Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



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1.1	Product identifier	
	Product Name	H Cement
	Chemical Name	Mixture
	CAS No.	Mixture
	EINECS No.	Mixture
	REACH Registration No.	None assigned.
1.2	Recommended use of the chemical and	Irestrictions
	on use	
	Identified Use(s)	PC14 Metal surface treatment products, including galvanic and electroplating
		products
	Uses Advised Against	For professional users only.
1.3	Supplier's details	
	Company Identification	VISHAY MEASUREMENTS GROUP UK LTD
		Stroudley Road
		Basingstoke
		Hampshire
		RG24 8FW
		United Kingdom
	Telephone	+44 (0) 1256 462131
	Fax	+44 (0) 1256 471441
	E-Mail (competent person)	mm.uk@vishaypg.com
1.4	Emergency Phone No.	(00-1) 703-527-3887
		CHEMTREC

2. SECTION 2: HAZARDS IDENTIFICATION

2.1	Classification of the substance or mixture	
2.1.1	Regulation (EC) No. 1272/2008 (CLP)	Met. Corr. 1; H290
		Skin Irrit. 2; H315
		Skin Sens. 1; H317
		Eye Dam. 1; H318
		Acute Tox. 4; H332
		Resp. Sens. 1; H334
		STOT SE 3; H335
		Muta. 1B; H340
		Carc. 1A; H350
		Repr. 2; H361f
		STOT RE 1; H372
		Aquatic Chronic 2; H411
2.1.2	Directive 67/548/EEC & Directive 1999/45/EC	Xi; R37: Irritating to respiratory system.
		Xi;R38: Irritating to skin.
		Xi; R41: Risk of serious damage to eyes.
		R42/43: May cause sensitization by inhalation and skin contact.
		Carc. Cat 1; R45: May cause cancer.
		Muta. Cat 2; R46: May cause heritable genetic damage.
		Repr. Cat 3; R62: Possible risk of impaired fertility.
		T; R48/23: Toxic: danger of serious damage to health by prolonged exposure
		through inhalation.
		N; R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in
		the aquatic environment.
2.2	Label elements	According to Regulation (EC) No. 1272/2008 (CLP)
	Product Name	H Cement

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



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Hazard Pictogram(s)	
Signal Word(s)	Danger
Contains:	Silicon Dioxide, Phosphoric acid and Chromium (VI) trioxide
Hazard Statement(s)	 H290: May be corrosive to metals. H315: Causes skin irritation. H317: May cause an allergic skin reaction. H318: Causes serious eye damage. H332: Harmful if inhaled. H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335: May cause respiratory irritation. H340: May cause genetic defects. H350: May cause cancer. H361f: Suspected of damaging fertility. H372: Causes damage to organs through prolonged or repeated exposure. H411: Toxic to aquatic life with long lasting effects.
Precautionary Statement(s)	 P201: Obtain special instructions before use. P280: Wear protective gloves/protective clothing/eye protection/face protection. P304+P341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. P342 + P311: If experiencing respiratory symptoms: Call a POISON CENTER/doctor. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310: Immediately call a POISON CENTER/doctor.
Additional Information	None.
Other hazards	None.

3.2 Mixtures

2.3

3.

EC Classification Regulation (EC) No. 1272/2008 (CLP)

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard Statement(s)
Silicon Dioxide	20 - 25	14808-60-7	238-878-4	None assigned	STOT RE 1; H372
Phosphoric Acid	< 20	7664-38-2	231-633-2	None assigned	Met. Corr. 1; H290 Skin Corr. 1B; H314 (SCL: <u>></u> 25%)
Aluminum Oxide	< 10	1344-28-1	215-691-6	None assigned	Not classified
Chromium (VI) Trioxide	< 5	1333-82-0	215-607-8	None assigned	Ox. Sol. 1; H271 Acute Tox. 3; H301 Acute Tox. 3; H311 Skin Corr. 1A; H314 Skin Sens. 1; H317 Acute Tox. 2; H330 Resp. Sens. 1; H334 STOT SE 3; H335 (SCL: \geq 1%) Muta. 1B; H340 Carc. 1A; H350 Repr. 2; H361f

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010

					STOT RE 1; H372 Aquatic Acute 1; H400 Aquatic Chronic 1; H410
Aluminum Hydroxide	< 5	21645-51-2	244-492-7	None assigned	Not classified
Chromium Oxide	< 3	1308-38-9	215-160-9	None assigned	Not classified
Chromium (III) Hydroxide	< 1	1308-14-1	215-158-8	None assigned	Not classified

H271: May cause fire or explosion; strong oxidiser. H290: May be corrosive to metals. H301: Toxic if swallowed. H311: Toxic in contact with skin. H314: Causes severe skin burns and eye damage. H317: May cause an allergic skin reaction. H330: Fatal if inhaled. H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335: May cause respiratory irritation. H340: May cause genetic defects. H350: May cause cancer. H361f: Suspected of damaging fertility. H372: Causes damage to organs through prolonged or repeated exposure. H400: Very toxic to aquatic life. H410: Very toxic to aquatic life with long lasting effects. SCL: Specific Concentration Limit.

