32 x 5/8, Phillips	6		
28	Screw, #10-32 x 3/8, Socket	2		
29	Blank Panel	1	26765B	

- 1. Before assembling the rack kit, determine the position of the instrument. Since the instrument may be mounted on either the left or right side, its position should be determined by the user's measurement. The following instructions refer to the instrument mounted on the left side as shown in the illustration.
- 2. Remove the "side dress" panels on both sides of the instrument. For the Keithley Model 750, the handle which is mounted on the left side must be removed from the chassis before the side dress panel can be removed. The two metal caps which cover the handle screws must be pried up using a screwdriver blade or other similar tool. Then loosen and remove the two screws holding the handle to the chassis.
 - 3. Loosen and remove three screws on each side of the instrument, near the front panel.
- 4. Slide the side dress panels on both sides toward the rear of the instrument to remove.
- 5. Attach an "angle bracket" (Item 22) to the left side of the instrument. Use three #8-32 Phillips screws (Item 27) in place of the original hardware. For 14" long instruments fasten the angle bracket using two #6-32 \times 1/2" Phillips screws (Item 24). For 11" long instruments use two #6-32 \times 5/8" Phillips (Item 25) screws and two #6-32 Kep nuts (Item 26).
- 6. Attach the remaining "angle bracket" (Item 23) to the right side using the same hardware as in step 5.
- 7. Attach the "blank panel" (Item 29) to the angle bracket using two $\#10-32 \times 3/8$ Socket screws (Item 28).
- 8. The feet and tilt bail assemblies may be removed from the bottom panel of the instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
- 9. The original hardware, side dress panels, feet and tilt bail assemblies should be retained for future conversion back to bench mounting.

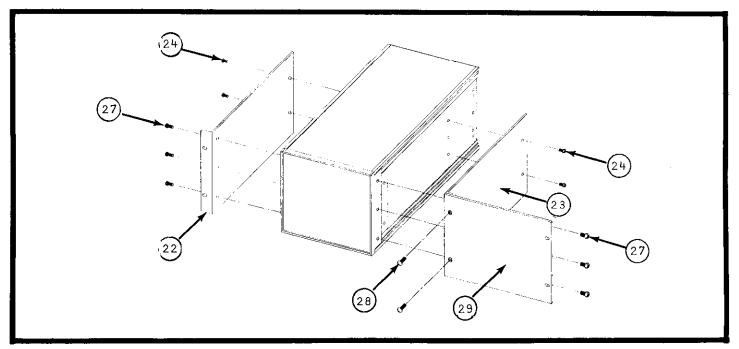


FIGURE 31. Model 1011 Rack Mounting Kit.

MODEL 1012 DUAL RACK MOUNTING KIT

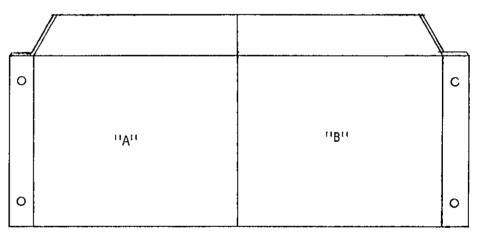
Description:

The Model 1012 is a dual rack mounting kit with overall dimensions 7 inches (178 mm) high and 19 inches (483 mm) wide. The hardware included in this kit consists of two Angle Brackets, and other miscellaneous hardware.

Application:

The Model 1012 converts any half-rack style 0 instrument from bench mounting to rack mounting in a standard 19-inch rack. The kit may also be used for rack mounting 19-inch full rack width instruments.

The Model 1012 Rack Mounting Kit can be used to mount instruments of II inch (279 mm) or 14 inch (356 mm) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as below and identified as instrument "A" and "B".



Item No.	Description	Qty Req'd	Keithley Part No.	lllustration
22	Angle Bracket	2	26795C	
23	Mounting Plate	1	26769A	
24	Screw, #6-32 x 1/2, Phillips, pan head	4		
25	Screw, #6-32 x 5/8, Phillips, pan head	4		
26	Screw, #6-32 x 7/8, Phillips, pan head	2		
27	 Screw, #6-32 x l, Phillips, pan head	2		
28	Kep Nut, #6-32	6		(i)
29	Screw, #8-32 x 3/8, Phillips, flat head	3		()
30	Screw, #8-32 x 5/8, Phillips, pan head	6	<u>-</u>	
31	Spindle	3	26760A	-
32	Spacer	2	27409A	

- 1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A" and "B" positioned as shown.
- 2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of the instrument. Slide the "side dress" panels to the rear of the instrument to remove.
 - 3. Remove 3 screws (Item 8) on instrument "A" and temporarily remove "side plate".
- 4. Fasten 3 spindles (Item 31) to "side plate" (Item 21) using three $\#8-32 \times 3/8$, Phillips flat head screws (Item 29).
 - 5. Reinstall the "side plate" on instrument "A" using original screws.
- 6. Remove 3 screws (Item 8) on instrument "B", remove the "side plate" and install the "mounting plate" (Item 23) behind the "corner plate". Reinstall the 3 screws.
- 7. Position the two instruments so that the slots in the "mounting plate" engage the three spindles.
- 8. When mounting instruments having the same depth, two screws (Item 27), two spacers (Item 32), and two kep nuts (Item 28) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nuts (Item 28) but substitute shorter screws (Item 26).
- 9. Attach an "angle bracket" (Item 22) on each instrument using hardware (Item 30) in place of the original hardware (Item 8). For 14" long instruments fasten angle brackets using #6-32 x 1/2 Phillips screws (Item 24). For 11" long instruments use #6-32 x 5/8 Phillips screw (Item 25) with #6-32 kep nut (Item 28).

