Revision: 2.0 Date: 23.03.2015

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 453/2010



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1.	SECTION 1: IDENTIFICATION OF THE SUB	STANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING
1.1	Product identifier	
	Product Name	M-Bond 43-B
	Chemical Name	Mixture
	CAS No.	Mixture
	EINECS No.	Mixture
	REACH Registration No.	None assigned.
1.2	Recommended use of the chemical and restrictions	
	on use	
	Identified Use(s)	Adhesives.
	Uses Advised Against	None known.
1.3	Supplier's details	
	Company Identification	VISHAY MEASUREMENTS GROUP UK LTD
	Company Identification	Stroudley Road
		Basingstoke
		Hampshire
		RG24 8FW
		United Kingdom
	Telephone	+44 (0) 1256 462131
	Fax	+44 (0) 1256 471441
	E-Mail (competent person)	mm.uk@vishaypg.com
	Francisco Diana Ma	
1.4	Emergency Phone No.	(00-1) 703-527-3887
		CHEMTREC
2.	SECTION 2: HAZARDS IDENTIFICATION	
2.1	Classification of the substance or mixture	
2.1.1	Regulation (EC) No. 1272/2008 (CLP)	Flam. Liq. 2; H225
		Skin Irrit. 2; H315
		Skin Sens. 1; H317
		Eye Irrit. 2; H319
		STOT SE 3; H335
		STOT SE 3; H336
		STOT RE 2; H373 (Kidneys, Liver and Central nervous system)
		Aquatic Chronic 3; H412
2.1.2	Directive 67/548/EEC & Directive 1999/45/EC	E. D44. Hisbly flammable
2.1.2	Directive 07/546/EEC & Directive 1999/45/EC	F; R11: Highly flammable.
		Xi; R36/37/38: Irritating to eyes, respiratory system and skin.
		R43: May cause sensitization by skin contact.
		R67: Vapours may cause drowsiness and dizziness.
		R48: Danger of serious damage to health by prolonged exposure.
		R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in
		the aquatic environment.
2.2	Label elements	According to Regulation (EC) No. 1272/2008 (CLP)
	Product Name	M-Bond 43-B
	Hazard Pictogram(s)	
	Signal Word(s)	Danger
	Oratalaa	- Mathed a the distance Medana - Discharged A. Enishingheadrig Engeneration and

Document No. 14163

Contains:

Methyl ethyl ketone, Xylene, Bisphenol-A-Epichlorhydrin Epoxy resin and

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	Diacetone alcohol.
Hazard Statement(s)	H225: Highly flammable liquid and vapour.
	H315: Causes skin irritation.
	H317: May cause an allergic skin reaction.
	H319: Causes serious eye irritation.
	H335: May cause respiratory irritation.
	H336: May cause drowsiness or dizziness.
	H373: May cause damage to organs through prolonged or repeated exposure:
	Kidneys, Liver and Central nervous system
	H412: Harmful to aquatic life with long lasting effects.
Precautionary Statement(s)	P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P280: Wear protective gloves/protective clothing/eye protection/face protection.
	P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
	P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing.
	P337+P313: If eye irritation persists: Get medical advice/attention.
	P314: Get medical advice/attention if you feel unwell.
Additional Information	None
Other hazards	None.

3. SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances Substances in preparations / mixtures

3.2 Mixtures

2.3

EC Classification Regulation (EC) No. 1272/2008 (CLP)

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard Statement(s)
Methyl ethyl ketone	35-40	78-93-3	201-159-0	None assigned	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 EUH066
Xylene	20-25	1330-20-7	215-535-7	None assigned	Flam. Liq. 3; H226 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Acute Tox. 4; H332 STOT SE 3; H335 STOT RE 2; H373
Bisphenol-A- Epichlorhydrin Epoxy resin	15-20	25068-38-6	500-033-5	None assigned	Skin Irrit. 2; H315 Skin Sens. 1; H317 Eye Irrit. 2; H319 Aquatic Chronic 2; H411
Diacetone alcohol	10 - 15	123-42-2	204-626-7	None assigned	Eye Irrit. 2; H319 STOT SE 3; H335
4,4'-Sulfonydianiline	5-10	80-08-0	201-248-4	None assigned	Acute Tox. 4; H302

H226: Flammable liquid and vapour. H225: Highly flammable liquid and vapour. H302: Harmful if swallowed. H312: Harmful in contact with skin. H315: Causes skin irritation. H317: May cause an allergic skin reaction. H319: Causes serious eye irritation. H332: Harmful if inhaled. H335: May cause respiratory irritation. H336: May cause drowsiness or dizziness. H373: May cause damage to organs through prolonged or repeated exposure. H411: Toxic to aquatic life with long lasting effects. EUH066: Repeated exposure may cause skin dryness or cracking.