Directive 67/548/EEC & Directive 1999/45/EC

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	EC Classification and Risk Phrases
Silicon Dioxide	20 - 25	14808-60-7	238-878-4	None assigned	T; R48/23
Phosphoric Acid	< 20	7664-38-2	231-633-2	None assigned	C; R34
Aluminum Oxide	< 10	1344-28-1	215-691-6	None assigned	Not classified
Chromium (VI) Trioxide	< 5	1333-82-0	215-607-8	None assigned	O; R9 T; R25 T; R24 C; R35 R43 R42 Xi; R37 Muta. Cat. 2; R46 Carc. Cat. 1; R45 Repr. Cat. 3; R62 T; R48/23 N; R50/53
Aluminum Hydroxide	< 5	21645-51-2	244-492-7	None assigned	Not classified
Chromium Oxide	< 3	1308-38-9	215-160-9	None assigned	Not classified
Chromium (III) Hydroxide	< 1	1308-14-1	215-158-8	None assigned	Not classified

O; Oxidising Properties, T; Toxic, C; Corrosive, Irritant, N; Hazardous to the aquatic environment. R9: Explosive when mixed with combustible material. R24: Toxic in contact with skin. R25: Toxic if swallowed. R34: Causes burns. R35: Causes severe burns. R37: Irritating to respiratory system. R42: May cause sensitization by inhalation. R43: May cause sensitization by skin contact. R45: May cause cancer. R46: May cause heritable genetic damage. R48/23: Toxic: danger of serious damage to health by prolonged exposure through inhalation. R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R62: Possible risk of impaired fertility.

4. SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. IF exposed or concerned: Get medical advice/attention. If unconscious, place in recovery position and get medical attention immediately. Apply artificial respiration if necessary. Do not employ mouth-to-mouth method.

IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Contaminated clothing should be thoroughly cleaned. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned:



Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



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	Eye Contact	Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if eye irritation develops or persists. Obtain prompt consultation, preferably from an
	Ingestion	ophthalmologist. If swallowed, rinse mouth with water (only if the person is conscious). Drink two glasses of water. Do not induce vomiting. Allow the patient to drink 5 - 10 g ascorbic acid (not effervescent tablets) dissolved in water. This dose can be
4.2	Most important symptoms and effects, both acute and delayed	repeated several times. Obtain medical attention. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause genetic defects. May cause cancer. Suspected of damaging fertility. Causes damage to organs through prolonged or repeated exposure.
4.3	Indication of any immediate medical attention and special treatment needed	Chemical eye burns may require extended irrigation. Ingestion: Get medical attention immediately. Allow the patient to drink 5 - 10 g ascorbic acid (not effervescent tablets) dissolved in water. This dose can be repeated several times. Skin Contact: If the skin becomes scratched or wounded, dab it with saturated gauze pads or compresses using a freshly made up ascorbic acid solution (10 g in 100 g water).

5. SECTION 5: FIREFIGHTING MEASURES

5.1	Extinguishing media	
	Suitable Extinguishing media	As appropriate for surrounding fire. Extinguish preferably with foam, carbon
		dioxide or dry chemical.
	Unsuitable extinguishing media	Do not use water jet. Direct water jet may spread the fire.
5.2	Special hazards arising from the substance or mixture	May decompose in a fire giving off toxic fumes. May decompose in a fire giving
		off toxic fumes. Carbon monoxide, Carbon dioxide, metal oxides/oxides and
		Oxides of phosphorus.
5.3	Advice for fire-fighters	Fire fighters should wear complete protective clothing including self-contained
		breathing apparatus. Do not breathe fumes. Keep containers cool by spraying
		with water if exposed to fire. Avoid run off to waterways and sewers.