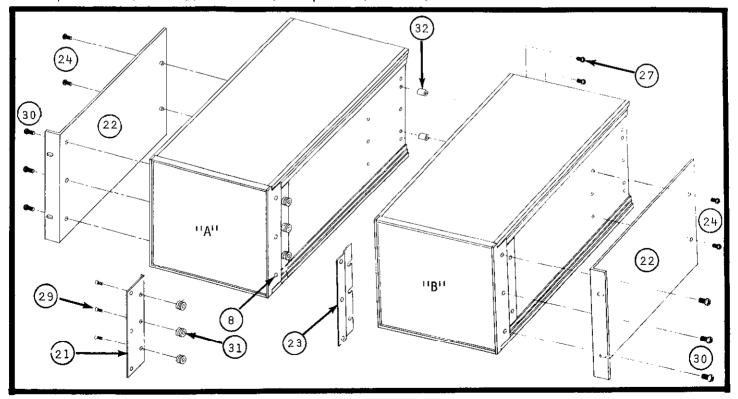


FIGURE 32. Model 1012 Rack Mounting Kit.

MODEL 1014 RACK MOUNTING KIT

Description:

The Model 1014 is a combination rack mounting kit with overall dimensions 7 inches high (178 mm) and 19 inches wide (483 mm). The hardware included in this kit consists of two angle brackets, a blank panel, and other miscellaneous hardware.

Application:

The Model 1014 converts one half-rack style ''O'' instrument for rack mounting with one half-rack style ''M'' instrument in a standard 19-inch rack. If two style ''M'' instruments are used, extra hardware included with the Model 1016 Rack Mounting Kit is needed.

The Model 1014 Rack Mounting Kit can be used to mount instruments of 11 inch (279 mm) or 14 inch (356 mm) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as shown in Figure 33 and identified as instrument "A" and "B".

ltem No.	Description	Qty Req'd	Keithley Part No.	Illustration
22	Angle Bracket (7 inch)	1	26795C	
23	Angle Bracket (3-1/2 inch)	1	27410B	
24	Blank Panel (3-1/2 inch)	1	24781B	
25	Small Angle (3-1/2 inch)	1	26781A	
26	Mounting Plate	1	26769A	
27	Spindle	1	26760A	
28	Spacer	1	27409A	
29	Screw, #6-32 x 1/2 Phillips, pan head	3		
30	Screw, #6-32 x 5/8 Phillips, pan head	5		
31	Screw, #6-32 x 7/8 Phillips, pan head	1		
32	Screw, #6-32 x l, Phillips, pan head	1		
33	Screw, #8-32 x 3/8 Phillips, flat head	1		(4)
34	Screw, #8-32 x 5/8 Phillips, pan head	4		
35	Screw, #10-32 x 3/8, Socket, button head	2		
36	Kep Nut, #6-32	4		
37	Side Plate (3-1/2 inch)	ī	26827A	

- 1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A" and "B" positioned as shown.
- 2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of instrument "A". Slide the "side dress" panels to the rear of the instrument to remove. Two screws must be loosened on each side of instrument "B".
- 3. Remove 3 screws (Item 8) on instrument "A", remove the "side plate" and install the "mounting plate" (Item 26) behind the "corner plate". Reinstall the 3 screws.
- 4. Fasten a spindle (Item 27) to the "side plate" (Item 37) using one $\#8-32 \times 3/8$ Phillips flat head screw (Item 33).
 - Remove 2 screws (Item 8) on instrument "B".
 - 6. Install the "side plate" on instrument "B" using original screws.
 - 7. Position the two instruments so that the mounting plate engages the spindle.
- 8. When mounting instruments having the same depth, one screw (Item 32), one spacer (Item 28), and one kep nut (Item 36) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nut, but substitute a shorter screw (Item 31).
- 9. Attach the "blank panel" (Item 24) to the "small angle" (Item 25) using two #10-32 x 3/8 socket head screws (Item 35).
- 10. Attach the panel assembly to instrument "A" by removing the top screw (original hardware) and installing a $\#8-32 \times 5/8$ Phillips screw (Item 34).
- 11. Attach an "angle bracket" (Item 22) on instrument "A" using three $\#8-32 \times 5/8$ Phillips screws in place of original hardware. For 14 inch long instruments fasten angle bracket using two $\#6-32 \times 1/2$ Phillips screws (Item 29). For 11 inch long instruments use two $\#6-32 \times 5/8$ Phillips screws (Item 30) with two $\#6-32 \times 5/8$
- 12. The feet and tilt bail assemblies may be removed from the bottom panel of each instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
- 13. The original hardware, side dress panels, feet, and tilt bail assemblies should be retained for future conversion back to bench mounting.

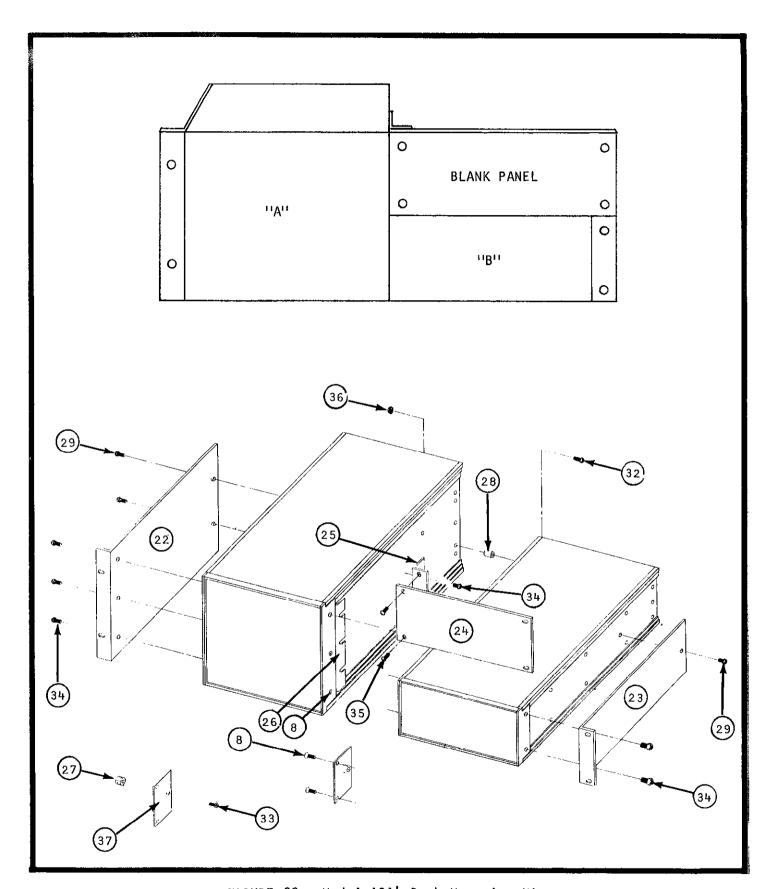


FIGURE 33. Model 1014 Rack Mounting Kit.