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Directive 67/548/EEC & Directive 1999/45/EC

Chemical identity of the	%W/W	CAS No.	EC No.	REACH Registration No.	EC Classification and Risk
substance					Phrases
					F; R11
Methyl ethyl ketone	35-40	78-93-3	201-159-0	None assigned	Xi; R36
Methyl ethyl ketone	33-40	70-95-5	201-139-0	None assigned	R67
					R66
					R10
					Xn; R21
				None assigned	Xi; R38
Xylene	20-25	1330-20-7	1330-20-7 215-535-7		Xi; R36
					Xn; R20
				Xi; R37	
					Xn; R48
					Xi; R38
Bisphenol-A-	15-20	25068-38-6	500-033-5	None assigned	R43
Epichlorhydrin Epoxy resin	15-20 25068-38-6	500-055-5	None assigned	Xi; R36	
					N; R51/53
Diacetone alcohol	10 - 15	123-42-2	204-626-7	None engineed	Xi; R36
	10-15	120-42-2	204-020-7	None assigned	Xi; R37
4,4'-Sulfonydianiline	5-10	80-08-0	201-248-4	None assigned	Xn; R22

F; Flammable, Xi; Irritant, Xn; Harmful. N; Dangerous for the environment. R10: Flammable. R11: Highly flammable. R20: Harmful by inhalation. R21: Harmful in contact with skin. R22: Harmful if swallowed. R36: Irritating to eyes. R37: Irritating to respiratory system. R38: Irritating to skin. R43: May cause sensitization by skin contact. R48: Danger of serious damage to health by prolonged exposure. R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R66: Repeated exposure may cause skin dryness or cracking. R67: Vapours may cause drowsiness and dizziness.

4. **SECTION 4: FIRST AID MEASURES**



4.1 Description of first aid measures

 Inhalation IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. Skin Contact IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Contaminated clothing should be thoroughly cleaned. If skin irritation or rash occurs: Get medical advice/attention. Eye Contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Ingestion IF SWALLOWED: Rinse mouth. Do not give anything by mouth to an unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. If vomiting occurs spontaneously, keep head below hips to prevent aspiration into the lungs. Get medical advice/attention if you feel unwell. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause organs through prolonged or repeated exposure: Kidneys, Liver and Central nervous system. Indication of any immediate medical attention and special treatment needed 		Decemption of met all medeal co	
 4.2 Most important symptoms and effects, both acute and delayed 4.3 Indication of any immediate medical attention and 		Inhalation	
 Ingestion IF SWALLOWED: Rinse mouth. Do not give anything by mouth to an unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. If vomiting occurs spontaneously, keep head below hips to prevent aspiration into the lungs. Get medical advice/attention if you feel unwell. Most important symptoms and effects, both acute and delayed Indication of any immediate medical attention and 		Skin Contact	plenty of water. Contaminated clothing should be thoroughly cleaned. If skin
 4.2 Most important symptoms and effects, both acute and delayed 4.3 Indication of any immediate medical attention and unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. If vomiting occurs spontaneously, keep head below hips to prevent aspiration into the lungs. Get medical advice/attention if you feel unwell. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness and dizziness. May cause damage to organs through prolonged or repeated exposure: Kidneys, Liver and Central nervous system. 		Eye Contact	lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get
delayedirritation. May cause respiratory irritation. May cause drowsiness and dizziness. May cause damage to organs through prolonged or repeated exposure: Kidneys, Liver and Central nervous system.4.3Indication of any immediate medical attention andTreat symptomatically.		Ingestion	unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. If vomiting occurs spontaneously, keep head below hips to
	4.2		irritation. May cause respiratory irritation. May cause drowsiness and dizziness. May cause damage to organs through prolonged or repeated exposure:
	4.3		Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES 5.

