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## High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

#### MAX33076E/MAX33077E MAX33078E/MAX33079E

#### **General Description**

The MAX33076-9E is a family of robust quad channel RS-485/422 receivers with high CMR (common mode range), high fault protection, and high ESD for harsh electrical environments. This family operates from a supply range of +3.3V or +5.0V.

These devices feature a high CMR of ±25V, which helps in reception of messages when the ground planes between two nodes have large differences or large external interference from motors or other electrical noise sources. These parts have extended fault protection of ±65V where the data lines are protected from accidental shorts to local power supplies. A high ESD HBM (human body model) of ±25kV also protects the data lines from ESD strikes either during production or in the field.

The MAX33076E-79E have true fail circuitry where the receiver output is placed in a high state when open, shorted, or connected to a terminated transmission line with all drivers disabled. For part numbers MAX33076/7E, the G and G pins configure for active high and active low respectively, as well as enable or disable the outputs. They are pin compatible with MAX3095-96. For part numbers MAX33078/9E, the EN12 and EN34 pins enable Y1/Y2 and Y3/Y4 outputs respectively, and are pin compatible with MAX3093-94.

The entire family is encased in a 16-pin SOIC and QSOP package and rated over the -40°C to +125°C temperature range.

#### **Applications**

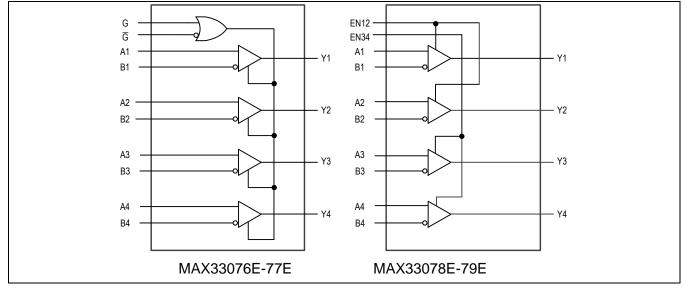
- Motor Controllers
- Telecom Equipment
- Power Grid Equipment
- CNC Machines
- Laser Modules

#### **Benefits and Features**

- Integrated Protection Increases Robustness
  - ±65V Fault Tolerant Quad Receiver Lines
  - ±25kV ESD HBM
  - ±25V Common Mode Range
  - True Fail-Safe Receiver Prevents False Transition on Receiver Input Short or Open Events
  - -40°C to +125°C Operating Temperature Range
- Industry Standard for Easy Upgrade
  - 16-Pin SOIC and QSOP Packages
  - Pin Out Compatible to Industry Standard MAX3093-94 and MAX3095-96 Product Families
  - Supply Voltage of +3.3V or +5.0V
  - Data Rate Options of 20Mbps or 35Mbps

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection





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### **Absolute Maximum Ratings**

V <sub>CC</sub>	0.3V to +6V
Y	-0.3V to V <sub>CC</sub> + 0.3V
G, Ġ, EN12, EN34	-0.3V to 6V
A_, B_ (Continuous)	-70V to +70V
Short-Circuit Duration (Y_, A_, E	B_)Continuous
Continuous Power Dissipation	(16-pin SOIC, $T_A = 70^{\circ}C$ ) 
Continuous Power Dissipation De	rating (16-pin SOIC, T <sub>A</sub> > 70°C) 13.3mW/°C

Continuous Power Dissipation (16-pin QSOP, $T_A = 70^{\circ}$ C) 
Continuous Power Dissipation Derating (16-pin QSOP, $T_A > 70^{\circ}C$ ) 
Operating Temperature Range40°C to 125°C
Junction Temperature
Lead Temperature (soldering, 10s) 300°C
Soldering Temperature (reflow)

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### **Package Information**

Package Code	E16+11C		
Outline Number	<u>21-0055</u>		
Land Pattern Number	<u>90-0167</u>		
Thermal Resistance, Four Layer Board:			
Junction-to-Ambient (θ <sub>JA</sub> )	105°C/W		
Junction-to-Case Thermal Resistance $(\theta_{JC})$	37°C/W		

Package Code	S16+1C
Outline Number	<u>21-0041</u>
Land Pattern Number	<u>90-0097</u>
Thermal Resistance, Four Layer Board:	·
Junction-to-Ambient (θ <sub>JA</sub> )	75.0°C/W
Junction-to-Case Thermal Resistance (0JC)	24.0°C/W

For the latest package outline information and land patterns (footprints), go to <u>www.maximintegrated.com/packages</u>. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a fourlayer board. For detailed information on package thermal considerations, refer to <u>www.maximintegrated.com/thermal-</u> <u>tutorial</u>.

