# Digital Interface for Load Cells



# DLC08 — High-Performance Digital Interface for Load Cells

#### **FEATURES**

Serial interface (RS-485)

All settings made through the serial interface

Simple calibration, test and setting via HyperTerminal programming, or via Revere's software

Automatic unit conversion, zero tracking

Gravity factor compensation

Tare function

Suitable for PC-base, µC, PLC application

Weight result format: six digits, eight announciators

Up to 64 nodes

ESD protection up to 15 kV

#### **Applications**

OEM machinery Load cell digitizers Inventory and level control

#### **Options**

USB interface Tilt sensor



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## High-Performance Digital Interface for Load Cells

The Model DLC08 is a high-performance, digital load cell interface for precision measurement of strain gage transducers. With DLC08 technology, any analog load cell can be converted to a full-function digital load cell. The interface circuit board can either be embedded in the load cell (space permitting), or installed in a 9 pin "D" type connector at the load cell cable end.

Simple RS-485 wiring connects the DLC08 to any PC, PLC, or DCS device. All calibration and operating procedures are fully documented on the accompanying installation CD ROM. Open architecture DLC08 software provides instant access to all configuration and calibration parameters.

DLC08-enabled summing junction boxes offer digital interfacing for multiple load cell scales via an RS-485 bus.

SPECIFICATIONS					
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Bridge input	•		•	•	
Bridge excitation	$V_{\rm exc}$	4.8	5.0	5.2	V
Bridge resistance	R <sub>LC</sub>	315	350		Ω
Full scale input sensitive	F <sub>S</sub>				
PGA = 1				3.50	mV/V
PGA = 2				1.85	mV/V
PGA = 4				0.90	mV/V
PGA = 8				0.45	mV/V
Common mode voltage		1.50	2.50	3.50	V
Input impedance		10 <sup>9</sup>			Ω
Digital Bus - RS-485 protocol defined by Revere					
Baud rate			19,200		Bit/sec
Communication mode		Point-to-point or RS-485 multi-drop communication			
Built-in termination resistor			8,870		Ω
Cable length (with suitable Rt)				1,000	m
Performance					
Internal resolution			24		Bits
Noise (Ref to input, filter 4/4/4)				0.30	±μV rms
Digital filters		3 filters, software selectable			
Nonlinearity (in T <sub>s</sub> )			0.008	0.011	%Fs
Sample rate	C <sub>S</sub>		15		Hz
Zero stability (in T <sub>s</sub> )			10	15	±ppmF <sub>S</sub> /°C
Span stability (in T <sub>s</sub> )			1.6	2.3	±ppmF <sub>S</sub> /°C
Environmental conditions					
Specification temperature (Full performance)	T <sub>S</sub>	-10	+20	+40	°C
Operating temperature		-40		+85	°C
Storage temperature		-40		+85	°C
Power supply - DC only					
Supply voltage	$V_p$	7.5	12	15	V
Supply current	·		32	45	mA
Maximum rating power supply (T ≤ 500 ms)				30	V
Reverse power protection				-60	V

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