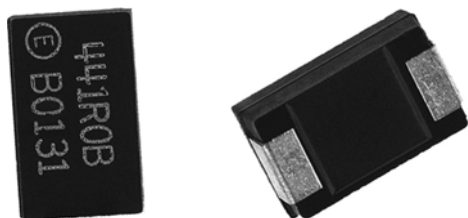


Models # 303139 and 303140 - Molded Surface Mount Space and Military Grade Resistors SMRxDZ with Screen/Test Flow in Compliance with EEE-INST-002, (Tables 2A and 3A, Film/Foil, Level 1) and MIL-PRF-55182



INTRODUCTION

The 303139, 303140 are ultra high precision molded surface mountable resistors offering all the elements of precision; including low TCR, tight tolerance, long term stability, low noise, low thermal EMF, and non-measurable voltage coefficient. One of the important parameters influencing stability is the temperature coefficient of resistance (TCR). Although the TCR of foil resistors is considered extremely low, this characteristic has been further refined over the years. These resistors utilize ultra high precision Bulk Metal® Z-Foil.

The Z-Foil technology provides a significant reduction of the resistive element's sensitivity to ambient temperature variations (TCR) and to self heating when power is applied (power coefficient).

Voltage division with tight tracking < 2 ppm/°C can be achieved with 2 **randomly** selected units even with a large ratio between the two values.

Our application engineering department is available to advise and make recommendations.

FEATURES

- Temperature coefficient of resistance (TCR): ± 0.2 ppm/°C typical (- 55 °C to + 125 °C, + 25 °C ref.)
- Tolerance: to ± 0.02 %
- Power coefficient of resistance (PCR) "ΔR due to self heating": 5 ppm at rated power
- Flexible terminations ensure minimal stress transference from the PCB due to a difference in thermal coefficient of expansions (TCE)
- Electrostatic discharge (ESD): at least to 25 kV
- Load life stability: ± 0.005 % (70 °C, 2000 h at rated power)
- Resistance range: 5 Ω to 40 kΩ
- Vishay Foil resistors are not restricted to standard values; specific "as requested" values can be supplied at no extra cost or delivery (e.g. 1K2345 vs. 1K)
- Maximum power: to 600 mW at 70 °C
- Non-inductive, non-capacitive design
- Current noise: - 40 dB
- Voltage coefficient: < 0.1 ppm/V
- Non-inductive: < 0.08 μH
- Non hot spot design
- Terminal finish: tin/lead alloy
- Matched sets with TCR tracking are available upon request
- For oriented performances please contact us
- For prototype units, append a "U" to the model number (example: 303139U). These units pass all tests per table 3 (page 4) with no destructive qualification testing required (table 4, page 4). For more information, please contact foil@vpgsensors.com

TABLE 1 - TOLERANCE AND TCR VS. RESISTANCE VALUE
(- 55 °C to + 125 °C, + 25 °C ref.)

VALUE	ABSOLUTE TOLERANCE	TYPICAL TCR AND MAX. SPREAD (ppm/°C)
250 Ω to 40 kΩ	± 0.02 %	± 0.2 ± 1.8
50 Ω to < 250 Ω	± 0.05 %	± 0.2 ± 1.8
20 Ω to < 50 Ω	± 0.1 %	± 0.2 ± 2.8
10 Ω to < 20 Ω	± 0.2 %	± 0.2 ± 4.8
5 Ω to < 10 Ω	± 0.5 %	± 0.2 ± 6.8

FIGURE 1 - POWER DERATING CURVE

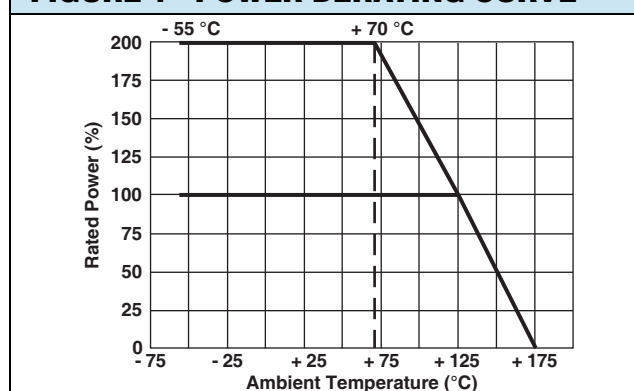
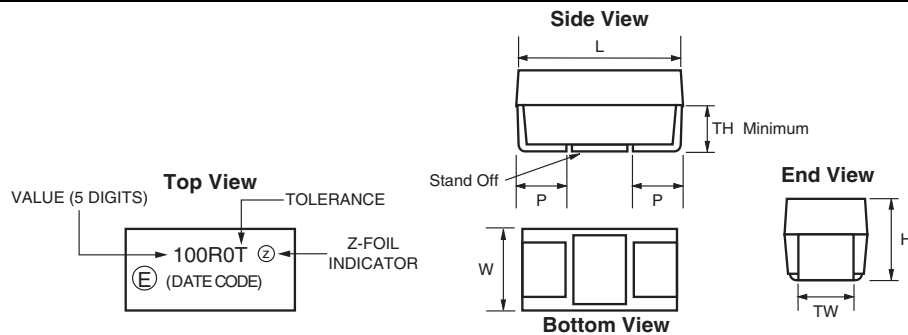