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

## **Electrical Characteristics**

(V<sub>CC</sub> = 3.0V to 3.6V and V<sub>CC</sub> = 4.5V to 5.5V,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise specified. Typical values are at 5V and  $T_A = 25^{\circ}$ C.) (Notes 1 and 2)

PARAMETER	SYMBOL	COND	DITIONS	MIN	TYP	MAX	UNITS
POWER SUPPLY							
Dewer Cumple	M			3.0		3.6	
Power Supply	V <sub>CC</sub>			4.5		5.5	V
Supply Current	ICC	No load, no data, all	channels enabled		9.0		mA
Shutdown Current	ISHDN	All channels disable	d		400		μA
RECEIVER							
Common Mode Range	V <sub>CM</sub>			-25		+25	V
Differential Input Threshold	V <sub>TH</sub>	Across common mo	de range	-200		+200	mV
Input Hysteresis	VINHYS	Across common mo	de range		200		mV
Input Current (A_, B_)	lu i	V <sub>CC</sub> = 0V or 5.5V	V <sub>IN</sub> = -25V			520	
Input Current (A_, B_)	I <sub>IN</sub>	VCC = 0V 01 0.0V	V <sub>IN</sub> = +25V			-520	μA
Enable Input Current (G, Ġ, EN12, EN34)	I <sub>INEN</sub>					±1	μA
Enable Input High Voltage (G, Ĝ, EN12, EN34)	V <sub>IH</sub>			2			V
Enable Input Low Voltage (G, Ĝ, EN12, EN34)	V <sub>IL</sub>					0.8	V
Output High Voltage	V <sub>OH</sub>	V <sub>ID</sub> = 200mV, I <sub>SOURCE</sub> = 3mA, output enabled		Vcc - 0.4			V
Output Low Voltage	V <sub>OL</sub>	$V_{ID}$ = -200mV, $I_{SINK}$ = enabled	= 3mA, output			0.4	V
Y_ Short Circuit Current	I <sub>SC</sub>			-80		+80	mA
Input Resistance	RIN			48			kΩ
PROTECTION							
Thermal Shutdown Threshold	T <sub>SHDN</sub>				+160		°C
Thermal Shutdown Hysteresis	T <sub>HYST</sub>				12		°C
		Human Body Model 2017)	(JEDEC JS-001-		±25		kV
ESD Protection (A_, B_)		IEC 61000-4-2 Air G	ap		±4		
		IEC 61000-4-2 Cont	act Discharge		±4		
ESD Protection (All		Human Body Model			±4		kV
Other Pins)		Charge Device Model			±4		κv
Fault Protection Range		A_, B_ independent	ly or simultaneously	-65		+65	
(A_, B_ Pins to GND)		A and B opposite po supplies simultaneo		-65		+65	V
SWITCHING (MAX33076	E, MAX33078E*	)					
Data Rate				20			Mbps
Propagation Delay	t <sub>PLH</sub> , t <sub>PHL</sub>					75	ns

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Propagation-Delay Skew	t <sub>SK</sub>				20	ns
Output Enable Time to Low Level	t <sub>ZL</sub>				100	ns
Output Enable Time to High Level	<sup>t</sup> ZH				2000	ns
Output Disable Time from Low Level	t <sub>LZ</sub>				400	ns
Output Disable Time from High Level	t <sub>HZ</sub>				400	ns
Time to Failsafe	t <sub>FS</sub>			10		μs
SWITCHING (MAX33077	'E*, MAX33079E*	)				
Data Rate			35			Mbps
Propagation Delay	t <sub>PLH</sub> , t <sub>PHL</sub>				40	ns
Propagation-Delay Skew	<sup>t</sup> SK				10	ns
Output Enable Time to Low Level	t <sub>ZL</sub>				10	ns
Output Enable Time to High Level	<sup>t</sup> ZH				2000	ns
Output Disable Time from Low Level	t <sub>LZ</sub>				400	ns
Output Disable Time from High Level	t <sub>HZ</sub>				400	ns
Time to Failsafe	t <sub>FS</sub>			10		μs