MODEL 1015 RACK MOUNTING KIT

Description:

The Model 1015 is a rack mounting kit with overall dimensions 7 inches (178 mm) high and 19 inches (483 mm) wide. The hardware included in this kit consists of two Angle Brackets, and other miscellaneous hardware.

Application:

The Model 1015 converts one half-rack style "0" instrument for rack mounting with one style "N" instrument in a standard 19-inch rack.

The Model 1015 Rack Mounting Kit can be used to mount instruments of 11 inch (279 mm) or 14 inch (356 mm) depth. The user should decide the position of the instrument to be rack mounted. The Assembly Instructions refer to instruments positioned as shown in Figure 34 and identified as instrument "A" and "B".

ltem No.	Description	Qty Req'd	Keithley Part No.	Illustration
22	Angle Bracket (7 inch)	1	26795C	
23	Angle Bracket (5-1/2 inch)	1	26794c	
24	Mounting Plate	1	26769A	
25	Screw, #6-32 x 1/2, Phillips, pan head	4	×1 to	
26	Screw, $\#6-32 \times 5/8$, Phillips, pan head	4		
27	Screw, #6-32 \times 7/8, Phillips, pan head	2		
28	Screw, #6-32 x 1, Phillips, pan head	2		
29	Kep Nut, #6-32	6		()
30	Screw, $\#8-32 \times 3/8$, Phillips, flat head	2		(2)
₋ 31	Screw, $\#8-32 \times 5/8$, Phillips, pan head	7		
32	Screw, #10-32 x 3/8, Socket head	2		
33	Spindle	3	26760A	
34	Spacer	2	27409A	
. 35	Blank Panel (1-3/4 inch)	1	26790B	
36	Small Angle	1	26775A	

- 1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A" and "B" positioned as shown.
- 2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of the instrument. Slide the "side dress" panels to the rear of the instrument to remove.
- 3. Remove 3 screws (Item 8) on instrument "A", remove the "side plate", and install the "mounting plate" (Item 24) behind the "corner plate". Reinstall the 3 screws.
 - 4. Remove 3 screws (Item 8) on instrument "B", remove the "side plate" (Item 21).
- 5. Fasten 3 spindles (Item 33) to "side plate" (Item 21) using three $\#8-32 \times 3/8$, Phillips flat head screws (Item 30).
 - 6. Reinstall the "side plate" on instrument "B".
- 7. Position the two instruments so that the slots in the "mounting ste" engage the three spindles.
- 8. When mounting instruments having the same depth, two screws (Ite 28), two spacers (Item 34), and two kep nuts (Item 29) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nuts (Item 29) but substitute shorter screws (Item 27).
- 9. Attach an "angle bracket" (Item 22) on instrument "A" using hardware (Item 31) in place of the original hardware (Item 8). For 14^{11} long instruments fasten angle brackets using #6-32 x 1/2 Phillips screws (Item 25). For 11" long instruments use #6-32 x 5/8 Phillips screw (Item 26) with #6-32 kep nut (Item 29). Attach "angle bracket" (Item 23) on instrument "B" using same hardware.

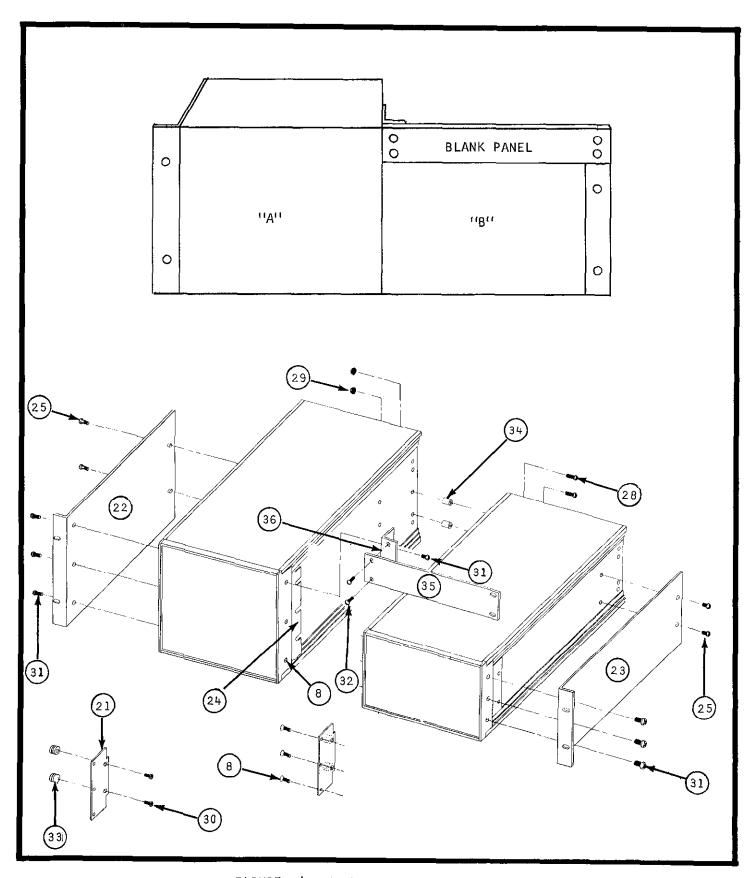


FIGURE 34. Model 1015 Rack Mounting Kit.

MODEL 1016 RACK MOUNTING KIT

Description:

The Model 1016 is a combination rack mounting kit with overall dimensions 7 inches high (178 mm) and 19 inches wide (483 mm). The hardware included in this kit consists of three angle brackets, and other miscellaneous hardware.