6.	SECTION 6: ACCIDENTAL RELEASE MEAS	SURES
6.1	Personal precautions, protective equipment and emergency procedures	Ensure adequate ventilation. Stop leak if safe to do so. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid all contact. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours.
6.2	Environmental precautions	Avoid release to the environment. Do NOT wash away into sewer. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.
6.3	Methods and material for containment and cleaning up	Adsorb spillages onto sand, earth or any suitable adsorbent material. Neutralize with: slaked lime (calcium hydroxide), sodium carbonate, calcium carbonate or sodium bicarbonate. Use only non-sparking tools. Transfer to a container for disposal. Dispose of this material and its container as hazardous waste (2008/98/EEC).
6.4	Reference to other sections	See Section: 8, 13

7. SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Ensure adequate ventilation. Avoid all contact. Do not breathe vapour. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



7.2	Conditions for safe storage, including any incompatibilities Storage temperature Storage life Incompatible materials	Store in a well-ventilated place. Keep container tightly closed. Keep away from heat, sources of ignition and direct sunlight. Ambient. 5 - 25°C Stable under normal conditions. Keep away from: Combustible materials, Alkalis, Reducing agents, Strong oxidising agents, Acids and metals. Keep away from water.
7.3	Suitable containers: Specific end use(s)	Reacts violently with strong alkalis. Direct contact with alkalis may produce hydrogen gas. Hydrogen gas is released in contact with most metals. Exothermic reaction with water. May be corrosive to metals. Keep only in original container. PC14 Metal surface treatment products, including galvanic and electroplating products. See Section: 1.2.

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 **Control parameters**

8.1.1 **Occupational Exposure Limits**

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note
Silicon Dioxide	14808-60-7	-	0.1 (1)	-	-	WEL
Phosphoric Acid	7664-38-2	-	1	-	2	WEL
Aluminium Oxide	1344-28-1	-	10 (2) 4 (3)	-	-	WEL

Note: WEL: Workplace Exposure Limit (UK HSE EH40)

- (1): Respirable crystalline
- (2): Inhalable aerosol
- (3): Respirable aerosol

Biological limit value 8.1.2

- 8.1.3 **PNECs and DNELs**
- 8.2 **Exposure controls**
- 8.2.1 Appropriate engineering controls
- Individual protection measures, such as personal 8.2.2 protective equipment (PPE)

Eye/ face protection



Respiratory protection

Not established.

Not established.

Ensure adequate ventilation or use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit. Eyewash bottles containing clean water or saline solution. Wash thoroughly after handling.

General hygiene measures for the handling of chemicals are applicable. Avoid all contact. Do not breathe vapour. Wash hands before breaks and after work. Keep work clothes separately. Contaminated clothing should be thoroughly cleaned. Do not eat, drink or smoke at the work place.

Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Hand protection: Wear impervious gloves (EN374). Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Body protection: Chemical protection suit, boots and plastic gloves.

Do not use in areas without adequate ventilation. In case of inadequate ventilation wear respiratory protection. A suitable mask with filter type P may be

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



Thermal hazards

8.2.3 Environmental Exposure Controls

appropriate.

Not applicable. Avoid release to the environment.

9. SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1	Information on basic physical and chemical properties	5
	Appearance	Green Slurry.
	Odour	No odour
	Odour threshold	Not available.
	рН	Not established.
	Melting point/freezing point	Not available.
	Initial boiling point and boiling range	104.4°C (Mixture)
	Flash point	Not applicable.
	Evaporation rate	1 (BuAc = 1) (Mixture)
	Flammability (solid, gas)	Not applicable - Liquid
	Upper/lower flammability or explosive limits	Not available.
	Vapour pressure	23.7 mmHg @ 20°C
	Vapour density	<1 (Air = 1)
	Relative density	Not available.
	Solubility(ies)	Miscible
	Partition coefficient: n-octanol/water	Not available.
	Auto-ignition temperature	Not available.
	Decomposition Temperature	Not available.
	Viscosity	Not available.
	Explosive properties	Not explosive
	Oxidising properties	Not oxidising.
9.2	Other information	None known.

10. SECTION 10: STABILITY AND REACTIVITY

10.1	Stability and reactivity	May be corrosive to metals.
10.2	Chemical stability	Stable under normal conditions.
10.3	Possibility of hazardous reactions	Reacts violently with strong alkalis. Direct contact with alkalis may produce hydrogen gas. Hydrogen gas is released in contact with most metals.
		Exothermic reaction with water. At high temperature formation of phosphorous oxides.
10.4	Conditions to avoid	Keep away from water.
10.5	Incompatible materials	Keep away from: Combustible materials, Alkalis, Reducing agents, Strong oxidising agents, Acids and metals.
10.6	Hazardous decomposition product(s)	May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide, and possibly chromium. Thermal decomposition may yield phosphoric oxide.