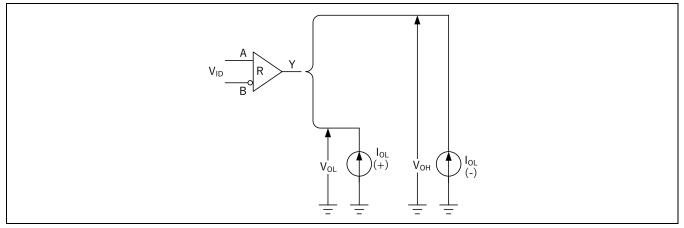
(V<sub>CC</sub> = 3.0V to 3.6V and V<sub>CC</sub> = 4.5V to 5.5V,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise specified. Typical values are at 5V and  $T_A = 25^{\circ}$ C.) (Notes 1 and 2)

Note 1: All devices are 100% production tested at T<sub>A</sub> = +25°C. Specifications over temperature are guaranteed by design.

**Note 2:** All currents into the device are positive; all currents out of the device are negative. All voltages are referred to device ground, unless otherwise noted.

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

# **Timing Diagrams**





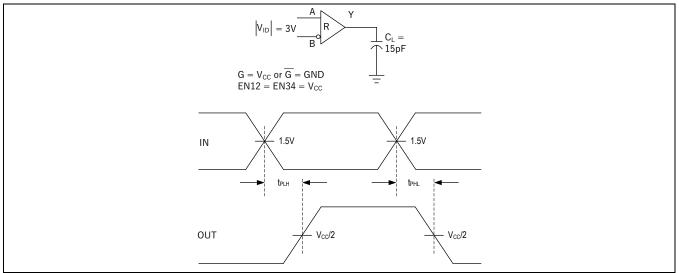


Figure 2. Receiver Propagation Delay

## High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

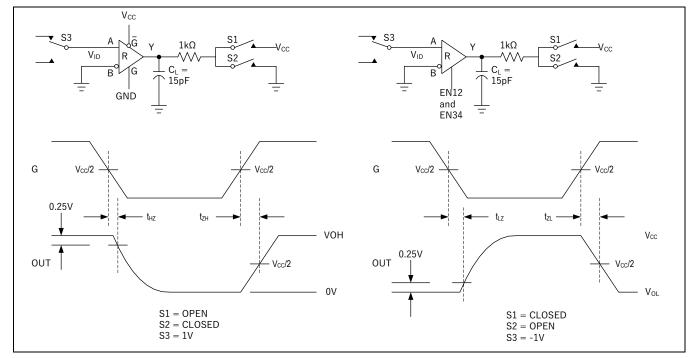
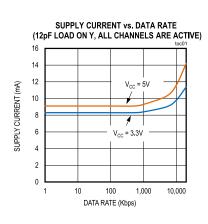


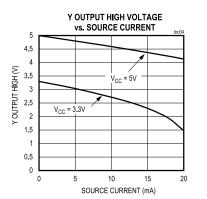
Figure 3. Receiver Enable and Disable Times

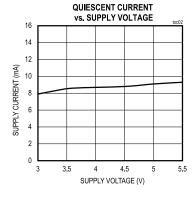
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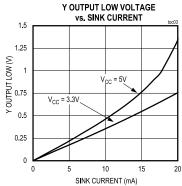
# **Typical Operating Characteristics**

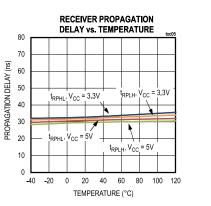
(VCC = 5V, TA = +25°C, unless otherwise noted.)