5.1 Extinguishing media

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	Suitable Extinguishing media	As appropriate for surrounding fire. Extinguish with carbon dioxide, dry chemical, foam or waterspray.
	Unsuitable extinguishing media	Do not use water jet. Direct water jet may spread the fire.
5.2	Special hazards arising from the substance or mixture	Highly flammable liquid and vapour. May decompose in a fire giving off toxic
		fumes. Carbon dioxide and Carbon monoxide. Vapours are heavier than air and may travel considerable distances to a source of ignition and flashback.
5.3	Advice for fire-fighters	Fire fighters should wear complete protective clothing including self-contained
		breathing apparatus. Do not breathe fumes. Keep containers cool by spraying
		with water if exposed to fire. Avoid run off to waterways and sewers.

6. SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1	Personal precautions, protective equipment and emergency procedures	Ensure adequate ventilation. Stop leak if safe to do so. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours.
6.2	Environmental precautions	Avoid release to the environment. Do not allow to enter drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.
6.3	Methods and material for containment and cleaning up	Use non-sparking equipment when picking up flammable spill. Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Ventilate the area and wash spill site after material pick-up is complete. Dispose of this material and its container as hazardous waste (2008/98/EEC).
6.4	Reference to other sections	See Section: 8, 13

7. SECTION 7: HANDLING AND STORAGE

7.1	Precautions for safe handling	Avoid contact with skin, eyes or clothing. Do not breathe vapour. Ensure adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.
7.2	Conditions for safe storage, including any incompatibilities	Ground/bond container and receiving equipment. Keep only in original container. Store in a well-ventilated place. Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from direct sunlight.
	Storage temperature	Ambient.
	Storage life	Stable under normal conditions.
	Incompatible materials	Keep away from: Oxidizing agents, Reducing agents, Amines, Ammonia, strong bases, Acids and Isocyanates.
7.3	Specific end use(s)	Adhesives. See Section: 1.2

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

8.1.1 Occupational Exposure Limits

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note
Methyl ethyl ketone	78-93-3	200	600	300	899	WEL
Xylene, o-,m-,p- or mixed isomers	1330-20-7	50	220	100	441	WEL
Diacetone alcohol	123-42-2	50	241	75	362	WEL

Note WEL: Workplace Exposure Limit (UK HSE EH40).

8.1.2 Biological limit value

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8.1.3 PNECs and DNELs

- 8.2 **Exposure controls**
- 8.2.1 Appropriate engineering controls
- 8.2.2 Individual protection measures, such as personal protective equipment (PPE)

Eye/ face protection





Respiratory protection



9.

Thermal hazards

Environmental Exposure Controls 8.2.3

Not established.

Ensure adequate ventilation. or Use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit. Keep good industrial hygiene. Avoid contact with skin, eyes or clothing. Do not breathe vapour. Wash hands before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place.

Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Hand protection: Wear impervious gloves (EN374). Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer. Recommended: Neoprene.

Body protection: Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

In case of inadequate ventilation wear respiratory protection. Open system(s): Wear suitable respiratory protective equipment.

Not applicable. Avoid release to the environment.

9.1	Information on basic physical and chemical properties	
	Appearance	Amber Coloured liquid.
	Odour	Acetone Odour
	Odour threshold	Not available.
	pH	Not established.
	Melting point/freezing point	-86°C
	Initial boiling point and boiling range	80°C
	Flash point	<23°C
	Evaporation rate	2.7 (BuAc = 1)
	Flammability (solid, gas)	Not applicable - Liquid
	Upper/lower flammability or explosive limits	Not available.
	Vapour pressure	78 @ 20°C (mmHg)
	Vapour density	3.5 (Air = 1)
	Relative density	0.92 (H2O = 1)
	Solubility(ies)	<20% Slightly soluble (Water)
	Partition coefficient: n-octanol/water	Not available.
	Auto-ignition temperature	Not available.
	Decomposition Temperature	Not available.
	Viscosity	Not available.
	Explosive properties	Not explosive.
	Oxidising properties	Not oxidising.
9.2	Other information	VOC 738 g/L

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

SECTION 10: STABILITY AND REACTIVITY 10.

10.1 Stability and reactivity

10.2 **Chemical stability** Stable under normal conditions. Stable under normal conditions.

10.3

10.4

10.5

10.6

11.

11.1

11.2

12.

12.1

12.2

12.3

12.4

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Conditions to avoid

Acute toxicity Ingestion

Inhalation

Skin Contact

Skin corrosion/irritation

Germ cell mutagenicity

Reproductive toxicity STOT - single exposure

STOT - repeated exposure

Carcinogenicity

Aspiration hazard

Other information

Toxicity

Serious eye damage/irritation

Respiratory or skin sensitization

Incompatible materials

Possibility of hazardous reactions

Hazardous decomposition product(s)

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SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects (Substances in preparations / mixtures)

Part of the components are poorly biodegradable. The product has low potential for bioaccumulation. The product is predicted to have low mobility in soil. (Insoluble in water.) Not classified as PBT or vPvB.