11. SECTION 11: TOXICOLOGICAL INFORMATION

11.1	Information on toxicological effects (Substances in preparations / mixtures) Acute toxicity	
	Ingestion	Based upon the available data, the classification criteria are not met.
		Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg
		bw/day.
	Inhalation	Acute Tox. 4: Harmful if inhaled.
		Acute Toxicity Estimate Mixture Calculation: Estimated LC50 16.4 mg/l.
	Skin Contact	Based upon the available data, the classification criteria are not met.
		Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg



www.vishaypg.com

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010

	bw/day.
Skin corrosion/irritation	Skin Irrit. 2; Causes skin irritation.
Serious eye damage/irritation	Eye Dam. 1: Causes serious eye damage.
Respiratory or skin sensitization	Skin Sens. 1: May cause an allergic skin reaction.
	Resp. Sens. 1: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Germ cell mutagenicity	Muta. 1B: May cause genetic defects.
Carcinogenicity	Carc. 1A: May cause cancer.
Reproductive toxicity	Repr. 2: Suspected of damaging fertility.
STOT - single exposure	STOT SE 3: May cause respiratory irritation.
STOT - repeated exposure	STOT RE 1: Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Based upon the available data, the classification criteria are not met.
Other information	None.

inorganic substances.

None known.

12. SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

11.2

- 12.2 Persistence and degradability
- 12.3 Bioaccumulative potential
- 12.4 Mobility in soil
- 12.5 Results of PBT and vPvB assessment
- 12.6 Other adverse effects

13. SECTION 13: DISPOSAL CONSIDERATIONS

- 13.1 Waste treatment methods
- 13.2 Additional Information

Do not release undiluted and unneutralised to the sewer. This material and its container must be disposed of as hazardous waste (2008/98/EEC). Containers must be decontaminated in accordance with all applicable regulations. Dispose of contents in accordance with local, state or national legislation.

The methods for determining the biological degradability are not applicable to

Aquatic Chronic 2: Toxic to aquatic life with long lasting effects.

The product is predicted to have moderate mobility in soil.

Estimated Mixture LC50 > 1 \leq 10 mg/l (Fish)

No data for the mixture as a whole.

Not classified as PBT or vPvB.

14. SECTION 14: TRANSPORT INFORMATION

		ADR/RID / IMDG / IATA
14.1	UN number	UN 1760
14.2	Proper Shipping Name	CORROSIVE LIQUID N.O.S
14.3	Transport hazard class(es)	8
14.4	Packing group	III
14.5	Environmental hazards	Classified as a Marine Pollutant/ Environmentally hazardous substance
14.6	Special precautions for user	See Section: 2
14.7	Transport in bulk according to Annex II of MARPOL	Not applicable.
	73/78 and the IBC Code	
14.8	Additional Information	None.

15. SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture 15.1.1 EU regulations For professional users only. CMR effects (carcinogenity, mutagenicity and Authorisations and/or Restrictions On Use toxicity for reproduction). See also European Union Directive 2004/37/EC. **SVHCs** Chromium (VI) trioxide (CAS# 1333-82-0). 15.1.2 National regulations Water hazard class: 3 Germany 15.2 **Chemical Safety Assessment** Not available.



www.vishaypg.com

Revision: 2.0 Date: 21.05.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010

16. SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

References: Existing Safety Data Sheet (SDS), Harmonised Classification(s) for Phosphoric Acid (CAS# 7664-38-2) and Chromium (VI) trioxide (CAS# 1333-82-0), Existing ECHA registration(s) for Phosphoric Acid (CAS# 7664-38-2), Aluminum Oxide (CAS# 1344-28-1), Chromium (VI) trioxide (CAS# 1333-82-0), Aluminum Hydroxide (CAS# 21645-51-2) and Chromium Oxide (CAS# 1308-38-9), and the Classification and Labelling Inventory for Silicon Dioxide (CAS# 14808-60-7) and Chromium (III) Hydroxide (CAS# 1308-14-1).

Classification of the substance or mixture According to Regulation (EC) No. 1272/2008 (CLP)	Classification Procedure
Met. Corr. 1; H290	Estimated Physico-chemical properties of substance
Skin Irrit. 2; H315	Threshold Calculation
Skin Sens. 1; H317	Threshold Calculation
Eye Dam. 1; H318	Threshold Calculation
Acute Tox. 4; H332	Acute Toxicity Estimate Mixture Calculation
Resp. Sens. 1; H334	Threshold Calculation
STOT SE 3; H335	Threshold Calculation (SCL)
Muta. 1B; H340	Threshold Calculation
Carc. 1A; H350	Threshold Calculation
Repr. 2; H361f	Threshold Calculation
STOT RE 1; H372	Threshold Calculation
Aquatic Chronic 2; H411	Summation Calculation

LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
DNEL	Derived No Effect Level
PNEC	Predicted No Effect Concentration
PBT	PBT: Persistent, Bioaccumulative and Toxic
vPvB	very Persistent and very Bioaccumulative

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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Annex to the extended Safety Data Sheet (eSDS)

No information available.