TABLE 2 - PERFORMANCE SPECIFICATIONS						
TEST	CONDITIONS				MAXIMUM LIMIT (1)	
	303139		303140		303139	303140
Resistance Range	5 Ω to 14 kΩ		5 Ω to 40 kΩ			
Power Rating	5 Ω to 10 kΩ 0.250 W at 70 °C 0.125 W at 125 °C	10 kΩ to 14 kΩ 0.160 W at 70 °C 0.08 W at 125 °C	5 Ω to 30 kΩ 0.6 W at 70 °C 0.3 W at 125 °C	30 kΩ to 40 kΩ 0.4 W at 70 °C 0.2 W at 125 °C	See figure 1	
Maximum Working Voltage					47 V	127 V
Maximum Operating Temperature	+ 175 °C (see figure 1)					
Working Temperature Range	- 55 °C to + 125 °C (MIL range)					
Thermal Shock	- 65 °C to + 150 °C; 25 cycles				0.02 % for values higher than 100 Ω 0.03 % for values between 5 Ω to 100 Ω	
Short Time Overload	6.25 x rated power (at + 125 °C); 5 s, not to exceed 70.5 V for 303139, 190 V for 303140				± 0.01 % (100 ppm)	
Low Temperature Operation	- 65 °C, 24 h (no load): 45 min at rated power				± 0.01 % (100 ppm)	
Dielectric Withstanding Voltage	Atmospheric pressure; AC 200 V; 1 min				± 0.01 % (100 ppm)	
Insulation Resistance (MΩ)	DC 100 V; 1 min				over 10 000 MΩ	
Resistance to Soldering Heat (%)	260 °C; 10 s				± 0.03 %	
Moisture Resistance	+ 65 °C to - 10 °C; 90 % to 98 % RH; rated power; 240 h				± 0.03 % (300 ppm)	
Shock	100 G; sawtooth; axes Y, Z; 10 shocks per each axis				± 0.01 % (100 ppm)	
Vibration, High Frequency	10 Hz ~ 2000 Hz ~ 10 Hz; 20 G; axes Y, Z; 4 h in each axis				± 0.01 % (100 ppm)	
Load Life Stability (2000 h)	125 °C, rated power				± 0.05 % (500 ppm)	
High Temperature Exposure	175 °C; no load 2000 h				± 0.1 % (1000 ppm)	
Weight					0.1143 g	0.244 g
Packaging	Bulk (loose) or tape and reel, per EIA-481-1					

Note

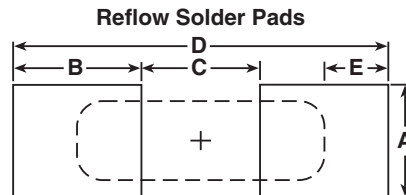
(1) As shown + 0.01 Ω to allow for measurement error at low values

FIGURE 2 - DIMENSIONS in inches (millimeters)



MODEL	L	W	H	P	TW	TH (minimum)
303139	0.236 ± 0.012 (5.99 ± 0.30)	0.126 ± 0.012 (3.20 ± 0.30)	0.098 ± 0.012 (2.49 ± 0.30)	0.051 ± 0.012 (1.30 ± 0.30)	0.087 ± 0.004 (2.21 ± 0.10)	0.039 (0.99)
303140	0.287 ± 0.012 (7.29 ± 0.30)	0.170 ± 0.012 (4.32 ± 0.30)	0.110 ± 0.012 (2.79 ± 0.30)	0.051 ± 0.012 (1.30 ± 0.30)	0.095 ± 0.004 (2.41 ± 0.10)	0.039 (0.99)