Estimated Mixture LC50 >10 < 100 mg/l (Fish)

12.5 Results of PBT and vPvB assessment 12.6 Other adverse effects

Bioaccumulative potential

Persistence and degradability

13. SECTION 13: DISPOSAL CONSIDERATIONS

SECTION 12: ECOLOGICAL INFORMATION

13.1 Waste treatment methods

Mobility in soil

This material and its container must be disposed of as hazardous waste (2008/98/EEC). Send after pre-treatment to a appropriate hazardous waste incinerator facility according to legislation.

Highly flammable liquid and vapour. Hazardous polymerisation will not occur.

Keep away from: Oxidizing agents, Reducing agents, Amines, Ammonia, strong

Keep away from heat, hot surfaces, sparks, open flames and other ignition

May decompose in a fire giving off toxic fumes. Carbon dioxide and Carbon

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 >2000 mg/kg

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 >20.0 mg/l.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

STOT RE 2: May cause damage to organs through prolonged or repeated

sources. No smoking. Keep away from direct sunlight.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met. Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Aquatic Chronic 3: Harmful to aquatic life with long lasting effects.

bases, Acids and Isocyanates.

Skin Irrit. 2: Causes skin irritation.

Eye Irrit. 2: Causes serious eye irritation.

STOT SE 3: May cause respiratory irritation. STOT SE 3: May cause drowsiness or dizziness.

Skin Sens. 1: May cause an allergic skin reaction.

exposure: Kidneys, Liver and Central nervous system.

monoxide.

bw/day.

bw/day.

None.

None known.

13.2 Additional Information

Dispose of contents in accordance with local, state or national legislation.

14. SECTION 14: TRANSPORT INFORMATION

14.1 UN number	
----------------	--

- 14.2 Proper Shipping Name
- 14.3 Transport hazard class(es)
- 14.4 Packing group
- 14.5 Environmental hazards

ADR/RID / IMDG / IATA

UN 1133 ADHESIVES containing flammable liquid 3 II Not classified as a Marine Pollutant.

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15.1.2 National regulations Germany

15.2

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No information available.

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14.6 14.7 14.8	Special precautions for user Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Additional Information	See Section: 2 Not applicable. None.
15.	SECTION 15: REGULATORY INFORMATION	
15.1	Safety, health and environmental regulations/legislation specific for the substance or mixture	
15.1.1	EU regulations SVHCs	None

16. SECTION 16: OTHER INFORMATION

Chemical Safety Assessment

The following sections contain revisions or new statements: 1-16.

References: Existing Safety Data Sheet (SDS), Harmonised Classification(s) for Methyl ethyl ketone (CAS# 78-93-3), Xylene (CAS# 1330-20-7), Bisphenol-A-Epichlorhydrin Epoxy resin (CAS# 25068-38-6), Diacetone alcohol (CAS# 123-42-2) and 4,4'-Sulfonydianiline (CAS# 80-80-0), Existing ECHA registration(s) for Methyl ethyl ketone (CAS# 78-93-3), Xylene (CAS# 1330-20-7), Diacetone alcohol (CAS# 123-42-2) and 4,4'-Sulfonydianiline (CAS# 80-80-0).

Water hazard class: 2

Not available.

Classification of the substance or mixture According to Regulation (EC) No. 1272/2008 (CLP)	Classification Procedure
Flam. Liq. 2; H225	Flash Point [Closed cup] Test Result/ Boiling Point (°C)
Skin Irrit. 2; H315	Threshold Calculation
Skin Sens. 1; H317	Threshold Calculation
Eye Irrit. 2; H319	Threshold Calculation
STOT SE 3; H335	Threshold Calculation
STOT SE 3; H336	Threshold Calculation
STOT RE 2; H373	Threshold Calculation
Aquatic Chronic 3; H412	Summation Calculation

LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
DNEL	Derived No Effect Level
PNEC	Predicted No Effect Concentration
PBT	PBT: Persistent, Bioaccumulative and Toxic
vPvB	very Persistent and very Bioaccumulative

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

Disclaimers

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Annex to the extended Safety Data Sheet (eSDS)