Application:

The Model 1016 converts one half-rack style "0" instrument for rack mounting with two half-rack style "M" instruments in a standard 19-inch rack.

The Model 1016 Rack Mounting Kit can be used to mount instruments of 11 inch (279 mm) or 14 inch (356 mm) depth. The user should decide the position of the instrument to be rack mounted. The Assembly instructions refer to instruments positioned as shown in Figure 35 and identified as instruments "A", "B" and "C".

ltem No.	Description	Qty Req'd	Keithley Part No.	Illustration
22	Angle Bracket (7 inch)	1	26795C	
23	Angle Bracket (3-1/2 inch)	2	27410B	
24	Mounting Plate	ī	26768A	
25	Spindle	2	26760A	
26	Spacer	2	27409A	
27	Screw, #6-32 x 1/2 Phillips, pan head	4		
28	Screw, #6-32 x 5/8 Phillips, pan head	8		
29	Screw, #6-32 x 7/8 Phillips, pan head	2		
30	Screw, #6-32 x 1, Phillips, pan head	2		
31	Screw, #8-32 x 3/8 Phillips, flat head	2		(4) anar
32	Screw, #8-32 x 5/8 Phillips, pan head	3		
33	Kep Nut, #6-32	6		()
34	Side Plate	2	26827A	

- 1. Before assembling the rack kit, determine the position of each instrument. Since the instruments can be mounted in either of two locations, their position should be determined by the user's measurement. The following instructions refer to instruments "A", "B" and "C" positioned as shown.
- 2. Remove the "side dress" panels on both sides of each instrument. Removal is accomplished by loosening the screws (Item 8) in three places on each side of instrument "A". Slide the "side dress" panels to the rear of the instrument to remove. Two screws must be loosened on each side of instruments "B" and "C".
- 3. Remove 3 screws (Item 8) on instrument "A", remove the "side plate" and install the "mounting plate" (Item 24) behind the "corner plate". Reinstall the 3 screws.
- 4. Fasten one spindle (Item 25) to each "side plate" (Item 34) using one $\#8-32 \times 3/8$ Phillips flat head screw (Item 31).
 - 5. Remove 2 screws (Item 8) on instrument "B" and "C" (on left side as shown).
 - 6. Install one "side plate" on instrument "B" and "C" using original screws.
 - 7. Position the instruments "A" and "B" so that the mounting plate engages the spindle.
- 8. When mounting instruments having the same depth, one screw (Item 30), one spacer (Item 26), and one kep nut (Item 33) are required to secure the two instruments together. When mounting instruments of different depth, do not use the kep nut, but substitute a shorter screw (Item 29).
 - 9. Repeat steps 7 and 8 for instruments "A" and "C".
- 10. Attach an "angle bracket" (Item 22) on instrument "A" using three $\#8-32 \times 5/8$ Phillips screws in place of original hardware. For 14 inch long instruments fasten angle bracket using two $\#6-32 \times 1/2$ Phillips screws (Item 27). For 11 inch long instruments use two $\#6-32 \times 5/8$ Phillips screws (Item 28) with two #6-32 kep nuts (Item 33). Attach the remaining "angle brackets" (Item 23) to instruments "B" and "C" using similar hardware as described for instrument "A".
- 11. The feet and tilt bail assemblies may be removed from the bottom panel of each instrument if necessary. The rubber foot should be pried up to gain access to the screw holding the foot assembly.
- 12. The original hardware, side dress panels, feet, and tilt bail assemblies should be retained for future conversion back to bench mounting.