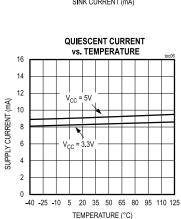


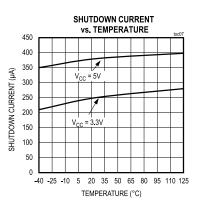






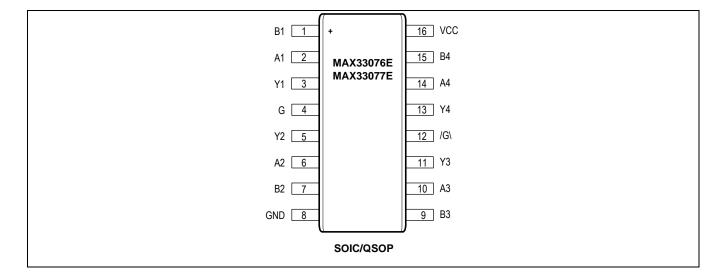


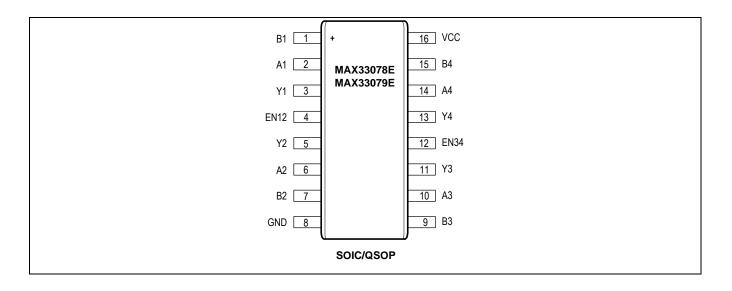




# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

# **Pin Configurations**





# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

### **Pin Descriptions**

PIN					
MAX33076E	MAX33078E	NAME	FUNCTION		
-77E	-79E				
1	1	B1	Channel 1 Inverting Receiver Input		
2	2	A1	Channel 1 Noninverting Receiver Input		
3	3	Y1	Channel 1 Receiver Output. Enabled when G = high or G = low. Y1 is logic-high if $V_{A1} > V_{B1}$ by 200mV, and logic-low if $V_{A1} < V_{B1}$ by 200mV. Y1 is logic-high if $V_{A1}$ and $V_{B1}$ remain unconnected. Otherwise, the state is undetermined. Y1 goes high impedance when the G = low and G = high.		
4		G	Active-High Receiver Output Enable. A logic-high on this input enables all receivers. When G is low and $\overline{G}$ is high, all receivers are shut down, and the outputs go high impedance.		
	4	EN12	Receivers Output 1 and 2 Enable High. A logic high on this input enables receivers 1 and 2.		
5	5	Y2	Channel 2 Receiver Output. Same functionality as Y1.		
6	6	A2	Channel 2 Noninverting Receiver Input		
7	7	B2	Channel 2 Inverting Receiver Input		
8	8	GND	Ground		
9	9	B3	Channel 3 Inverting Receiver Input		
10	10	A3	Channel 3 Noninverting Receiver Input		
11	11	Y3	Channel 3 Receiver Output. Same functionality as Y1.		
12		G	Active-Low Receiver Output Enable. A logic-low on this input enables all receivers. When $G =$ high and $G =$ low, all receivers are shut down and the outputs go high impedance.		
	12	EN34	Receiver Output 3 and 4 Enable High. A logic high on this input enables receivers 3 and 4.		
13	13	Y4	Channel 4 Receiver Output. Same functionality as Y1.		
14	14	A4	Channel 4 Noninverting Receiver Input		
15	15	B4	Channel 4 Inverting Receiver Input		
16	16	VCC	Positive Supply		

## High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

### **Detailed Description**

The MAX33076-9E is a family of robust quad channel RS-485/422 receivers with high common-mode range (CMR), high fault protection, and high ESD for harsh electrical environments. This family operates from a supply of +3.3V or +5.0V.

These devices feature a high CMR of  $\pm 25V$ , which helps in reception of messages when the ground planes between two nodes have large differences or large external interference from motors or other electrical noise sources. These parts have extended fault protection of  $\pm 65V$  where the data lines are protected from accidental shorts to local power supplies. A high ESD human body model (HMB) of  $\pm 25kV$  also protects the data lines from ESD strikes either during production or in the field.