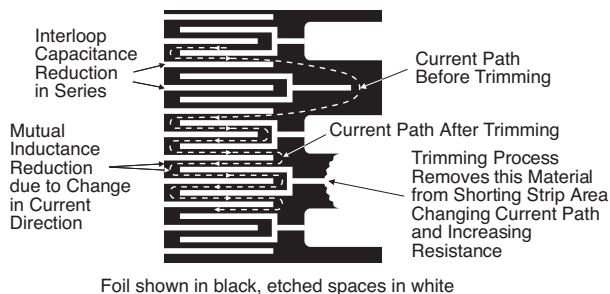
FIGURE 3 - RECOMMENDED MOUNTING PAD GEOMETRIES in inches (millimeters)



MODEL	METHOD	A MIN.	B REF	C REF	± 0.04 (± 1.02)	E REF
303139	Reflow	0.110 (2.79)	0.106 (2.69)	0.124 (3.15)	0.337 (8.55)	0.050 (1.27)
303140	Reflow	0.118 (3.00)	0.106 (2.69)	0.175 (4.45)	0.388 (9.86)	0.050 (1.27)

Per IPC-SM-782 Rev A

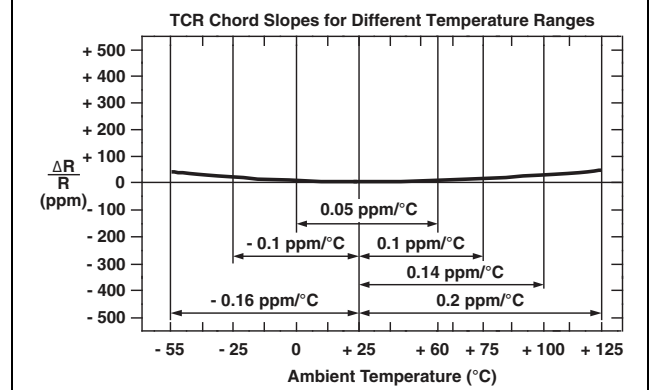
FIGURE 4 - TRIMMING TO VALUES
(Conceptual Illustration)



Note

To acquire a precision resistance value, the Bulk Metal® Foil chip is trimmed by selectively removing built-in "shorting bars." To increase the resistance in known increments, marked areas are cut, producing progressively smaller increases in resistance. This method reduces the effect of "hot spots" and improves the long-term stability of the Vishay Foil resistors.

FIGURE 5 - TYPICAL RESISTANCE/TEMPERATURE CURVE (Z-FOIL)



Notes

- For more details, see table 1
- The TCR values for < 80 Ω are influenced by the termination composition and the result in deviation from this curve

NOTES

- For prototype units, append a “U” to the model number (example: 303139U). These units have all of the table 2A 100 % tests performed, with no destructive qualification testing required.
- Measurement error allowed for ΔR limits: 0.01 Ω .

TABLE 3 - EEE-INST-002 (TABLE 2A FILM/FOIL, LEVEL 1) 100 % TESTS/INSPECTIONS	
Pre-cap Visual Inspection	Performed in production flow on welded chip on strip
RC Record	In tolerance
Thermal Shock	25 x (- 65 °C to + 150 °C)
Short Time Overload	6.25 x rated power (at + 125 °C), 5 s, not to exceed 70.5 V for 303139, 190 V for 303140
RC Record	In tolerance, $\Delta R = 0.02\%$ for values higher than 100 Ω , $\Delta R = 0.03\%$ for values between 5 Ω to 100 Ω
Power Conditioning	Rated power, 100 h, + 125 °C
Component Linearity Test	
RC Record	In tolerance $\Delta R \leq 200$ ppm for $R > 100 \Omega$, $\Delta R \leq 500$ ppm for $R \leq 100 \Omega$
Final Inspection	PDA 3 % on $\Delta R > 0.05\%$ only
Visual Inspection	Materials, design, marking, etc.
Mechanical Inspection	Physical dimensions sample size: 3 units. For a min. of one failure - 100 % inspection

