

# **Advanced Process Control Instruments Family**

#### **FEATURES**

- DIN Rail mount
- Modular system with flexible configuration
- Up to 6 weighing/force measurement channels per unit
- · Synchronized sampling of all channels
- Fast update rate up to 800 updates per second
- · Easy access to service and control panel
- Integrated flexible digital I/O
- Communication: Ethernet, Profibus, DeviceNet, Modbus, USB, RS485, RS232, Modbus/TCP, EtherNet/IP
- Easy parameter backup and restoration via USB port or internal memory



- Process weighing and control
- Force measurement
- Web tension measurement and control
- Automation
- Force vector calculations
- High dynamic force measurement
- High speed batching/blending systems







DIN-Rail Mount Unit





#### **DESCRIPTION**

The BLH Nobel G4-RM family of process control instruments offers high speed, high performance control for industrial weighing and force measurement applications plant wide. G4-RM units set new standards geared for today's application demands and tomorrow's expanding requirements.

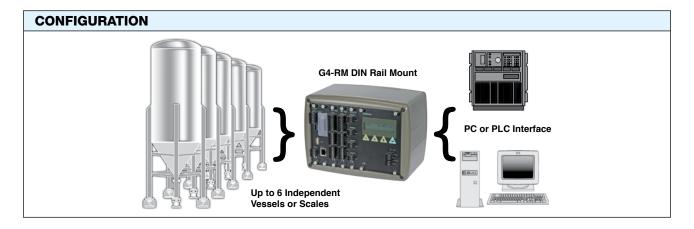
G4-RM instruments accommodate up to three different, easily installed, modules for advanced performance, more functional channels, custom applications, or repair. This provides customers with a highly flexible, upgradeable, single instrument system capable of weighing up to six independent vessels or scales. For web tension applications, up to six zones (rolls) can be monitored simultaneously. Inputs and outputs can be configured according to customer requirements.

A wide variety of industrial communication interfaces (Ethernet, RS232, RS485), Protocols (Modbus RTU, Modbus TCP, EtherNet/IP) and Fieldbuses (Profibus or Devicenet) are available.

Software upgrades can be downloaded to the instrument from our website, or be transferred to the G4-RM unit via a standard USB port connection.

Custom software designed to customer requirements for special applications is available upon request.

DIN Rail mount units are rated IP20. Power supply is 24 VDC.



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# Advanced Process Control Instruments Family

SPECIFICATIONS				
PARAMETER	VALUE			
Enclosure types	DIN			
Dimensions W×H×D	229×168×145 mm			
Enclosure design	Aluminum housing			
ENVIRONMENTAL				
Temperature range  - Rated performance	-10 to +50°C			
Temperature range – Storage	−25 to +85°C			
Protection	IP20			
EMC, Safety	CE (Industrial), UL, cUL, FM, cFM			
Display	2×16 character LCD with backlighting			
Keyboard	4 membrane keys			
POWER				
DC SUPPLY module	19-29 VDC, 40 W			
CPU MODULE				
Interfaces	Isolated			
RS232 and RS485, ports	For process data and control			
Protocol	Modbus RTU			
Baud rate	Up to 115 kbaud			
USB, supported units	Version 1			
Keyboard	USB keyboard for PC			
Memory stick	USB type for PC For backup and restore of set-up parameters. For change to a new program version			
Ethernet	For process data and control			
Protocol	Modbus TCP and EtherNet/IP			
Field bus or Industrial Ethernet, Optional	For process data and control			
Available field busses	Profibus or DeviceNet. Other on demand (contact factory)			

PARAMETER	VALUE			
	WF IN2 (2 INPUTS) WEIGHT/FORCE			
INPUT MODULES				
Max. no. of load cells	8 per channel			
Excitation voltage	5 VDC			
A/D conversion	3.9 kHz, 16,000,000 units (24 bits)			
Input range	±7 mV/V			
Update rate	1 up to 300 readings per second			
No. of weight channels	Up to 6 channels			
Sensitivity	0.1 μV			
Zero drift	<10 nV/V/K			
Span drift	<2 ppm/K			
Digital I/O	4 inputs, 24 V, isolated with common return 2 outputs, 24 V, max. 100 mA, isolated with common return			
HS WF2 HIGH SPEED WEIGHT/FORCE INPUT MODULE				
Max. no. of load cells	4 per channel			
Excitation voltage	10 VDC			
A/D conversion	20 kHz, 16,000,000 units (24 bits)			
Input range	±4.5 mV/V			
Update rate	6 up to 800 readings per second			
No. of weight channels	2 or 4 channels			
Sensitivity	0.1 μV			
Zero drift	<10 nV/V/K			
Span drift	<2 ppm/K			
Digital I/O	4 inputs, 24 V, isolated with common return 2 outputs, 24 V, max. 100 mA, isolated with common return			
DIO8 MODULE, DIGITAL INPUT AND OUTPUT MODULE				
Separate I/O module	2 units can be used			
Туре	8 inputs, 24 V, isolated with common return 8 outputs, 24 V, max. 100 mA, isolated with common return			
AOUT1/AOUT4 ANALO	G OUTPUT MODULES			
Number of channels	1 or 4, separately isolated channels			
Resolution	65,000 units, 16 bits			
Voltage output	0 to 10 V, –10 to 10 V, >1 kΩ load			
Current output	4 to 20 mA, 0 to 20 mA, –12 to 20 mA or –20 to 20 mA <500 $\Omega$ load			
Update rate	Analog input update rate, adjustable smoothing filter			



### Advanced Process Control Instruments Family

### **ORDERING INFORMATION**

Part Number Nomenclature: G4-RM-FB-S1-S2-S3-P

Code	Туре	Part Number Reference	Description
G4	Instrument type	G4	_
RM	Enclosure type	RM	Rail mount
FB	Fieldbus interface	0 P D	None Profibus DeviceNet
Si	Slot 1 to 3 type	0 1 2 3 4 5 6 7 8	Blank HSWF1—High speed weight/force, single input module HSWF2—High speed weight/force, dual input module WFIN1—Weight/force, single input module WFIN2—Weight / force, dual input module TBD AOUT1—Analog output, single channel AOUT4—Analog output, 4 channels DIO8—Digital input and output module
٧	User interface and power	V	Viewpan, 24 VDC
s	Software version	W F S	Weighing Force Special version (contact factory for option code)

Example of actual part number: G4-RM-0-4-8-0-V-F

Where:

G4 instrument (G4)

DIN Rail mount (RM)

No field bus or special protocol (0)

Slot 1 = WF1 (4)

Slot 2 = DIO8 (8)

Slot 3 = Blank (0)

Power = Viewpan (V)

F = Force software version