The MAX33076E-79E have true fail circuitry where the receiver output is placed in a logic high state when the inputs are open or shorted. For part numbers MAX33076/7E, the G and G pins configure for active high and active low respectively, as well as enable or disable the outputs. They are pin compatible with MAX3095-96. For part numbers MAX33078/9E, the EN12 and EN34 pins enable Y1/Y2 and Y3/Y4 outputs respectively, and are pin compatible with MAX3093-94.

#### Receiver

The receiver accepts a RS-485/422 differential input signal on A\_ and B\_ inputs and transfers it to a single-ended, logic-level output Y\_. The RS-485 standard specifies the receiver output state to be logic high or one for differential input voltage of  $V_{AB} \ge +200$ mV and logic low or zero for  $V_{AB} \le -200$ mV. If the differential receiver input  $V_{AB}$  is between ±200mV, the receiver output is not defined and can be either high or low.

#### Low Power Shutdown Mode

The MAX33076/7E enter shutdown when G is low and G is high for at least 400ns. In shutdown mode, all outputs go high impedance and the devices typically draw  $400\mu$ A. The devices exit shutdown by taking G high or G low.

G	Ĝ	(VA-V <sub>B</sub> )	OUTPUT Y_	DEVICE MODE
1	Х	≥200mV	1	On
1	Х	≤-200mV	0	On
1	Х	Open, Short	1	On
Х	0	≥200mV	1	On
Х	0	≤-200mV	0	On
Х	0	Open, Short	1	On
0	1	Х	High-Z	Shutdown

#### Table 1. MAX33076E/77E Outputs Truth Table

X = don't care, High-Z = high impedance

#### Table 2. MAX22078E/79E Outputs Y1 and Y2 Truth Table

0

0

EN12	EN34	(V <sub>A</sub> -V <sub>B</sub> )	OUTPUT Y1 OR Y2	DEVICE MODE
1	Х	≥200mV	1	On
1	Х	≤-200mV	0	On
1	Х	Open, Short	1	On
0	1	Х	High-Z	On
0	0	Х	High-Z	Shutdown
able 3. MAX330	78E/79E Outputs \	(3 and Y4 Truth Ta	able	
EN12	EN34	(V <sub>A</sub> -V <sub>B</sub> )	OUTPUT Y3 OR Y4	DEVICE MODE
Х	1	≥200mV	1	On
Х	1	≤-200mV	0	On
Х	1	Open, Short	1	On

Х

Х

#### Common Mode Range

1

0

The RS-485 standard defines the common-mode range as -7V to +12V for the receiver. For the MAX33076-9E family, the common-mode range exceeds the standard with  $\pm$ 25V. This feature was specifically designed for systems where there is a large common-mode voltage present due to either nearby electrically noisy equipment or large ground differences due to different earth grounds or operating from different power transformers.

High-Z

High-Z

On

Shutdown

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

#### True Fail Safe

This family incorporates true fail-safe circuitry to ensure a known output high state when a fault is detected. The three fault scenarios are: both wires are disconnected or broken and causes an open circuit, a short circuit caused by miswire or insulation breakdown between a twisted wire pair, or when it is connected to a terminated transmission line with all drivers disabled. The output goes logic high when the inputs are between ±50mV for more than 10µs.

#### **Fault Protection**

To reduce system complexity and the need for external protection, the receiver inputs of these devices are designed to withstand voltage faults up to  $\pm 65V$  with respect to ground without damage. This type of fault typically occurs in the field when service personnel accidentally short the local power supply lines to the input receiver lines. These inputs are capable of tolerating  $\pm 65V$  whether the device is powered or unpowered.

## High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

#### **Applications Information**

The MAX33076-9E, a family of quad receivers, offer premium performance with a highly integrated, robust feature set of fault protection, common-mode range, and ESD protection. Whether used for point to point or multipoint bus receiver system, careful and sound design methodology need to be taken for optimal performance.