TABLE 4 - EEE-INST-002 (TABLE 3A FILM/FOIL, LEVEL 1) DESTRUCTIVE TESTS														
Group 2	Sample size: 3(0)													
	Solderability MIL-STD-202, method 208													
	Resistance to solvents MIL-STD-202, method 215													
Group 3	Sample size: 10(0)													
	Thermal shock 25 x (- 65 °C to + 150 °C)													
	MIL-STD-202, method 107 $\Delta R = 0.02\%$ for values higher than 100 Ω $\Delta R = 0.03\%$ for values between 5 Ω to 100 Ω													
	<table border="1"> <thead> <tr> <th colspan="2">303139, 303140</th> </tr> <tr> <th>Values</th> <th>TCR limits</th> </tr> </thead> <tbody> <tr> <td>100 Ω to 40 kΩ</td> <td>± 2 ppm/°C</td> </tr> <tr> <td>20 Ω to < 100 Ω</td> <td>± 3 ppm/°C</td> </tr> <tr> <td>10 Ω to < 20 Ω</td> <td>± 5 ppm/°C</td> </tr> <tr> <td>5 Ω to < 10 Ω</td> <td>± 7 ppm/°C</td> </tr> </tbody> </table>		303139, 303140		Values	TCR limits	100 Ω to 40 k Ω	± 2 ppm/°C	20 Ω to < 100 Ω	± 3 ppm/°C	10 Ω to < 20 Ω	± 5 ppm/°C	5 Ω to < 10 Ω	± 7 ppm/°C
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	5 Ω to < 10 Ω	± 7 ppm/°C												
TCR - mounted on FR4 Temperature range: - 55 °C/+ 25 °C/+ 125 °C														
Low temperature storage - 65 °C no load dwell for 24 h ± 4 h + 25 °C ambient no load dwell for 2 h to 8 h														
Low temperature operation $\Delta R = 0.01\%$ - 65 °C no load dwell for 1 h rated power (at + 125 °C) for 45 min + 25 °C ambient no load dwell for 24 h ± 4 h														
Short time overload $\Delta R = 0.01\%$ 6.25 x rated power (at + 125 °C), not to exceed 70.5 V for 303139, 190 V for 303140														

TABLE 4 - EEE-INST-002 (TABLE 3A FILM/FOIL, LEVEL 1) DESTRUCTIVE TESTS

Group 4	Sample size: 9(0)	
	DWV	$\Delta R = 0.01 \%$
	MIL-STD-202, method 301	Atmospheric pressure, 200 V _{AC} , 1 min
	Insulation resistance	100 V _{DC}
	MIL-STD-202, method 302	IR $\geq 10^4$ M Ω
	Resistance to soldering heat - mounted on FR4	$\Delta R = 0.03 \%$
	MIL-STD-202, method 210 condition B	260 °C, 10 s
	Moisture resistance	$\Delta R = 0.03 \%$
	MIL-STD-202, method 106	
	DWV, at 200 V _{AC} , 1 min atmospheric pressure	$\Delta R = 0.01 \%$
Insulation resistance, at 100 V _{DC}	IR ≥ 100 M Ω	
Group 5	Sample size: 9(0) - mounted on FR4	
	Shock	$\Delta R = 0.01 \%$
	MIL-PRF-55182 and MIL-STD-202, method 213, condition I 10 shocks in each of two mutually perpendicular planes (Y, Z) 100 G, 6 ms, sawtooth	
	Vibration	$\Delta R = 0.01 \%$
Group 6	Sample size: 12(0) - mounted on FR4	
	Life	$\Delta R = 0.05 \%$
Group 8	MIL-STD-202, method 108 1.5 h on, 0.5 h off, 125 °C, rated power (at + 125 °C), 2000 h	
	Sample Size: 5(0) - not mounted	
	Voltage coefficient	5 ppm/V
Group 9	MIL-PRF-55182 and MIL-STD-202, method 309	Working voltage Resistance range > 1 K
	Sample size: 5(0)	
Group 10	High temperature exposure	$\Delta R = 0.1 \%$ + 175 °C, 2000 h, no load
	Thermal outgassing	Contact Vishay Foil Resistors application engineering for review

Note

- The sample units of table 4 should be randomly selected from lots which successfully passed the table 3 tests

PART NUMBER IDENTIFICATION

Model #	303139	303140
Base Model	SMR1DZ	SMR3DZ
Value Range (Space Applications)	5 Ω to 14 kΩ	5 Ω to 40 kΩ

Part Number:

{Model} - {Value} - {Tolerance} - {Termination} - {Packaging}

Absolute Tolerance	Code
0.02 %	Q
0.05 %	A
0.1 %	B
0.2 %	E
0.5 %	D

Termination	Code
Tin/lead	B

Packaging	Code
Bulk	L
Tape and reel	T

Example: 303139 - 8K0225 - QBT

303139, 8.0225 kΩ, 0.02 %, tin/lead termination, tape and reel packaging



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