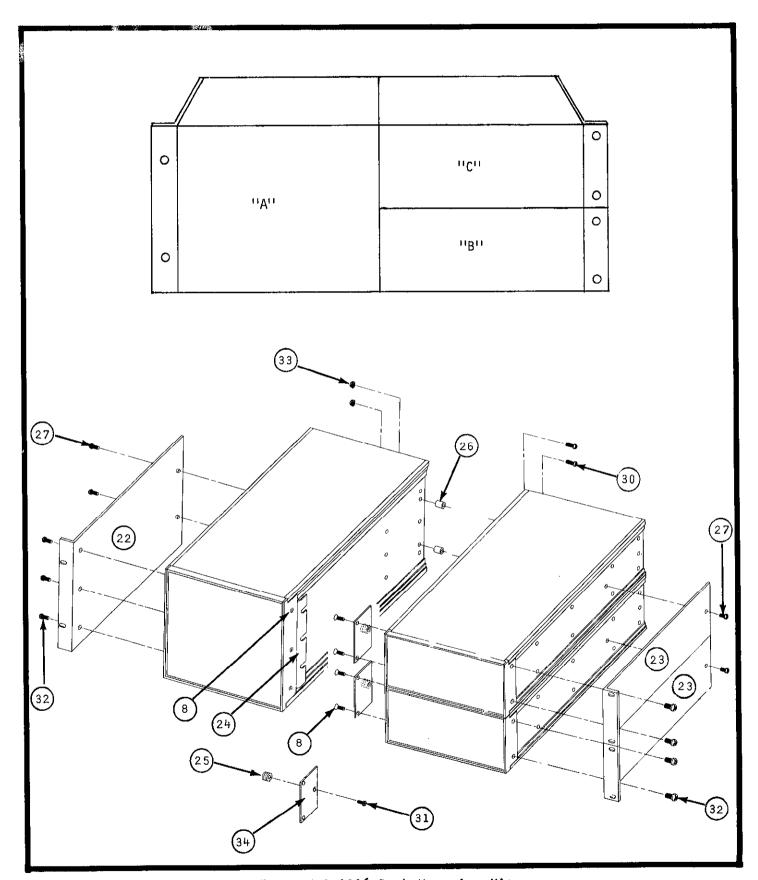


FIGURE 35. Model 1016 Rack Mounting Kit

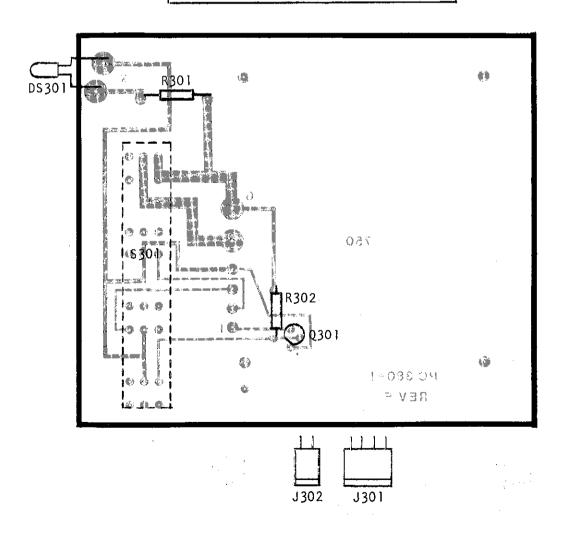
End of Appendix E (This page has been intentionally left blank.)

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APPENDIX F. COMPONENT LAYOUTS

TABLE 7-1.
Components Located on PC-380

Circuit Designations
DS301
J301
J302
Q301
R301
R302
s301
<u> </u>



-- FIGURE 36. Component Layout, PC-380.

TABLE F-2. Components Located on PC-378

Circuit	Location	Circuit	Location	<u> </u>	Location	Circuit	Location	Circuit	Location
Desig.	Code	Desig.	Code	Desig.	Code	Desig.	Code	Desig.	Code
C101	D-7	C208	L-3	Q109	A-6	R143	K-4	U112	
C101	B-6	C209	K-3	Q201	L~7	R144	L-5	U112 U113	F-7 K-6
C103	E-7	C210	K-2	Q201 Q202	L-7	R145	K-4	U114	1
C104	**	C211	K-2	R101	C-7	R146	K-4	U115	K-5
C105	G-6	C212	L-2	R102	D-6	R147	K-7	U115 U116	K-6
C106	F-6	C212	K-2	R102	D-7	R148	L-6		K-7
C100	H-6	C214	K-2	R104	D-6	R149	L-6	U117	J-6
C107	L-4	C214	K-2	R105	C-6			U118	J-5
C100	L-4	C216	L-2	R106	1	R150 R151	L-5	U119	H-6
C110	F-7	C217	K-2	R105	E-5 D-6		K-7	U120	J-6
C111	H-6	C217				R152	K-5	U121	G-6
C112	L-5		K-1	R108	E-5	R153	H-5	U122	J-7
C112	L-5	C219 C220	K-1	R109	B-6	R154	H-5	U123	K-4
C114			L-1	R110	C-5	R155	H-5	U124	H-7
	K~5	C221	K-1	R111	D-6	R156	H-5	U125	H-6
C115	K-5	CR101	B-7	R112	F-6	R157	G-6	U201	E-4
C116	L-6	CR102	B-6	R113	E-6	R158	K-5	U202	E-4
C117	L-4	CR103	B-7	R114	E-6	R159	*	U203	F-4
C118	L-6	CR104	A-7	R115	C-7	R160	D-7	U204	G-4
C119	**	CR105	A-3	R116	D-5	R161	D-7	U205	H-4
C120	L-6	CR106	C-2	R117	E-6	R162	C-5	U206	H-3
C121	B-4	CR107	C-2	R118	E-6	R163	L-7	U207	H-2
C122	C-4	CR108	C-2	R119	E-7	R164	A-3	U208	H-2
C123	*	CR109	C-2	R120	E-6	R165	J-1	U209	H-]
C124	[CR110	G-6	R121	F-6	R166	F-7	U210	J-4
C125	E-6	CRIII	D-7	R122	C-6	R167	H-6	U211	J-3
C126	C-7	CR112	E-7	R123	D-6	R168	C-6	U212	J-2
C127	C-6	CR113	G-6	R124	G-6	R169	H-7	U213	J-4
C128	D-6	CR114	J-7	R125	G-7	R170	н-6	U214	J-3
C129	E-6	J201	D-3	R126	H-6	R171	*	U215	J-2
C130	G-7	J202	G-3 *	R127	H-6	R172	A-5	U216	L-4
C131	G-6 D-6	J203		R128	G-6	R173	A-5	U217	K-3
C132		P101	B-6	R129	F-6	R174	A-5	U218	L-3
C133	J-7	P102	B-6	R130	D-7	R201	L-7	U219	K-3
C134	J-6	P103	B-7	R13.1	F-6	R202	L-7	U220	L-2
C135	J-6	P104	D-4	R132	J-7	U101	D-6	U221	K-2
C136	K-7	P105	*	R133	K-4	U102	B-6	U222	L-2
C137	K-6	P106	B-5	R134	J-4	U103	D-7	U223	K-1
C138	K-4	Q101	K-5	R135	E-7	U104	E-6	U224	K-1
C201	J-4	Q102	L-6	R136	** .	U105	E-6	VR101	*
C202	J-3	Q103	L-5	R137	F-7	U106	D-6	VR102	A-5
C203	J-2	Q104	L-4	R138	G-7	U107	F-6	VR103	K-4
C204	L-4	Q105	L-5	R139	J-6	U108	G-7	VR104	L-5
C205	K-3	Q106	G-6	R140	J-6	U109	E-7	W101	G-6
C206	K-3	Q107	F-7	R141	J-7	U110	J-5	W102	A-3
C207 '	^I K−3	l Q108	I A-7	R142	C-7	[[[]	F-6	l	İ

^{*} Part is located elsewhere on the chassis.

^{**} Not Used.