#### Power Supply Decoupling

Place a small 0.1µF decoupling capacitor at the V<sub>CC</sub> pin. This capacitor acts like a local energy reservoir and helps filter out voltage spikes and pass DC component.

#### **Layout Guidelines**

- Separate the solid ground and power planes for lowest impedance and inductance to minimize noise. This also helps get the best possible conduction and reduces external influences of EMI noise.
- Keep the PCB traces as short as possible between the receiver and the connector to minimize attenuation and reflection.
- Place the decoupling capacitor and termination resistor as close to the receiver as possible. This helps minimize parasitic capacitance.
- For signal integrity, route the receiver inputs away from the supply lines. Likewise, route the receiver outputs away from supply lines.
- For a multipoint bus, keep stub length to a minimum to avoid reflections on the line. The higher the data rate, the shorter the stub length. A good rule of thumb for maximum stub length is to keep it shorter than 1/10 the driver rise time per the following formula:

$$L_{stubmax} = \frac{tr}{10} \times v \times c,$$

where

- tr = the rise time of the driver
- v = signal velocity as a percentage of c

 $c = speed of light (9.8 \times 10^8 \text{ ft/s})$ 

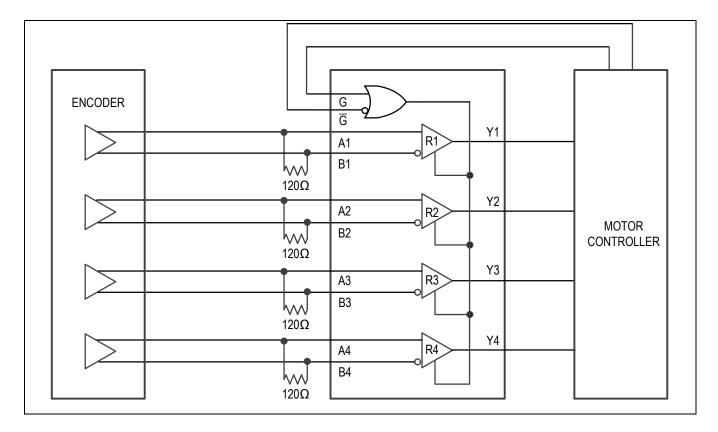
A conservative signal velocity of 40% is a good estimate for a standard FR4 substrate and 60% for the cable. For a more accurate calculation, look for the velocity factor in a cable data sheet, which is determined by the dielectric material of the cable.

#### Cable

It is recommended to use a twisted pair of 24AWG cables with an impedance between  $100\Omega$  and  $130\Omega$ , a capacitance less than 100pF per meter between conductors, and a capacitance less than 200pF per meter between conductors and cable shield. Shielded CAT5 or similar Ethernet cable can be used as well.

# High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

# **Typical Application Circuits**



#### **Ordering Information**

PART NUMBER	TEMP RANGE	PIN-PACKAGE	DATA RATE	ENABLE
MAX33076EAEE+*	-40°C to +125°C	16 QSOP	20Mbps	<b>G</b> , G
MAX33076EASE+	-40°C to +125°C	16 SOIC	20Mbps	<b>G</b> , G
MAX33077EAEE+*	-40°C to +125°C	16 QSOP	35Mbps	<b>G</b> , G
MAX33077EASE+*	-40°C to +125°C	16 SOIC	35Mbps	<b>G</b> , G
MAX33078EAEE+*	-40°C to +125°C	16 QSOP	20Mbps	EN12, EN34
MAX33078EASE+*	-40°C to +125°C	16 SOIC	20Mbps	EN12, EN34
MAX33079EAEE+*	-40°C to +125°C	16 QSOP	35Mbps	EN12, EN34
MAX33079EASE+*	-40°C to +125°C	16 SOIC	35Mbps	EN12, EN34

\*Future product—contact factory for availability.

+Denotes a lead(Pb)-free/RoHS-compliant package.

## High-Speed Quad RS-422/RS-485 Receivers with ±65V Fault Protection, ±25V CMR, and ±25kV ESD Protection

## **Revision History**

REVISION NUMBER	REVISION DATE	DESCRIPTION	
0	2/22	Release for Market Intro	—



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