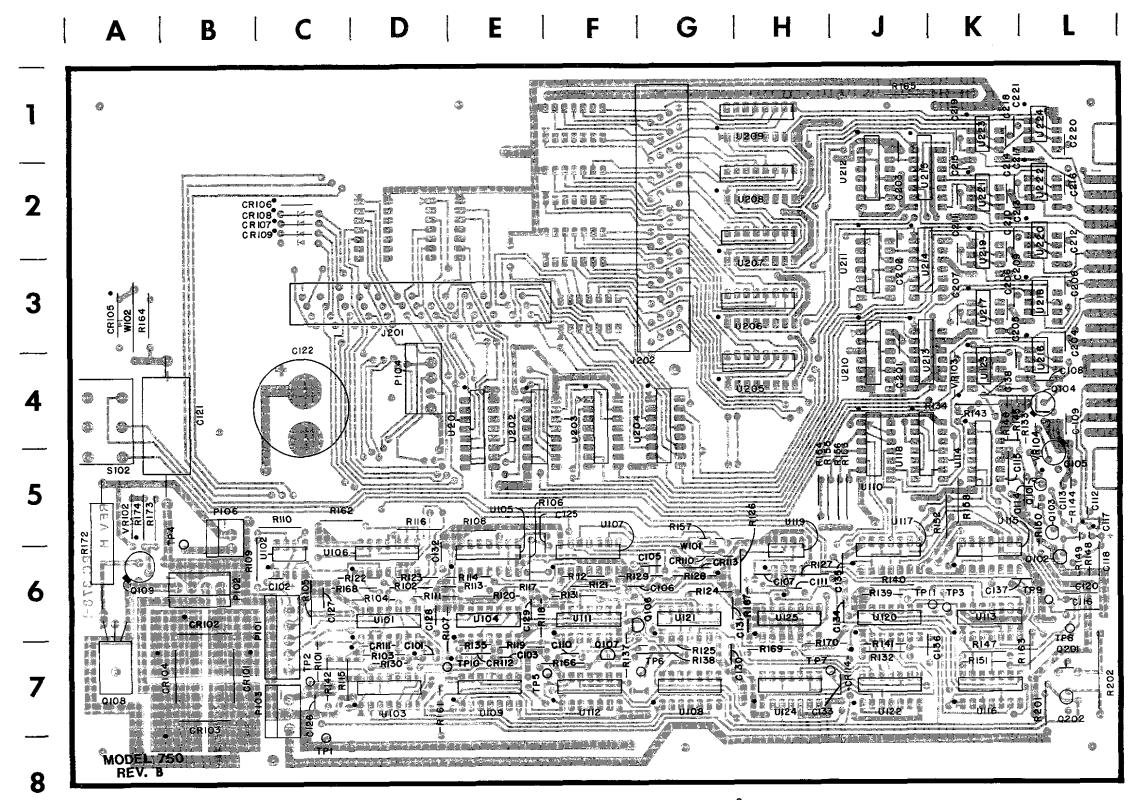


FIGURE 37. Component Layout, PC-378.

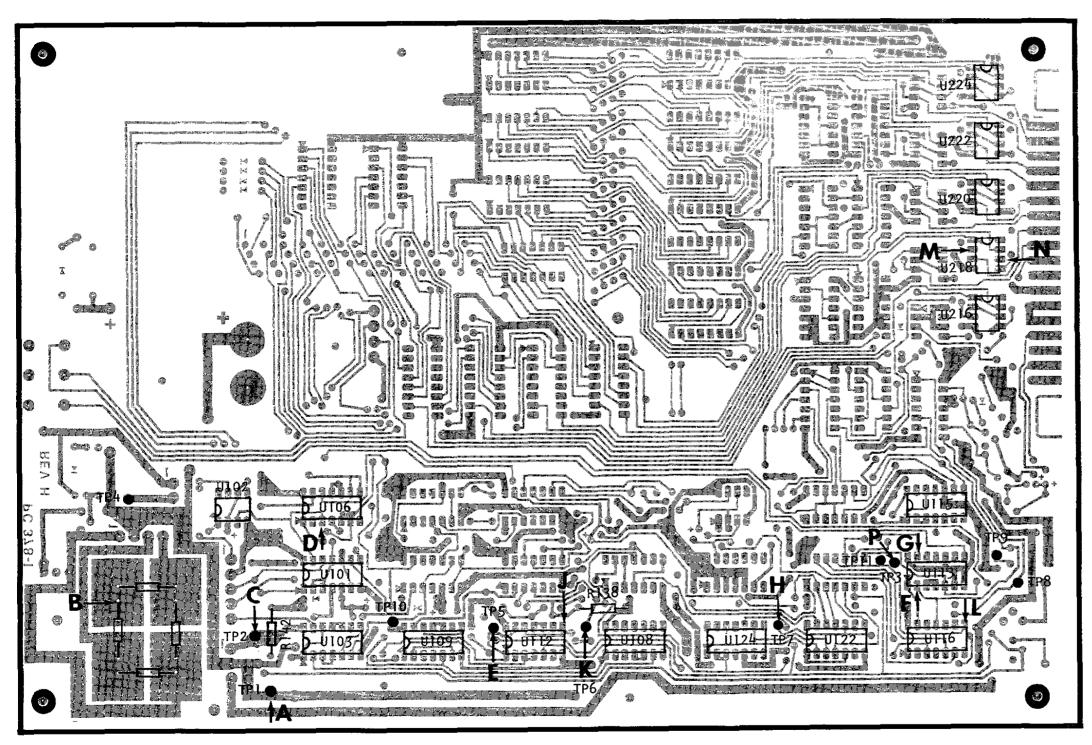
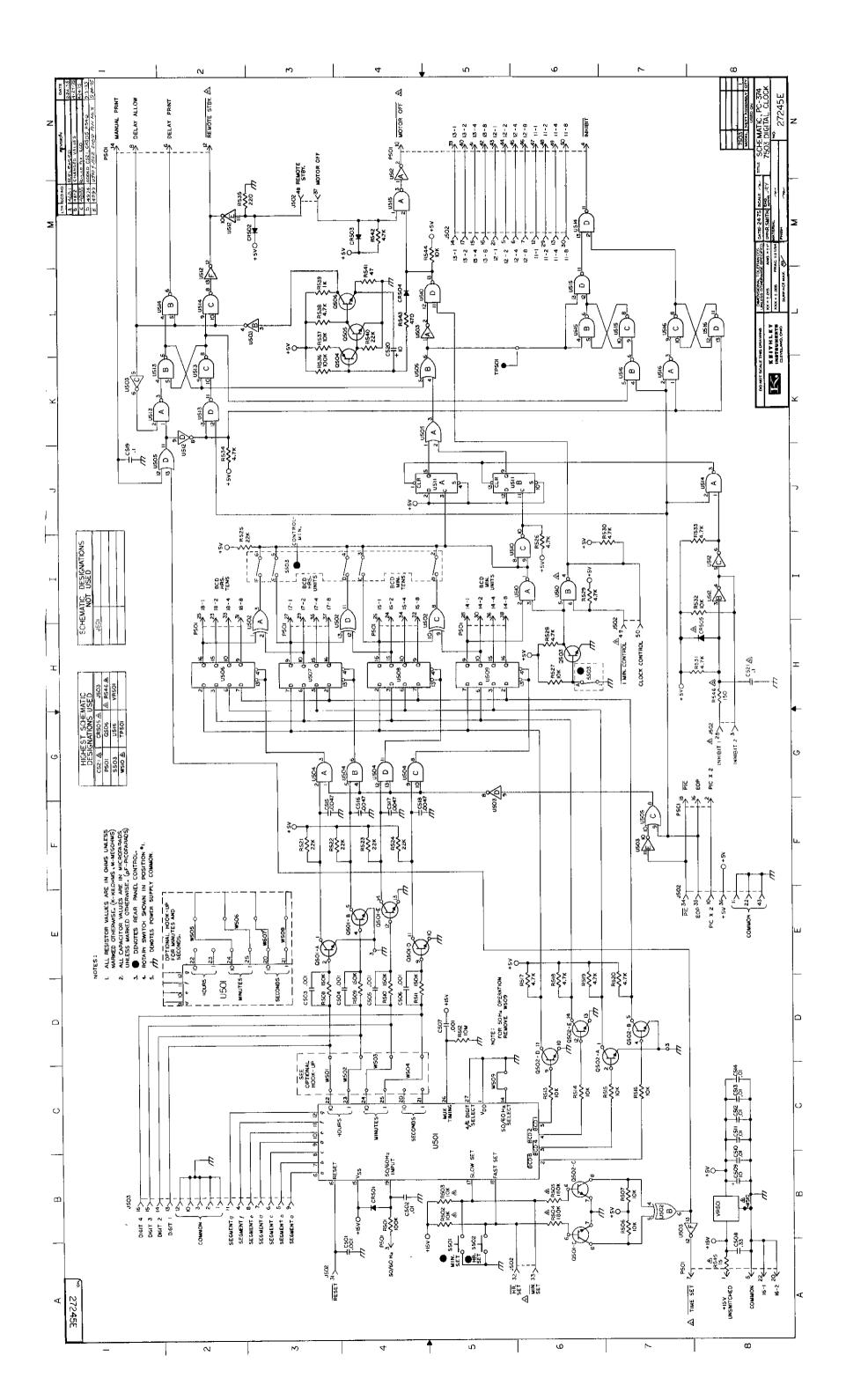
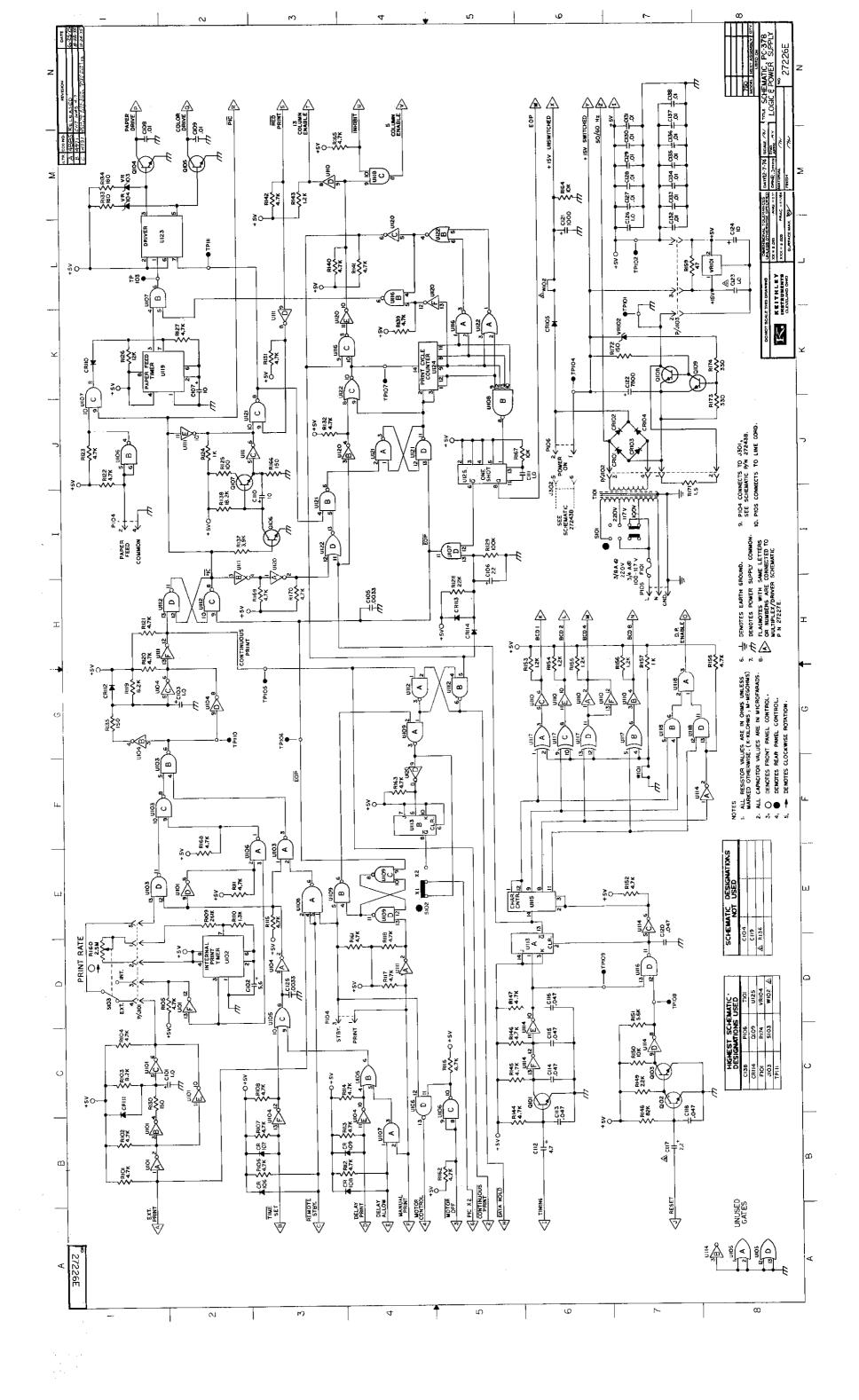
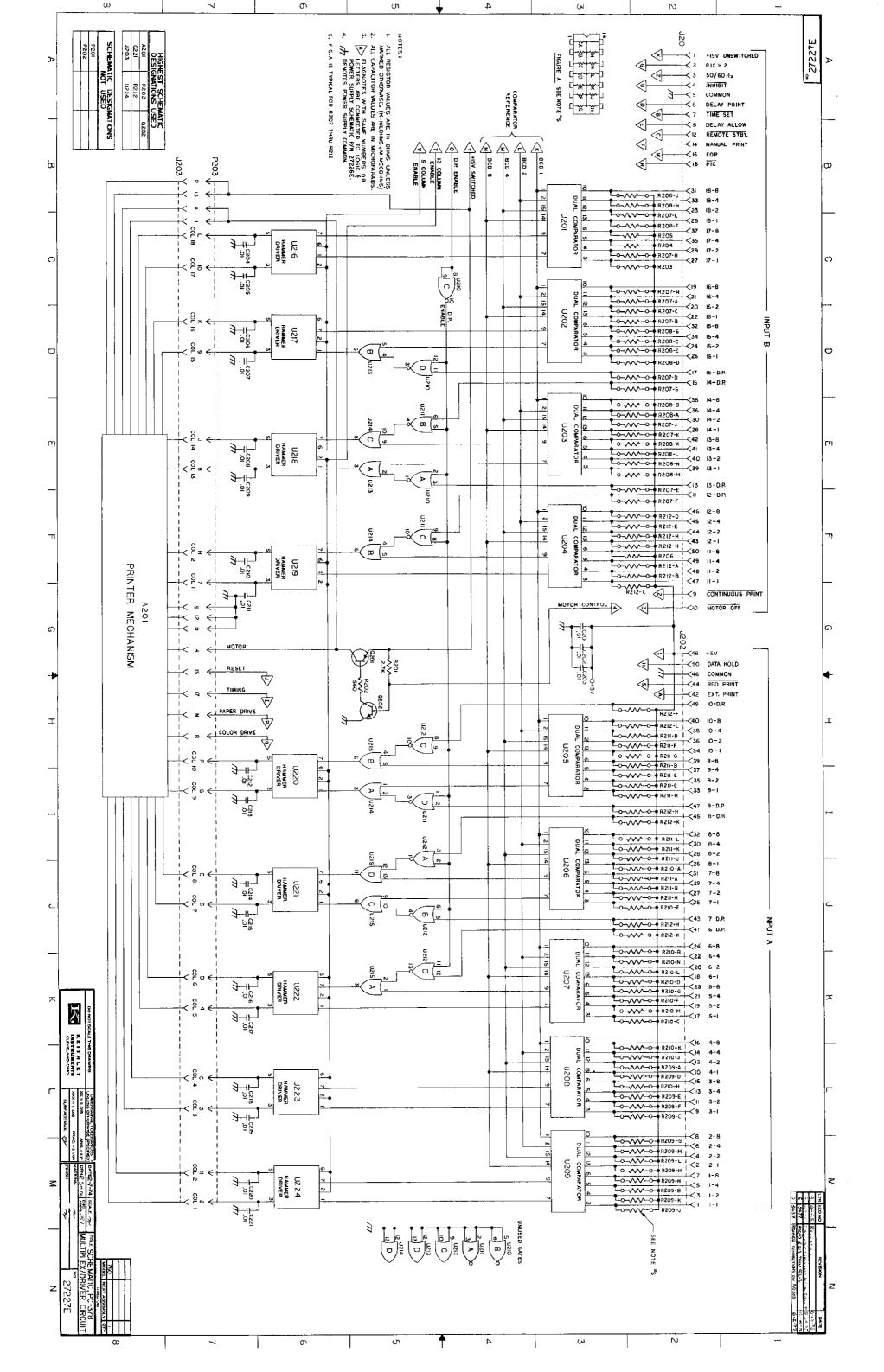


FIGURE 38. Location of Test Points Described in Section 5.

F-4







KEITHLEY INSTRUMENTS, INC. 28775 AURORA ROAD CLEVELAND, OHIO 44139

SERVICE FORM

ODEL	NO	SERIAL NO	P.O. NO	DATE		R-	
OMP <i>a</i> DDRE	.NY :SS			CITY	STA	 TE	ZIP
	Describe pr	roblem and sympt	oms using quantita , etc.)	tive data w	henever no	ssible (e	nclose
2.]	Show a bloc	k diagram of yo	our measurement sys n or not). Also de	tem includi	ng all ins	truments	-
3.	List the po the instrum	ositions of <u>all</u> ment.	controls and switc	hes on both	front and	rear pan	els of
4.	Describe in	nput signal sour	ce levels, frequenc	cies, etc.			
5.	List and de	escribe all cabl	es used in the exp	eriment (le	ngth, shie	lding, et	c.).
6.]			er equipment used i			ve contro	l settings
7.	A., J.	is the measurem f-doors, etc.) _ power line volta nt temperature?	nent being performenge is used?	Variatio	n? F °F. Rel.		